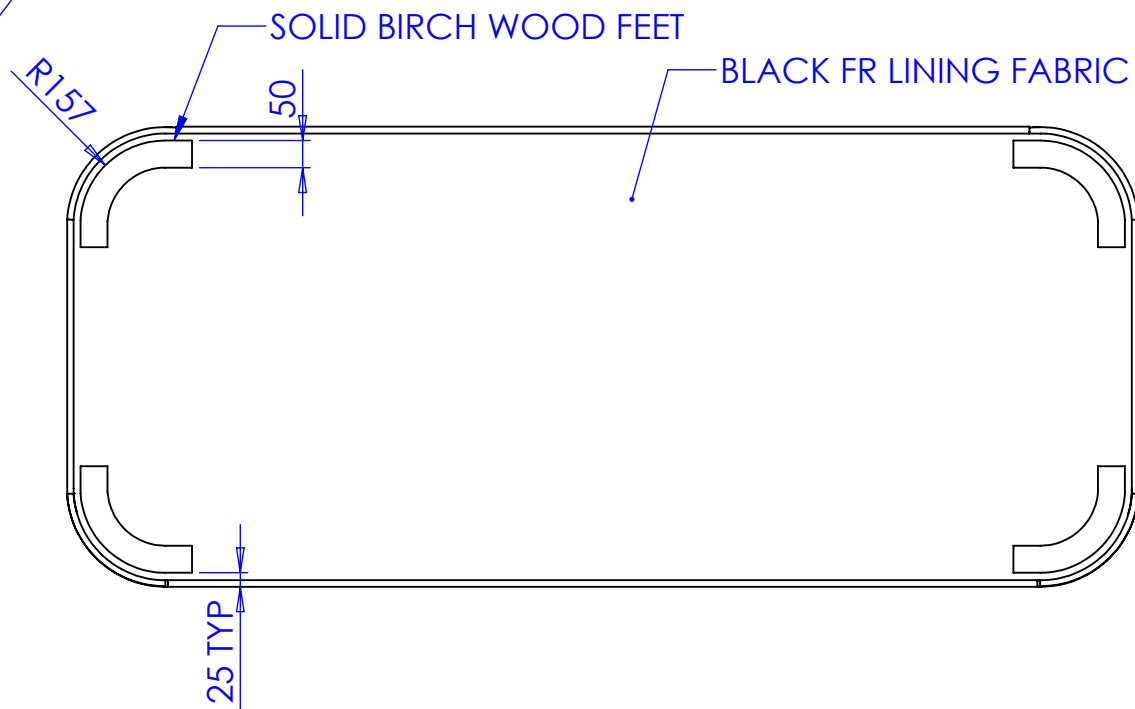
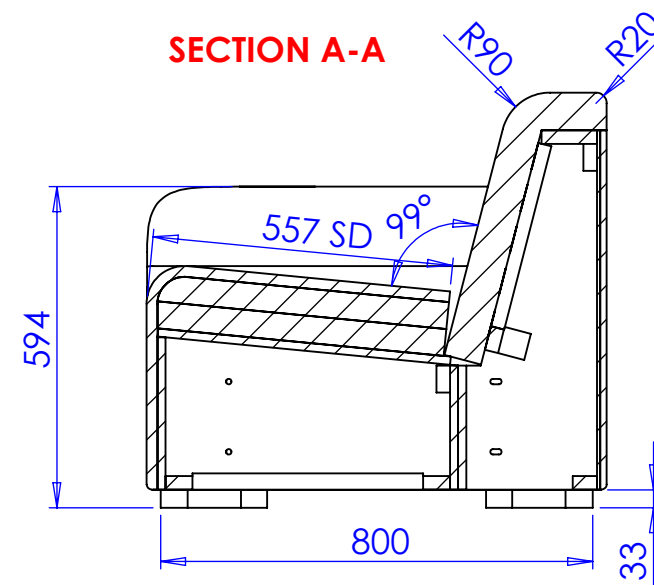


BOTTOM VIEW



SECTION A-A



MAGNA 2.0 3-SEATER

MATERIAL: UNFINISHED PLYWOOD,
CHIPBOARD AND PINWOOD FRAME
SOLID BIRCH WOOD FEET
UPHOLSTERY FABRIC TBC. ON ORDER
CMHR40/145 FOAM, CMHR 5LB CHIPFOAM

CONSTRUCTION: FRAME STAPLED AND GLUED
BOLTS AND T-NUTS FOR SUBASSEMBLIES
6 LOBE TX SECURITY SCREW FOR FEET

NOTES: PINEAPPLE LABEL TO BE SEWN INTO
SEAM AS SHOWN SEE 1MG-0003-18
PIECE TO ARRIVE FULLY ASSEMBLED
UNDERSIDE TO BE UPHOLSTERED IN BLACK FIRE
RESISTANT LINING FABRIC
ALL MEASUREMENTS IN MM

COMPONENTS REQUIRED:

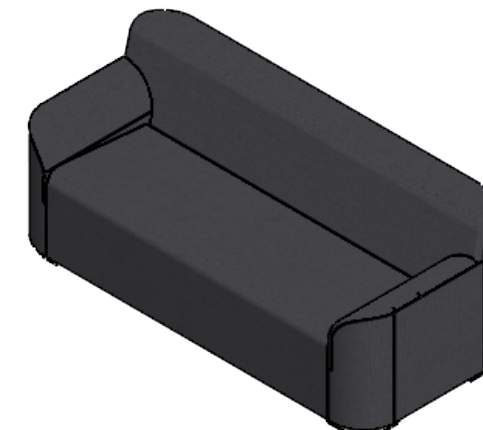
14 OFF M8 X 40MM HEXAGON BOLT (FOR
CONNECTION OF SUBASSEMBLIES)
14 OFF M8 FLAT WASHER (FOR CONNECTION
OF SUBASSEMBLIES)
14 OFF M8 X 16MM T NUT (FOR CONNECTION
OF SUBASSEMBLIES)
8 OFF NO.8 30MM 6 LOBE TX COUNTERSINK
SECURITY SCREW (FOR FEET)

NOTES

Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm

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MAGNA 2.0

DESCRIPTION
3-SEATER

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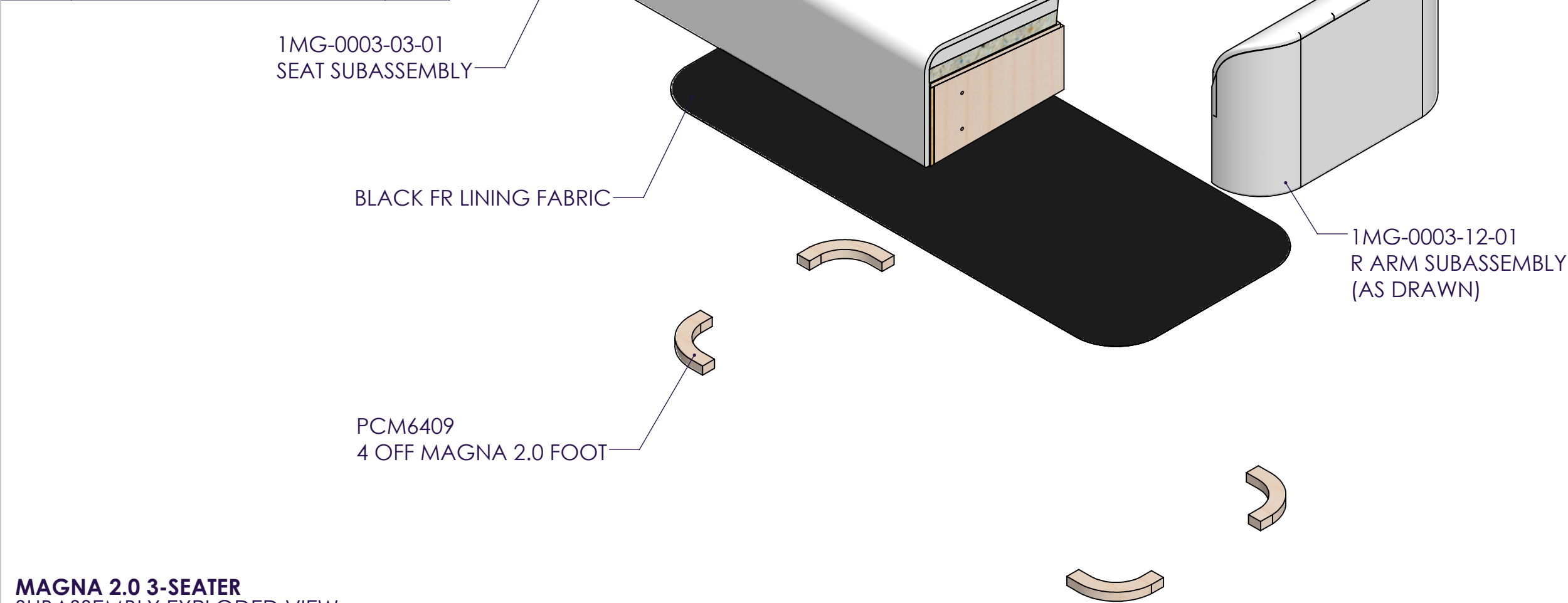
DATE
01/08/2024
DRAWING NUMBER
1MG-0003-01
SHEET NUMBER
1 OF 18

Pineapple

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Fax 0044 (0)1622 237879

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	1MG-0003-03-01	SEAT SUBASSEMBLY	1
2	1MG-0003-07-01	BACK SUBASSEMBLY	1
3	1MG-0003-12-01	R ARM SUBASSEMBLY (AS DRAWN)	1
4	1MG-0003-12-01	L ARM SUBASSEMBLY (OPPOSITE HAND)	1
5	PCM6409	MAGNA 2.0 FOOT	4

FITTINGS BOM		
ITEM NO.	DESCRIPTION	QTY
1	M8 x 40MM HEXAGON BOLT	14
2	M8 x 28MM FLAT WASHER	14
3	M8 T-NUT	14
4	NO.8 30MM 6 LOBE COUNTERSINK SECURITY SCREW	8



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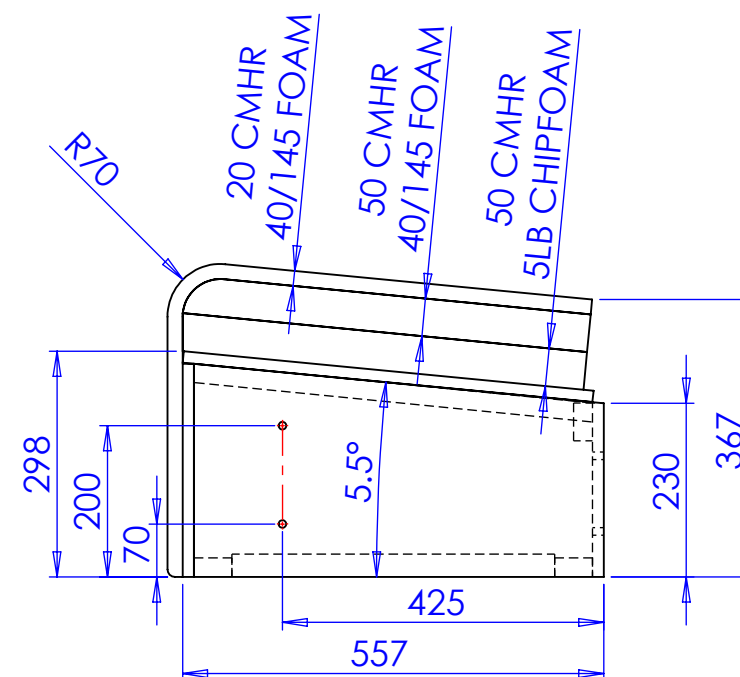
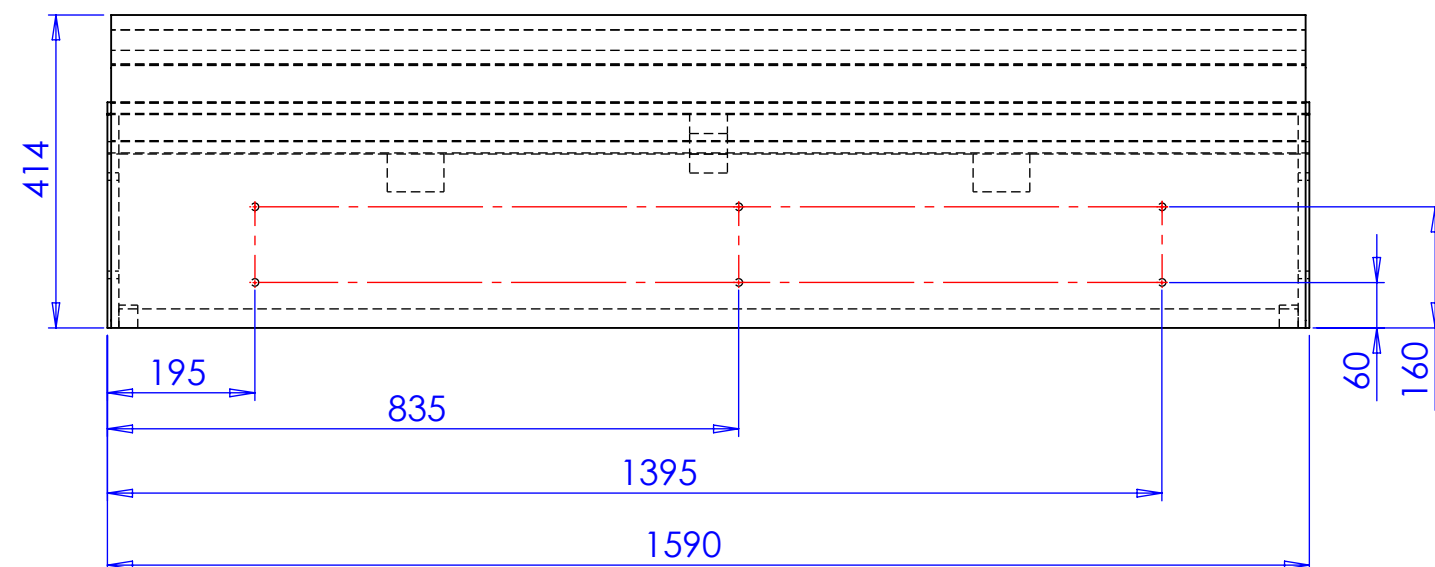
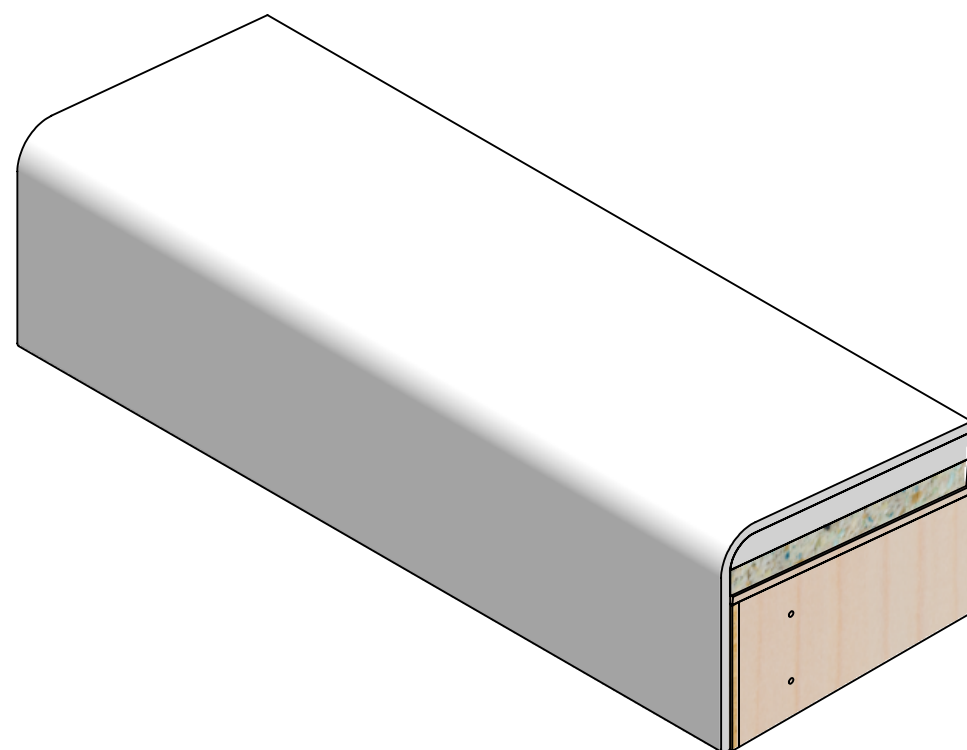
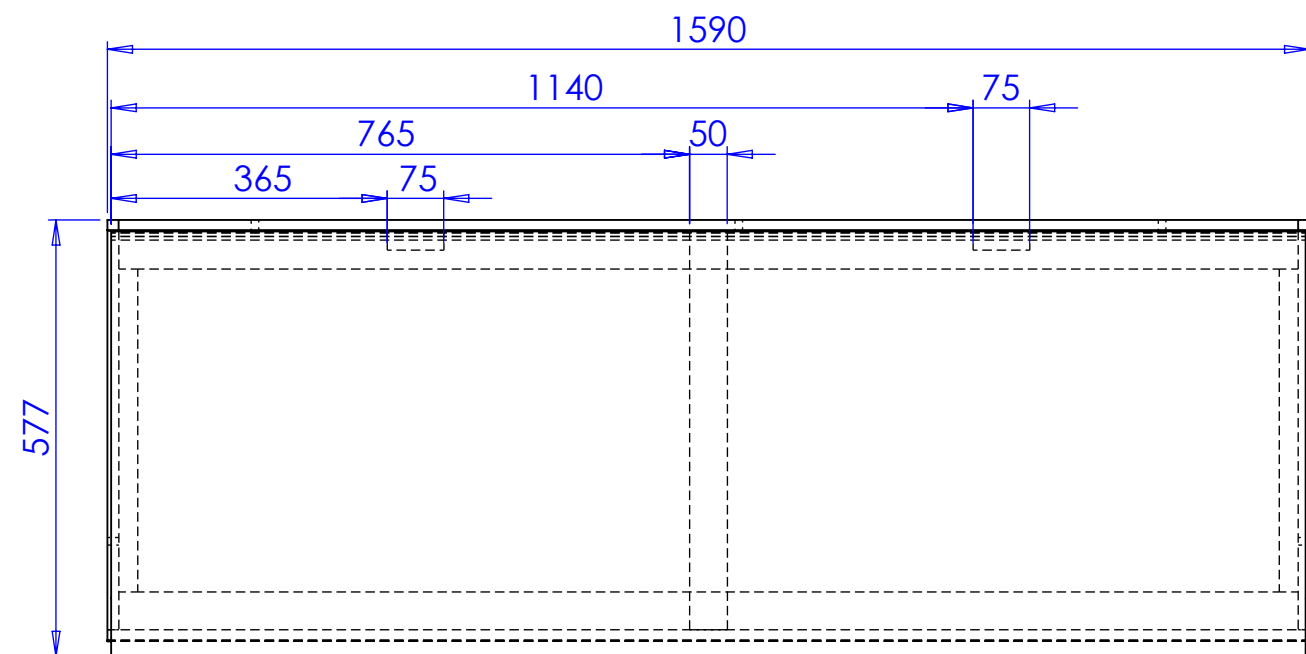
DESCRIPTION
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DATE
 01/08/2024
 DRAWING NUMBER
 1MG-0003-02
 SHEET NUMBER
 2 OF 18

