

REFERENCE IMAGE:
6 LOBE PIN TX
COUNTERSINK ANTI-
TAMPER SECURITY
SCREW

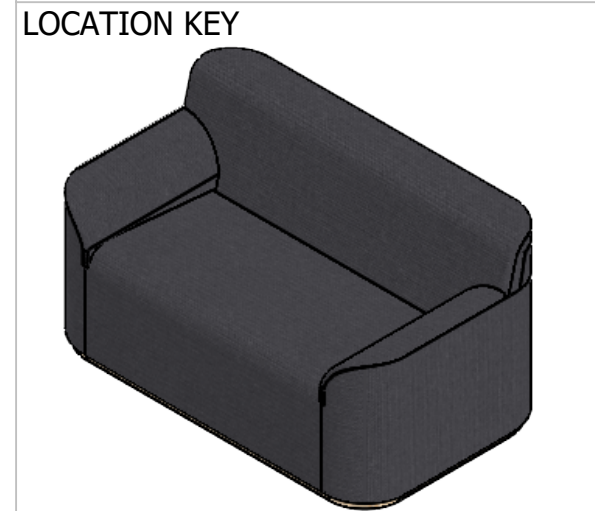
SECTION A-A

MAGNA 2.0 PLUS 2-SEATER
MATERIAL: UNFINISHED PLYWOOD AND PINEWOOD FRAME
SOLID BIRCH WOOD PLINTH
UPHOLSTERY FABRIC TBC. ON ORDER
CMHR 40/145 FOAM, CMHR 5LB CHIPFOAM
CONSTRUCTION: FRAME STAPLED AND GLUED
BOLTS AND T-NUTS FOR SUBFRAMES
6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREWS
FOR BASE PANEL AND PLINTH

NOTES: PINEAPPLE LABEL TO BE SEWN INTO SEAM AS SHOWN;
SEE PCM6313-24
PIECE TO ARRIVE WITH PINEAPPLE FULLY ASSEMBLED
ALL MEASUREMENTS IN MM

COMPONENTS REQUIRED:
14 OFF M8x40 HEXAGON BOLT (FOR CONNECTION OF BACK AND ARM SUBASSEMBLIES TO SEAT SUBASSEMBLY)
14 OFF M8x28 FLAT WASHER (FOR CONNECTION OF BACK AND ARM SUBASSEMBLIES TO SEAT SUBASSEMBLY)
14 OFF M8 T-NUT (FOR CONNECTION OF BACK AND ARM SUBASSEMBLIES TO SEAT SUBASSEMBLY)
22 OFF NO.12 50MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW (FOR FIXING PLINTH TO BASE PANEL)
22 OFF NO.8 30MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW (FOR BASE PANEL) (PLINTH TO COVER FIXINGS)

NOTES
Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm
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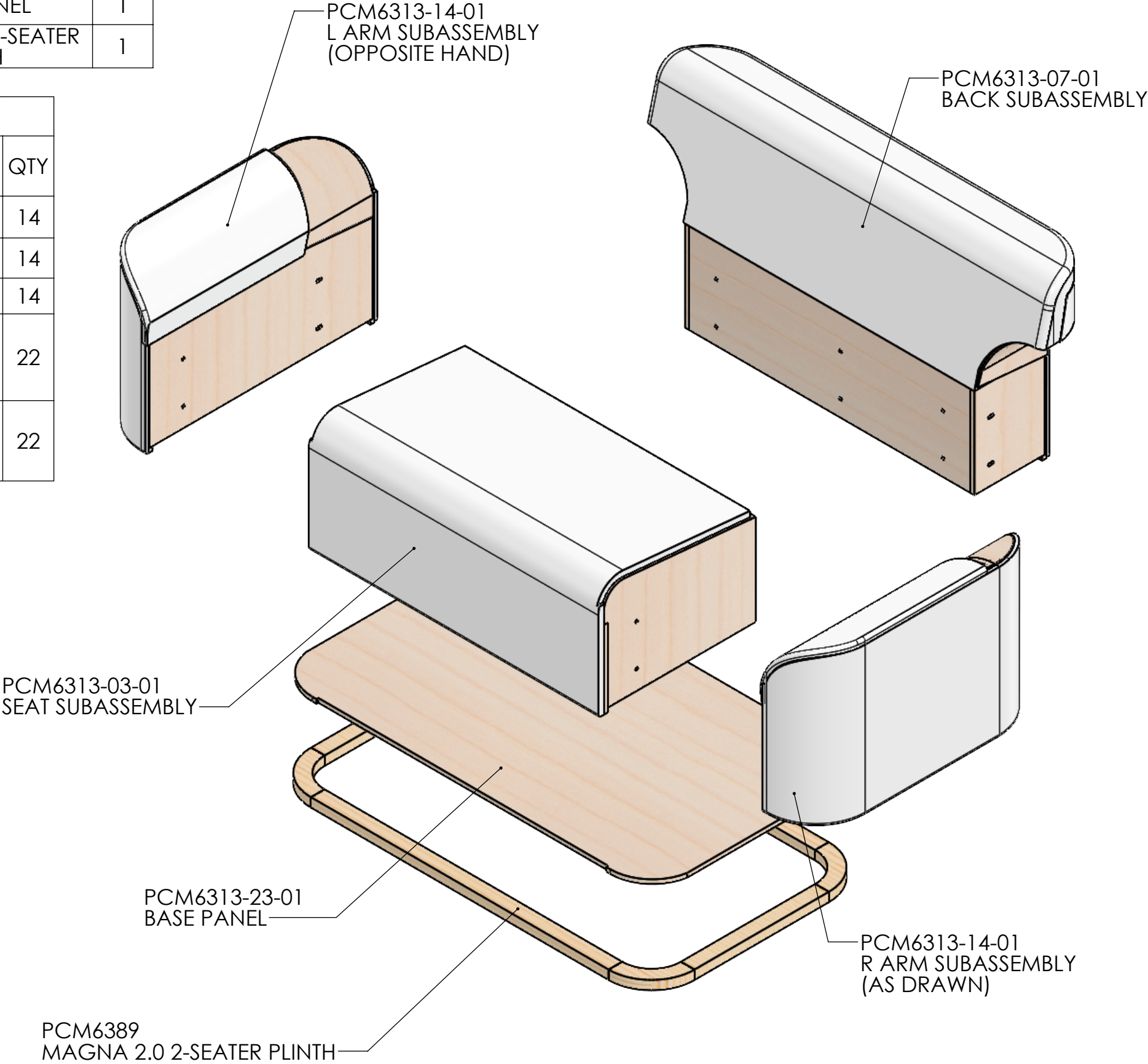
REVISION			
A	First Issue	Date: 17/04/2024	By: MAG

Rev.	COMMENTS	Date	By
	PROJECT MAGNA 2.0		
	DESCRIPTION PLUS 2-SEATER		
	ISSUED FOR MANUFACTURE		
	DRAWN BY MARK GLAZZARD		
	DATE 17/04/2024		
	DRAWING NUMBER PCM6313-01		
	SHEET NUMBER 1 OF 24		

Pineapple
Westmead, Aylesford, Maidstone, Kent, ME20 6XJ
Telephone 0044 (0)1622 237830
Fax 0044 (0)1622 237879

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	PCM6313-03-01	SEAT SUBASSEMBLY	1
2	PCM6313-07-01	BACK SUBASSEMBLY	1
3	PCM6313-14-01	R ARM SUBASSEMBLY (AS DRAWN)	1
4	PCM6313-14-01	L ARM SUBASSEMBLY (OPPOSITE HAND)	1
5	PCM6313-23-01	BASE PANEL	1
6	PCM6389	MAGNA 2.0 2-SEATER PLINTH	1

FITTINGS BOM		
ITEM NO.	DESCRIPTION	QTY
1	M8x40 HEXAGON BOLT	14
2	M8x28 FLAT WASHER	14
3	M8 T-NUT	14
4	NO.12 40MM 6 LOBE PIN COUNTERSINK ANTI-TAMPER SECURITY SCREW	22
5	NO.8 30MM 6 LOBE PIN COUNTERSINK ANTI-TAMPER SECURITY SCREW	22



MAGNA 2.0 PLUS 2-SEATER
SUBASSEMBLY EXPLODED VIEW

NOTES

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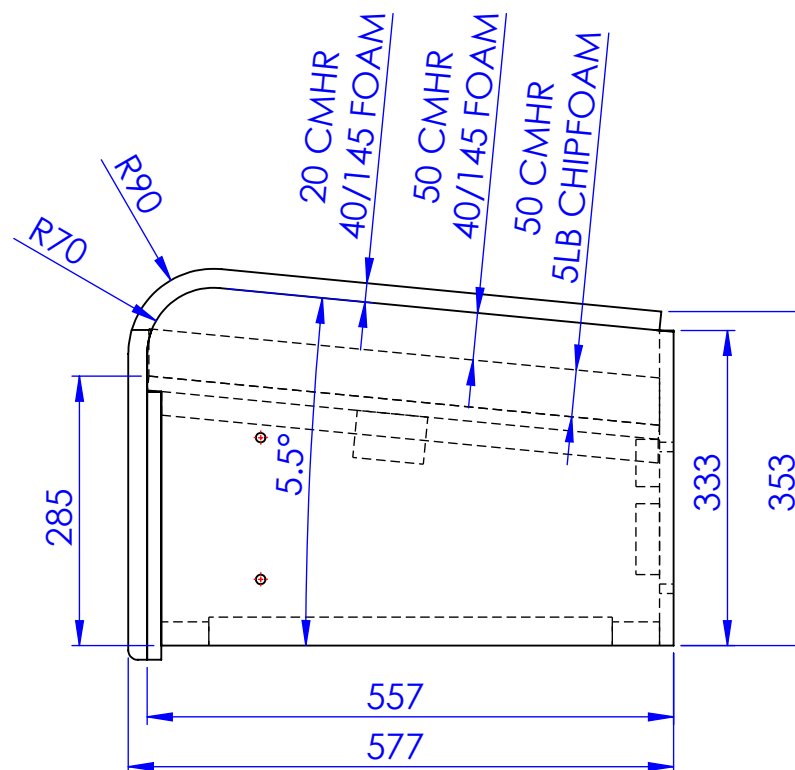
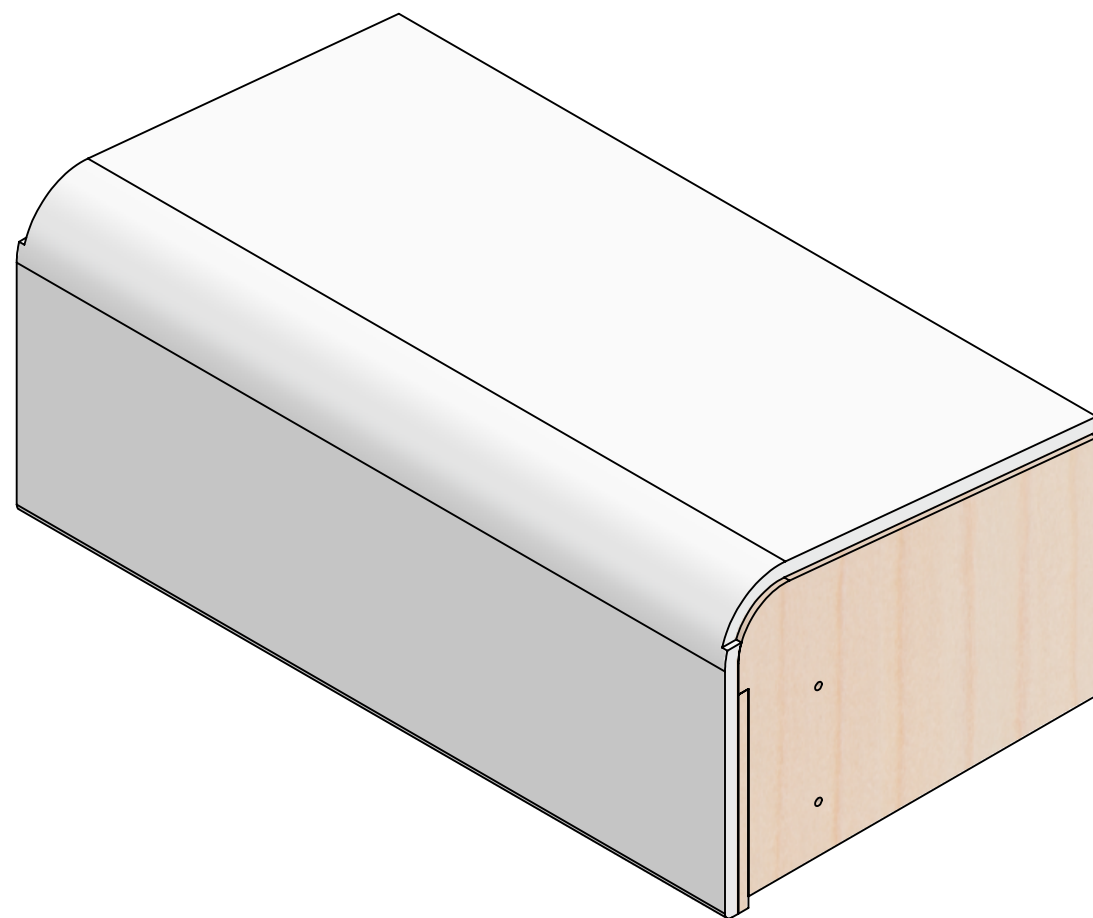
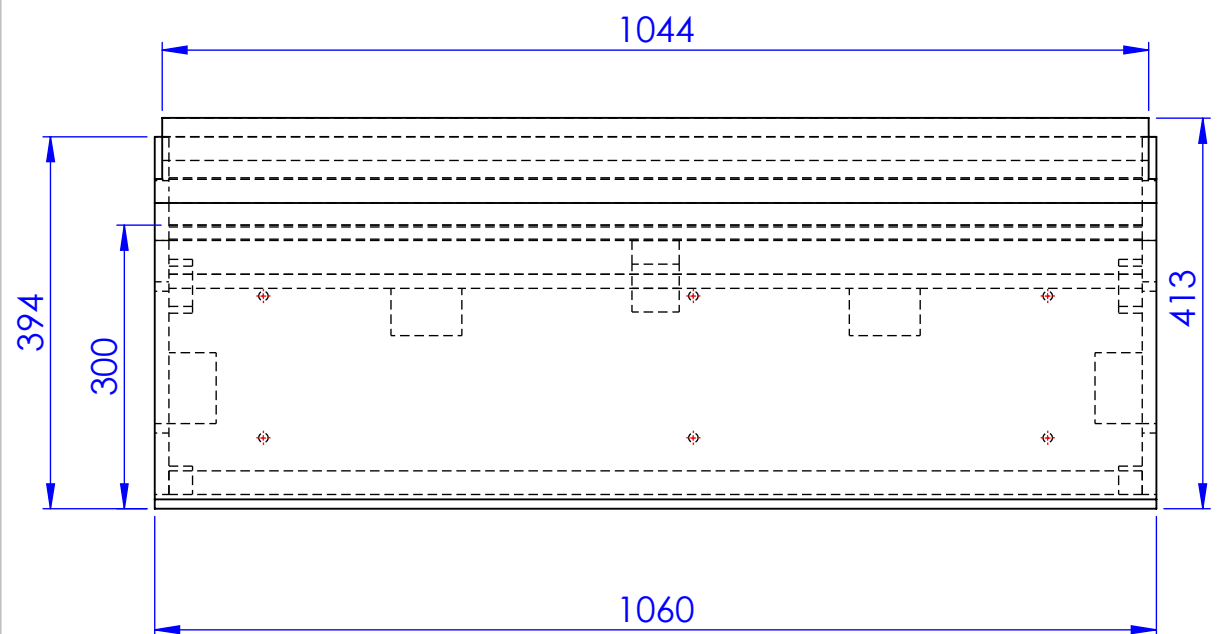
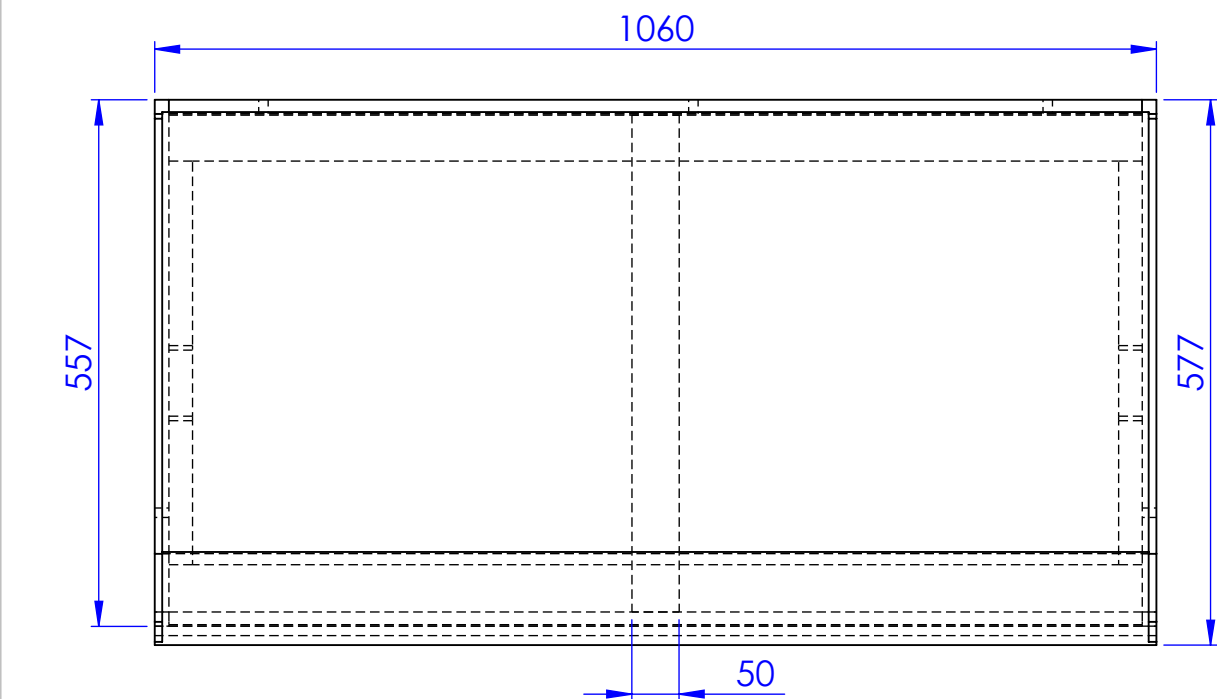
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	PROJECT MAGNA 2.0		
	DESCRIPTION PLUS 2-SEATER		
	ISSUED FOR MANUFACTURE		
	DRAWN BY MARK GLAZZARD		
	DATE 17/04/2024		
	DRAWING NUMBER PCM6313-02		
	SHEET NUMBER 2 OF 24		

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MAGNA 2.0

DESCRIPTION
PLUS 2-SEATER

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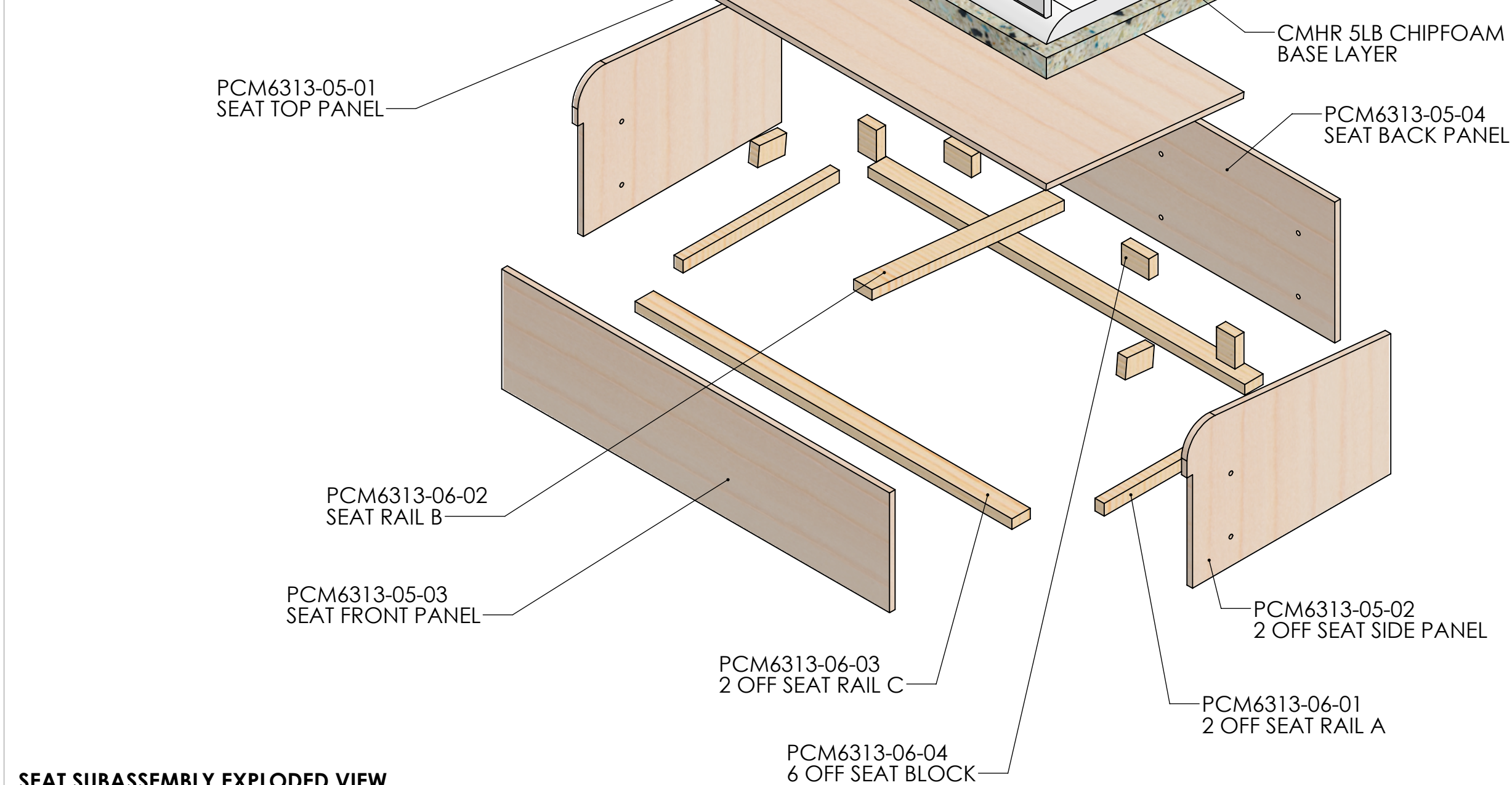
DATE
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PCM6313-03
SHEET NUMBER
3 OF 24

