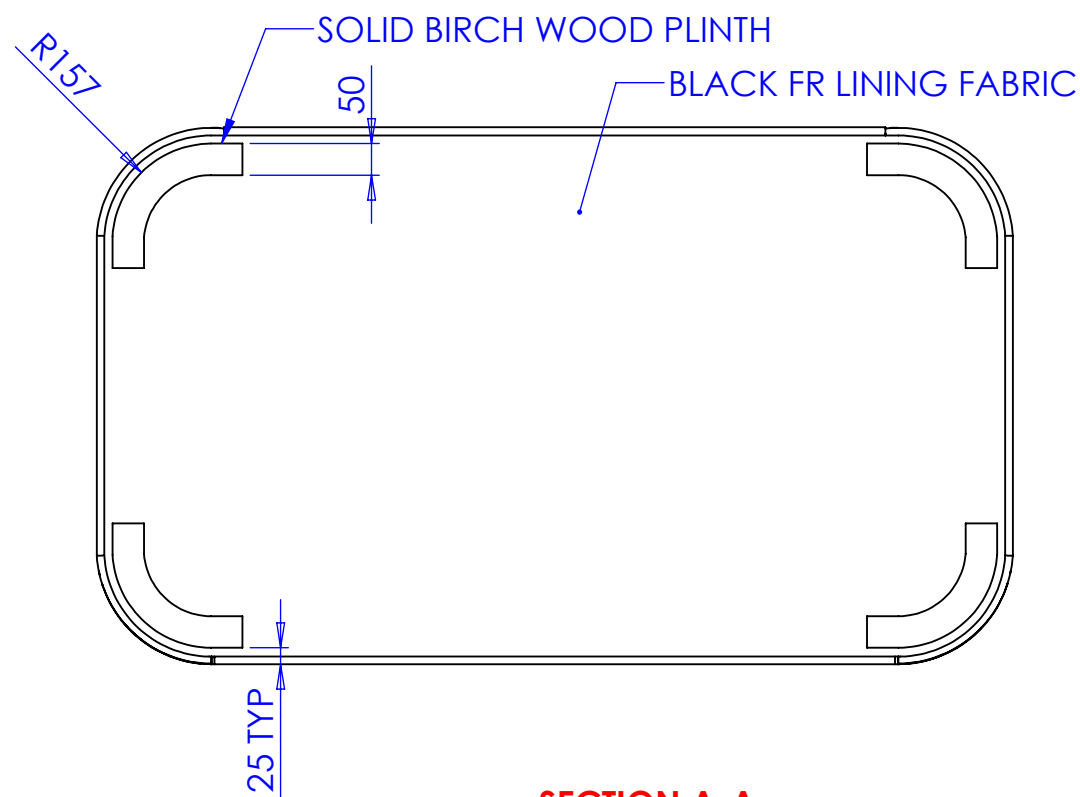
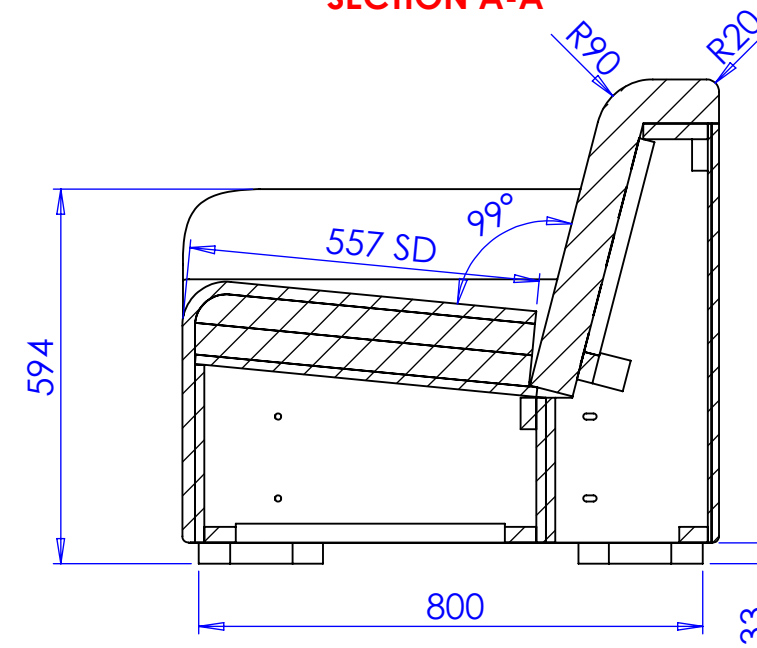