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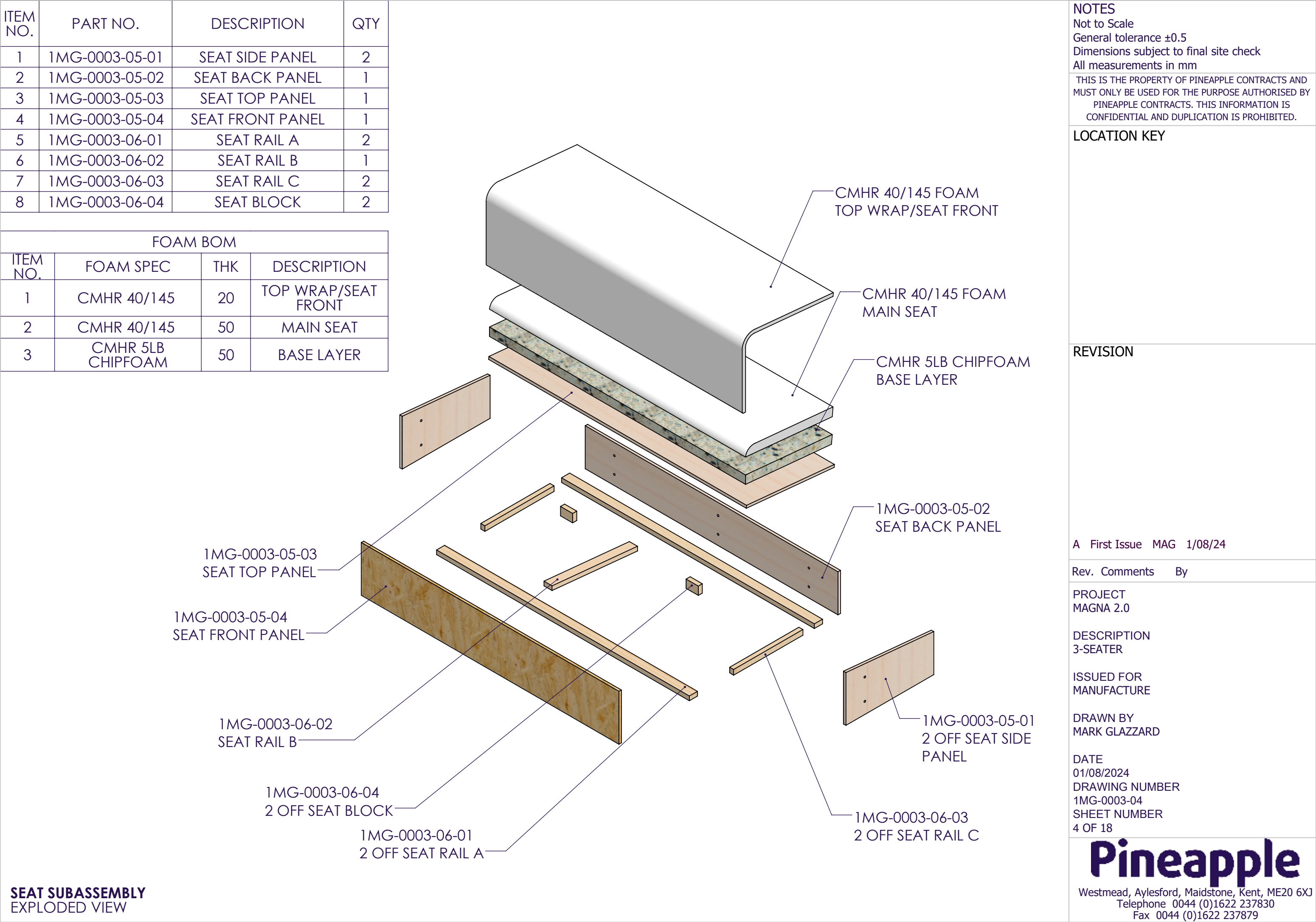
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01/08/2024
DRAWING NUMBER
1MG-0003-03
SHEET NUMBER
3 OF 18

Pineapple

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Telephone 0044 (0)1622 237830
Fax 0044 (0)1622 237879

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	1MG-0003-05-01	SEAT SIDE PANEL	2
2	1MG-0003-05-02	SEAT BACK PANEL	1
3	1MG-0003-05-03	SEAT TOP PANEL	1
4	1MG-0003-05-04	SEAT FRONT PANEL	1
5	1MG-0003-06-01	SEAT RAIL A	2
6	1MG-0003-06-02	SEAT RAIL B	1
7	1MG-0003-06-03	SEAT RAIL C	2
8	1MG-0003-06-04	SEAT BLOCK	2

FOAM BOM			
ITEM NO.	FOAM SPEC	THK	DESCRIPTION
1	CMHR 40/145	20	TOP WRAP/SEAT FRONT
2	CMHR 40/145	50	MAIN SEAT
3	CMHR 5LB CHIPFOAM	50	BASE LAYER



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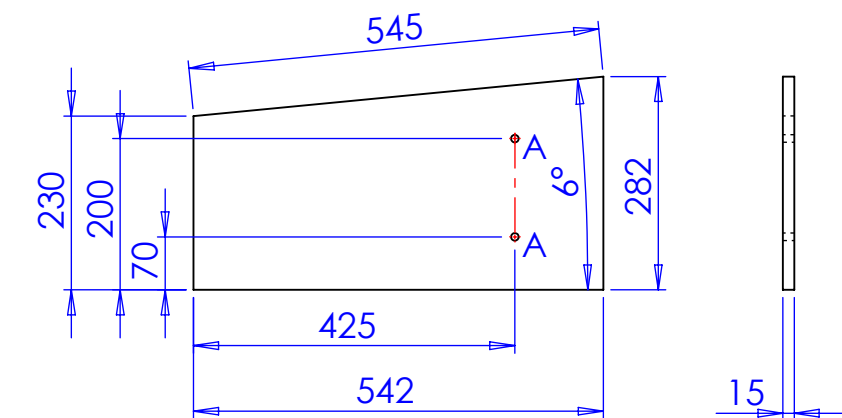
REVISION

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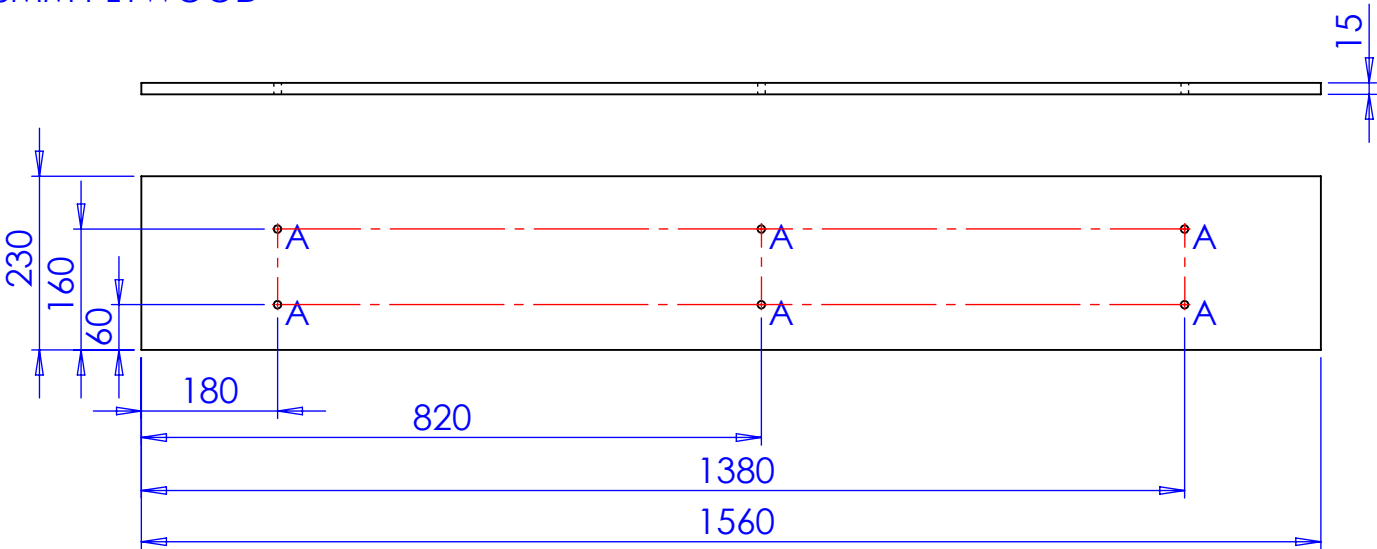
Rev.	Comments	By
PROJECT MAGNA 2.0		
DESCRIPTION 3-SEATER		
ISSUED FOR MANUFACTURE		
DRAWN BY MARK GLAZZARD		
DATE 01/08/2024		
DRAWING NUMBER 1MG-0003-04		
SHEET NUMBER 4 OF 18		

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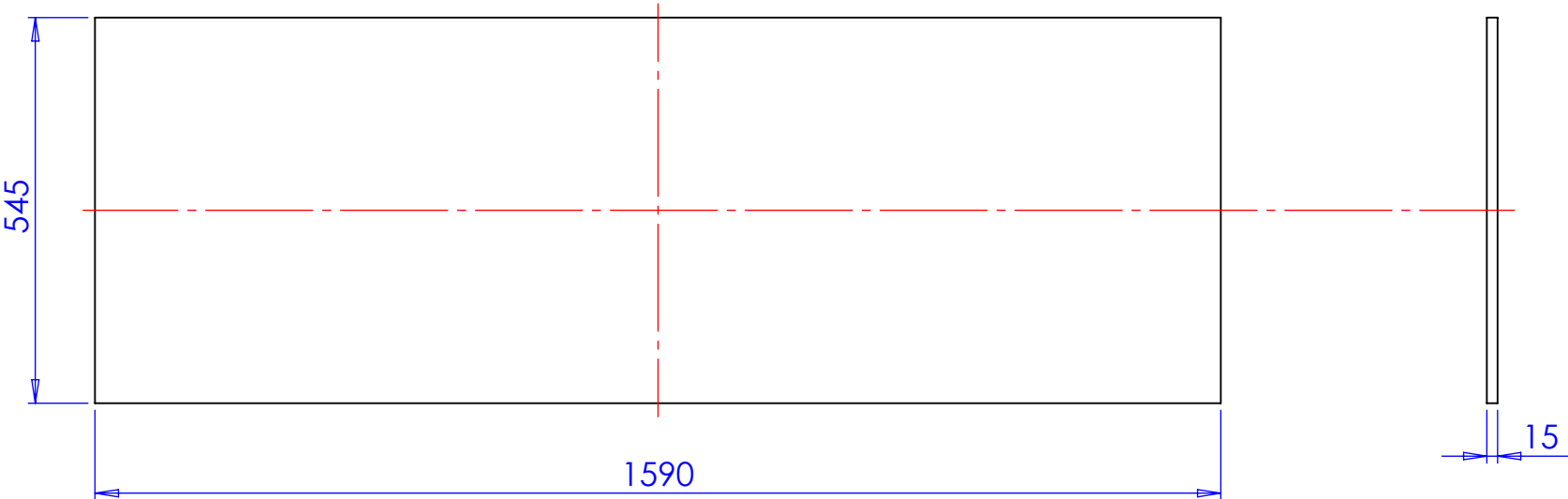
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2 OFF SEAT SIDE PANEL
15MM PLYWOOD