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ITEM NO.	PART NO.	DESCRIPTION	QTY
1	PCM6313-05-01	SEAT TOP PANEL	1
2	PCM6313-05-02	SEAT SIDE PANEL	2
3	PCM6313-05-03	SEAT FRONT PANEL	1
4	PCM6313-05-04	SEAT BACK PANEL	1
5	PCM6313-06-01	SEAT RAIL A	2
6	PCM6313-06-02	SEAT RAIL B	1
7	PCM6313-06-03	SEAT RAIL C	2
8	PCM6313-06-04	SEAT BLOCK	6

FOAM BOM			
ITEM NO.	FOAM	THICKNESS	DESCRIPTION
1	CMHR 40/130	20	TOP WRAP/SEAT FRONT
2	CMHR 40/130	50	MAIN SEAT
3	CMHR 5LB CHIPFOAM	50	BASE LAYER



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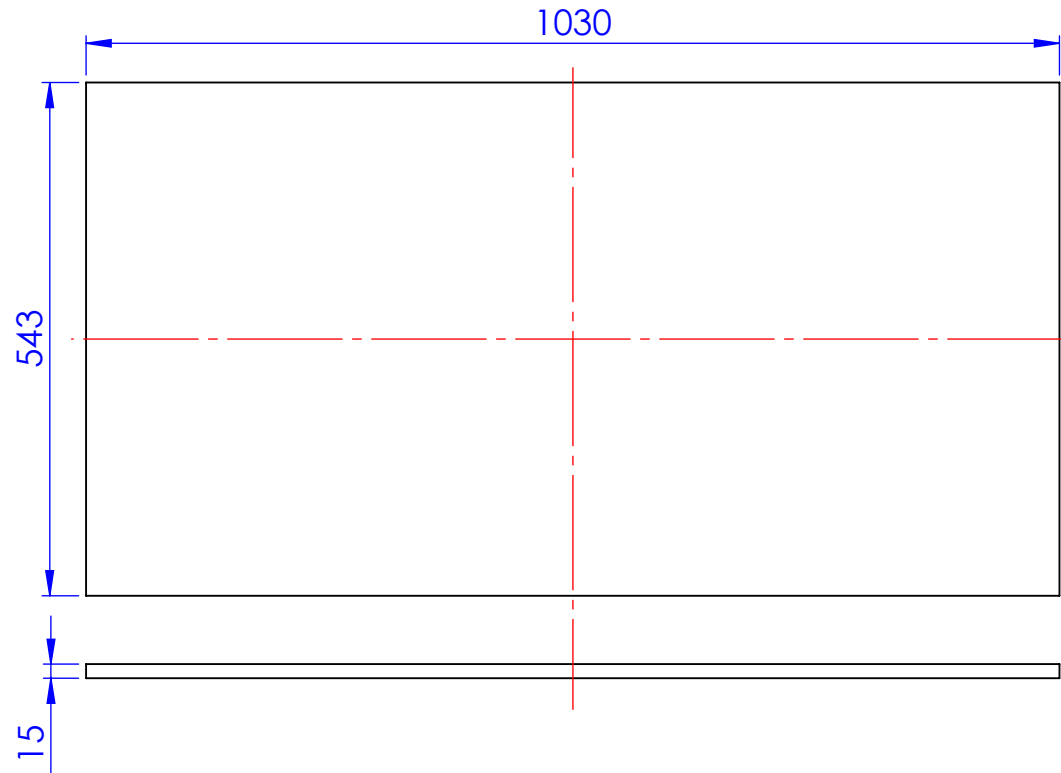
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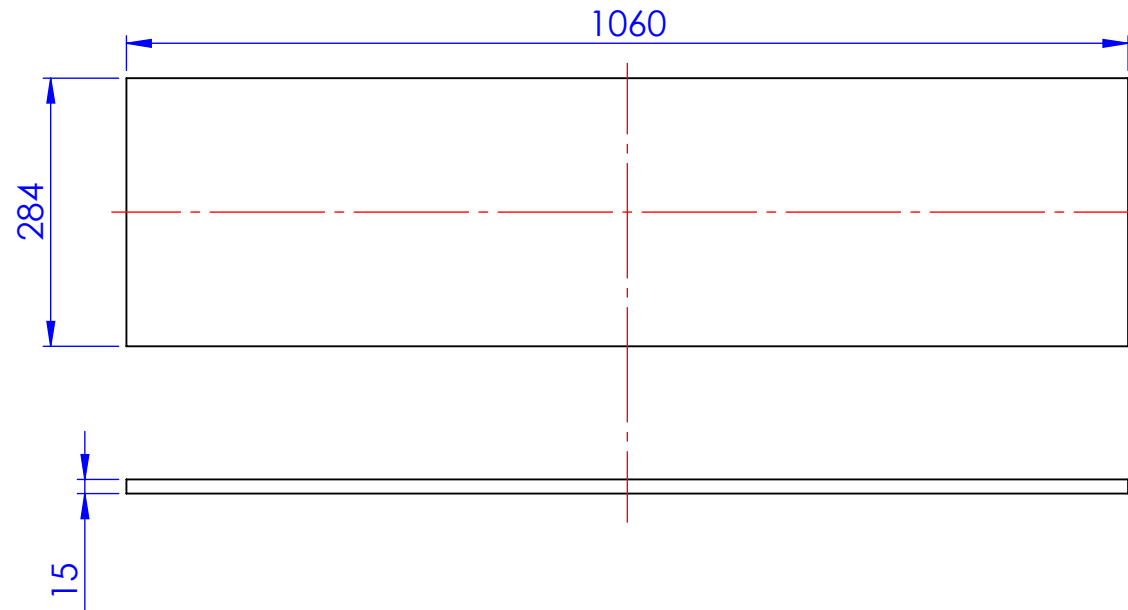
DRAWING NUMBER
 PCM6313-04

SHEET NUMBER
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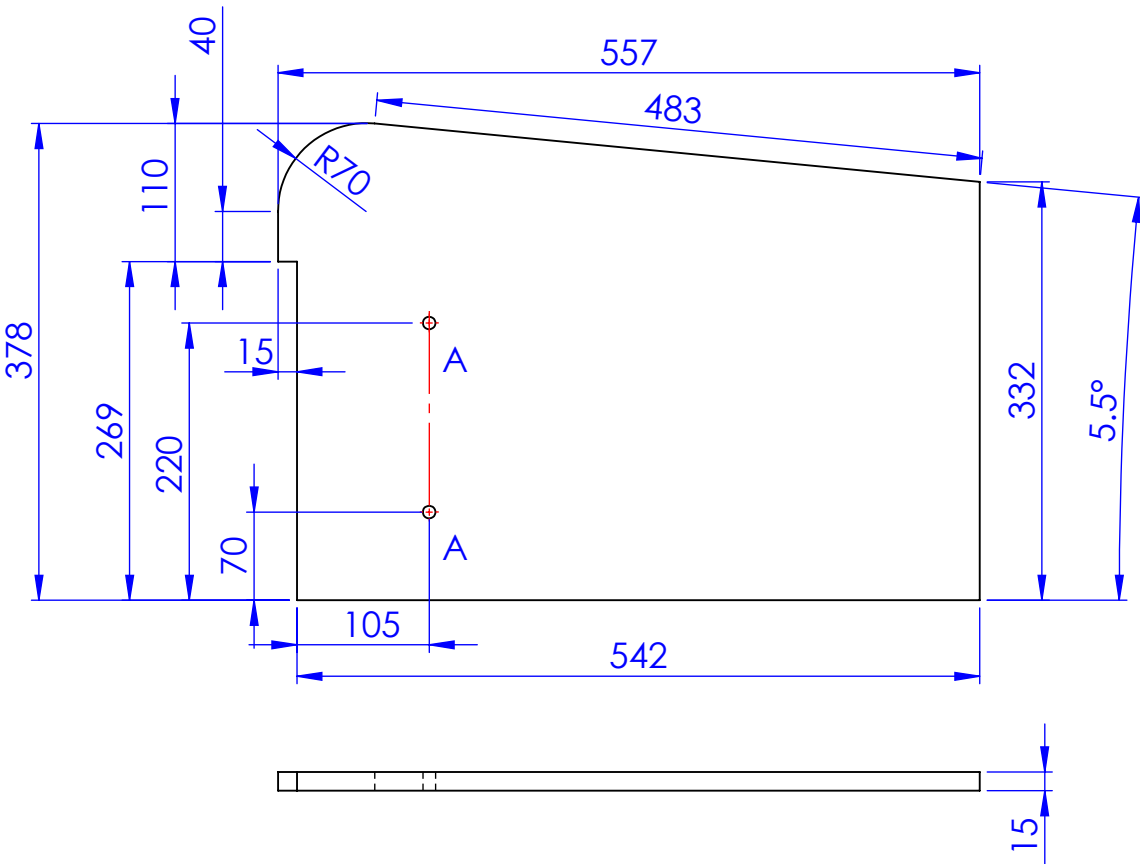
PCM6313-05-01
SEAT TOP PANEL 15MM
SYMMETRICAL ABOUT CENTERLINES



PCM6313-05-03
SEAT FRONT PANEL 15MM
SYMMETRICAL ABOUT CENTERLINES

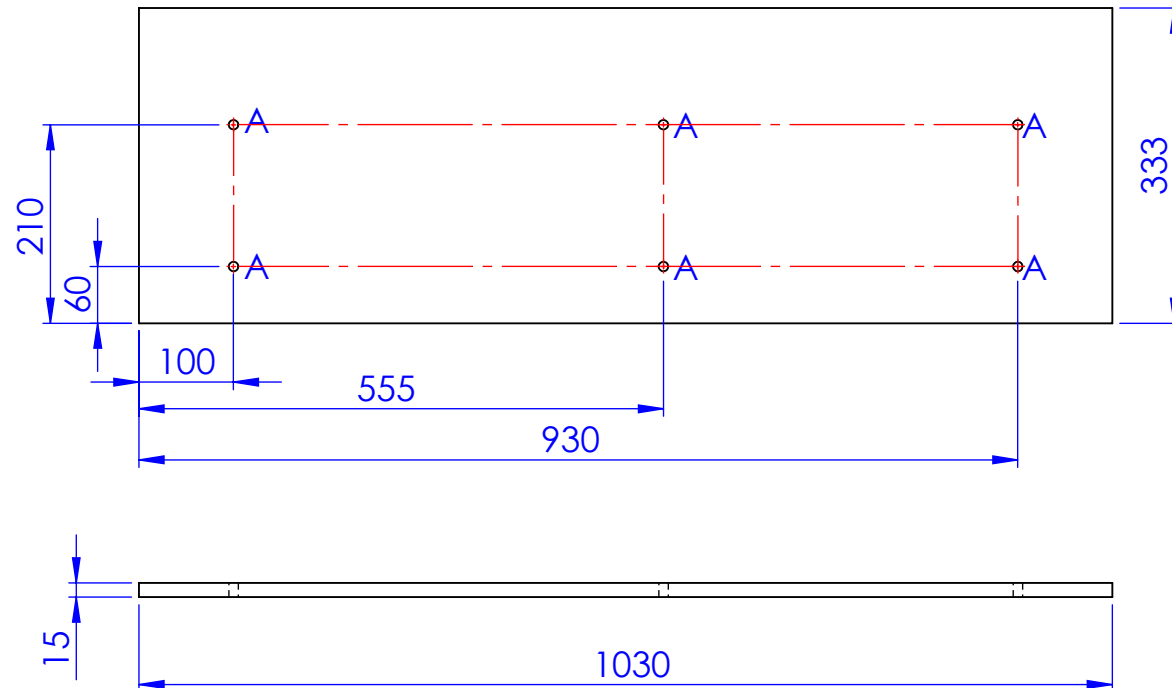


PCM6313-05-02
2 OFF SEAT SIDE PANEL 15MM



SEAT SUBASSEMBLY
PANELS
MATERIAL: PLYWOOD UNFINISHED
HOLE DETAILS: A = Ø 10 THRU

PCM6313-05-04
SEAT BACK PANEL 15MM



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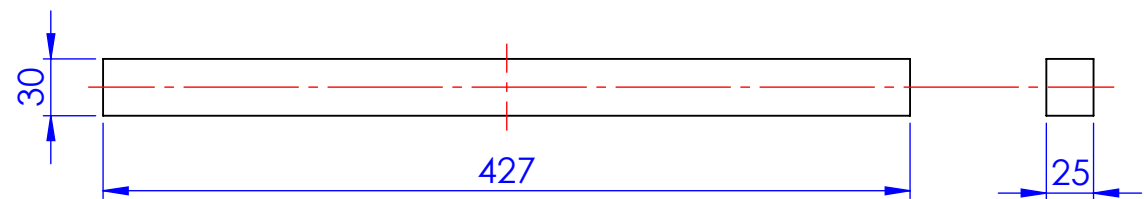
DRAWN BY
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17/04/2024
DRAWING NUMBER
PCM6313-05
SHEET NUMBER
5 OF 24

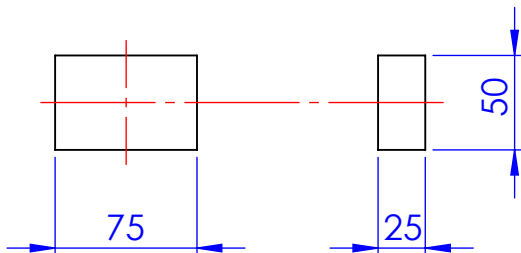
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PCM6313-06-01
2 OFF SEAT BATTEN A
SYMMETRICAL ABOUT CENTERLINES



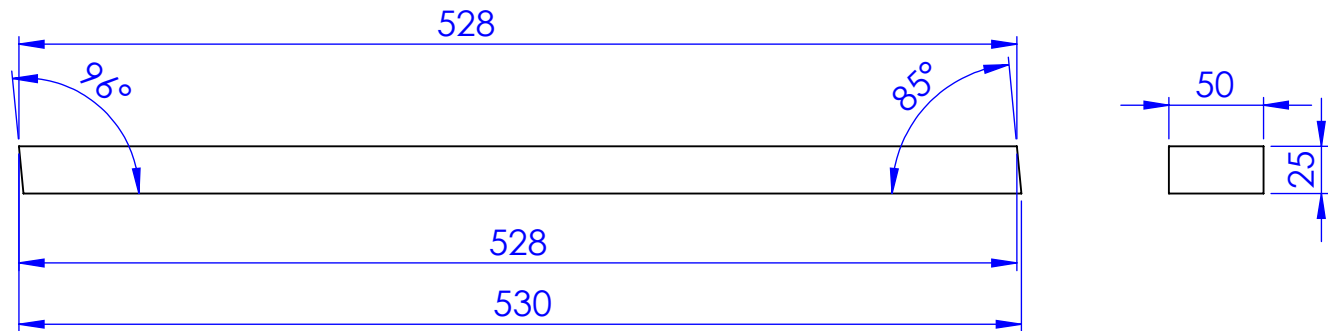
PCM6313-06-04
6 OFF SEAT BLOCK
SYMMETRICAL ABOUT CENTERLINES



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PCM6313-06-02
SEAT BATTEN B

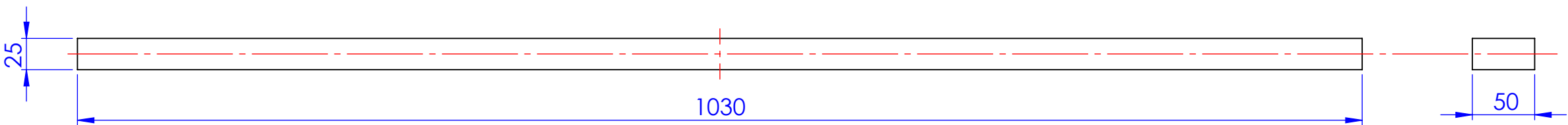


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PCM6313-06-03
2 OFF SEAT BATTEN C
SYMMETRICAL ABOUT CENTERLINES



PROJECT
MAGNA 2.0

DESCRIPTION
PLUS 2-SEATER

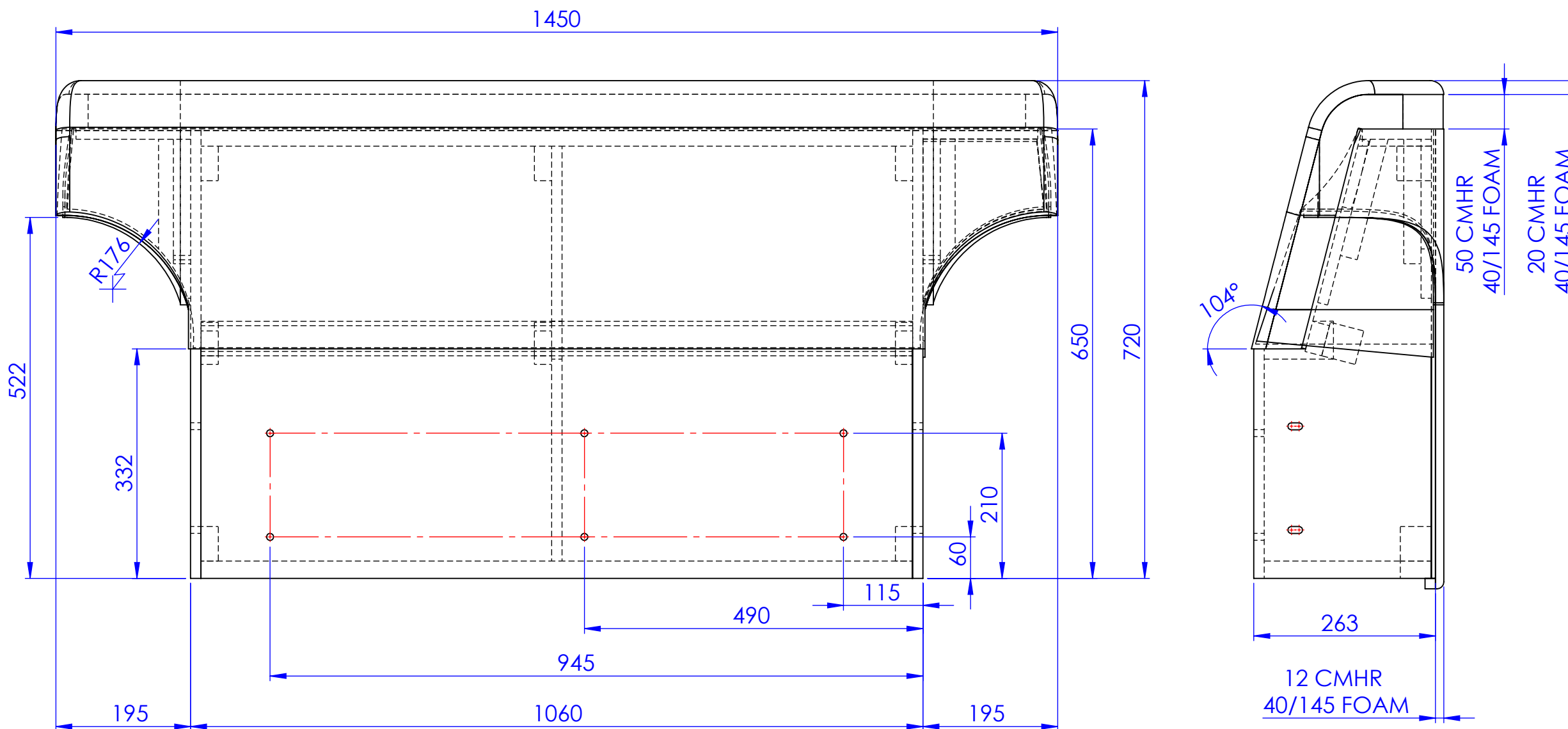
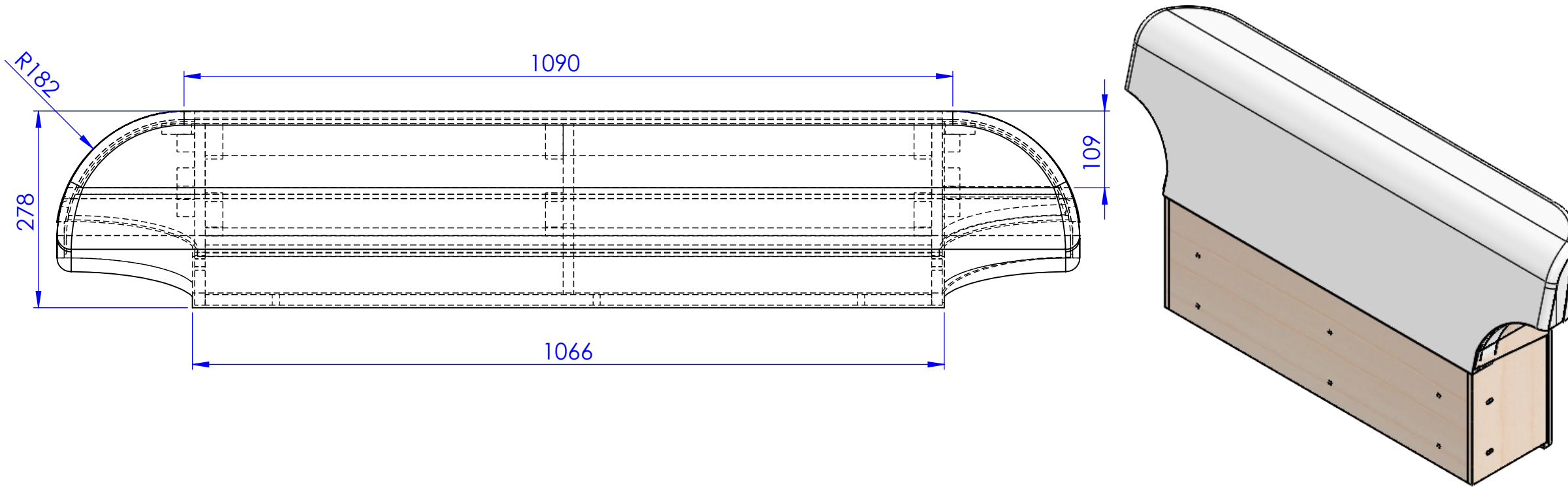
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17/04/2024
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PCM6313-06
SHEET NUMBER
6 OF 24