## BOTTOM VIEW



## SECTION A-A



## NOTES

Not to Scale

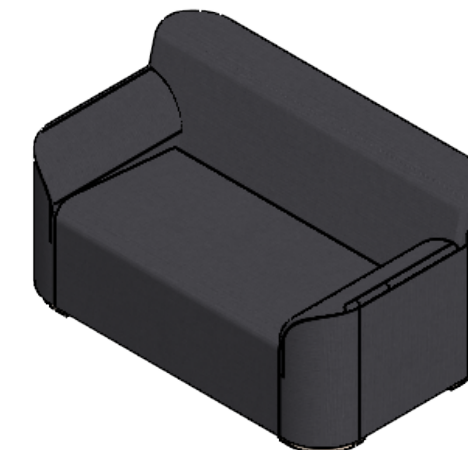
General tolerance  $\pm 0.5$

Dimensions subject to final site check

All measurements in mm

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## LOCATION KEY



## REVISION

A First Issue MAG 1/08/24

Rev.	Comments	By

PROJECT  
MAGNA 2.0

DESCRIPTION  
2-SEATER

ISSUED FOR  
MANUFACTURE

DRAWN BY  
MARK GLAZZARD

DATE  
01/08/2024  
DRAWING NUMBER  
1MG-0002-01  
SHEET NUMBER  
1 OF 18

# Pineapple

Westmead, Aylesford, Maidstone, Kent, ME20 6XJ  
Telephone 0044 (0)1622 237830  
Fax 0044 (0)1622 237879

## MAGNA 2.0 2-SEATER

MATERIAL: UNFINISHED PLYWOOD,  
CHIPBOARD AND PINWOOD FRAME  
SOLID BIRCH WOOD FEET  
UPHOLSTERY FABRIC TBC. ON ORDER  
CMHR40/145 FOAM, CMHR 5LB CHIPFOAM

**CONSTRUCTION:** FRAME STAPLED AND GLUED  
BOLTS AND T-NUTS FOR SUBASSEMBLIES  
6 LOBE TX SECURITY SCREW FOR FEET

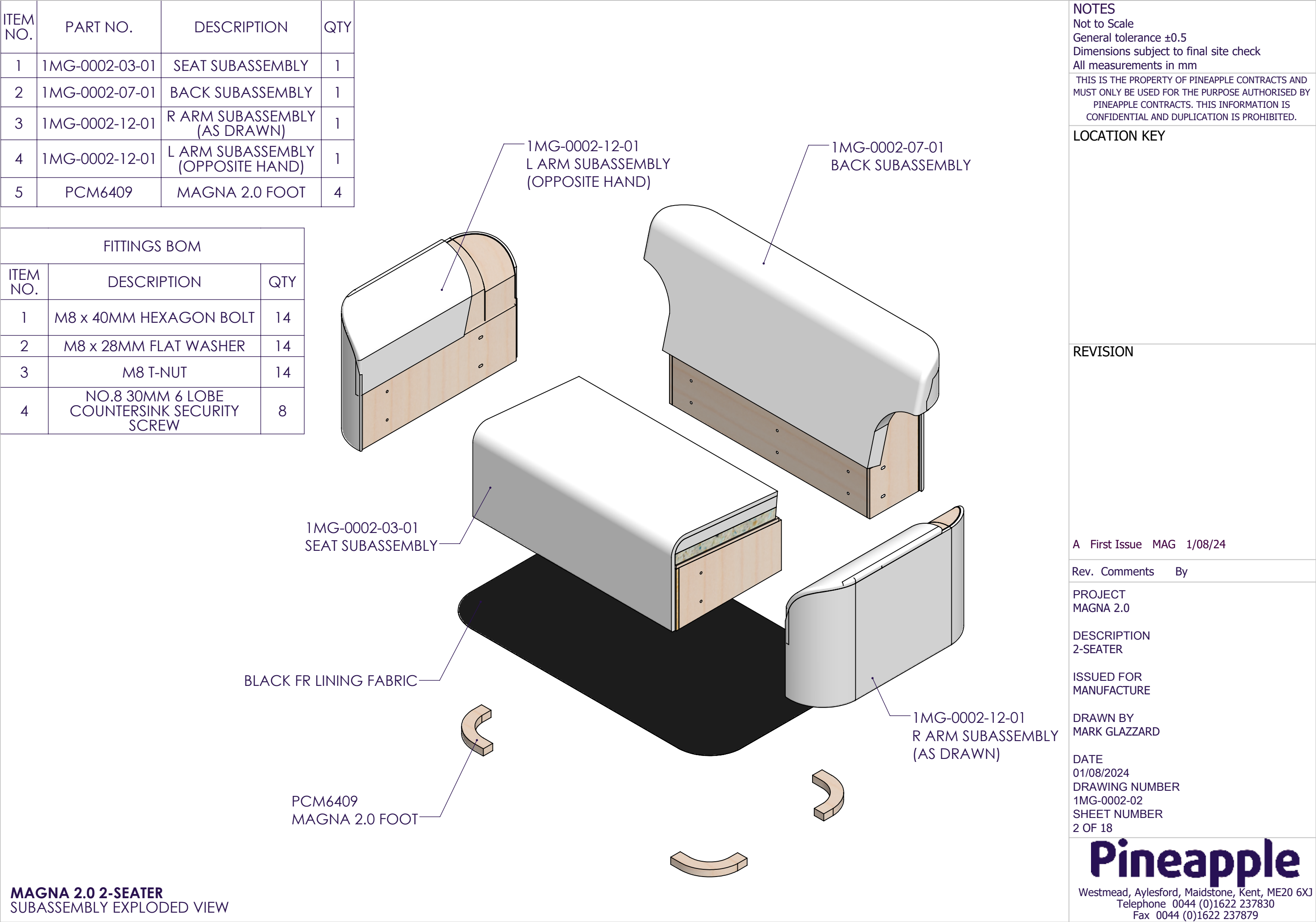
**NOTES:** PINEAPPLE LABEL TO BE SEWN INTO  
SEAM AS SHOWN SEE 1MG-0002-18  
PIECE TO ARRIVE FULLY ASSEMBLED  
UNDERSIDE TO BE UPHOLSTERED IN BLACK FIRE  
RESISTANT LINING FABRIC  
ALL MEASUREMENTS IN MM