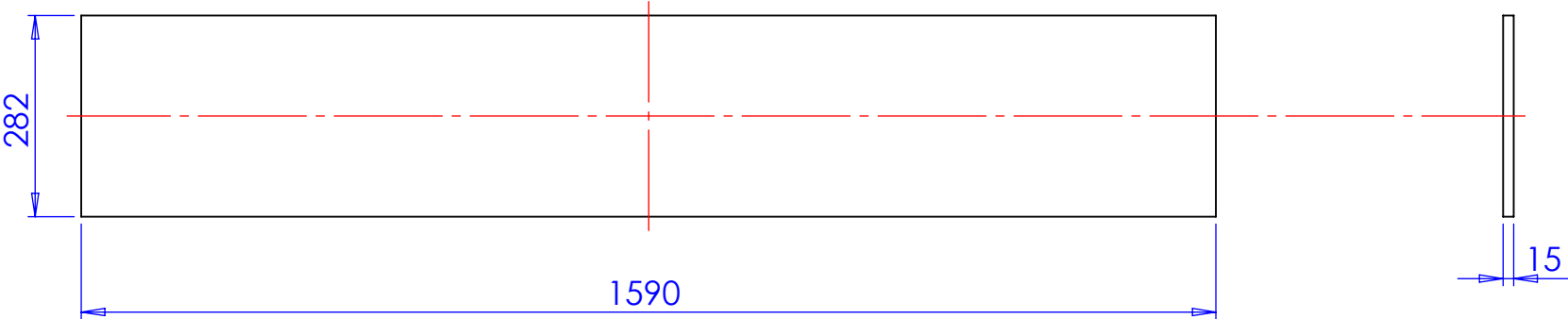
1 MG-0003-05-02
SEAT BACK PANEL
15MM PLYWOOD



1 MG-0003-05-03
SEAT TOP PANEL
15MM PLYWOOD
SYMMETRICAL ABOUT CENTRELINES



1 MG-0003-05-04
SEAT FRONT PANEL
15MM CHIPBOARD
SYMMETRICAL ABOUT CENTRELINES



SEAT SUBASSEMBLY
PANELS
MATERIAL: PLYWOOD, CHIPBOARD
HOLE DETAILS: A = Ø 10 THRU

NOTES
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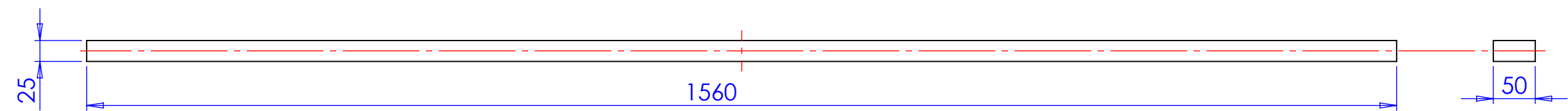
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MANUFACTURE

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DRAWING NUMBER
1MG-0003-05
SHEET NUMBER
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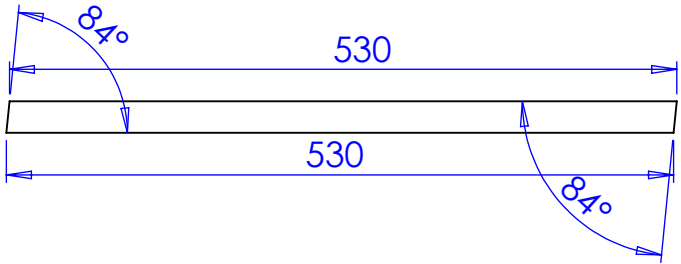
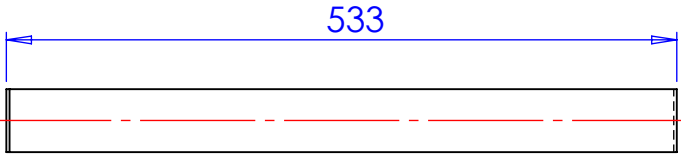
1 MG-0003-06-01
2 OFF SEAT RAIL A
SYMMETRICAL ABOUT CENTRELINES



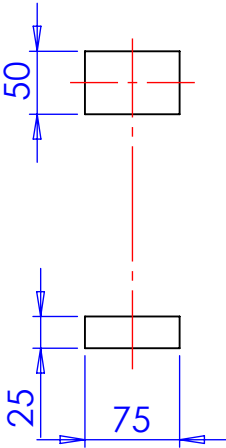
NOTES
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LOCATION KEY

1 MG-0003-06-02
SEAT RAIL B
SYMMETRICAL ABOUT CENTRELINE



1 MG-0003-06-04
2 OFF SEAT BLOCK
SYMMETRICAL ABOUT CENTRELINES



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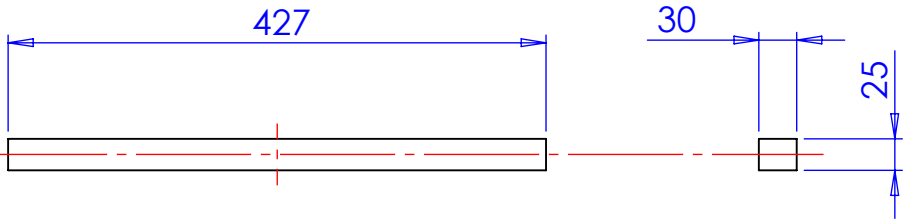
DESCRIPTION
3-SEATER

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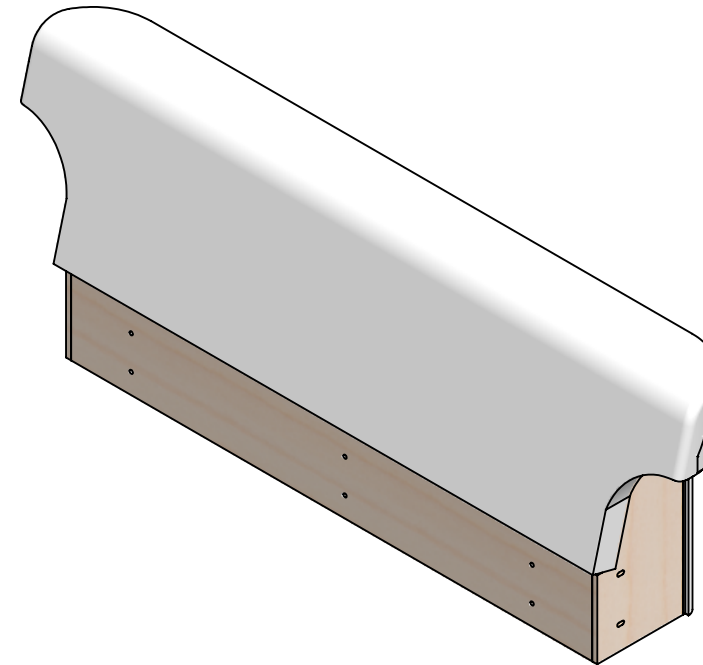
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MARK GLAZZARD

DATE
01/08/2024
DRAWING NUMBER
1MG-0003-06
SHEET NUMBER
6 OF 18

1 MG-0003-06-03
2 OFF SEAT RAIL C
SYMMETRICAL ABOUT CENTRELINES



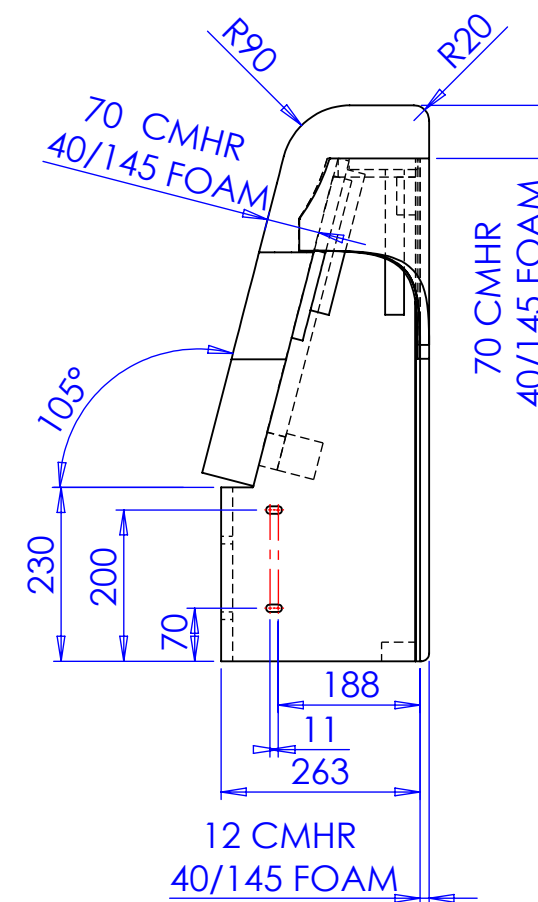
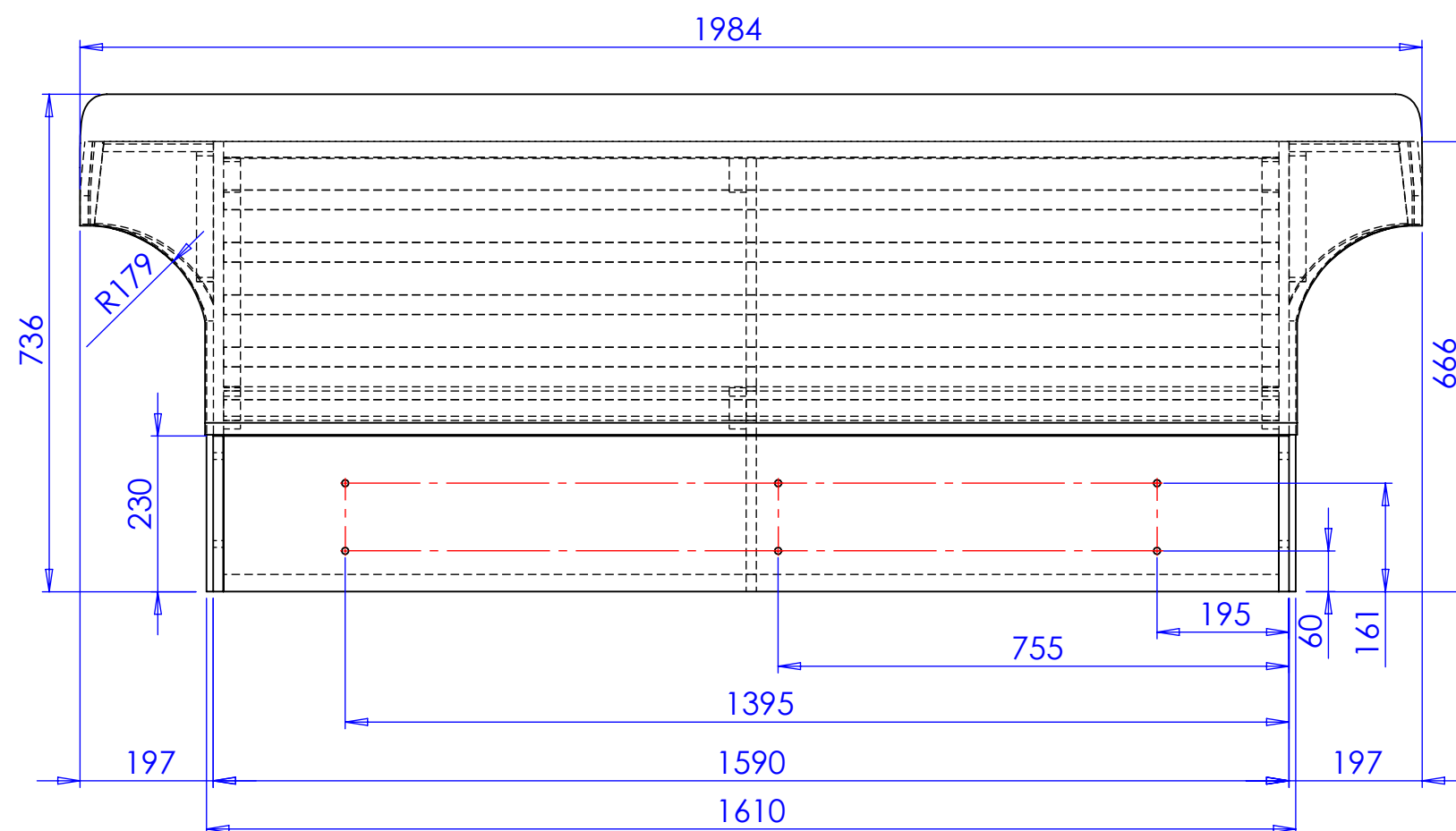
SEAT SUBASSEMBLY
BLOCKS AND BATTENS
MATERIAL: SOLID PINEWOOD
HOLE DETAILS: N/A