SEAT SUBASSEMBLY
BLOCKS AND BATTENS
MATERIAL: PINWOOD UNFINISHED

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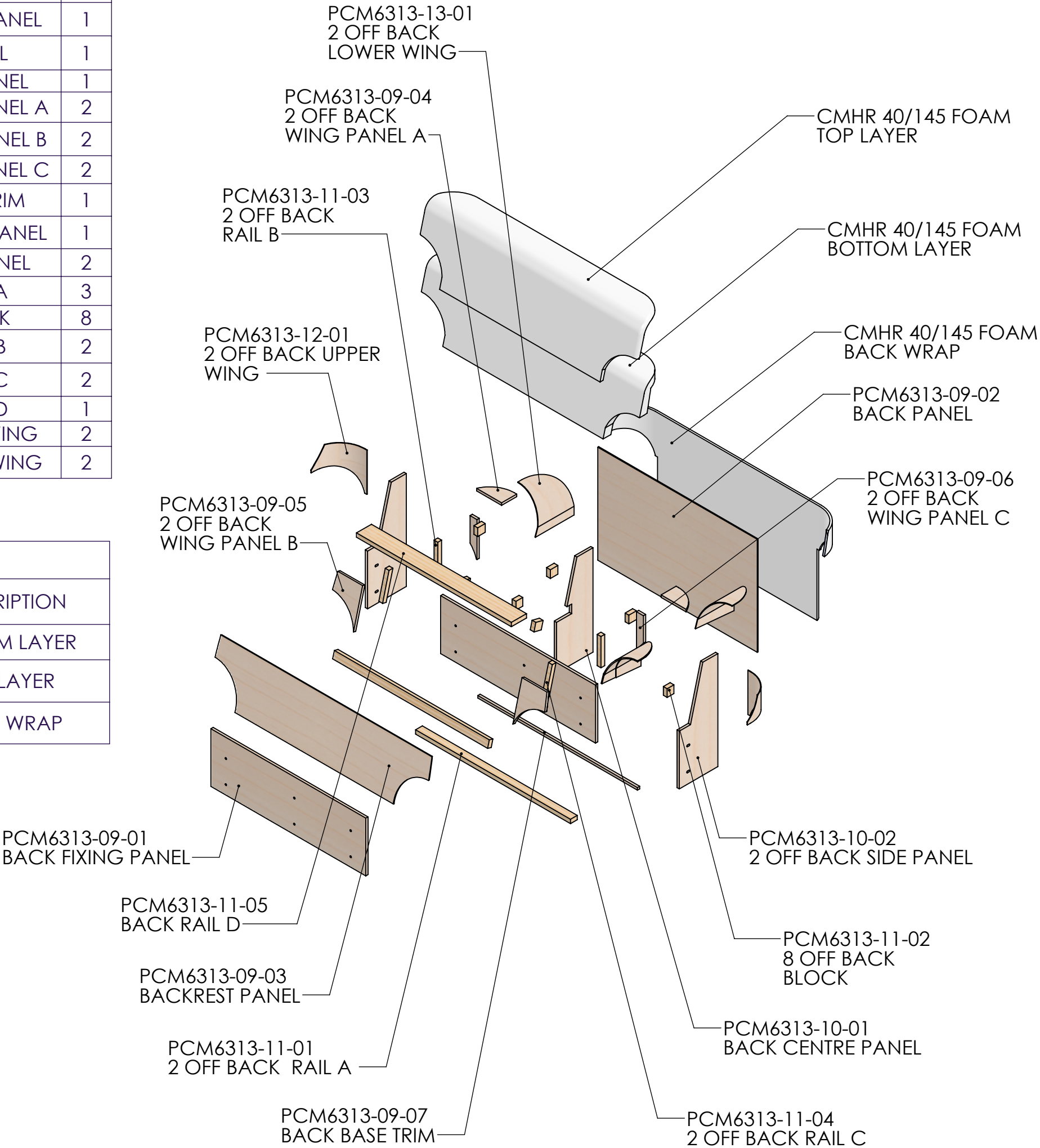
DATE
17/04/2024
DRAWING NUMBER
PCM6313-07
SHEET NUMBER
7 OF 24

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ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	PCM6313-09-01	BACK FIXING PANEL	1
2	PCM6313-09-02	BACK PANEL	1
3	PCM6313-09-03	BACKREST PANEL	1
4	PCM6313-09-04	BACK WING PANEL A	2
5	PCM6313-09-05	BACK WING PANEL B	2
6	PCM6313-09-06	BACK WING PANEL C	2
7	PCM6313-09-07	BACK BASE TRIM	1
8	PCM6313-10-01	BACK CENTRE PANEL	1
9	PCM6313-10-02	BACK SIDE PANEL	2
10	PCM6313-11-01	BACK RAIL A	3
11	PCM6313-11-02	BACK BLOCK	8
12	PCM6313-11-03	BACK RAIL B	2
13	PCM6313-11-04	BACK RAIL C	2
14	PCM6313-11-05	BACK RAIL D	1
15	PCM6313-12-01	BACK UPPER WING	2
16	PCM6313-13-01	BACK LOWER WING	2

FOAM BOM			
ITEM NO.	FOAM	THK	DESCRIPTION
1	CMHR 40/145	50	BOTTOM LAYER
2	CMHR 40/145	20	TOP LAYER
3	CMHR 40/145	12	BACK WRAP



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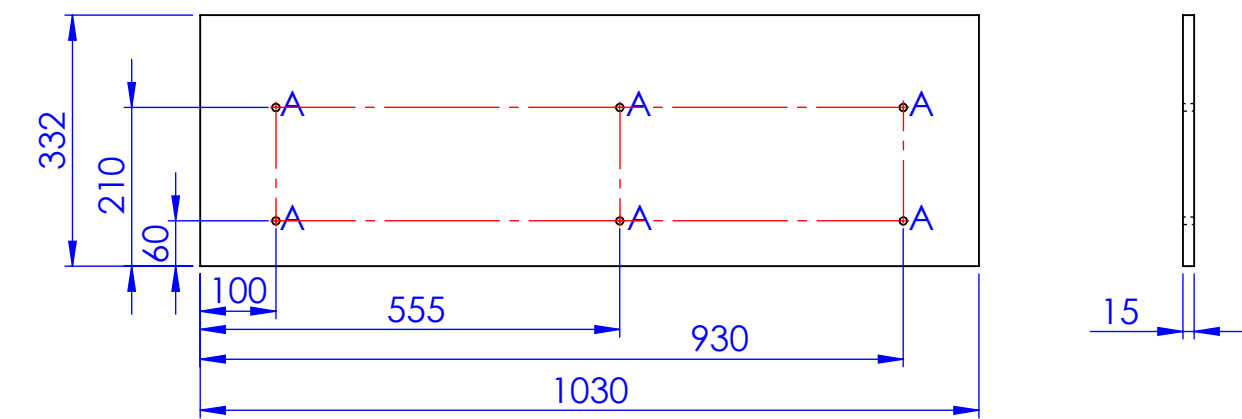
DATE
17/04/2024
DRAWING NUMBER
PCM6313-08
SHEET NUMBER
8 OF 24

Pineapple

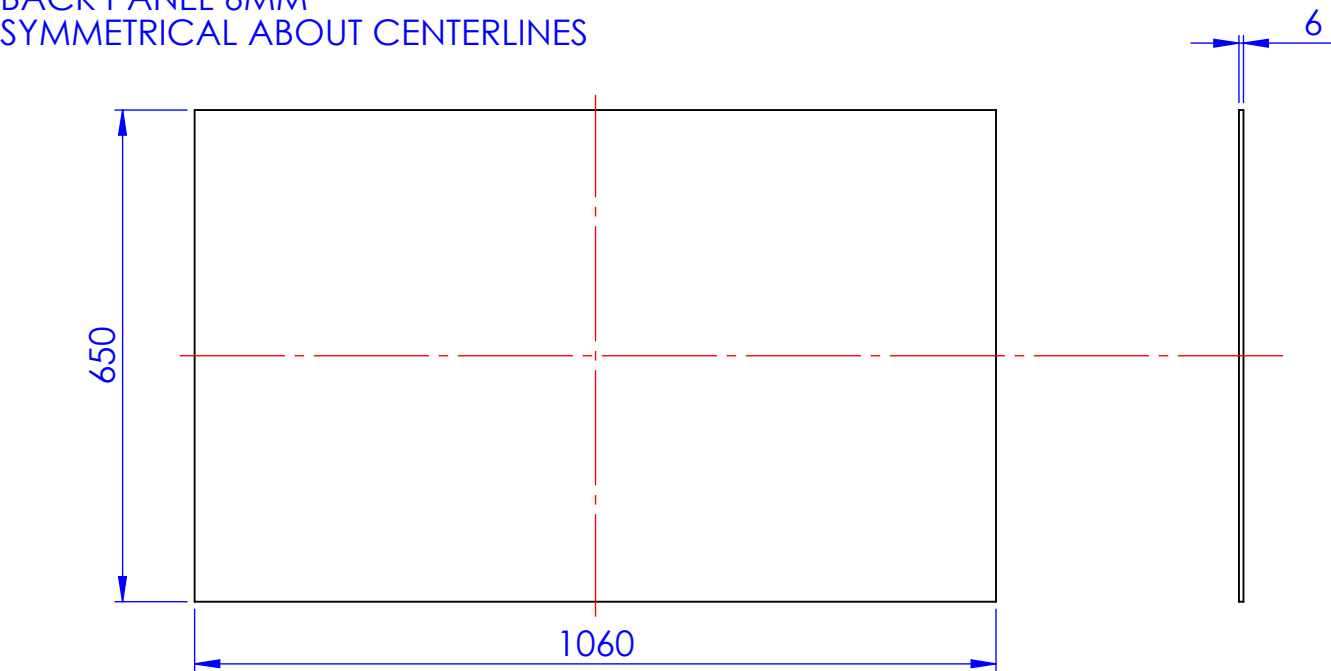
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Telephone 0044 (0)1622 237830
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BACK SUBASSEMBLY EXPLODED

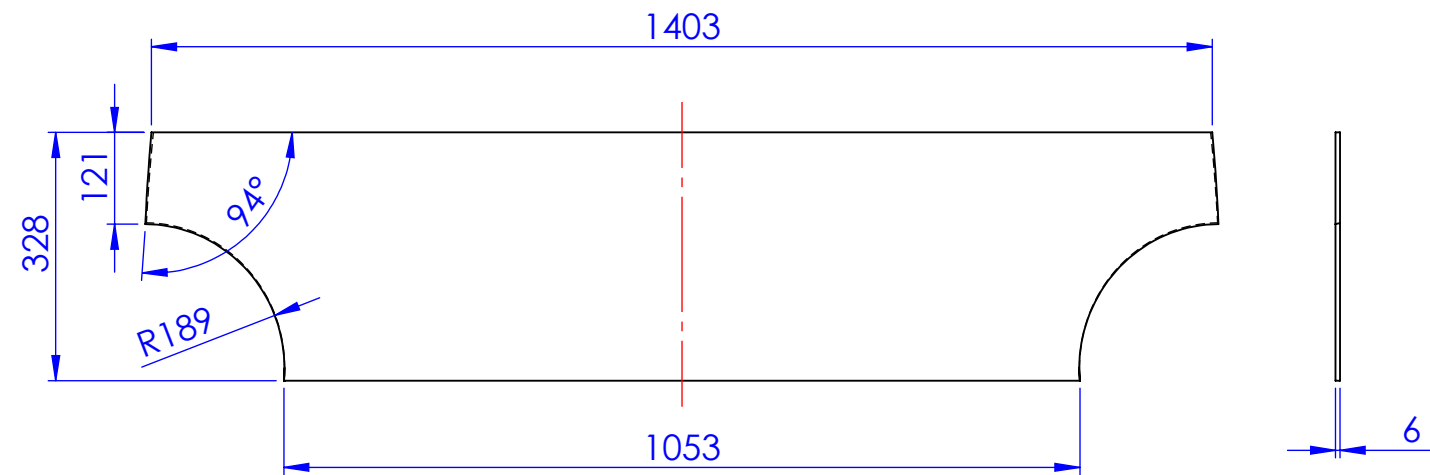
PCM6313-09-01
BACK FIXING PANEL 15MM



PCM6313-09-02
BACK PANEL 6MM
SYMMETRICAL ABOUT CENTERLINES

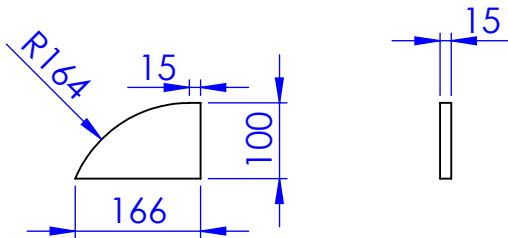


PCM6313-09-03
BACKREST PANEL 6MM
SYMMETRICAL ABOUT CENTERLINE

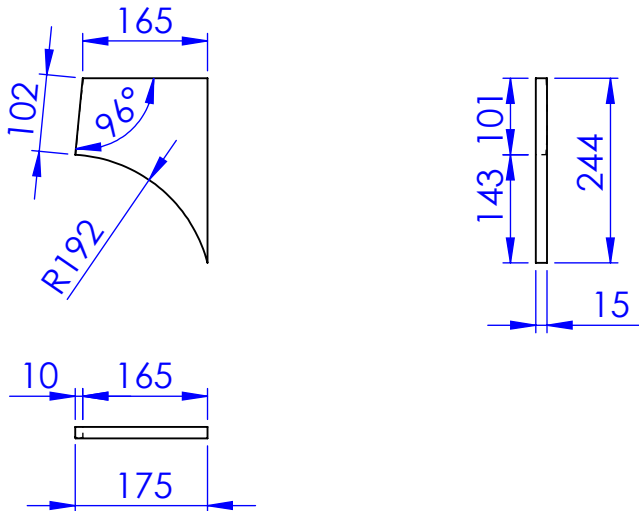


**BACK SUBASSEMBLY
PANELS**
MATERIAL: PLYWOOD UNFINISHED
HOLE DETAILS: A = Ø 10 THRU

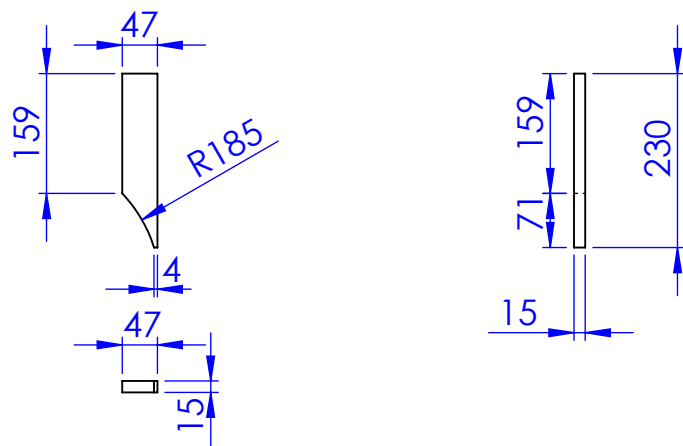
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2 OFF BACK WING PANEL A 15MM



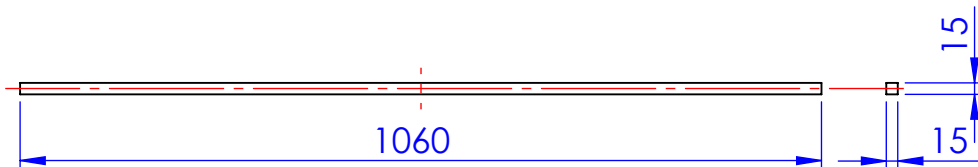
PCM6313-09-05
2 OFF BACK WING PANEL B 15MM



PCM6313-09-06
2 OFF BACK WING PANEL C 15MM



PCM6313-09-07
BACK BASE TRIM 15MM
SYMMETRICAL ABOUT CENTRELINES



NOTES
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MAGNA 2.0

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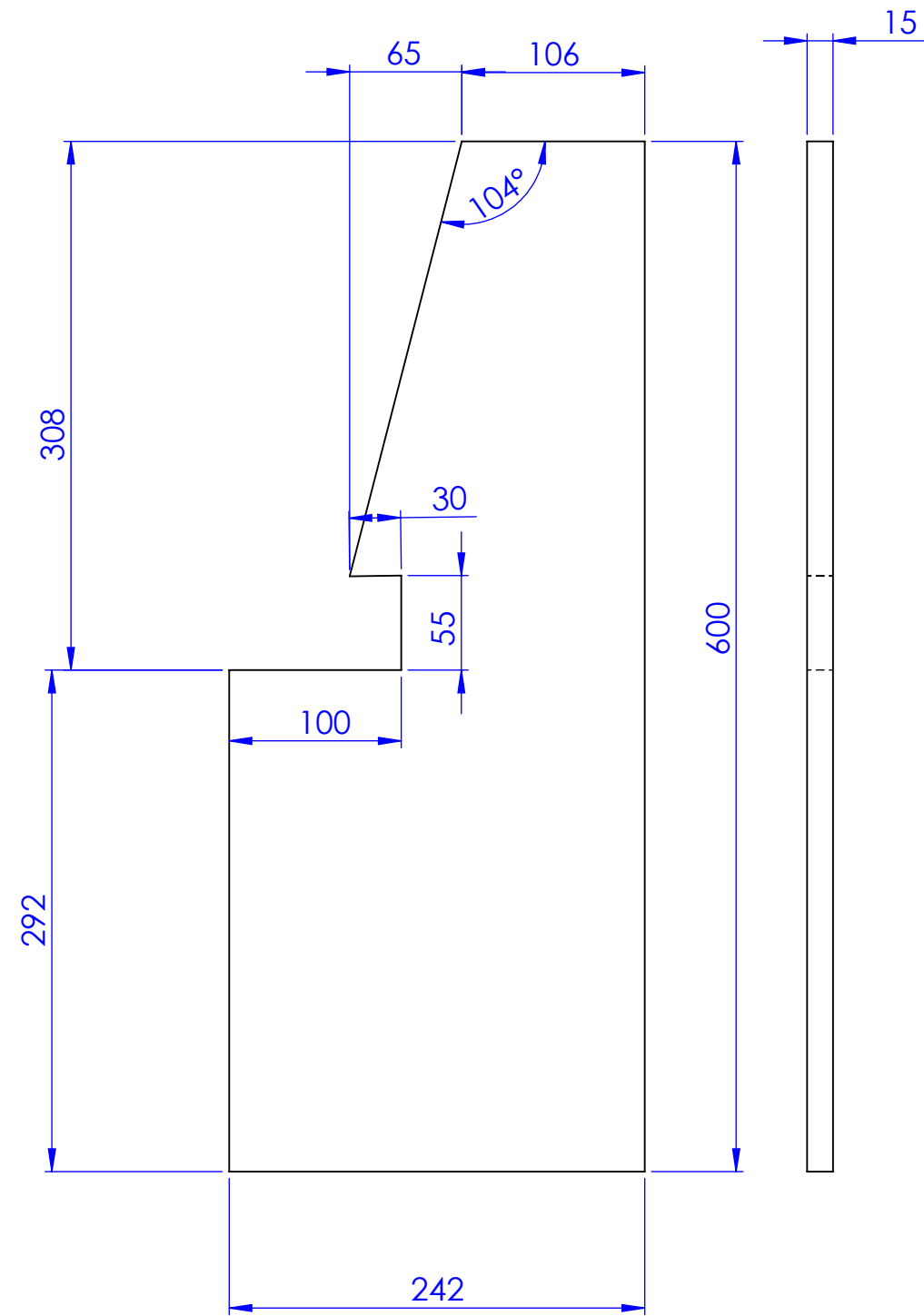
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PCM6313-09
SHEET NUMBER
9 OF 24

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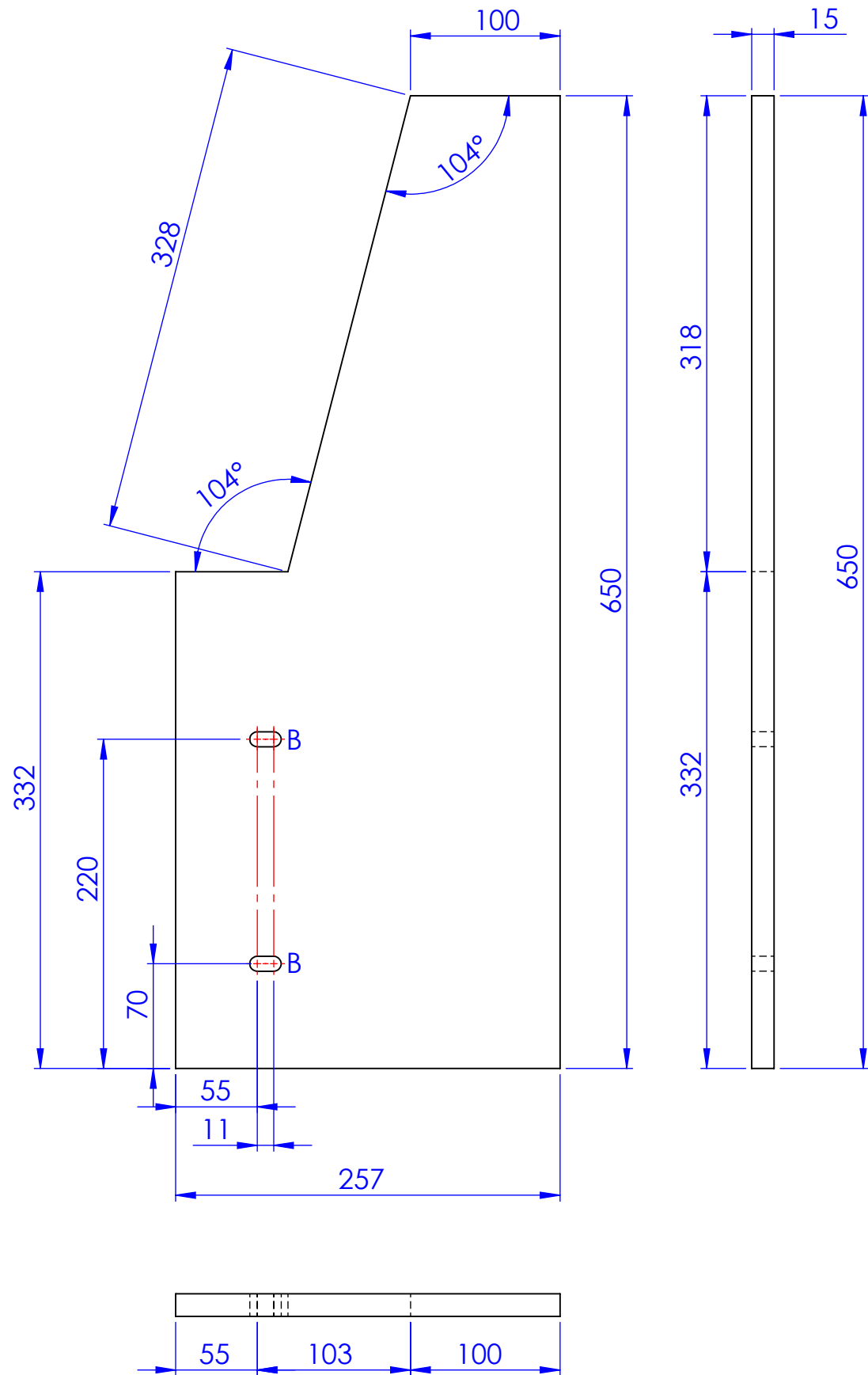
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PCM6313-10-01
BACK CENTRE PANEL 15MM