NOTES
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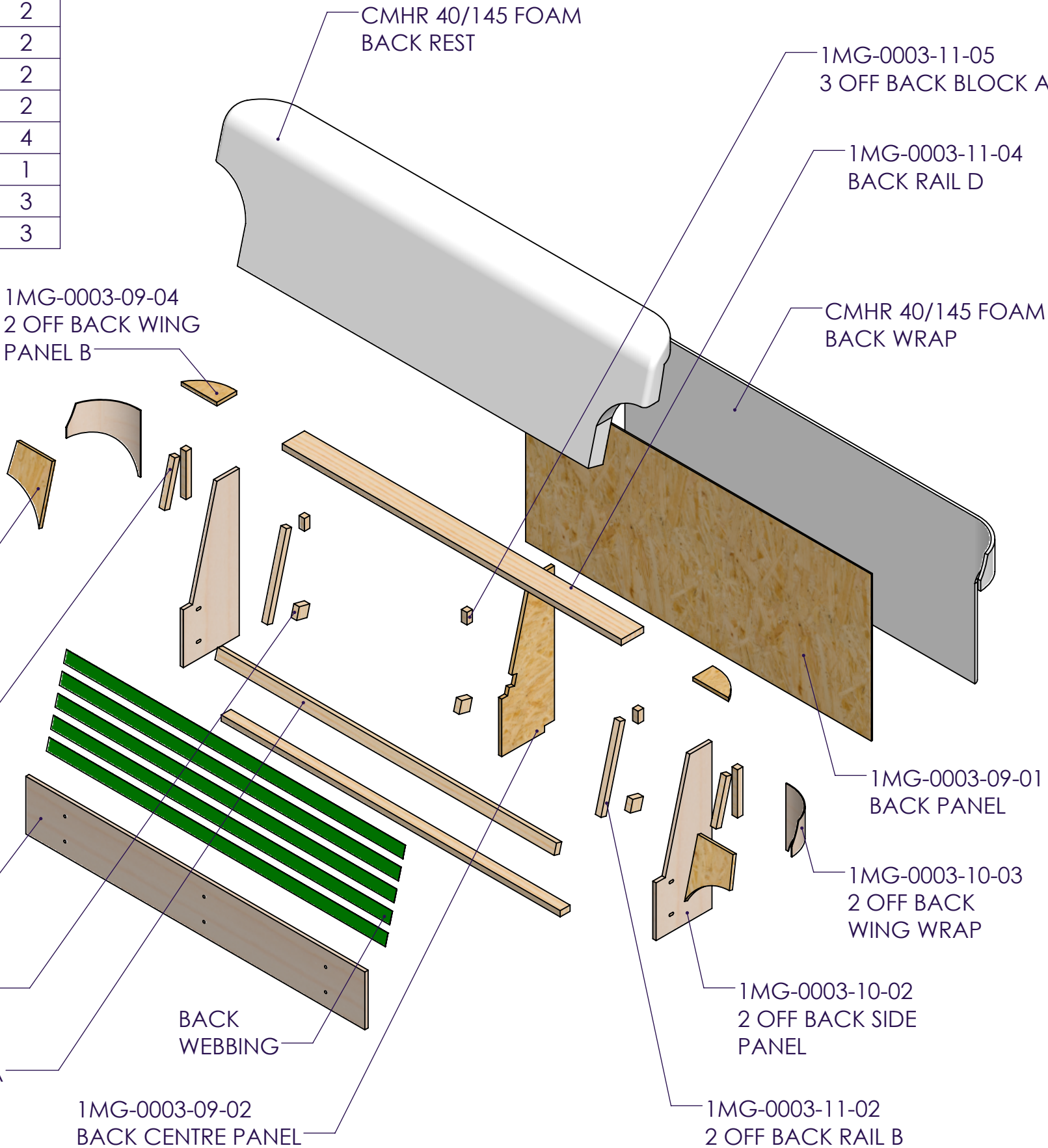


1MG-0003-07-01
BACK SUBASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	1MG-0003-09-01	BACK PANEL	1
6	1MG-0003-09-02	BACK CENTRE PANEL	1
3	1MG-0003-09-03	BACK WING PANEL A	2
4	1MG-0003-09-04	BACK WING PANEL B	2
5	1MG-0003-10-01	BACK SEAT FIXING PANEL	1
2	1MG-0003-10-02	BACK SIDE PANEL	2
7	1MG-0003-10-03	BACK WING WRAP	2
8	1MG-0003-11-01	BACK RAIL A	2
9	1MG-0003-11-02	BACK RAIL B	2
10	1MG-0003-11-03	BACK RAIL C	4
11	1MG-0003-11-04	BACK RAIL D	1
12	1MG-0003-11-05	BACK BLOCK A	3
13	1MG-0003-11-06	BACK BLOCK B	3

FOAM/WEBBING BOM			
ITEM NO.	FOAM SPEC	SIZE	DESCRIPTION
1	CMHR 40/145	70THK	BACK REST
2	CMHR 40/145	12THK	BACK WRAP
3	ELASTIC WEBBING	50W	BACK WEBBING

BACK SUBASSEMBLY
EXPLODED VIEW



NOTES
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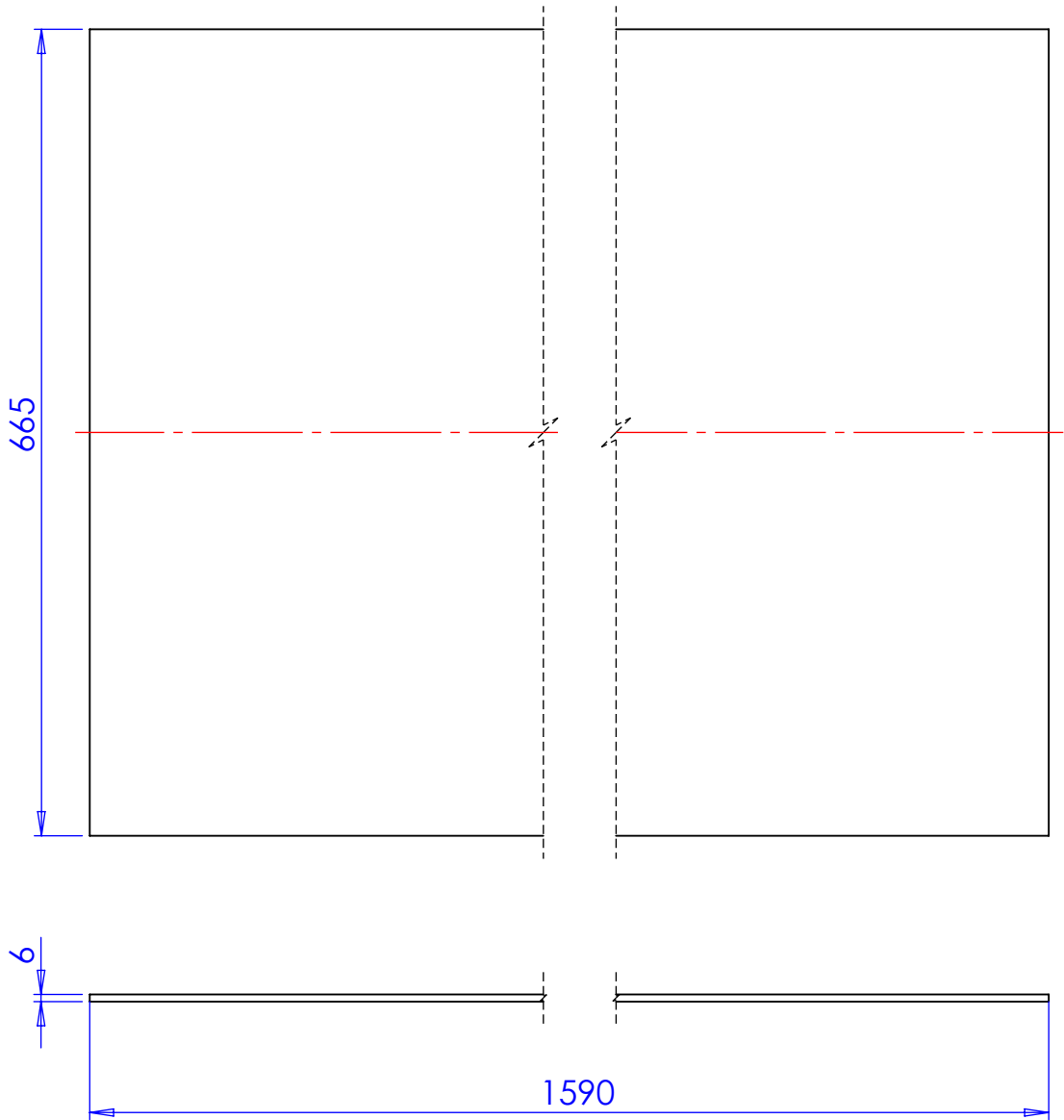
DRAWN BY
MARK GLAZZARD

DATE
01/08/2024
DRAWING NUMBER
1MG-0003-08
SHEET NUMBER
8 OF 18

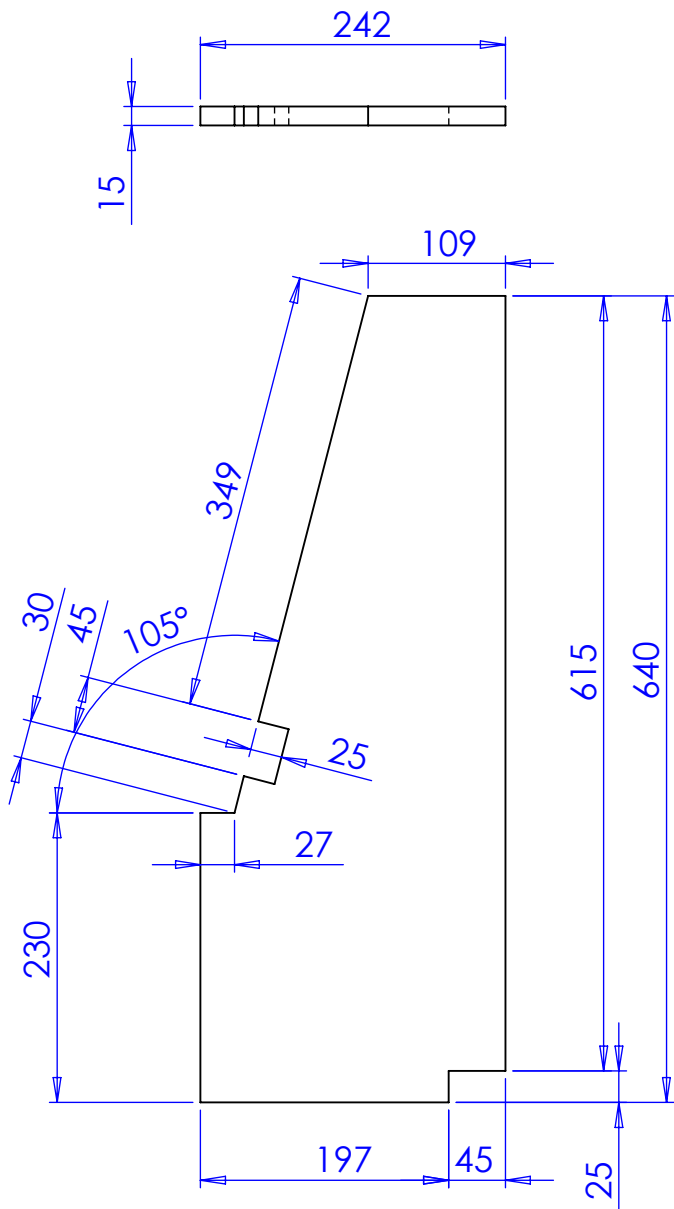
Pineapple

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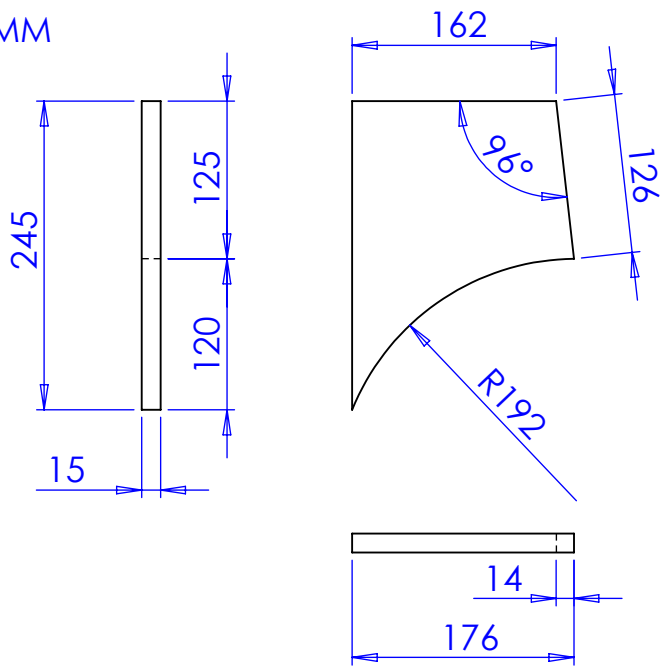
1MG-0003-09-01
BACK PANEL 6MM
SYMMETRICAL ABOUT CENTRELINE



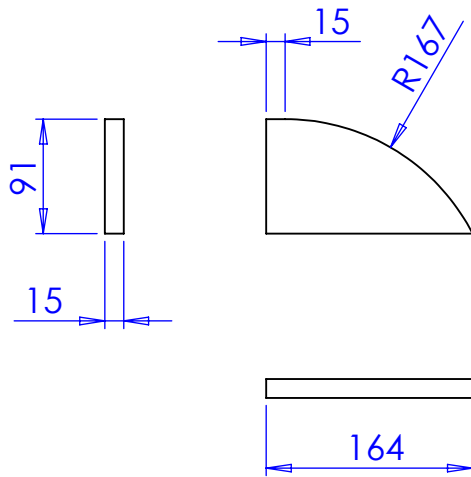
1MG-0003-09-02
BACK CENTRE PANEL 15MM



1MG-0003-09-03
2 OFF BACK WING PANEL A 15MM



1MG-0003-09-04
2 OFF BACK WING PANEL B 15MM



NOTES
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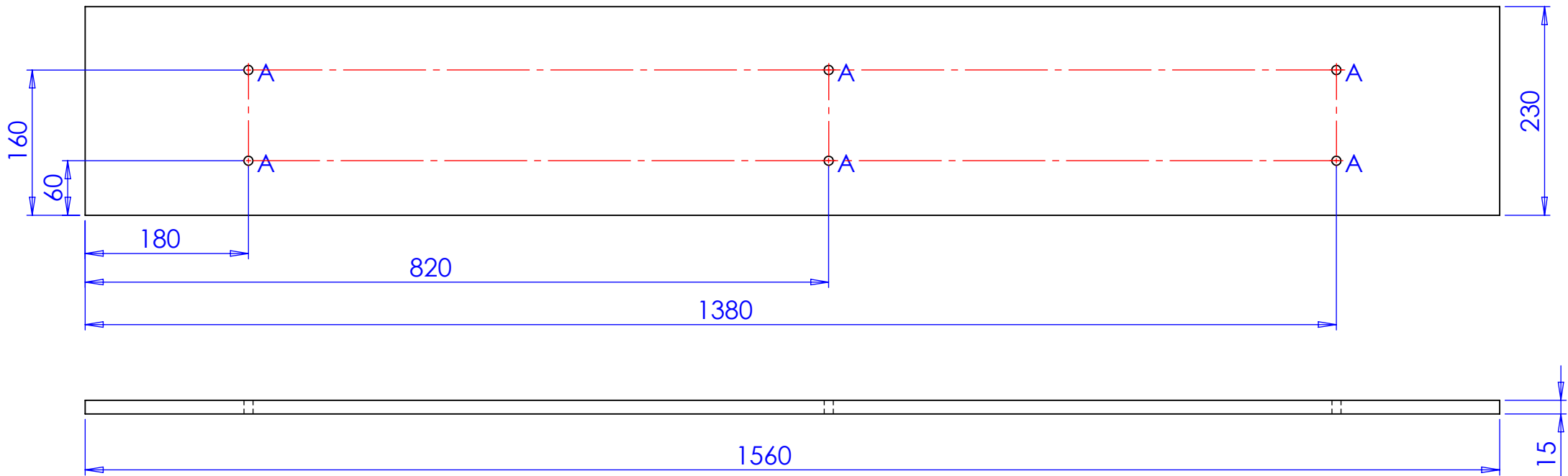
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01/08/2024
DRAWING NUMBER
1MG-0003-09
SHEET NUMBER
9 OF 18

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BACK SUBASSEMBLY
PANELS
MATERIAL: CHIPBOARD
HOLE DETAILS: N/A

1MG-0003-10-01
BACK SEAT FIXING PANEL 15MM

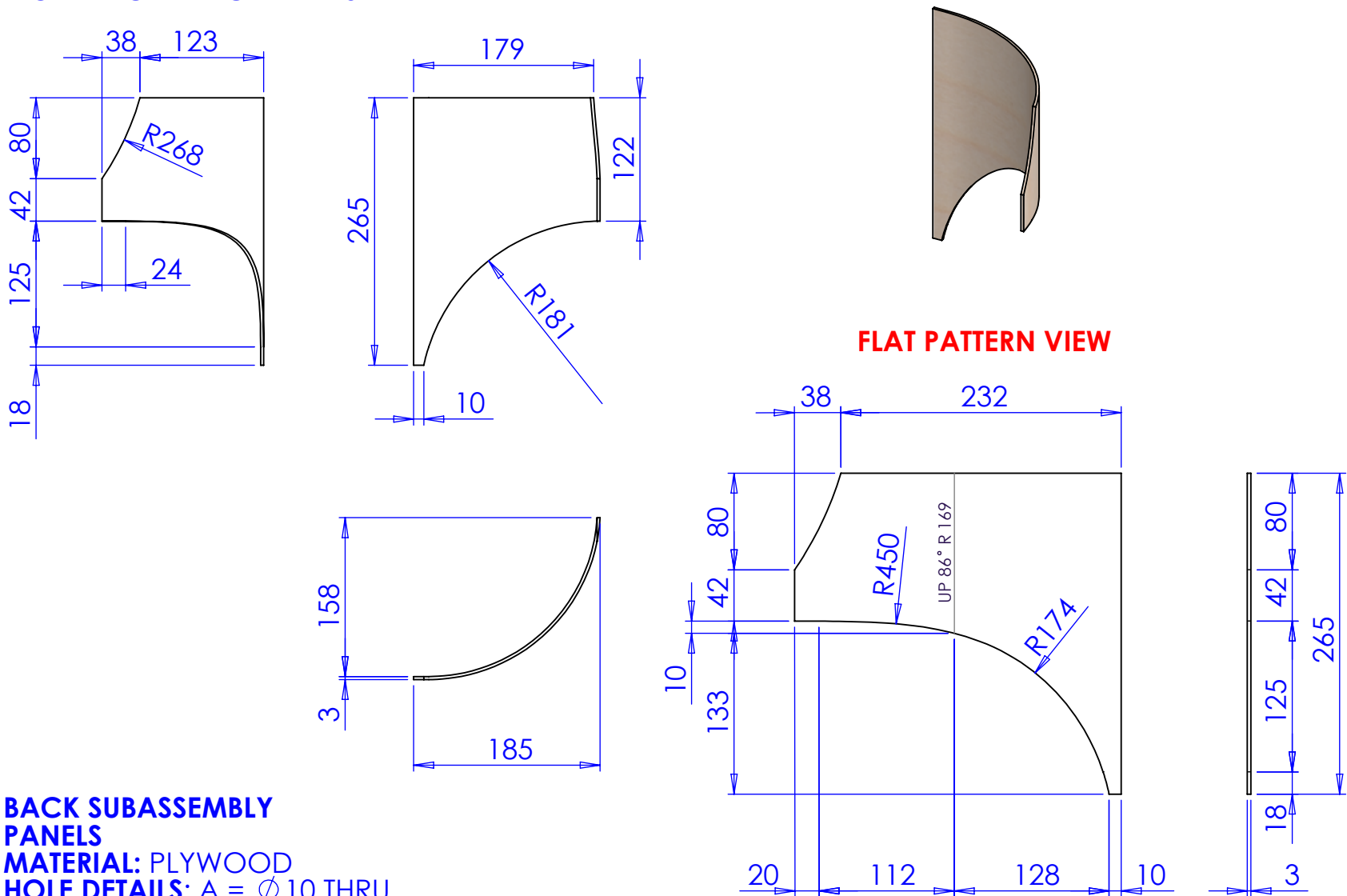


NOTES
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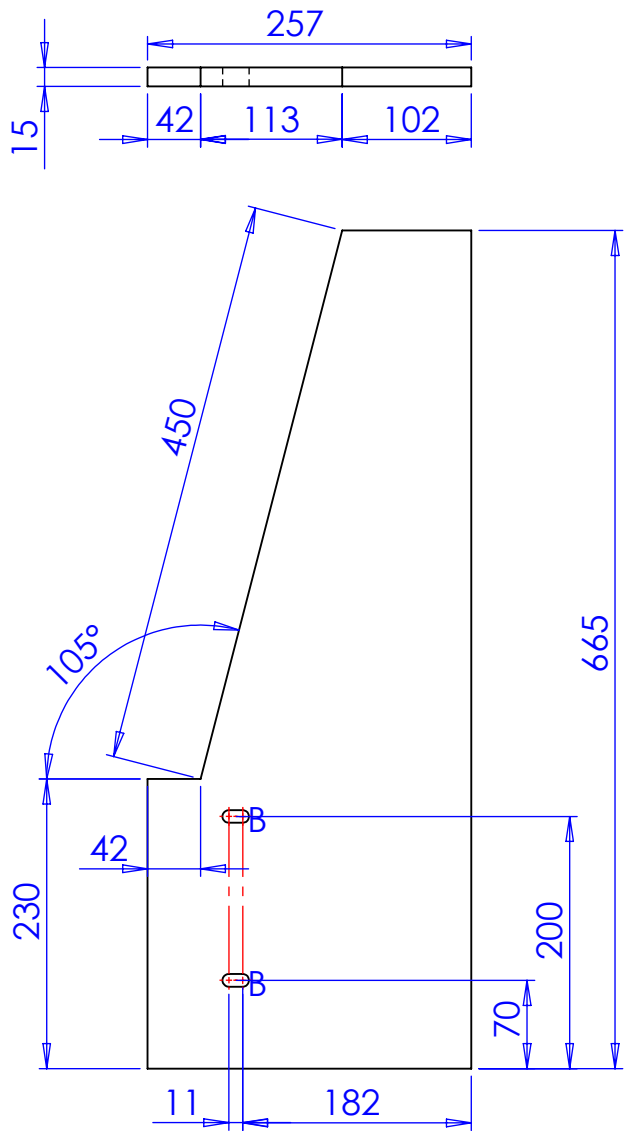
LOCATION KEY

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1MG-0003-10-03
2 OFF BACK WING WRAP 3MM



1MG-0003-10-02
2 OFF BACK SIDE PANEL 15MM



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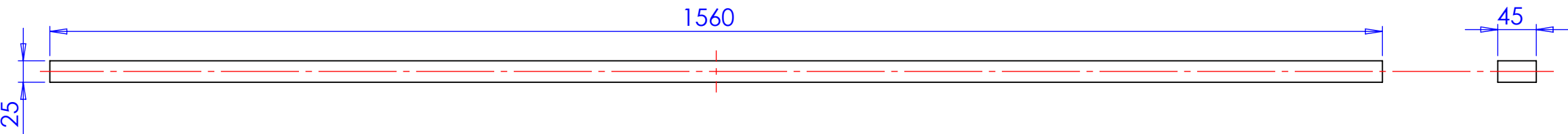
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DRAWING NUMBER
1MG-0003-10
SHEET NUMBER
10 OF 18

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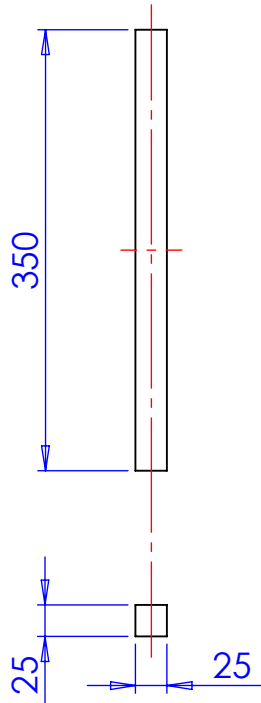
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Fax 0044 (0)1622 237879

**BACK SUBASSEMBLY
PANELS**
MATERIAL: PLYWOOD
HOLE DETAILS: A = $\varnothing 10$ THRU
B = ROUND THRU SLOT W21 x H10

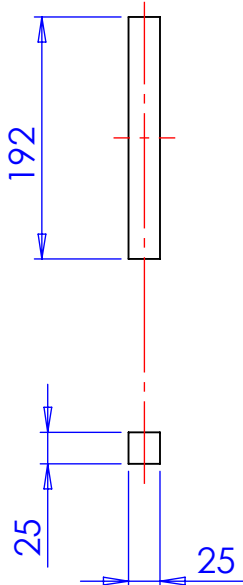
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2 OFF BACK RAIL A
SYMMETRICAL ABOUT CENTRELINES



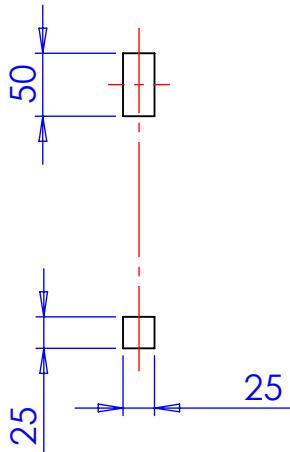
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2 OFF BACK RAIL B
SYMMETRICAL ABOUT CENTRELINES



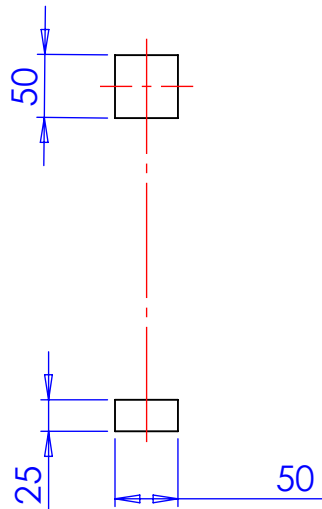
1MG-0003-11-03
4 OFF BACK RAIL C
SYMMETRICAL ABOUT CENTRELINES



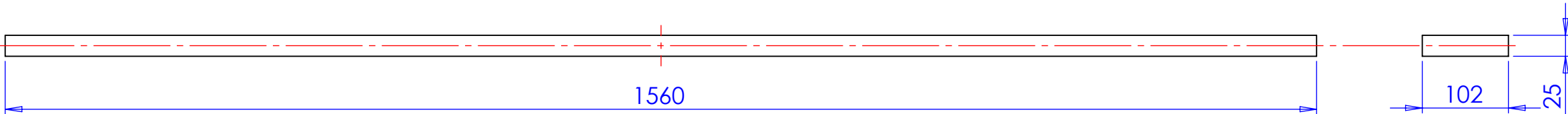
1MG-0003-11-05
3 OFF BACK BLOCK A
SYMMETRICAL ABOUT CENTRELINES



1MG-0003-11-06
3 OFF BACK BLOCK B
SYMMETRICAL ABOUT CENTRELINES



1MG-0003-11-04
BACK RAIL D
SYMMETRICAL ABOUT CENTRELINES



**BACK SUBASSEMBLY
BLOCKS AND BATTENS**
MATERIAL: SOLID PINEWOOD
HOLE DETAILS: N/A

NOTES
Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm
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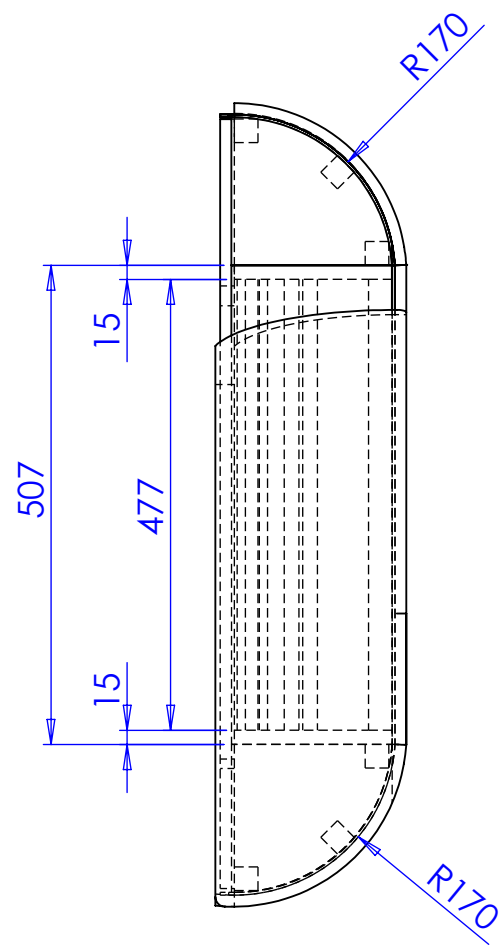
DESCRIPTION
3-SEATER