BACK SUBASSEMBLY
PANELS CONT.
MATERIAL: PLYWOOD UNFINISHED
HOLE DETAILS: B = ROUND THRU SLOT H10xW21

PCM6313-10-02
2 OFF BACK SIDE PANEL 15MM



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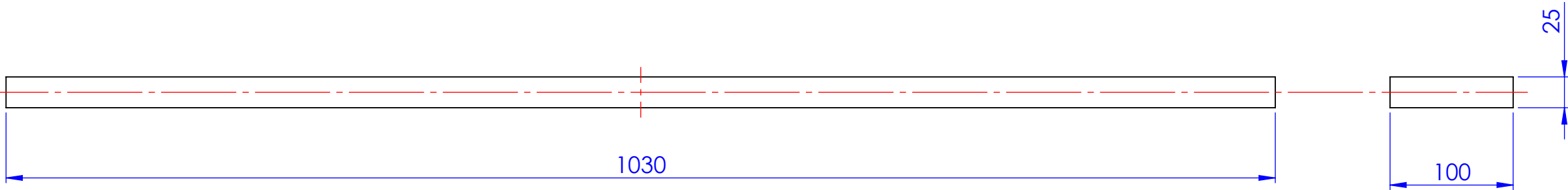
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PCM6313-10
SHEET NUMBER
10 OF 24

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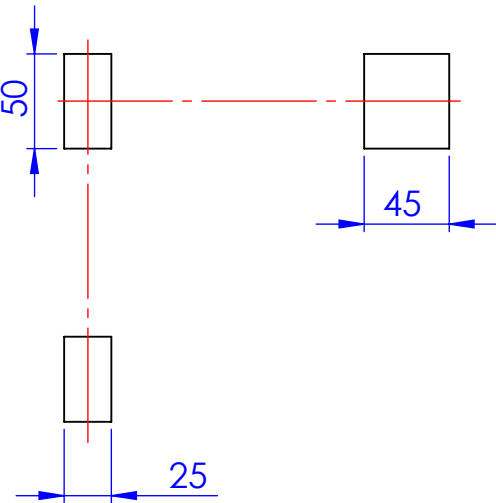
PCM6313-11-01
2 OFF BACK RAIL A
SYMMETRICAL ABOUT CENTERLINES



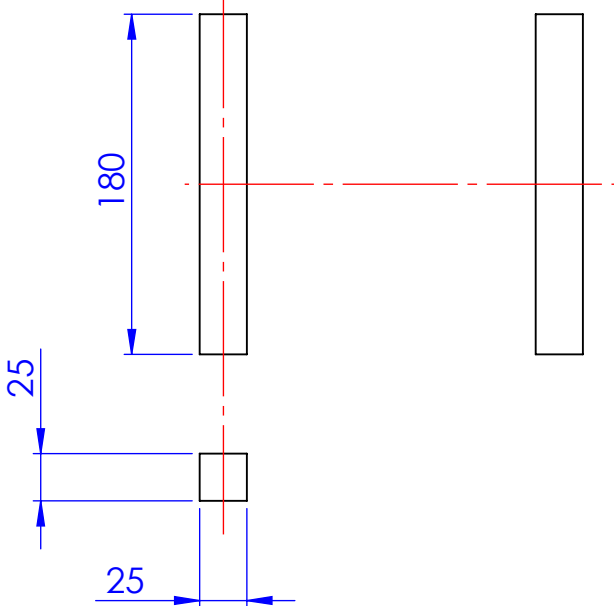
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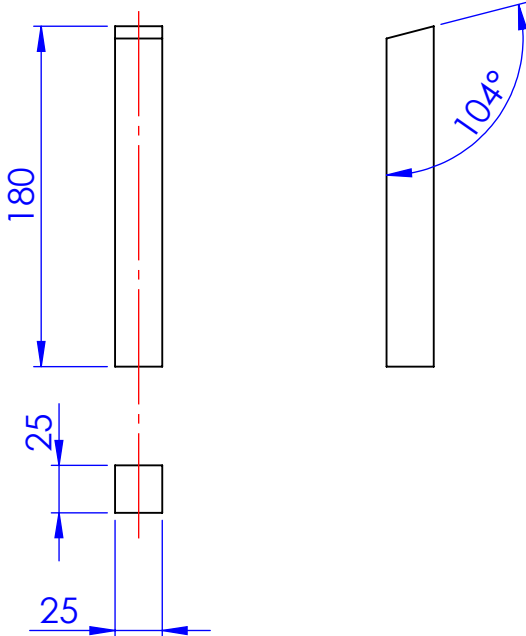
PCM6313-11-02
8 OFF BACK BLOCK
SYMMETRICAL ABOUT CENTERLINES



PCM6313-11-03
2 OFF BACK RAIL B
SYMMETRICAL ABOUT CENTERLINES



PCM6313-11-04
2 OFF BACK RAIL C
SYMMETRICAL ABOUT CENTERLINE



REVISION

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MAGNA 2.0

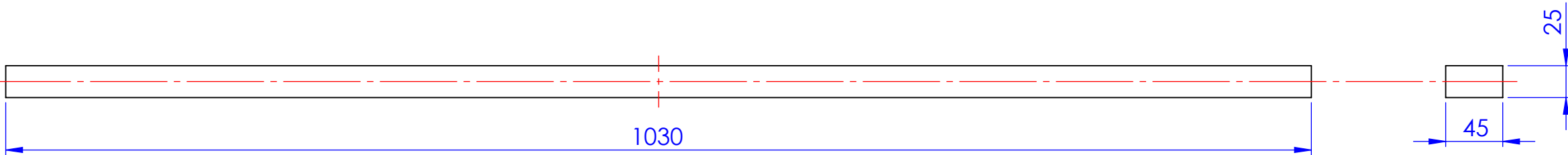
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PLUS 2-SEATER

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DATE
17/04/2024
DRAWING NUMBER
PCM6313-11
SHEET NUMBER
11 OF 24

PCM6313-11-05
BACK RAIL D
SYMMETRICAL ABOUT CENTRELINES

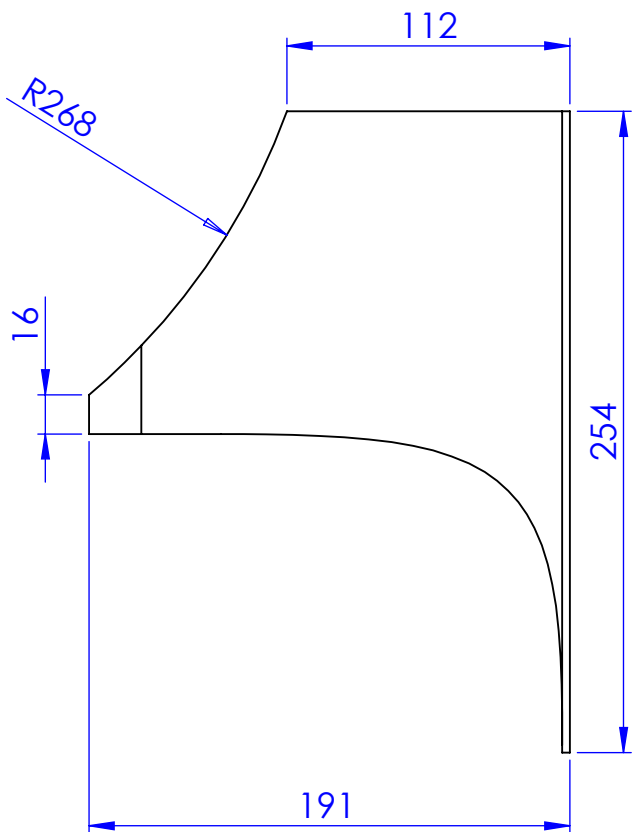
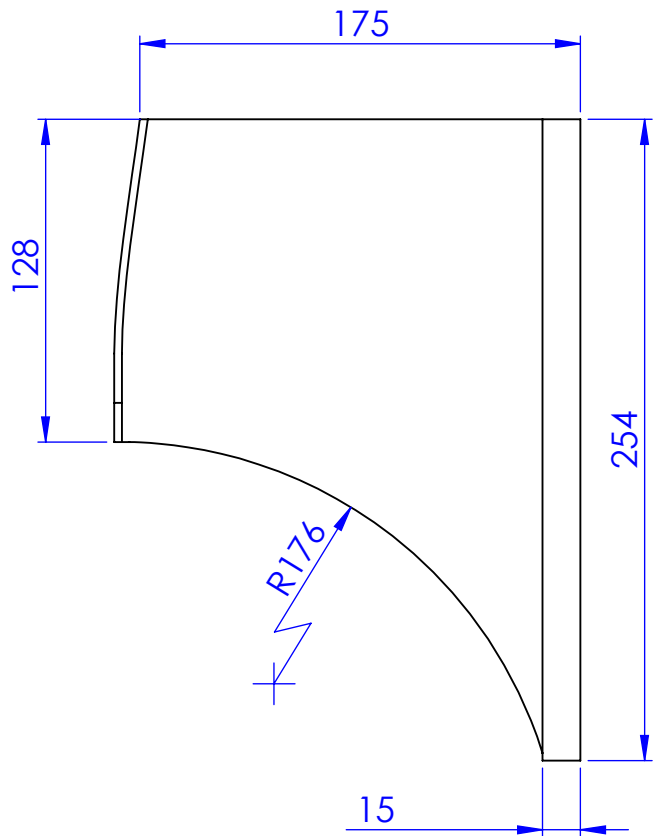
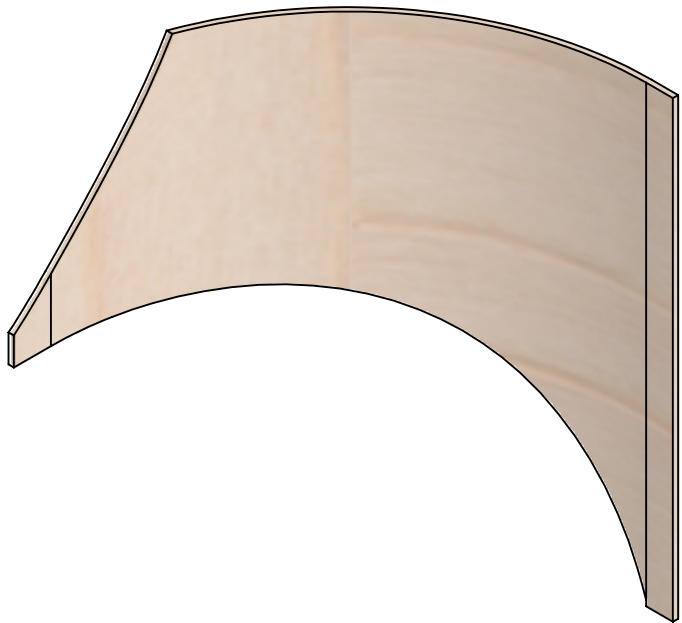
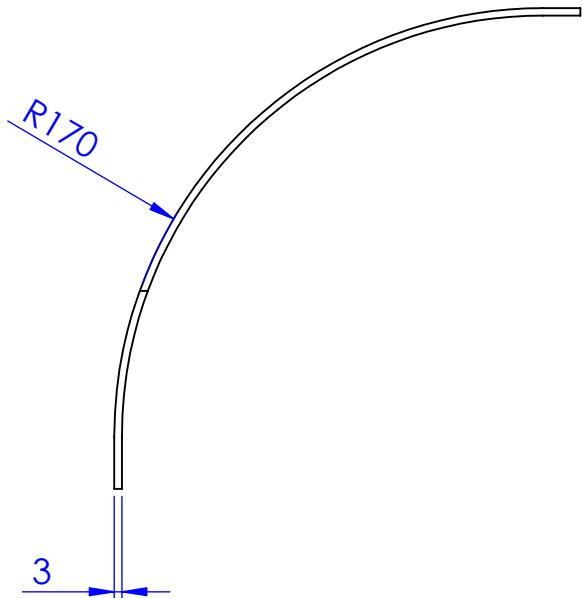


BACK SUBASSEMBLY
BLOCKS AND BATTENS
MATERIAL: PINWOOD UNFINISHED

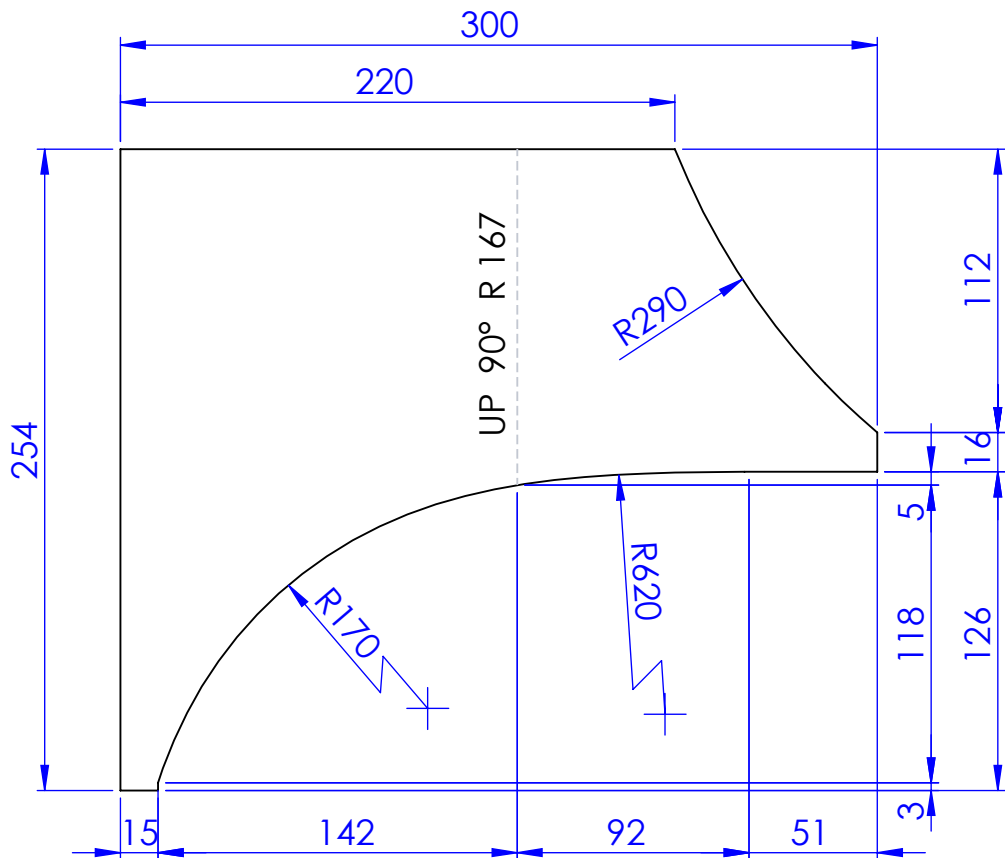
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PCM6313-12-01
2 OFF BACK UPPER WING 3MM



FLAT PATTERN VIEW



NOTES
Not to Scale
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MARK GLAZZARD

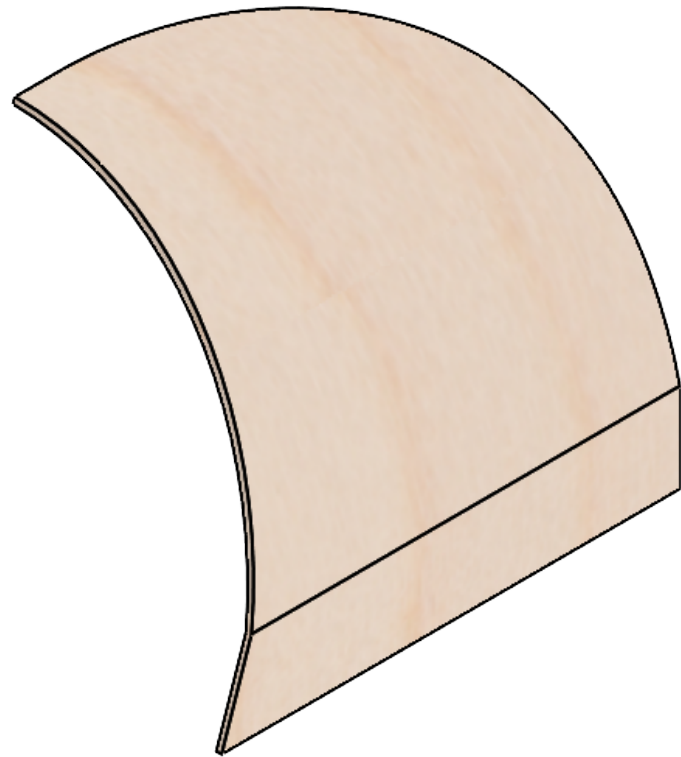
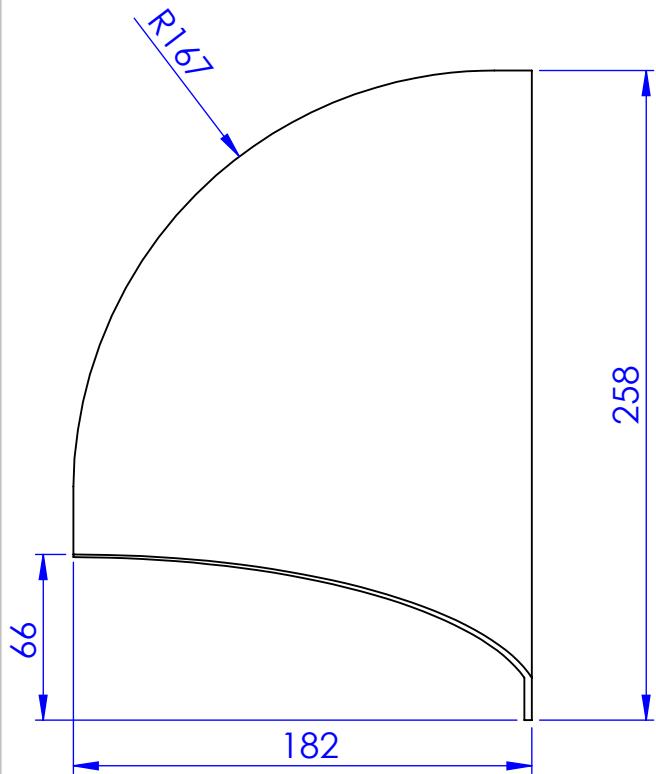
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17/04/2024
DRAWING NUMBER
PCM6313-12
SHEET NUMBER
12 OF 24

Pineapple

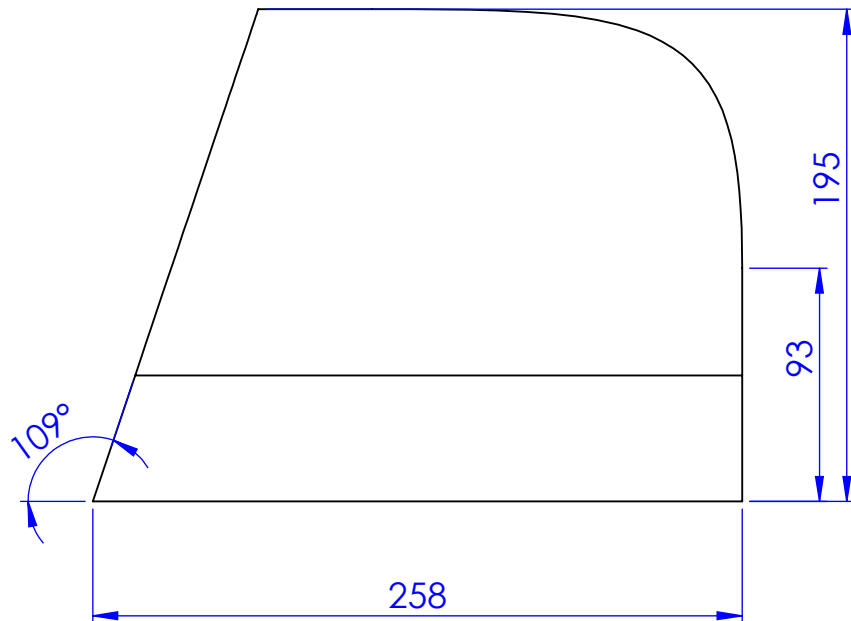
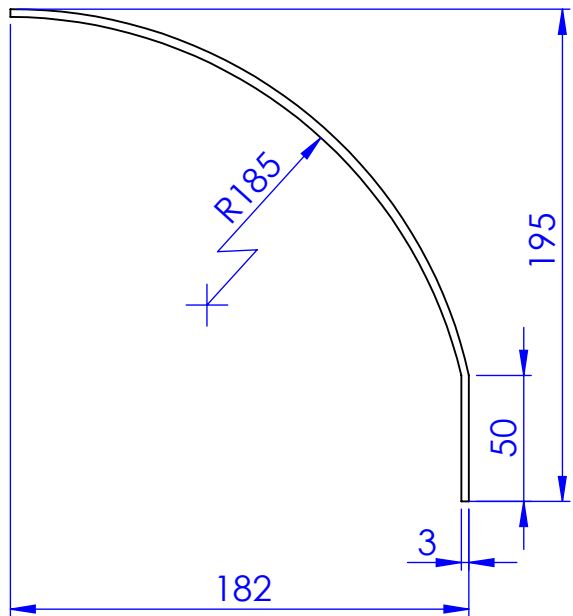
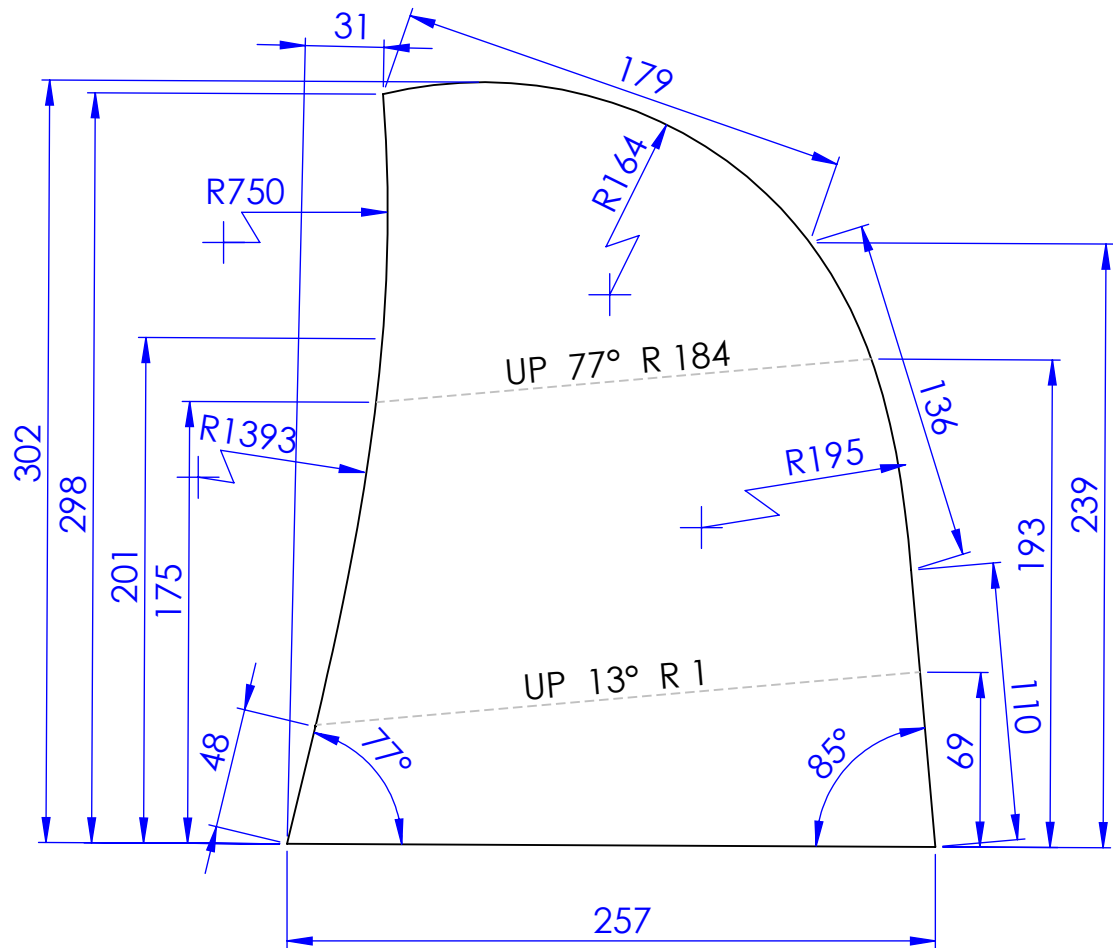
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Fax 0044 (0)1622 237879