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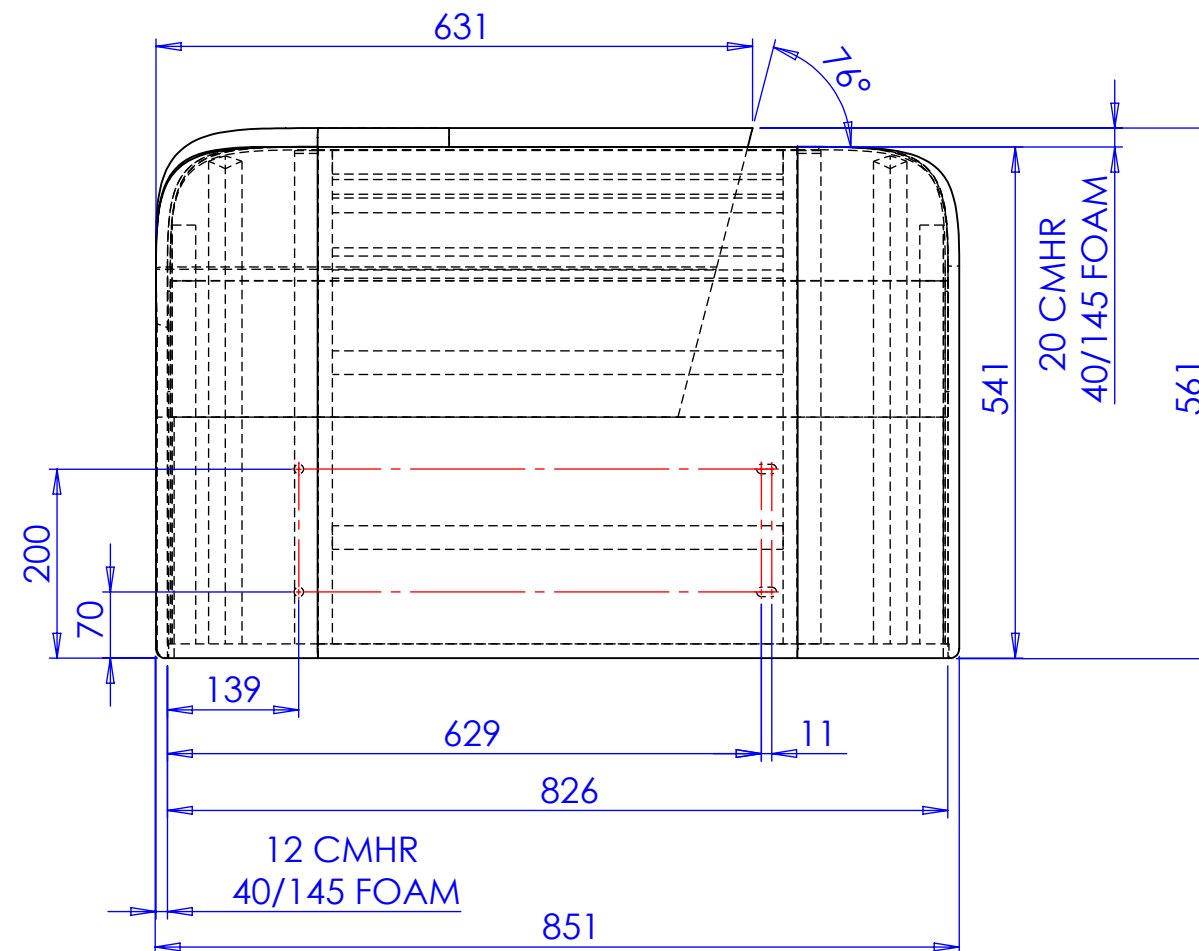
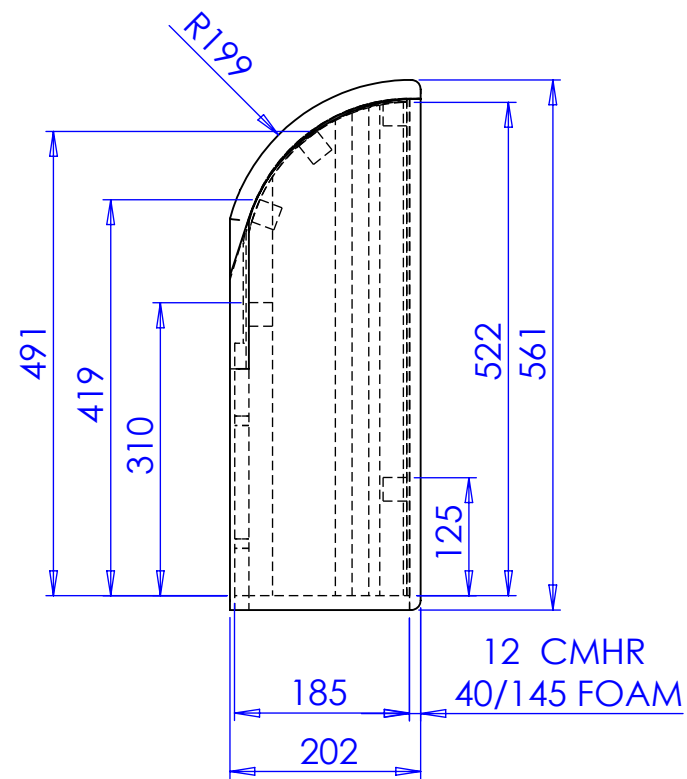
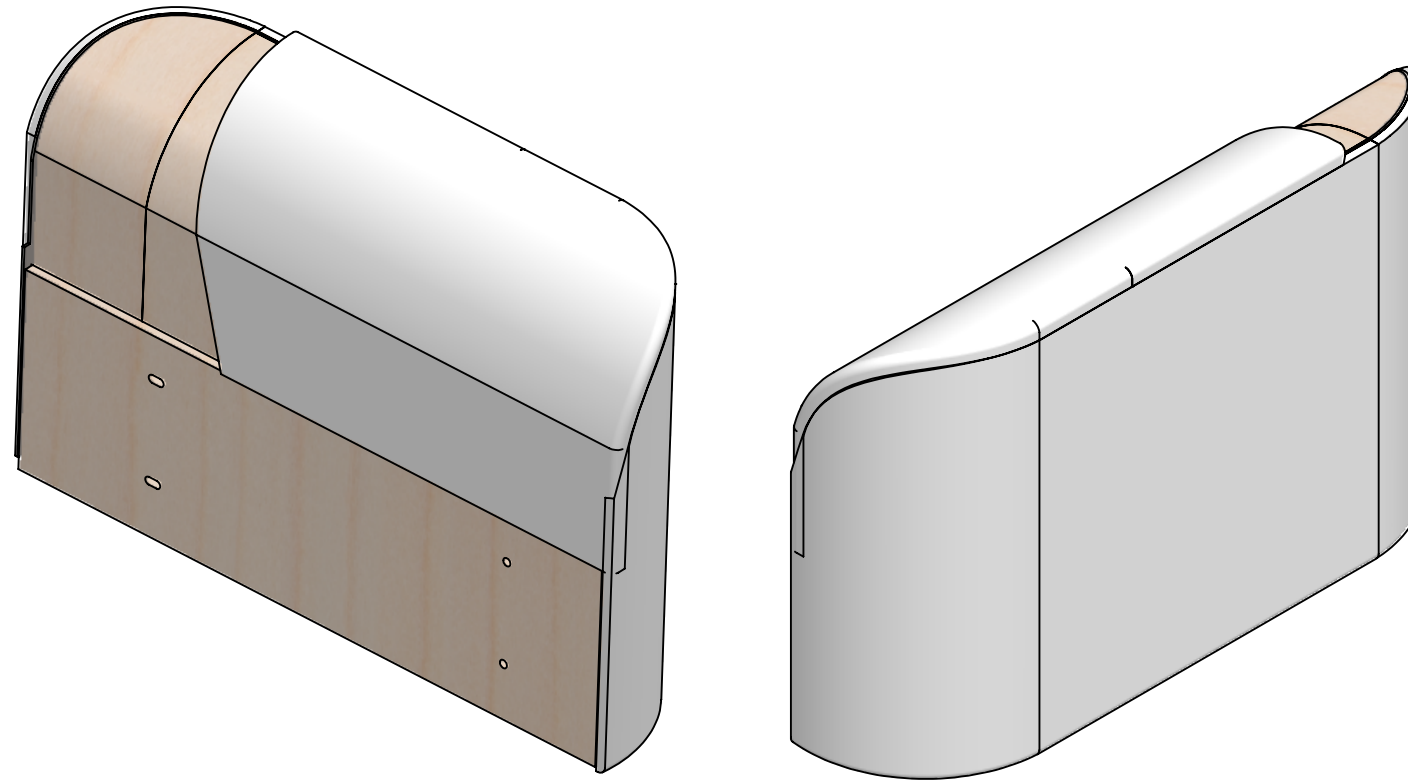
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DATE
01/08/2024
DRAWING NUMBER
1MG-0003-11
SHEET NUMBER
11 OF 18

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ISOMETRIC FRONT AND BACK VIEWS



NOTES
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DATE
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DRAWING NUMBER
1MG-0003-12
SHEET NUMBER
12 OF 18

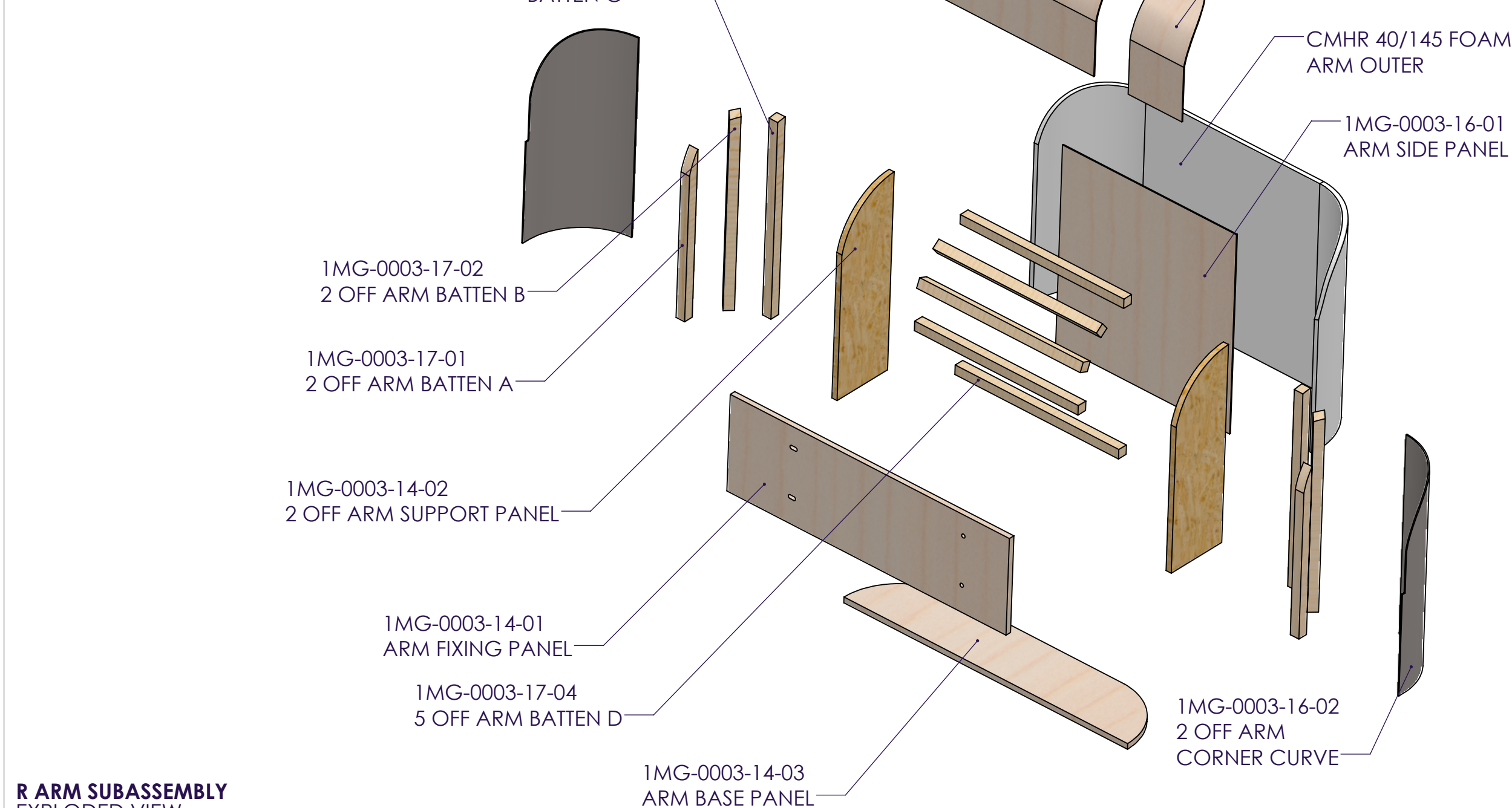
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1MG-0003-12-01
R ARM SUBASSEMBLY (NOTE: 1 OFF MIRRORED FOR OPPOSITE HAND)

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	1MG-0003-14-01	ARM FIXING PANEL	1
2	1MG-0003-14-02	ARM SUPPORT PANEL	2
3	1MG-0003-14-03	ARM BASE PANEL	1
4	1MG-0003-15-01	ARM TOP CURVE A	1
5	1MG-0003-15-02	ARM TOP CURVE B	1
6	1MG-0003-15-03	ARM TOP CURVE C	1
7	1MG-0003-16-01	ARM SIDE PANEL	1
8	1MG-0003-16-02	ARM CORNER CURVE	2
9	1MG-0003-17-01	ARM BATTEN A	2
10	1MG-0003-17-02	ARM BATTEN B	2
11	1MG-0003-17-03	ARM BATTEN C	2
12	1MG-0003-17-04	ARM BATTEN D	5

FOAM BOM			
ITEM NO.	FOAM SPEC	THK	DESCRIPTION
1	CMHR 40/145	12	ARM OUTER
2	CMHR 40/145	20	ARM TOP



NOTES
Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm

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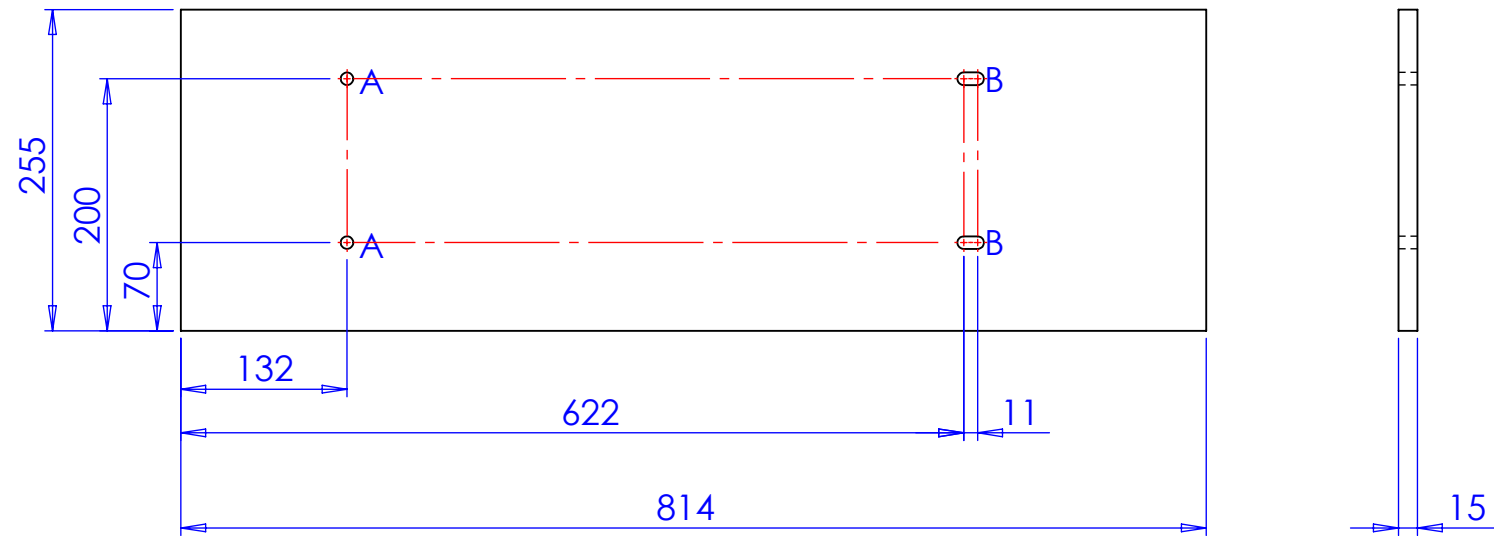
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MARK GLAZZARD

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DRAWING NUMBER
1MG-0003-13
SHEET NUMBER
13 OF 18

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1MG-0003-14-01
ARM FIXING PANEL
15MM PLYWOOD