BACK SUBASSEMBLY
BENT PANELS
MATERIAL: PLYWOOD UNFINISHED

PCM6313-13-01
2 OFF BACK LOWER WING 3MM



FLAT PATTERN VIEW



NOTES
Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm
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A First Issue Date: 17/04/202 By:MAG

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PROJECT
MAGNA 2.0

DESCRIPTION
PLUS 2-SEATER

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MANUFACTURE

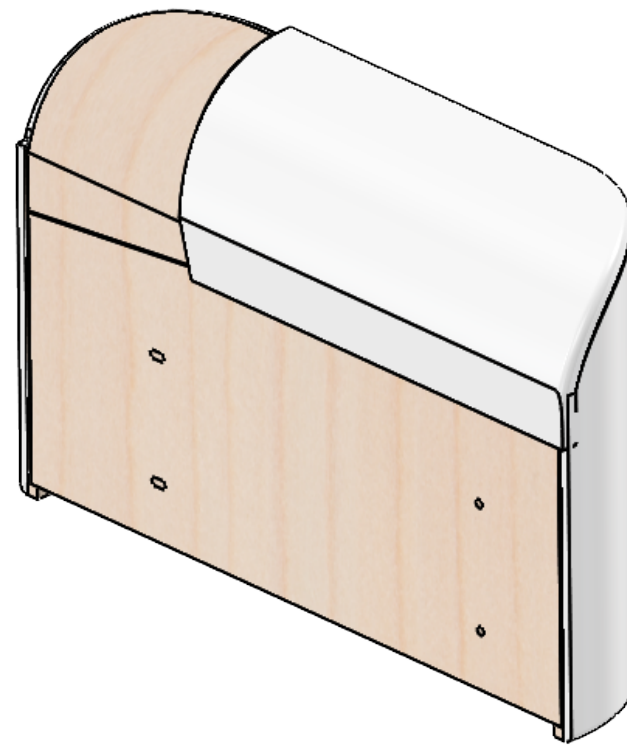
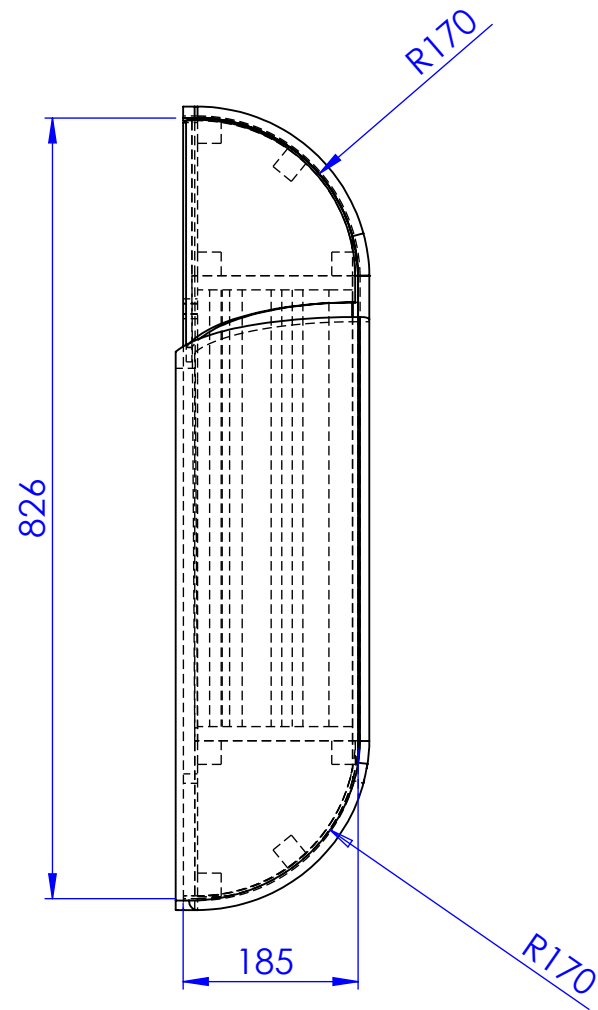
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MARK GLAZZARD

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17/04/2024
DRAWING NUMBER
PCM6313-13
SHEET NUMBER
13 OF 24

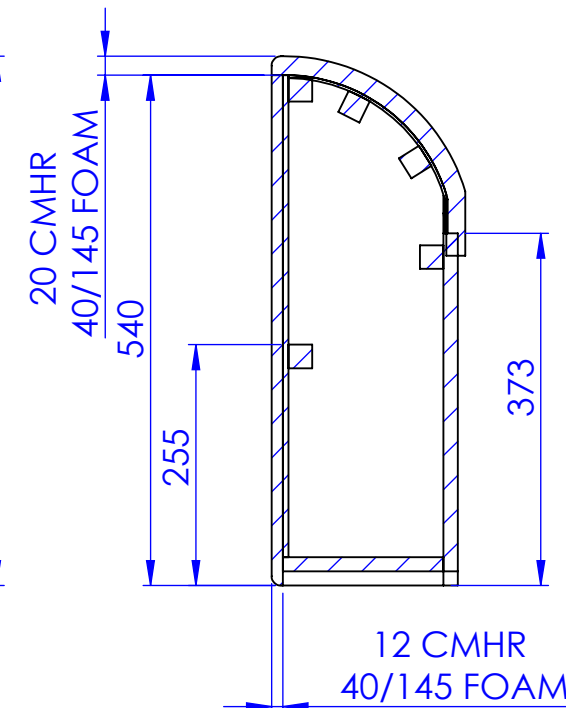
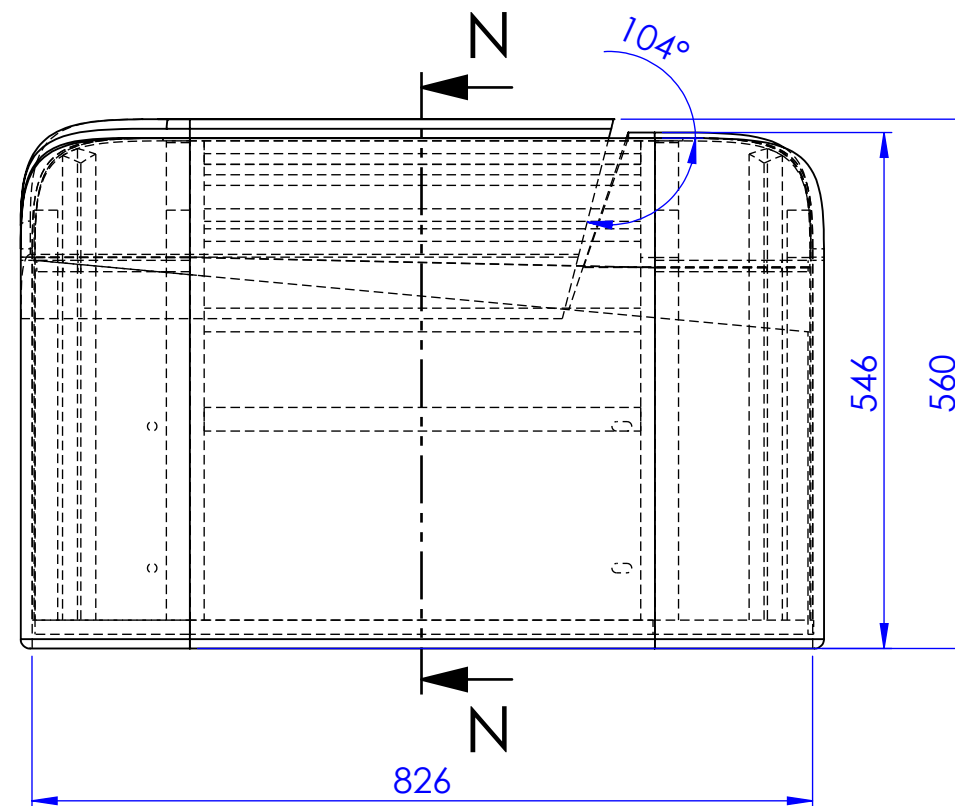
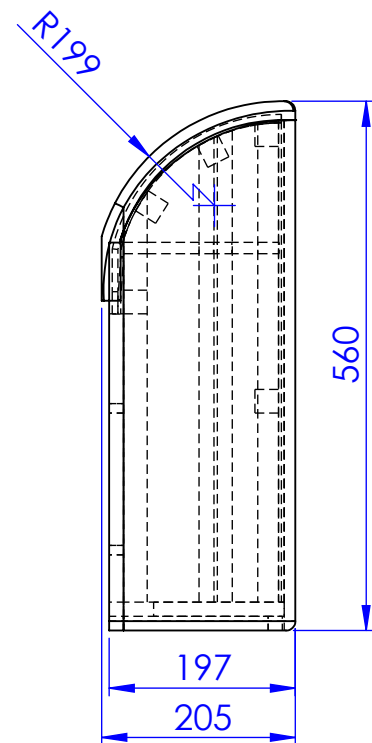
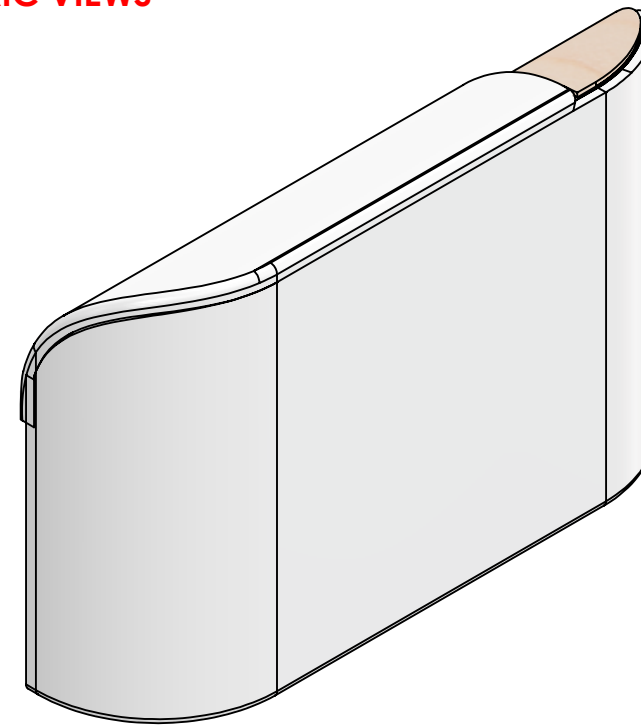
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BACK SUBASSEMBLY
BENT PANELS CONT.
MATERIAL: PLYWOOD UNFINISHED



ISOMETRIC VIEWS



SECTION N-N

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DRAWING NUMBER
PCM6313-14
SHEET NUMBER
14 OF 24

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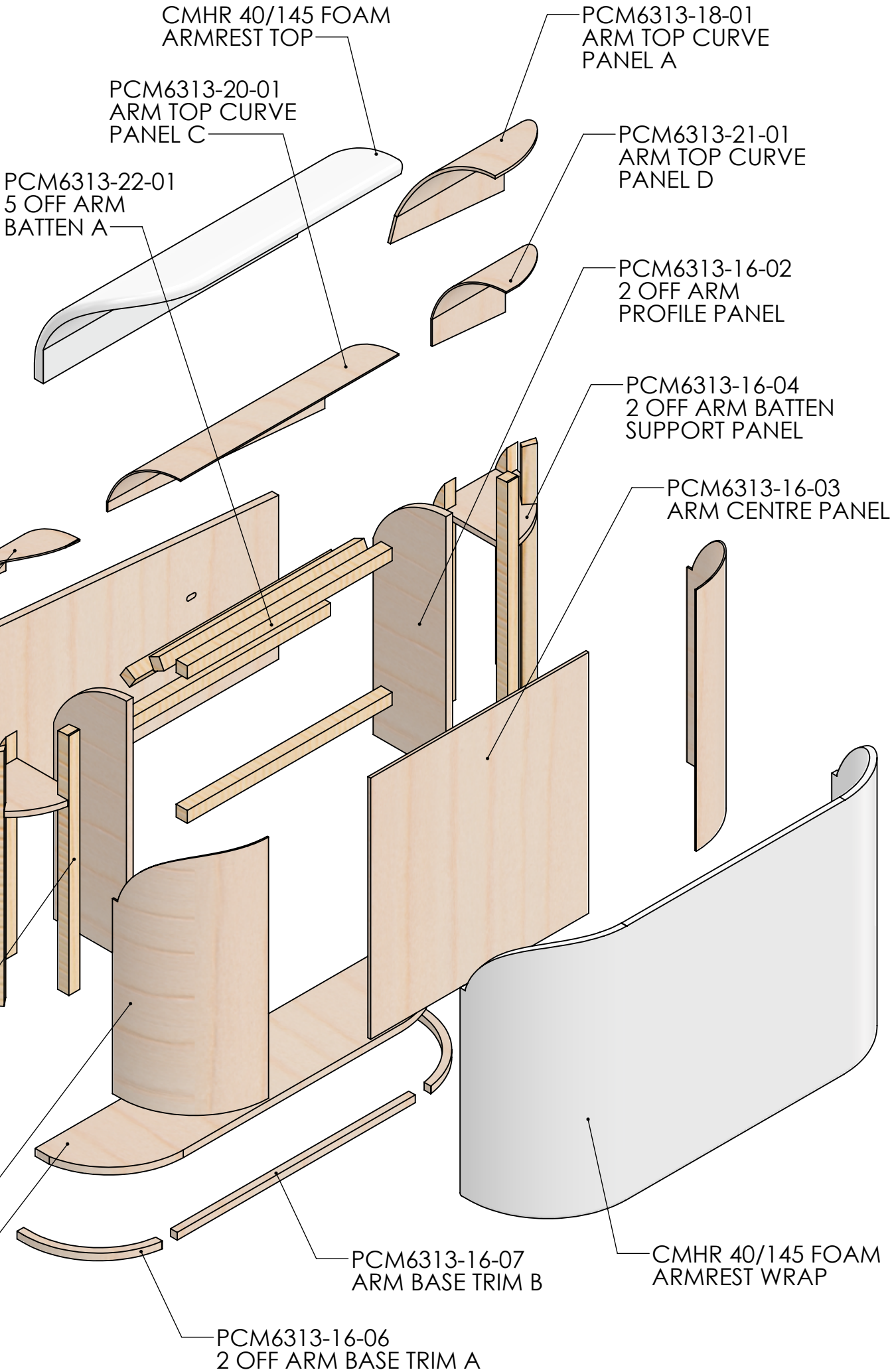
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 Fax 0044 (0)1622 237879

PCM6313-14-01 R ARM SUBASSEMBLY
 NOTE: 1 OFF MIRRORED FOR OPPOSITE HAND

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	PCM6313-16-01	ARM FIXING PANEL	1
2	PCM6313-16-02	ARM PROFILE PANEL	2
3	PCM6313-16-03	ARM CENTRE PANEL	1
4	PCM6313-16-04	ARM BATTEN SUPPORT PANEL	2
5	PCM6313-16-05	ARM BASE	1
6	PCM6313-16-06	ARM BASE TRIM A	2
7	PCM6313-16-07	ARM BASE TRIM B	1
8	PCM6313-17-01	ARM SIDE PANEL	2
9	PCM6313-18-01	ARM TOP CURVE PANEL A	1
10	PCM6313-19-01	ARM TOP CURVE PANEL B	1
11	PCM6313-20-01	ARM TOP CURVE PANEL C	1
12	PCM6313-21-01	ARM TOP CURVE PANEL D	1
13	PCM6313-22-01	ARM BATTEN A	5
14	PCM6313-22-02	ARM BATTEN B	4
15	PCM6313-22-03	ARM BATTEN C	2
16	PCM6313-22-04	ARM BATTEN D	2

FOAM BOM			
ITEM NO.	FOAM	THK	DESCRIPTION
1	CMHR 40/145 FOAM	20	ARMREST TOP
2	CMHR 40/145 FOAM	12	ARMREST WRAP

R ARM SUBASSEMBLY EXPLODED VIEW



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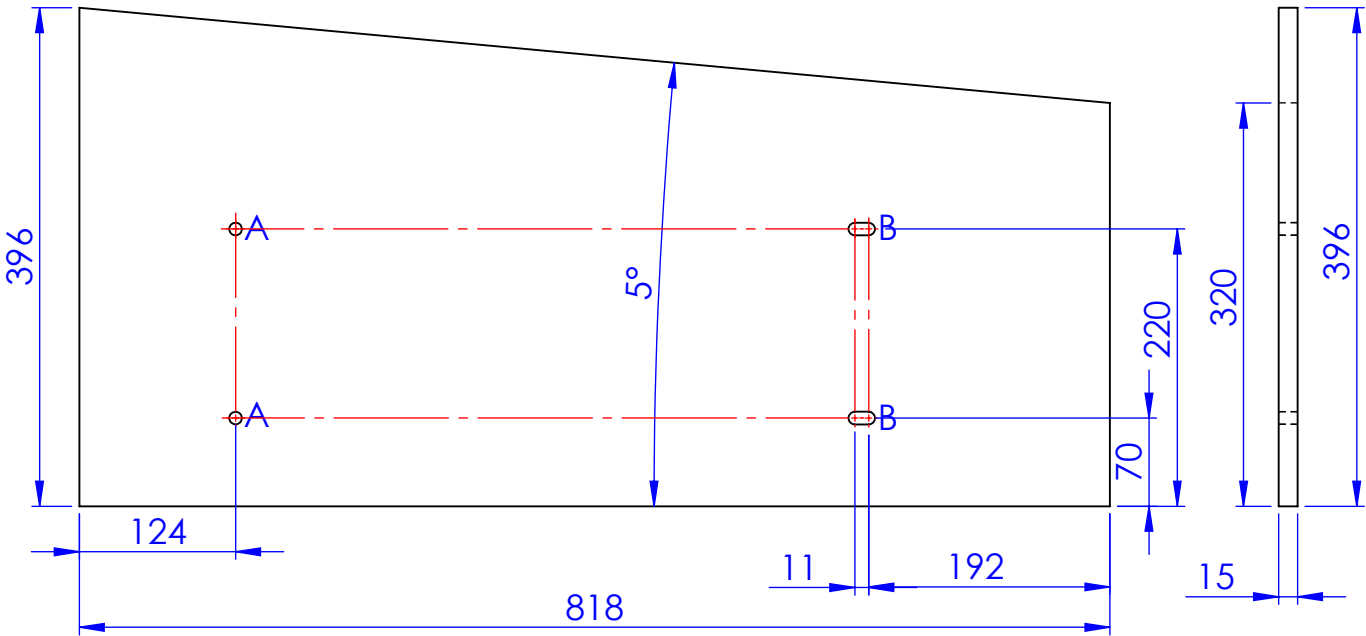
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17/04/2024
DRAWING NUMBER
PCM6313-15
SHEET NUMBER
15 OF 24

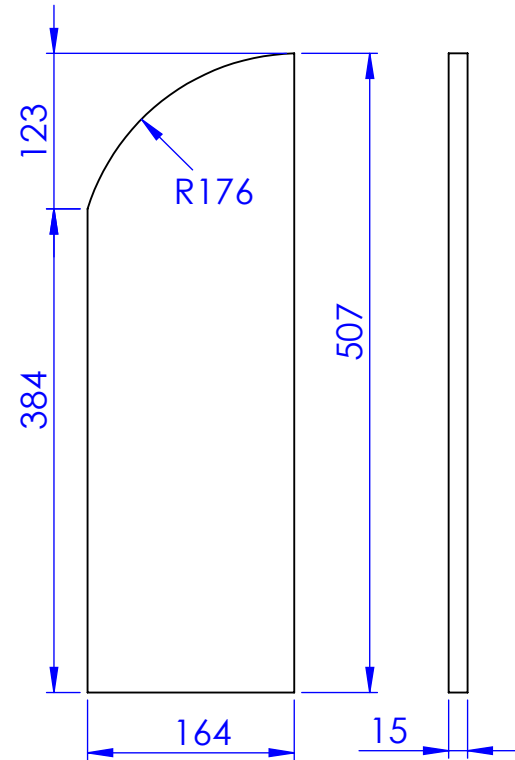
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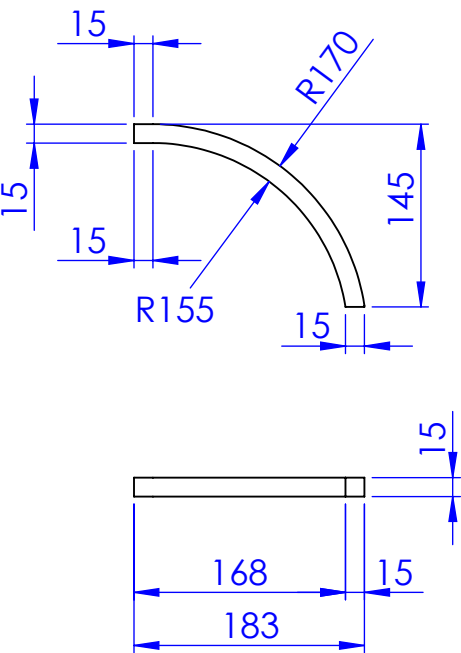
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ARM FIXING PANEL 15MM