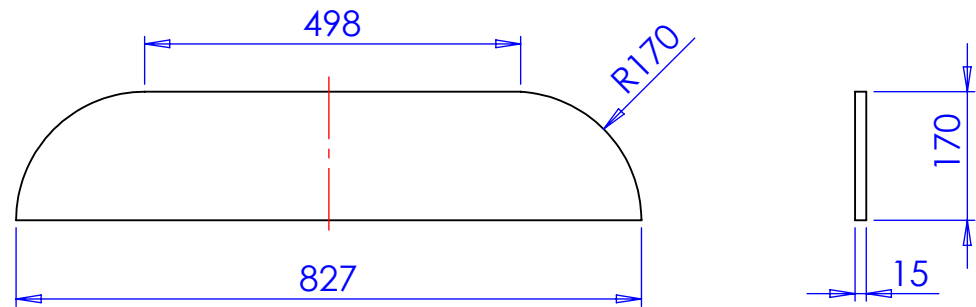


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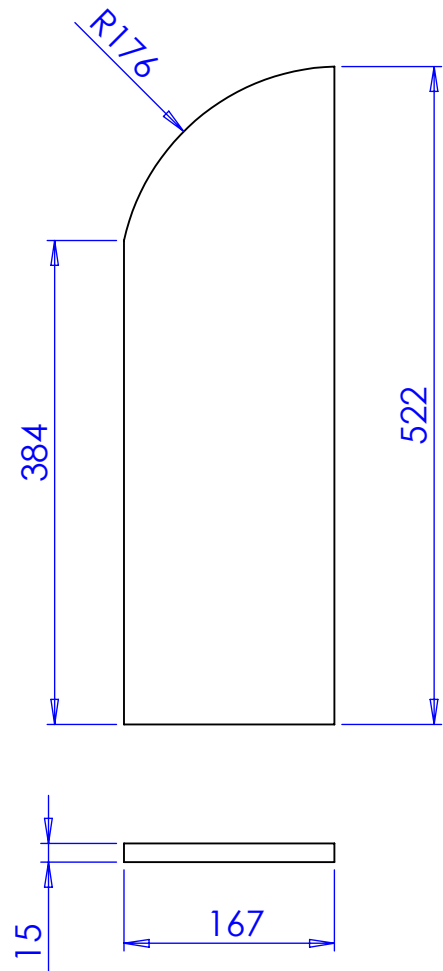
LOCATION KEY

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1MG-0003-14-03
ARM BASE PANEL
15MM PLYWOOD
SYMMETRICAL ABOUT CENTRELINE



1MG-0003-14-02
2 OFF ARM SUPPORT PANEL
15MM CHIPBOARD



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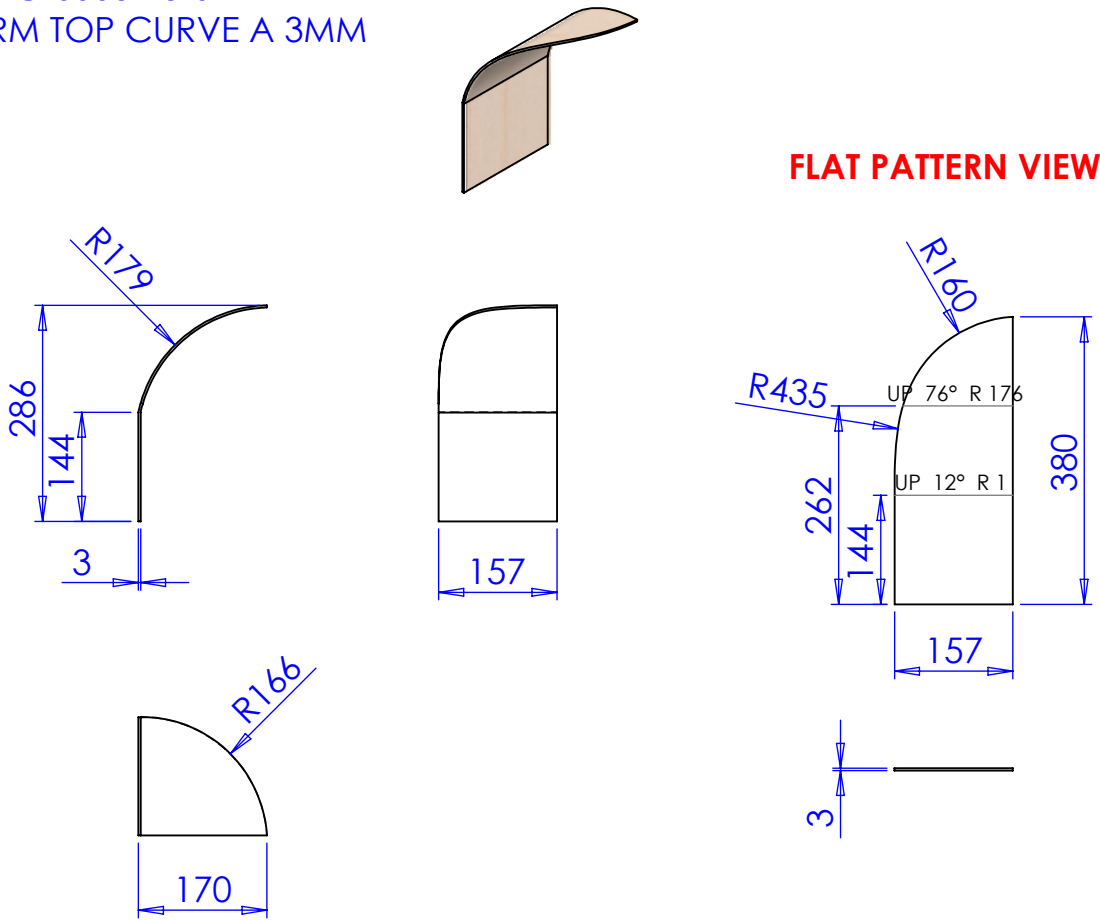
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1MG-0003-14
SHEET NUMBER
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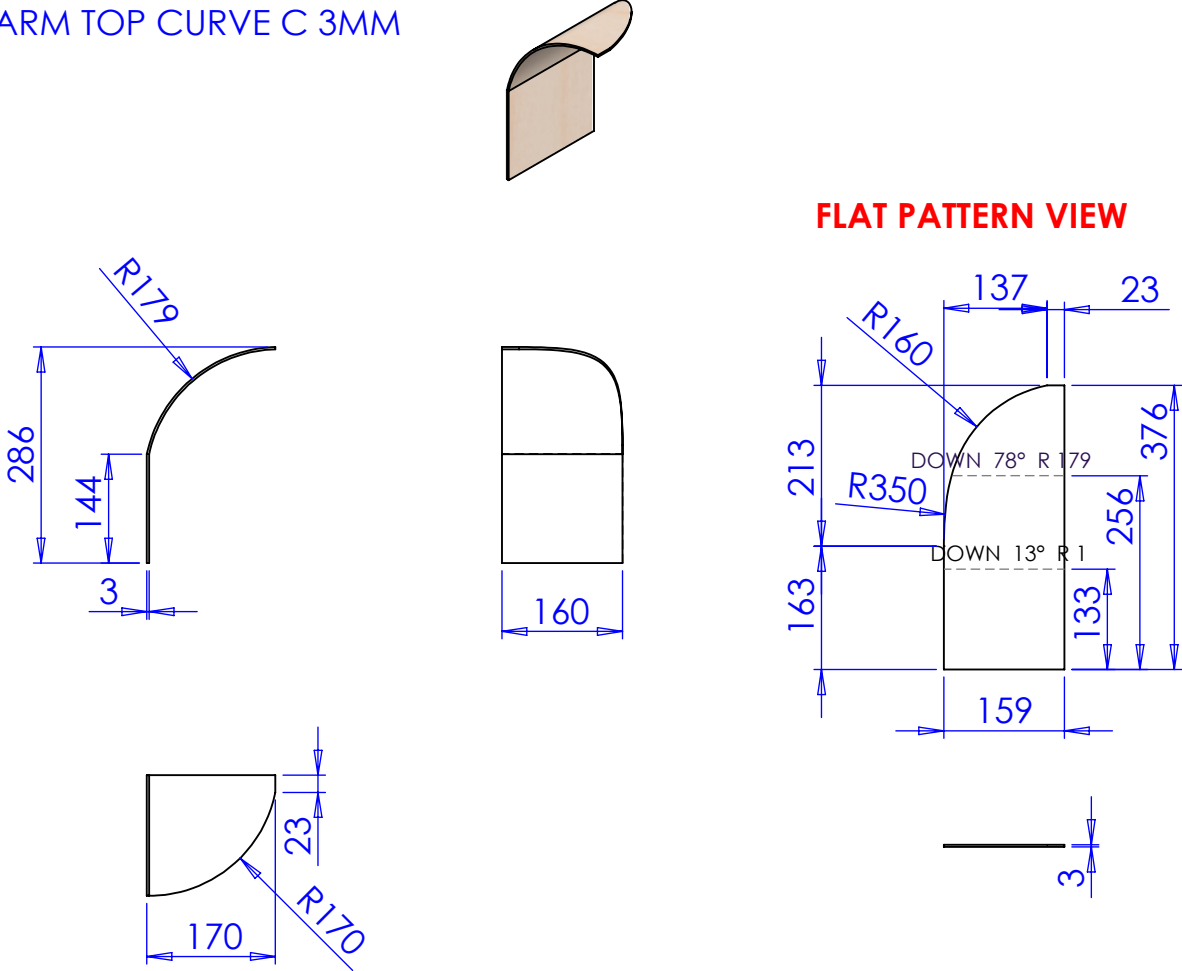
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R ARM SUBASSEMBLY
PANELS
MATERIAL: PLYWOOD, CHIPBOARD
HOLE DETAILS: A = $\varnothing 10$ THRU
B = ROUND THRU SLOT H10 x W21

1MG-0003-15-01
ARM TOP CURVE A 3MM



1MG-0003-15-03
ARM TOP CURVE C 3MM



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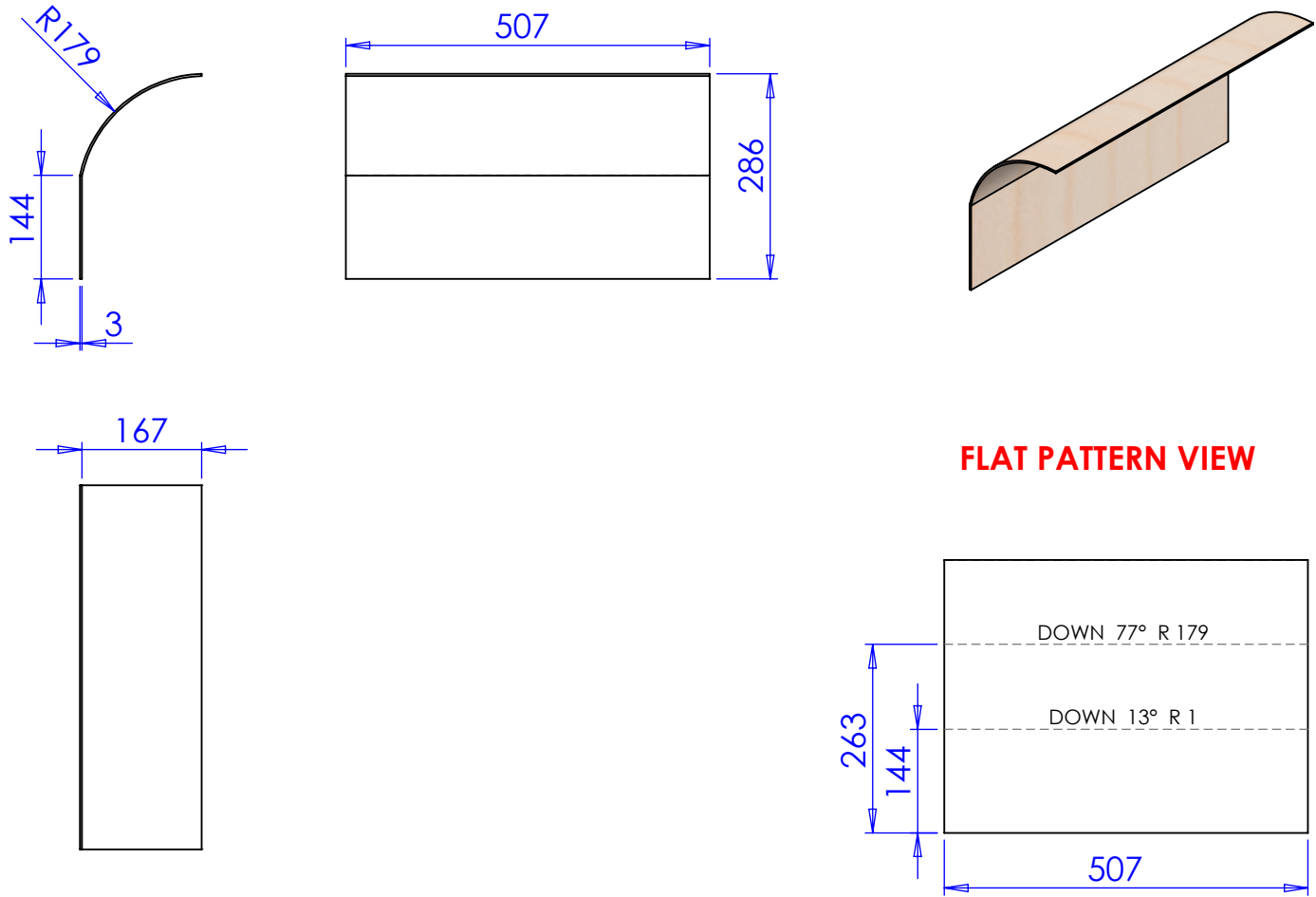
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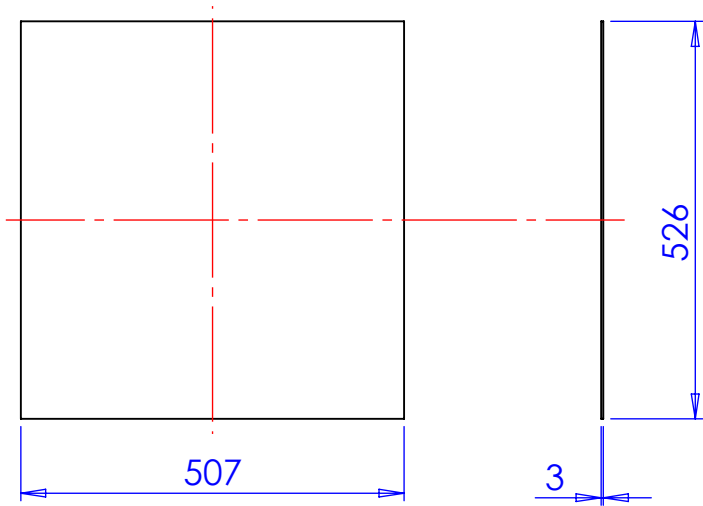
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1MG-0003-15-02
ARM TOP CURVE B 3MM