PCM6313-16-02
2 OFF ARM PROFILE PANELS
15MM



PCM6313-16-06
2 OFF ARM BASE TRIM A 15MM

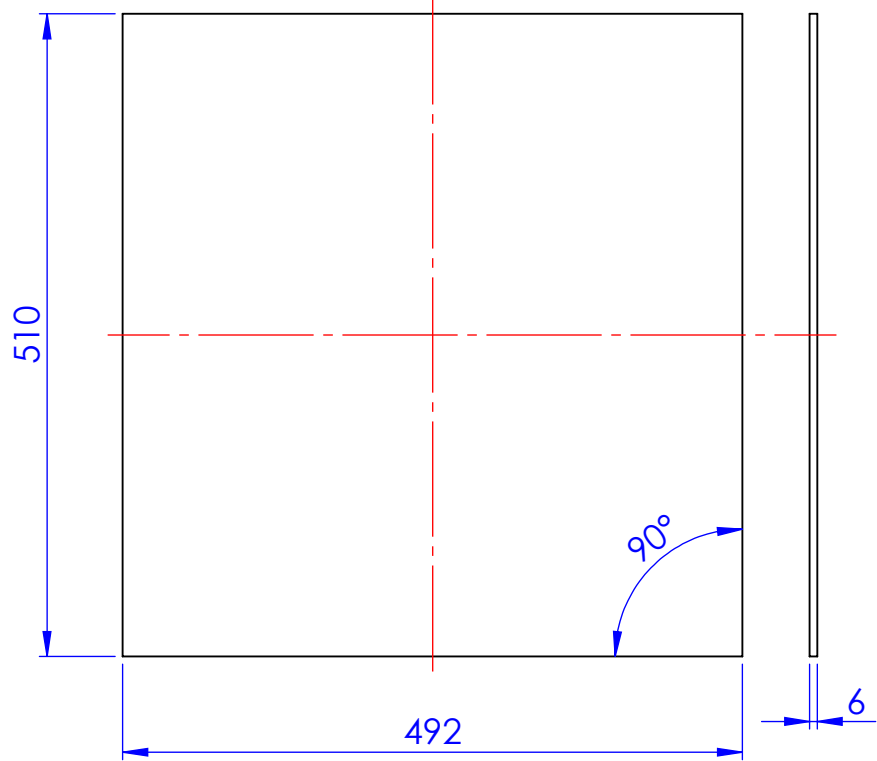


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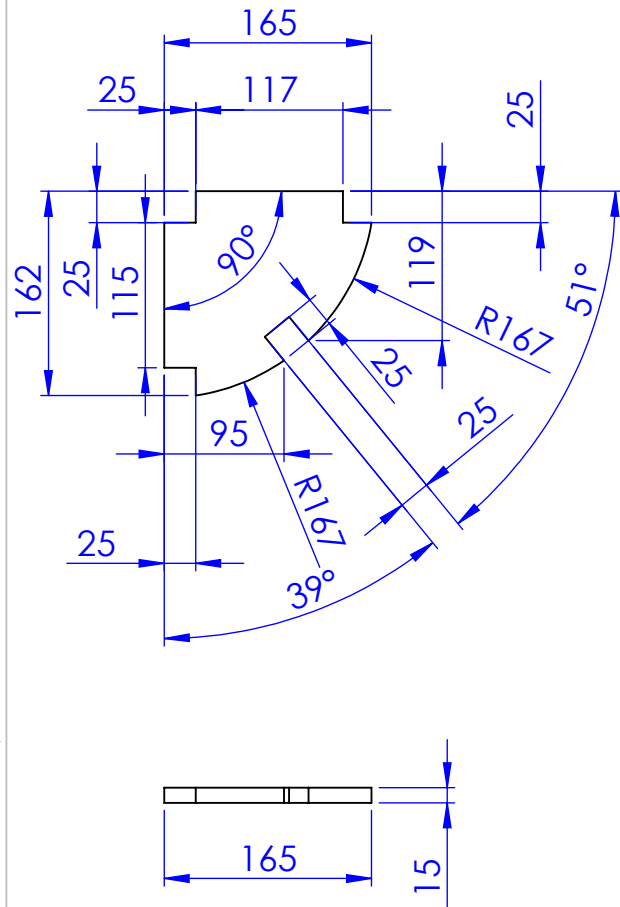
REVISION

PCM6313-16-03
ARM CENTRE PANEL 6MM
SYMMETRICAL ABOUT CENTERLINES

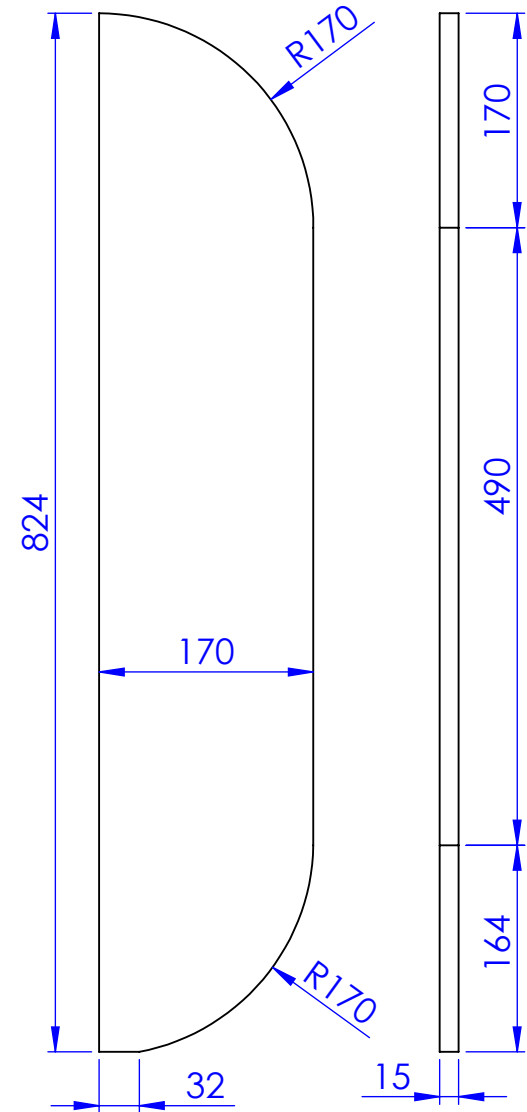


**R ARM SUBASSEMBLY
PANELS**
MATERIAL: PLYWOOD UNFINISHED
HOLE DETAILS: A = $\varnothing 10$ THRU
B = ROUND THRU SLOT W21 x H10

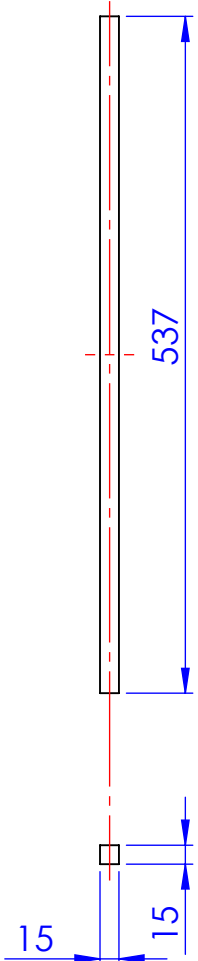
PCM6313-16-04
2 OFF ARM BATTEN SUPPORT
PANEL 15MM



PCM6313-16-05
ARM BASE 15MM



PCM6313-16-07
ARM BASE TRIM B 15MM
SYMMETRICAL ABOUT
CENTRELINES



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PROJECT
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DESCRIPTION
PLUS 2-SEATER

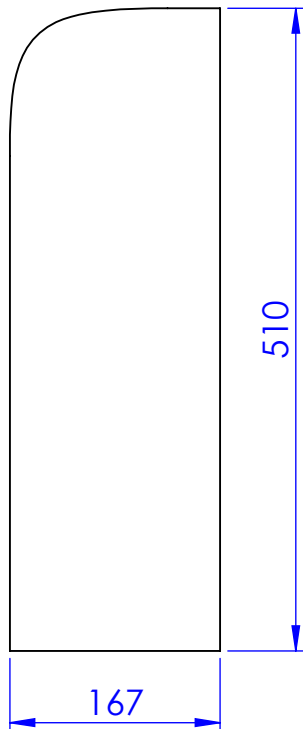
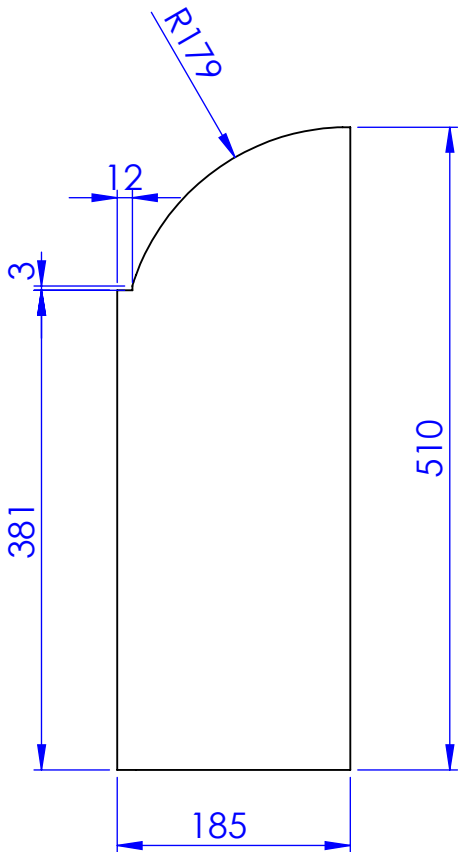
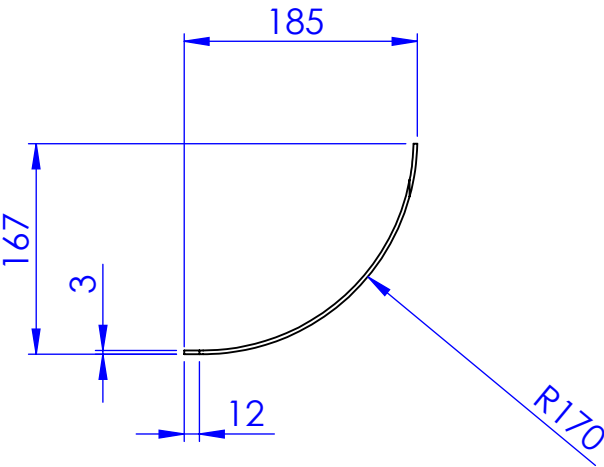
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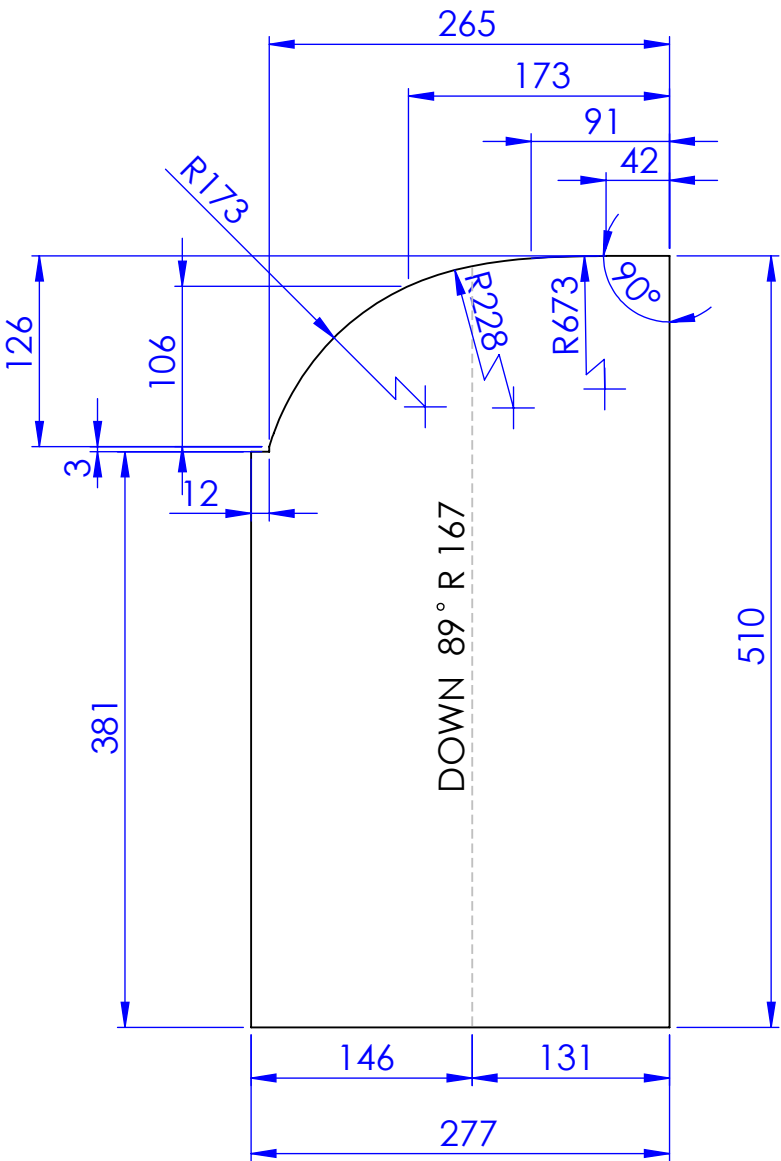
DATE
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PCM6313-16
SHEET NUMBER
16 OF 24

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FLAT PATTERN VIEW



NOTES
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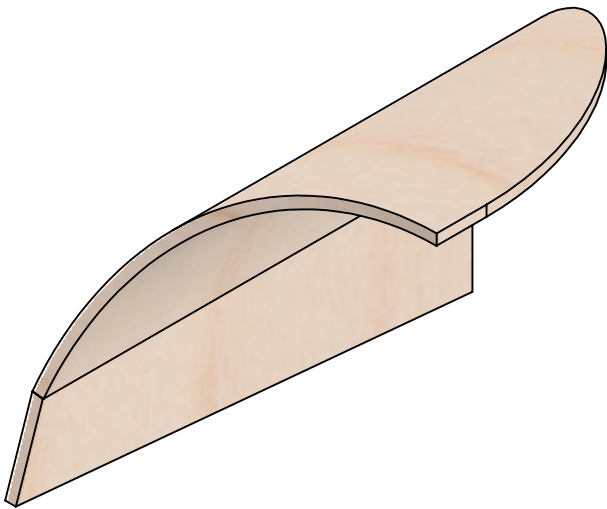
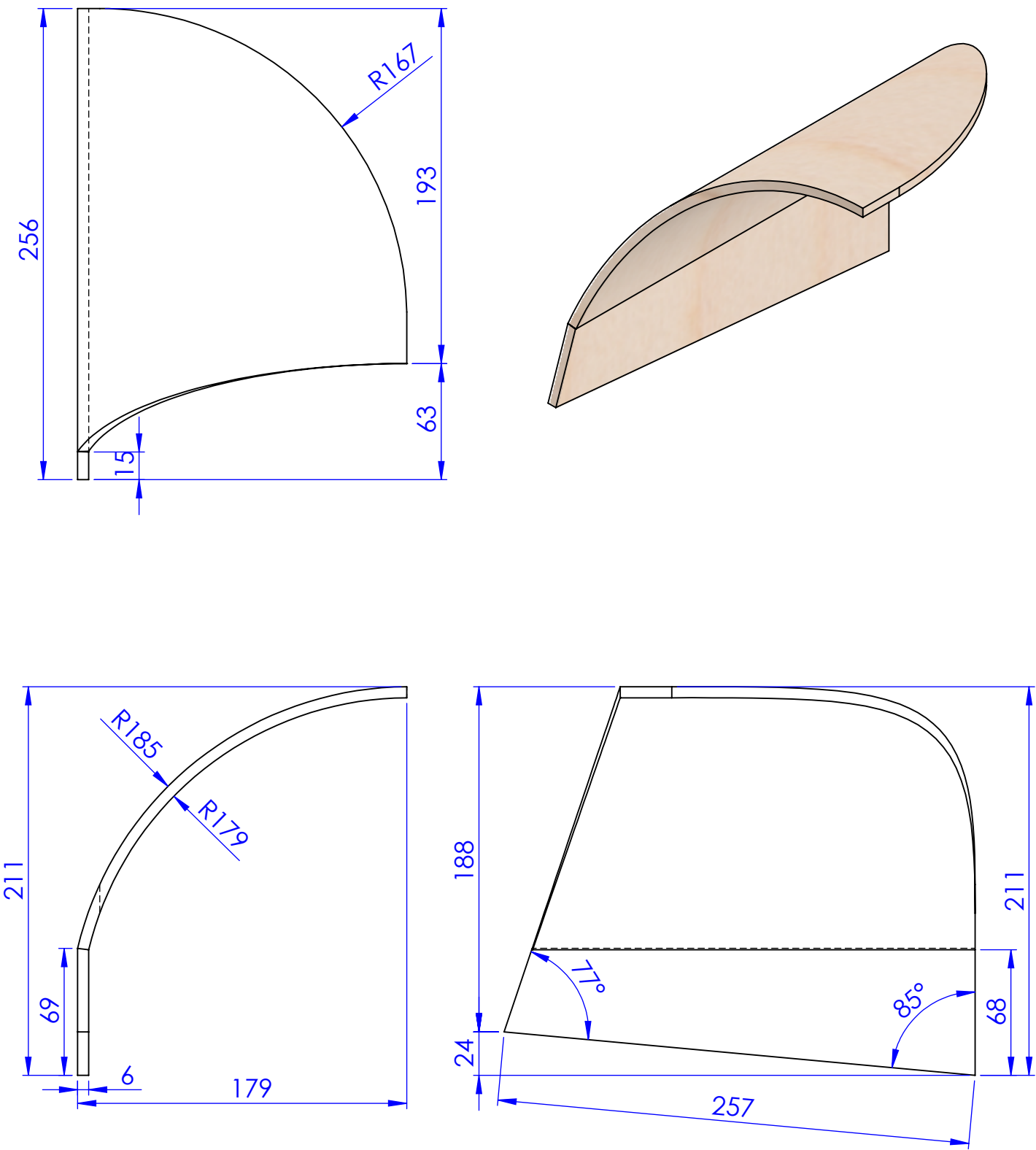
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17/04/2024
DRAWING NUMBER
PCM6313-17
SHEET NUMBER
17 OF 24

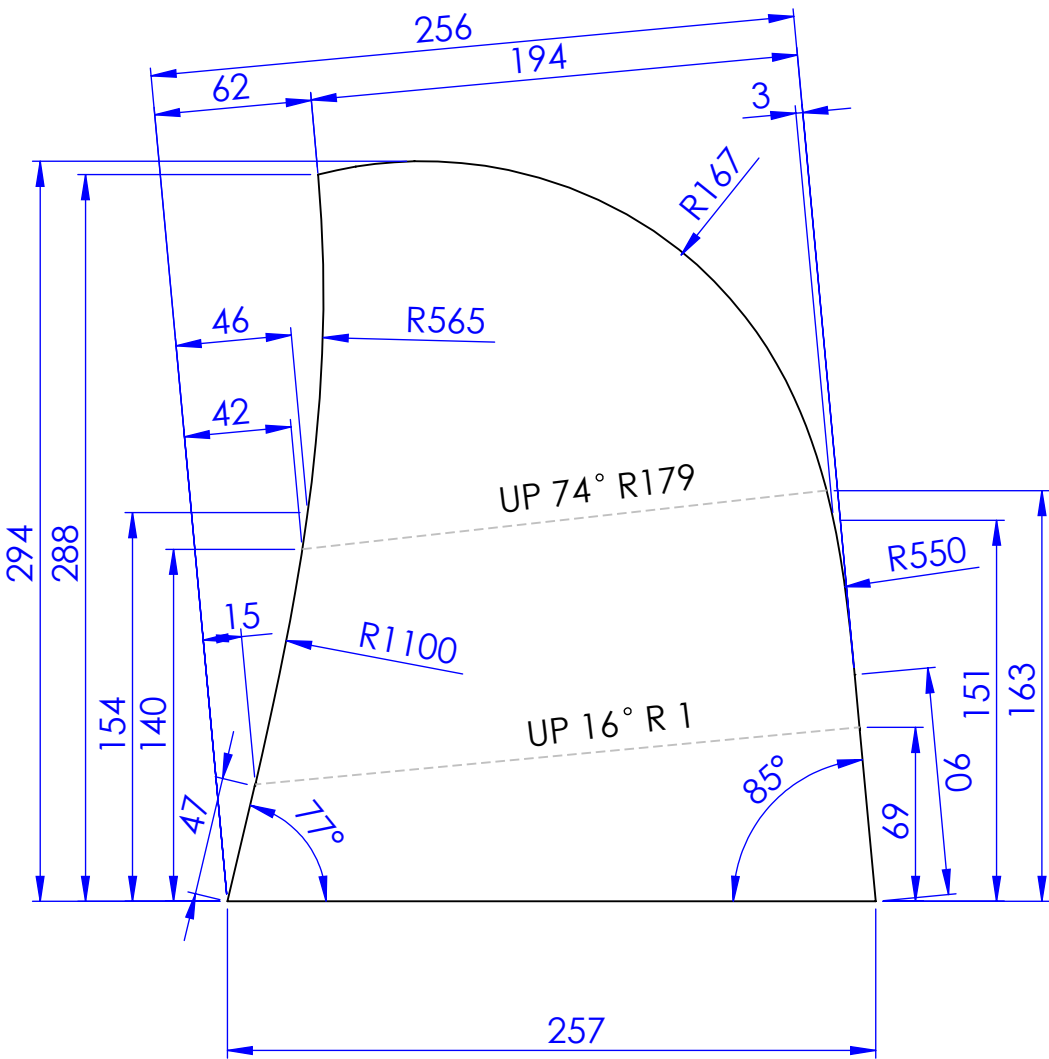
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PCM6313-18-01
ARM TOP CURVE PANEL A 6MM
NOTE: MADE USING 2NO. 3MM BENT PLYWOOD LAYERS



FLAT PATTERN VIEW



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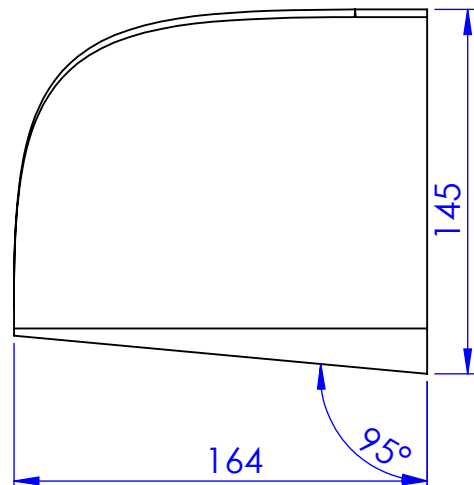
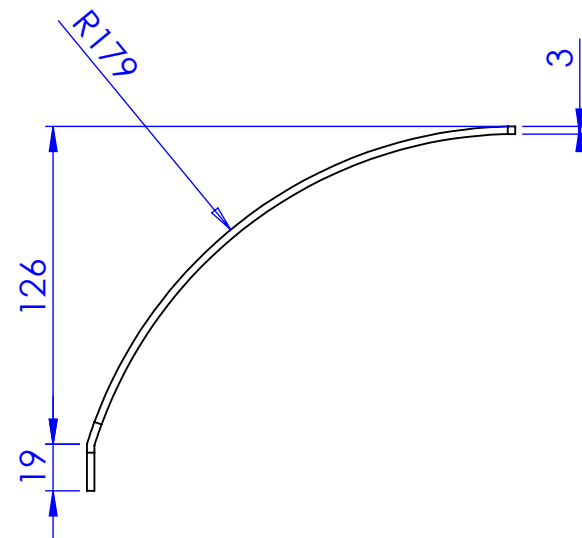
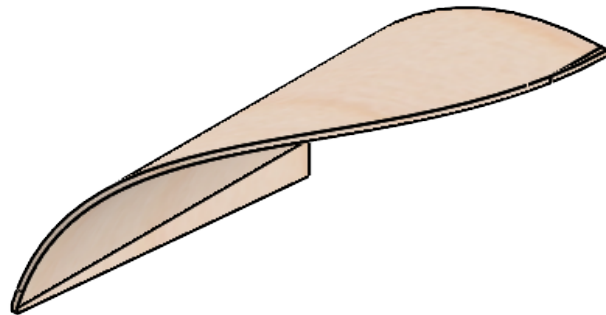
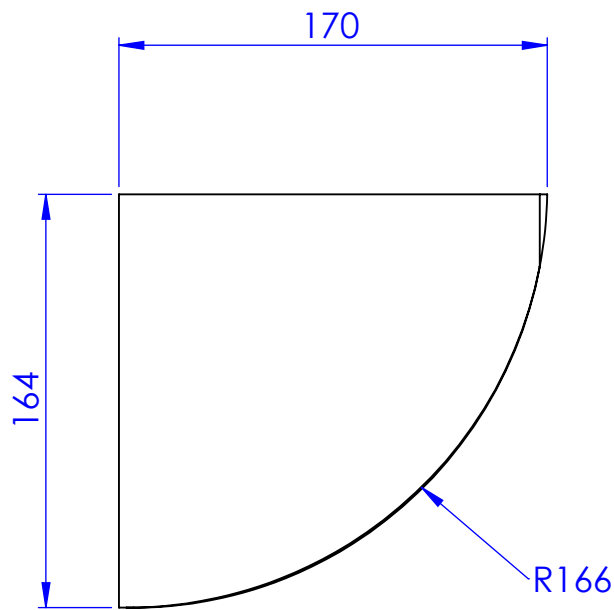
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MARK GLAZZARD

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17/04/2024
DRAWING NUMBER
PCM6313-18
SHEET NUMBER
18 OF 24

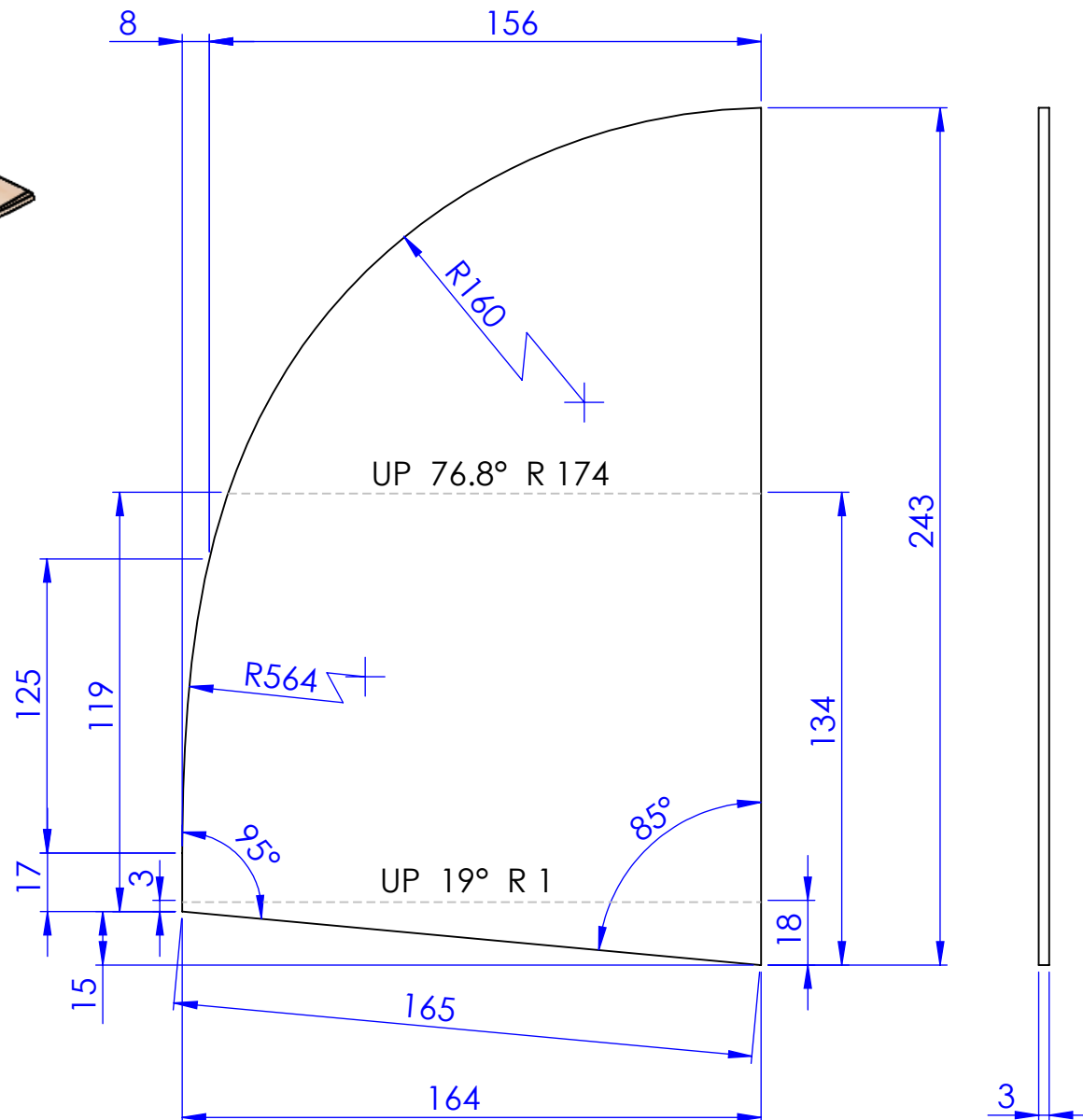
Pineapple

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R ARM SUBASSEMBLY
BENT PANELS CONT.
MATERIAL: PLYWOOD UNFINISHED



FLAT PATTERN VIEW



NOTES
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DESCRIPTION
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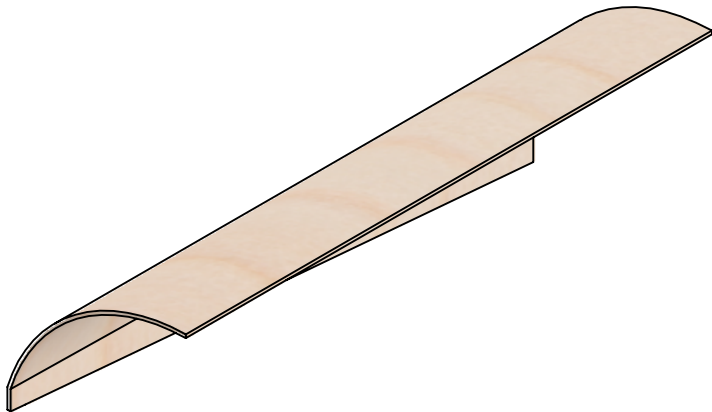
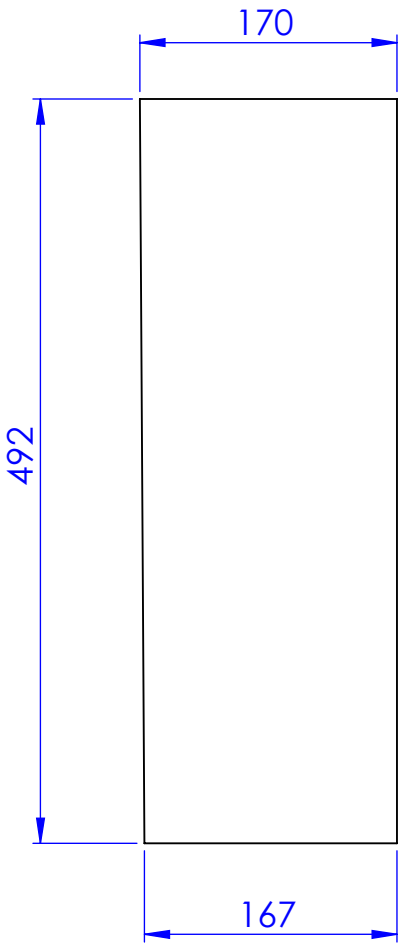
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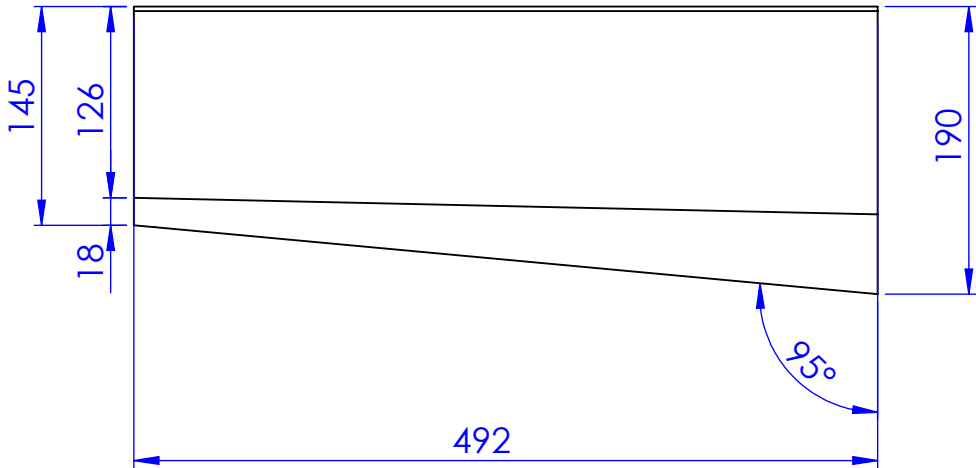
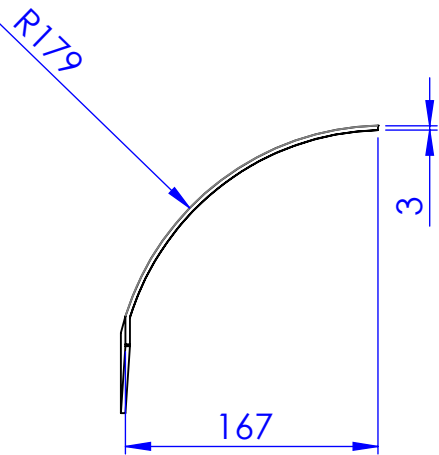
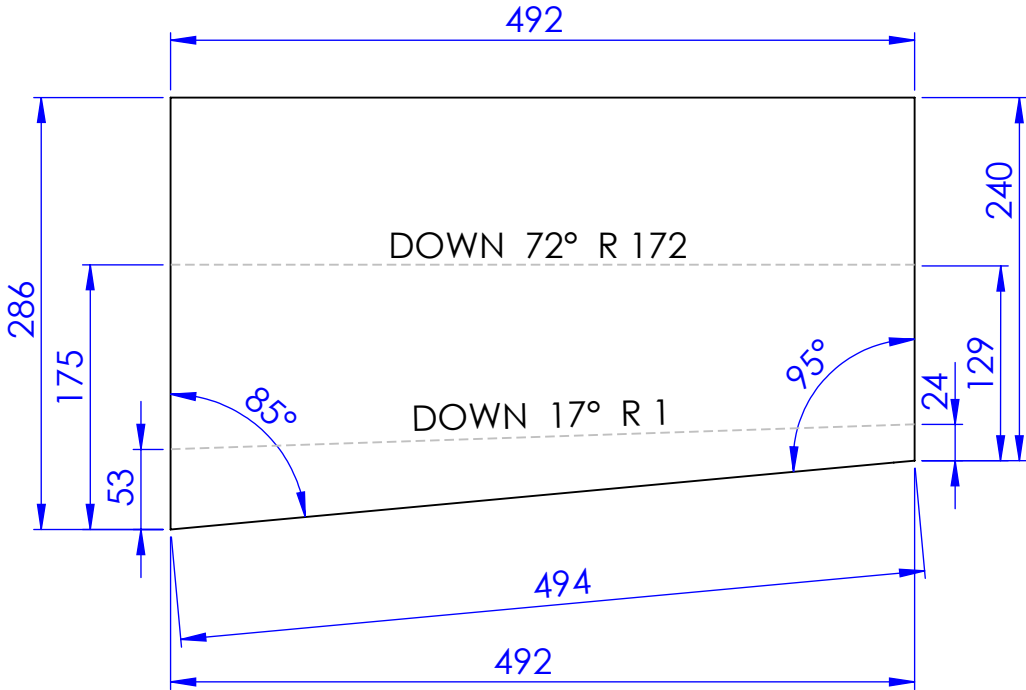
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PCM6313-19
SHEET NUMBER
19 OF 24

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FLAT PATTERN VIEW



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DESCRIPTION
PLUS 2-SEATER

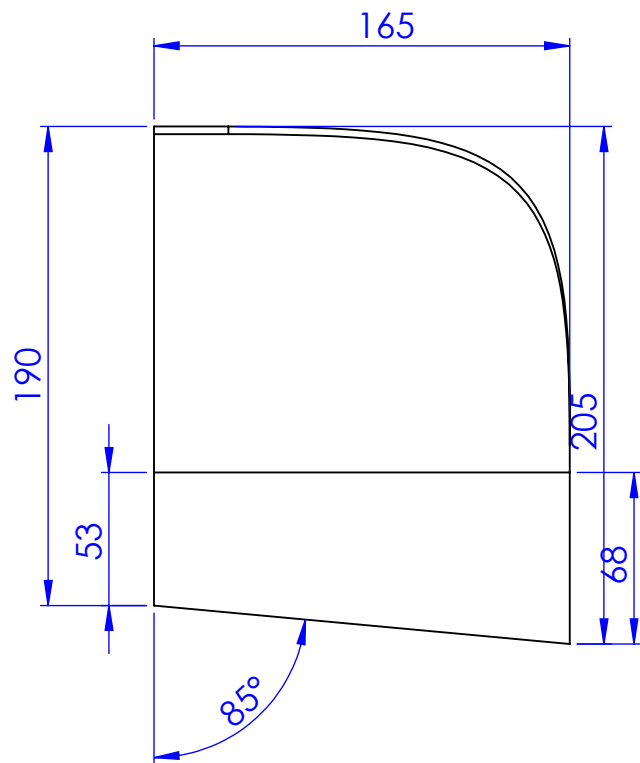
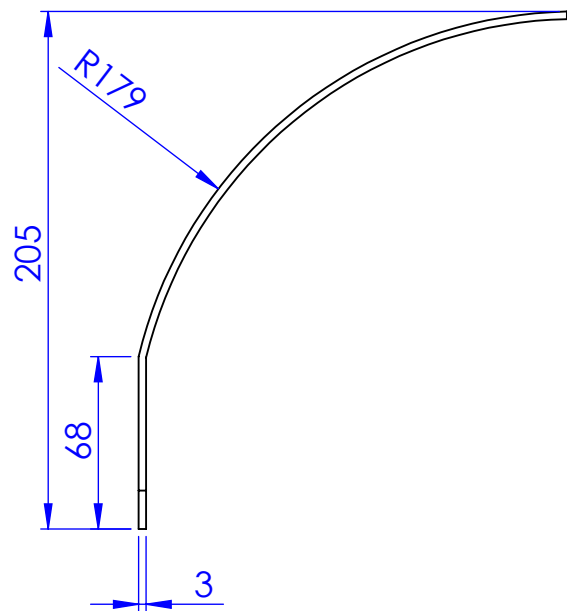
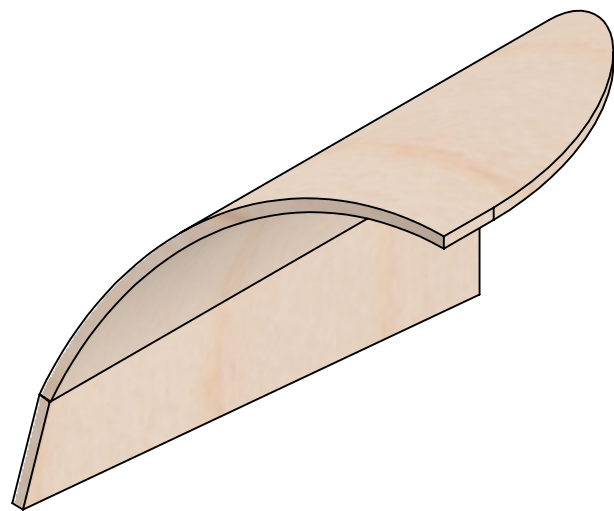
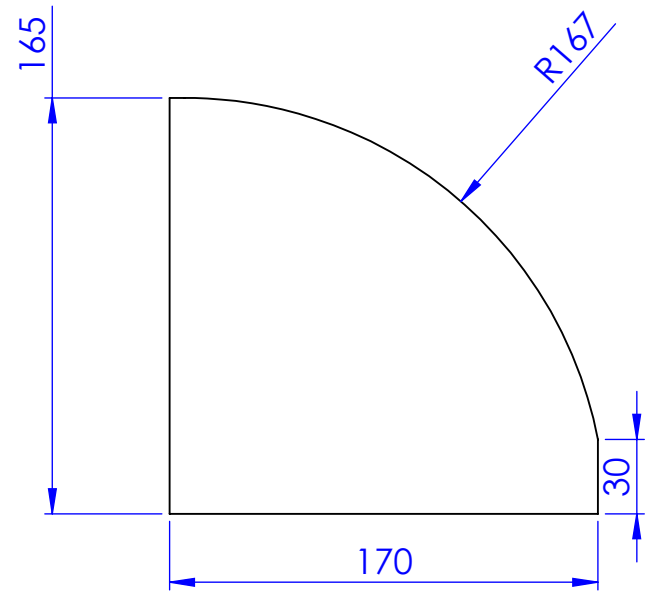
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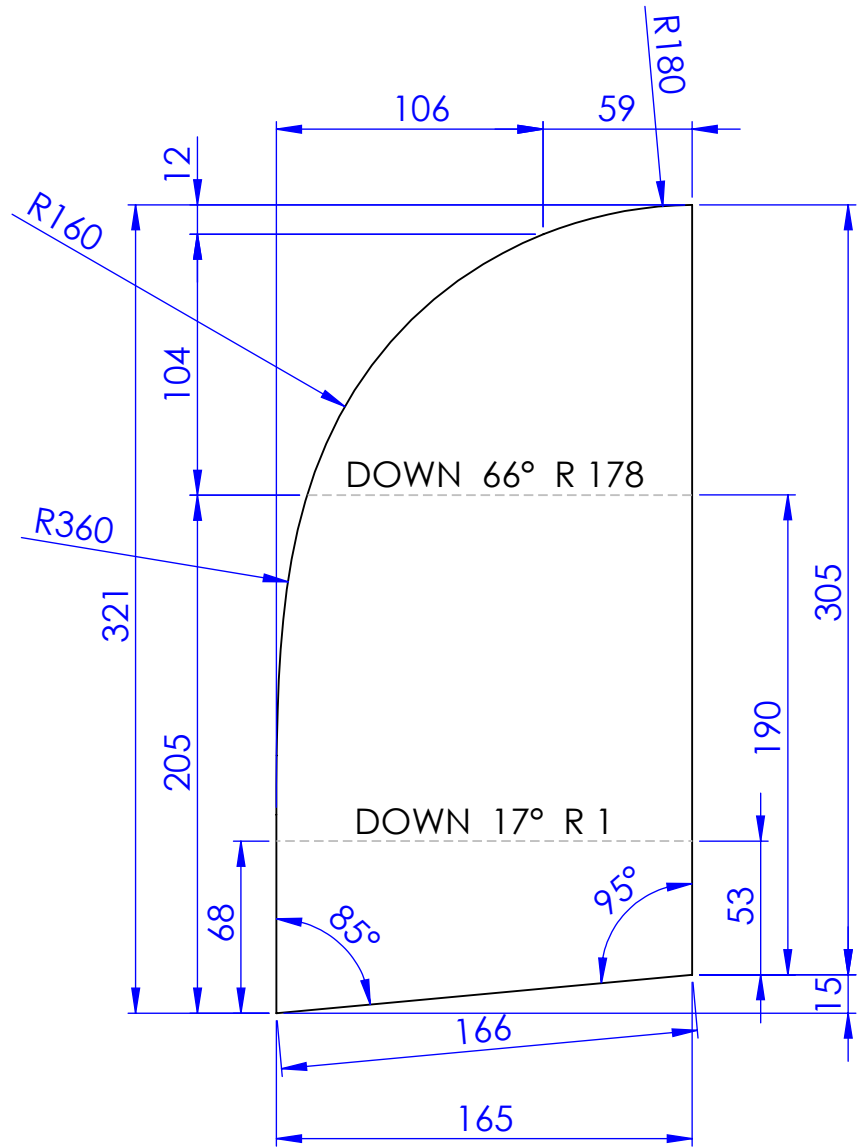
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DRAWING NUMBER
PCM6313-20
SHEET NUMBER
20 OF 24