R ARM SUBASSEMBLY
PANELS
MATERIAL: PLYWOOD
HOLE DETAILS: N/A

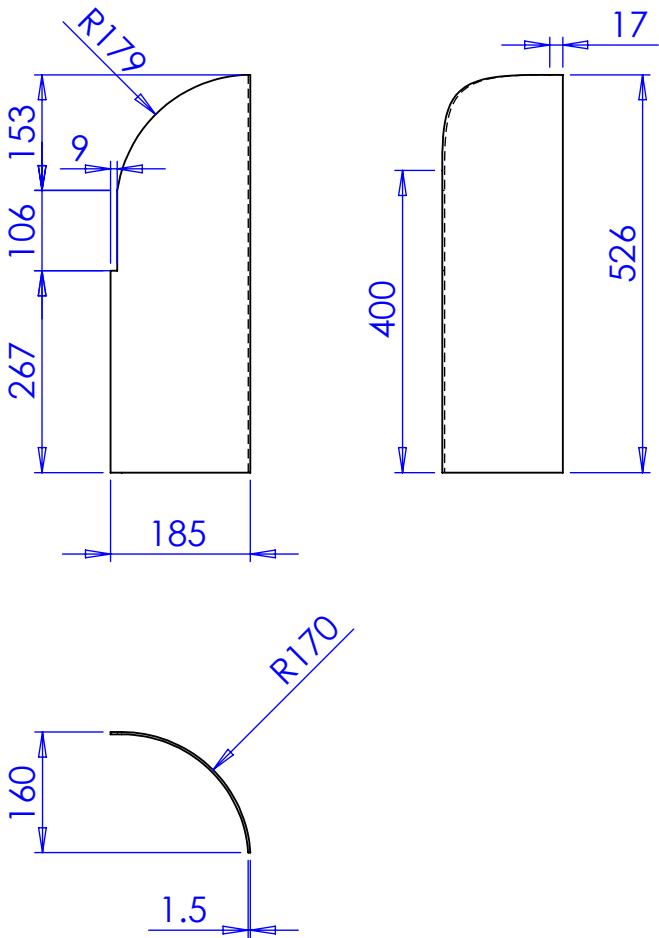
1MG-0003-16-01
ARM SIDE PANEL
3MM PLYWOOD
SYMMETRICAL ABOUT CENTRELINES



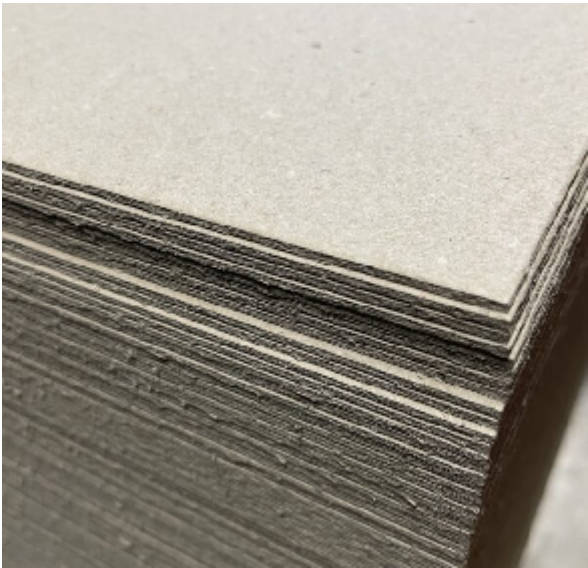
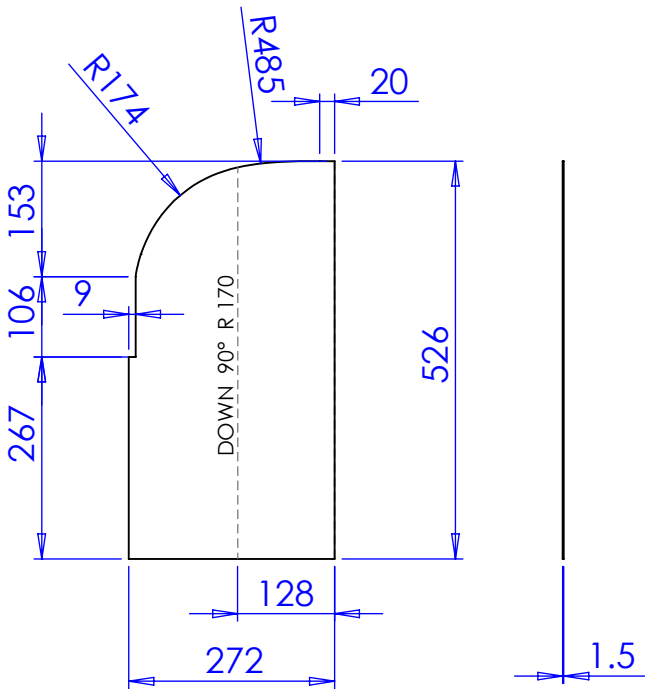
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1MG-0003-16-02
2 OFF ARM CORNER CURVE
1.5MM UPHOLSTERY FIBREBOARD



FLAT PATTERN VIEW



REFERENCE IMAGE: 1.5MM
UPHOLSTERY FIBREBOARD

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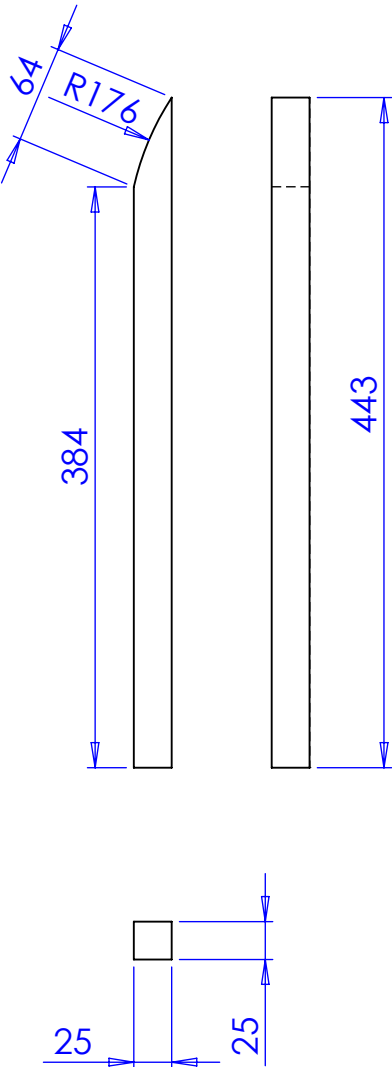
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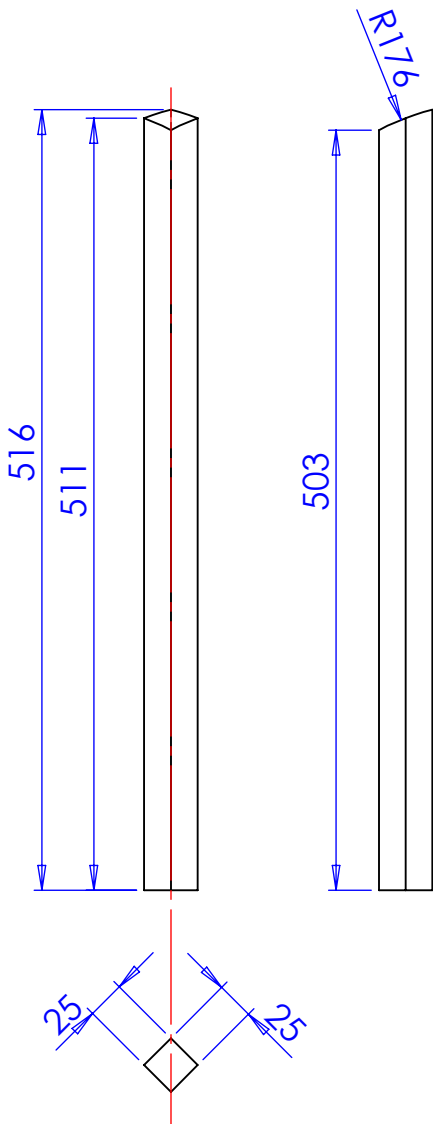
R ARM SUBASSEMBLY
PANELS
MATERIAL: UPHOLSTERY FIBREBOARD, PLYWOOD
HOLE DETAILS: N/A

1MG-0003-17-01
2 OFF ARM BATTEN A

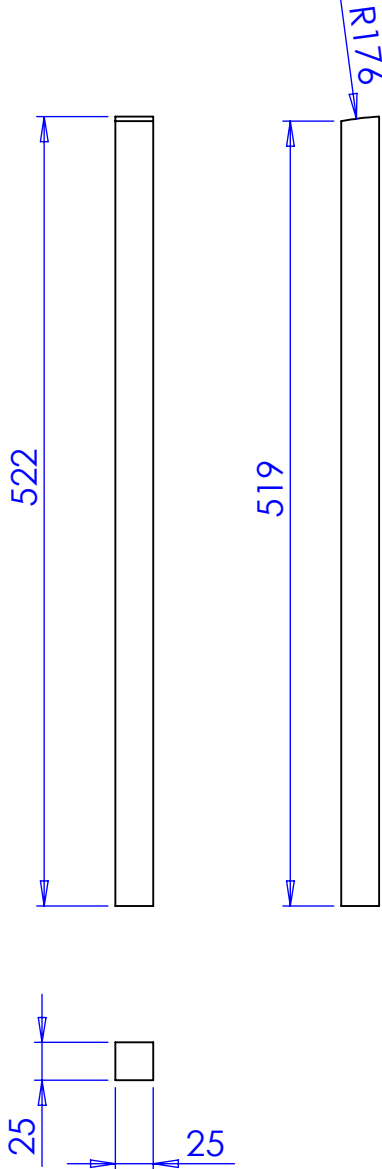


R ARM SUBASSEMBLY
BATTENS
MATERIAL: SOLID PINEWOOD
HOLE DETAILS: N/A

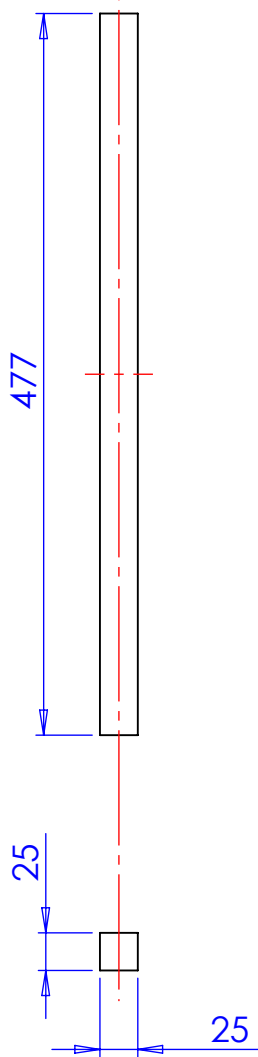
1MG-0003-17-02
2 OFF ARM BATTEN B
SYMMETRICAL ABOUT CENTRELINE



1MG-0003-17-03
2 OFF ARM BATTEN C



1MG-0003-17-04
5 OFF ARM BATTEN D
SYMMETRICAL ABOUT CENTRELINE

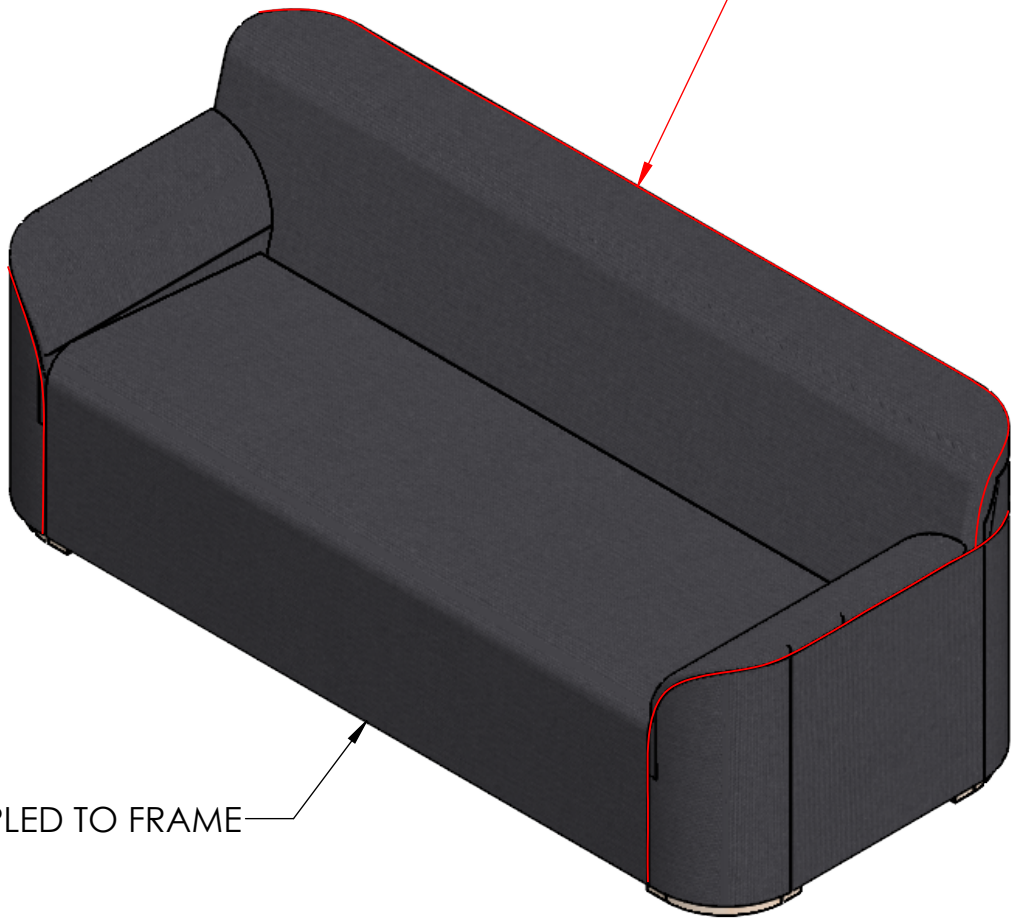


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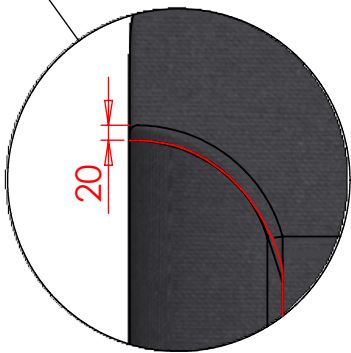
PINEAPPLE LABEL

ARM SINGLE TOPSTITCH

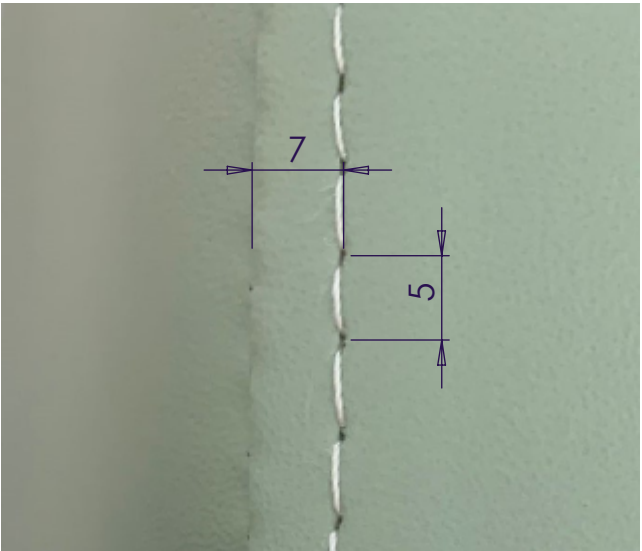


SEAT FABRIC STAPLED TO FRAME

BACK SINGLE TOPSTITCH



ARM TOPSTITCH ORIENTATION



REFERENCE IMAGE: SINGLE TOPSTITCH

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UPHOLSTERY AND SEAMS
TOPSTITCH LENGTH: 5MM
DISTANCE FROM EDGE: 7MM