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FLAT PATTERN VIEW



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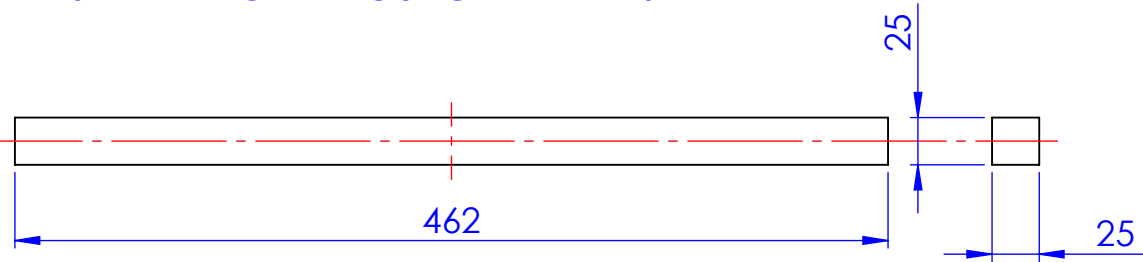
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DRAWING NUMBER
PCM6313-21
SHEET NUMBER
21 OF 24

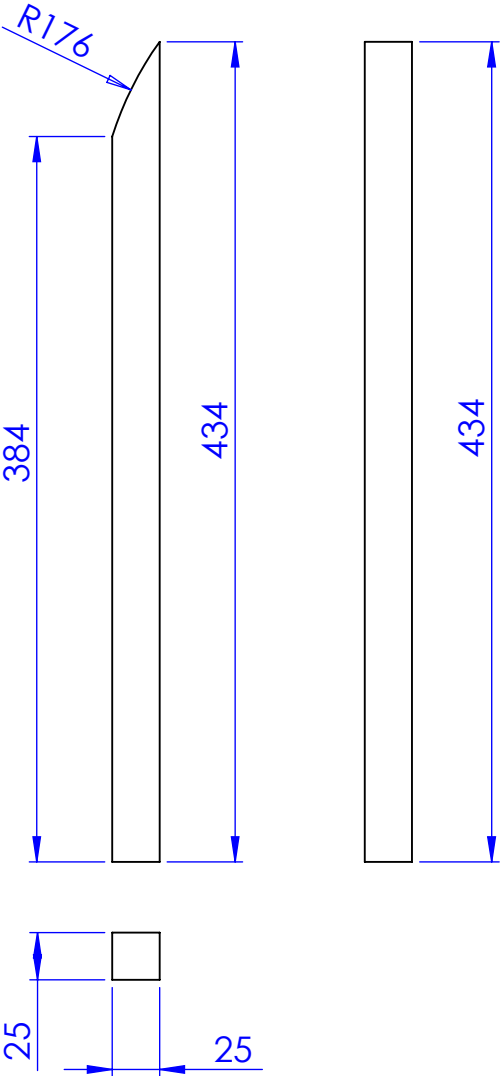
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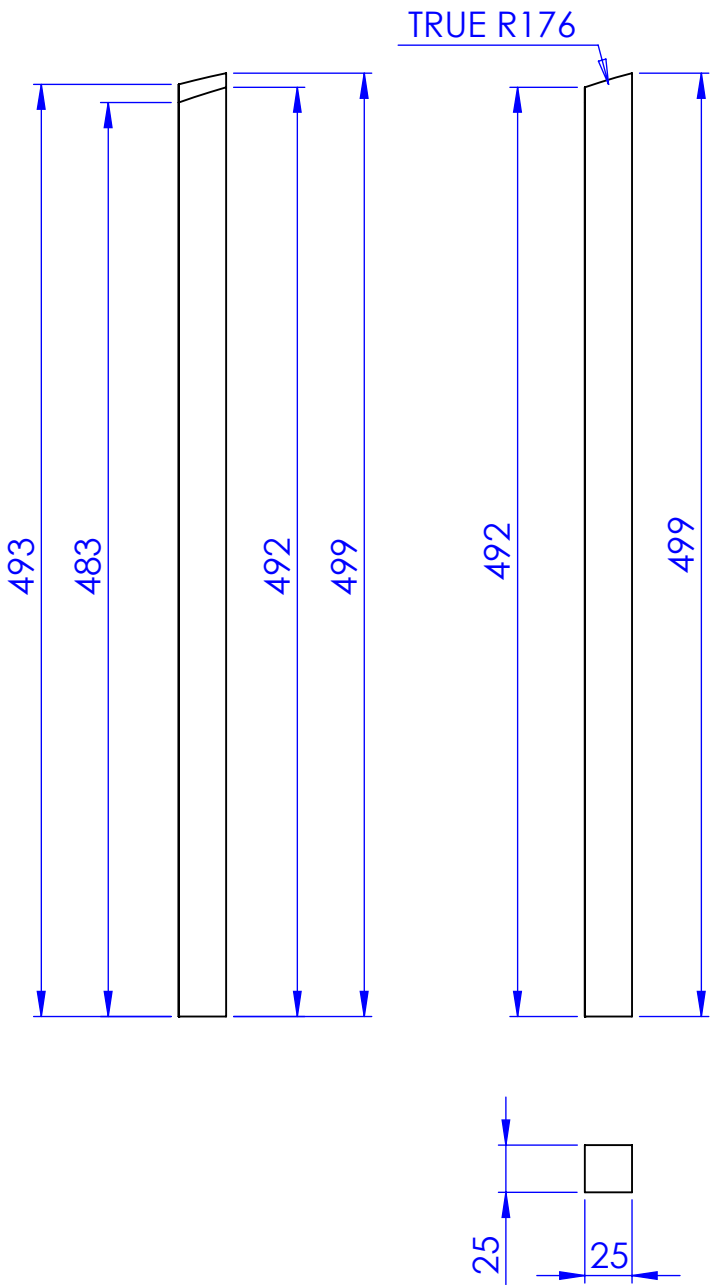
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5 OFF ARM BATTEN A
SYMMETRICAL ABOUT CENTERLINES



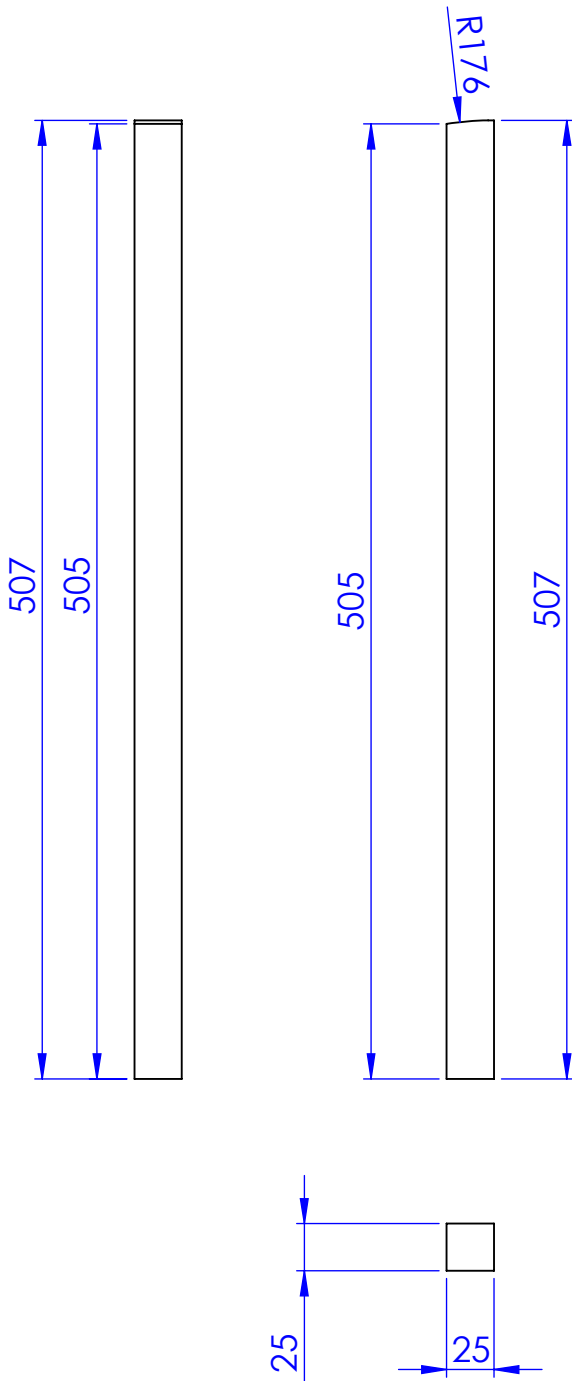
PCM6313-22-02
4 OFF ARM BATTEN B



PCM6313-22-03
2 OFF ARM BATTEN C



PCM6313-22-04
2 OFF ARM BATTEN D



**R ARM SUBASSEMBLY
BATTENS**
MATERIAL: PINWOOD UNFINISHED

NOTES
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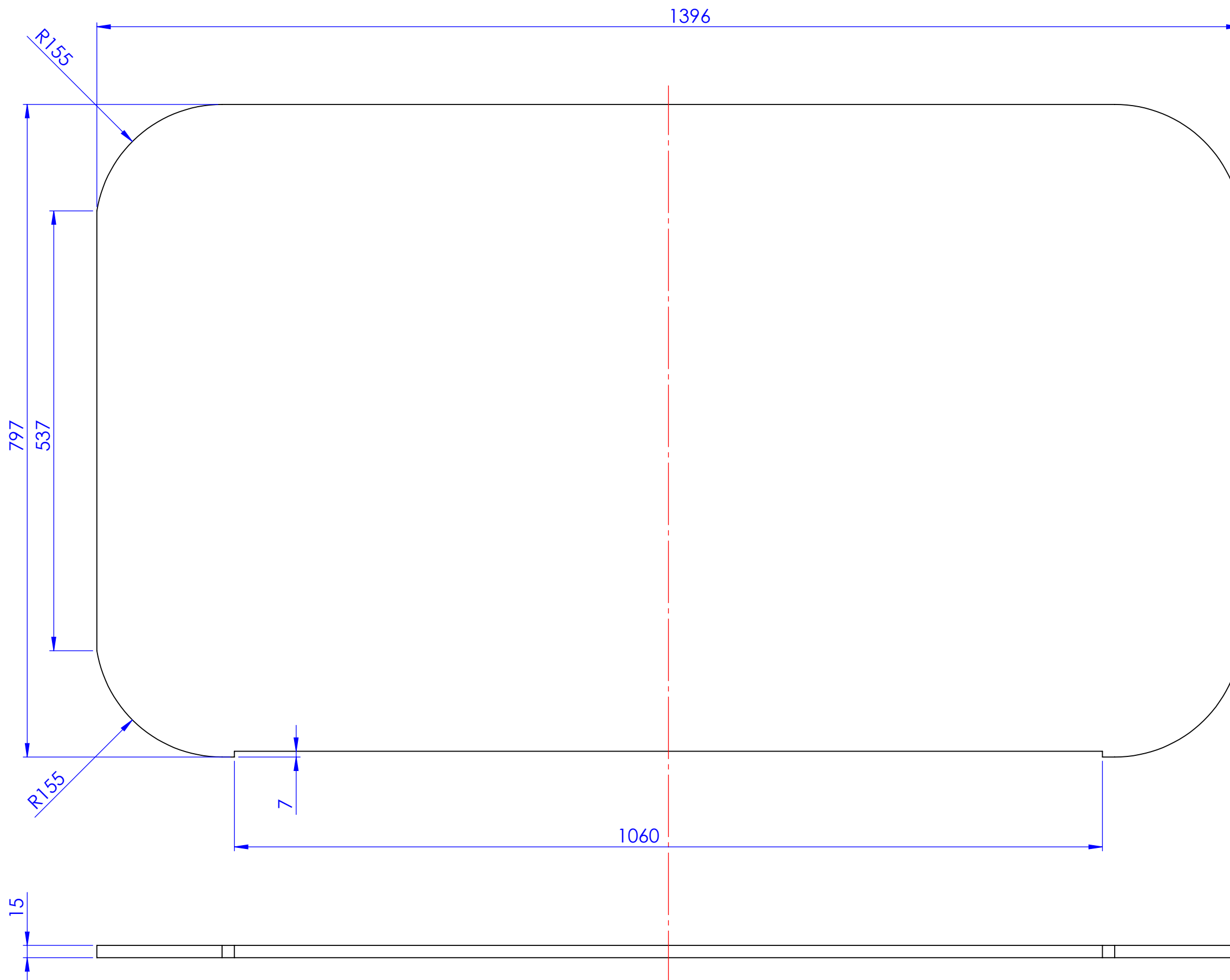
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DRAWING NUMBER
PCM6313-22
SHEET NUMBER
22 OF 24

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PCM6313-23-01 BASE PANEL
MATERIAL: PLYWOOD UNFINISHED
SYMMETRICAL ABOUT CENTERLINE
TO BE UPHOLSTERED IN BLACK FIRE RESISTANT LINING FABRIC

NOTES

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General tolerance ± 0.5

Dimensions subject to final site check

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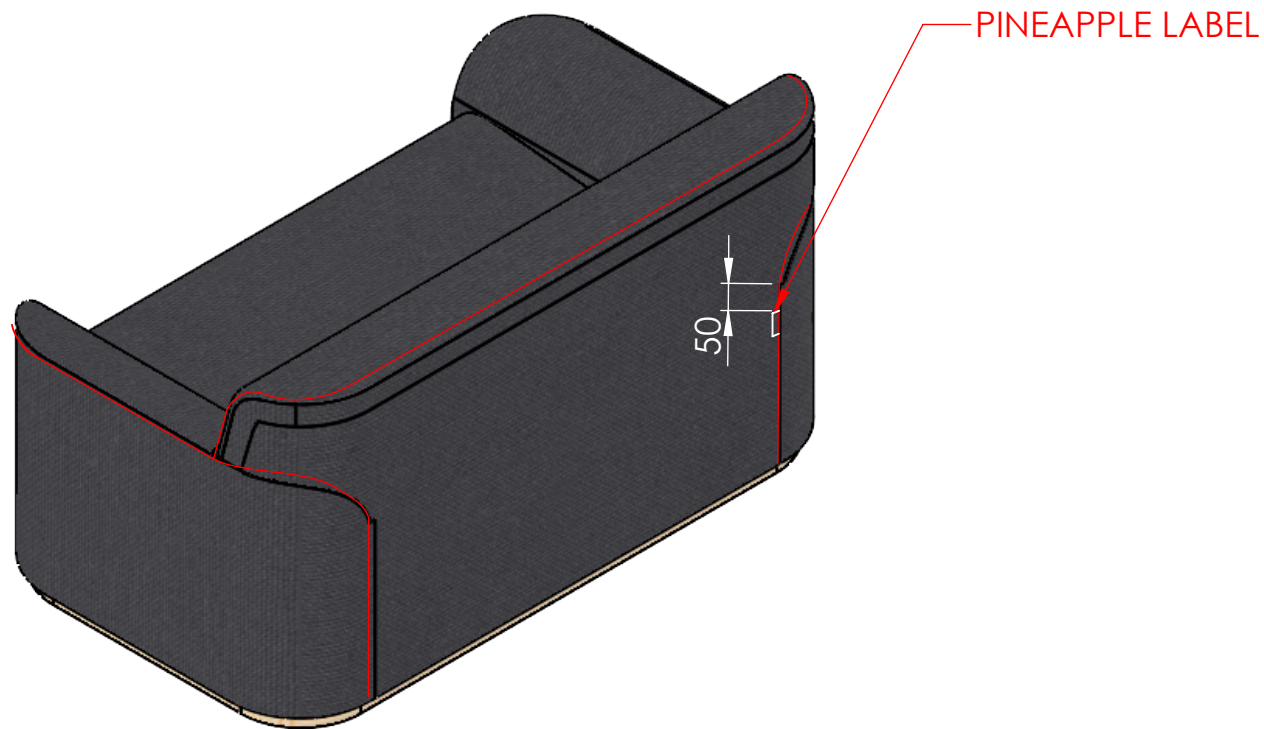
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MARK GLAZZARD

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DRAWING NUMBER
PCM6313-23
SHEET NUMBER
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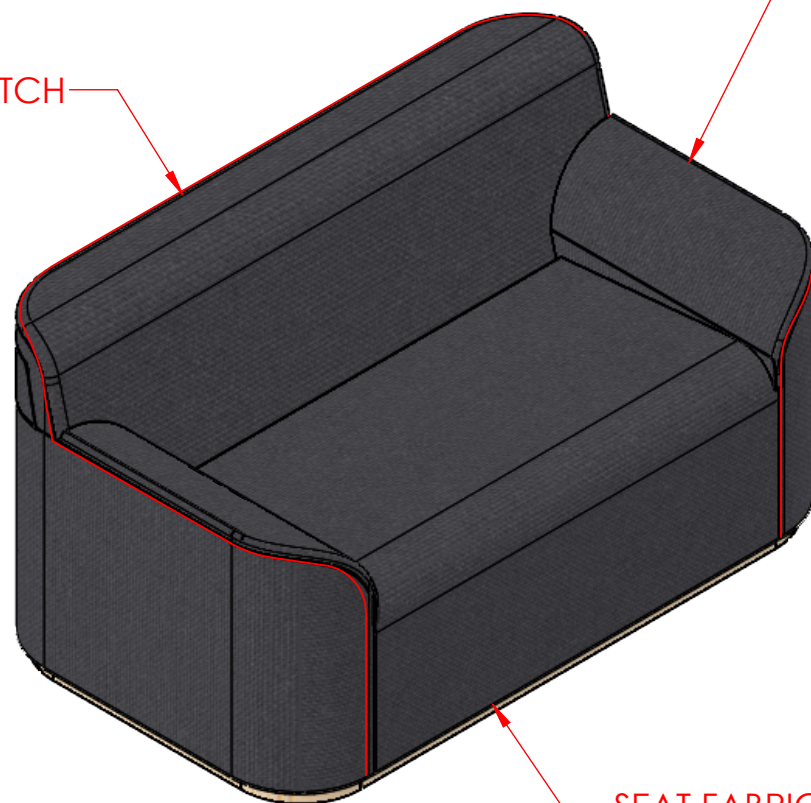
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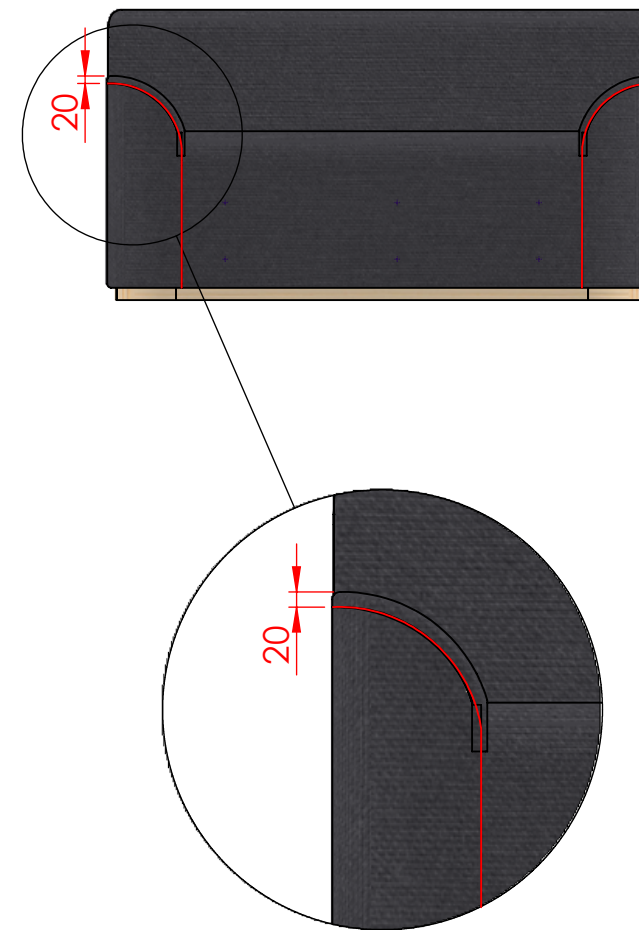
PINEAPPLE LABEL

BACKREST
SINGLE TOPSTITCH

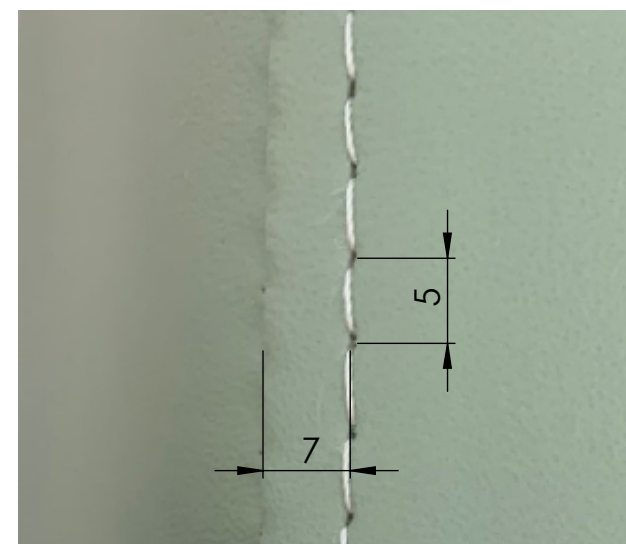


ARMREST
SINGLE TOPSTITCH

SEAT FABRIC
STAPLED TO FRAME



ARM TOPSTITCH ORIENTATION



REFERENCE IMAGE
TOPSTITCH SIZE AND DISTANCE
FROM EDGE

UPHOLSTERY AND SEAMS

TOPSTITCH LENGTH: 5MM
DISTANCE FROM EDGE: 7MM

NOTES

Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm

THIS IS THE PROPERTY OF PINEAPPLE CONTRACTS AND
MUST ONLY BE USED FOR THE PURPOSE AUTHORISED BY
PINEAPPLE CONTRACTS. THIS INFORMATION IS
CONFIDENTIAL AND DUPLICATION IS PROHIBITED.

LOCATION KEY

REVISION

A First Issue Date: 17/04/2024 By:MAG

Rev.	Comments	Date	By
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PROJECT
MAGNA 2.0

DESCRIPTION
PLUS 2-SEATER

ISSUED FOR
MANUFACTURE

DRAWN BY
MARK GLAZZARD

DATE
17/04/2024
DRAWING NUMBER
PCM6313-24
SHEET NUMBER
24 OF 24

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