## COMPONENTS REQUIRED:

14 OFF M8 X 40MM HEXAGON BOLT (FOR  
CONNECTION OF SUBASSEMBLIES)  
14 OFF M8 FLAT WASHER (FOR CONNECTION  
OF SUBASSEMBLIES)  
14 OFF M8 X 16MM T NUT (FOR CONNECTION  
OF SUBASSEMBLIES)  
8 OFF NO.8 30MM 6 LOBE TX COUNTERSINK  
SECURITY SCREW (FOR FEET)

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	1MG-0002-03-01	SEAT SUBASSEMBLY	1
2	1MG-0002-07-01	BACK SUBASSEMBLY	1
3	1MG-0002-12-01	R ARM SUBASSEMBLY (AS DRAWN)	1
4	1MG-0002-12-01	L ARM SUBASSEMBLY (OPPOSITE HAND)	1
5	PCM6409	MAGNA 2.0 FOOT	4

FITTINGS BOM		
ITEM NO.	DESCRIPTION	QTY
1	M8 x 40MM HEXAGON BOLT	14
2	M8 x 28MM FLAT WASHER	14
3	M8 T-NUT	14
4	NO.8 30MM 6 LOBE COUNTERSINK SECURITY SCREW	8



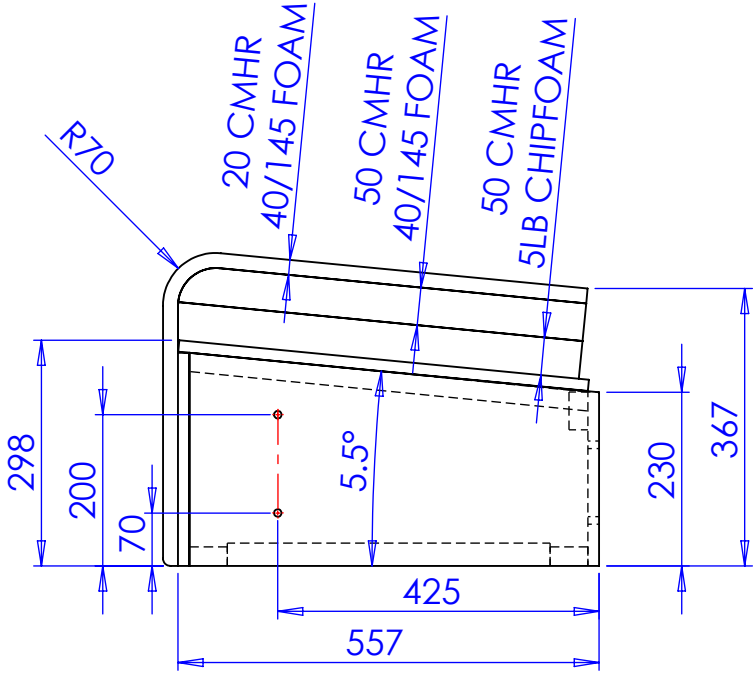
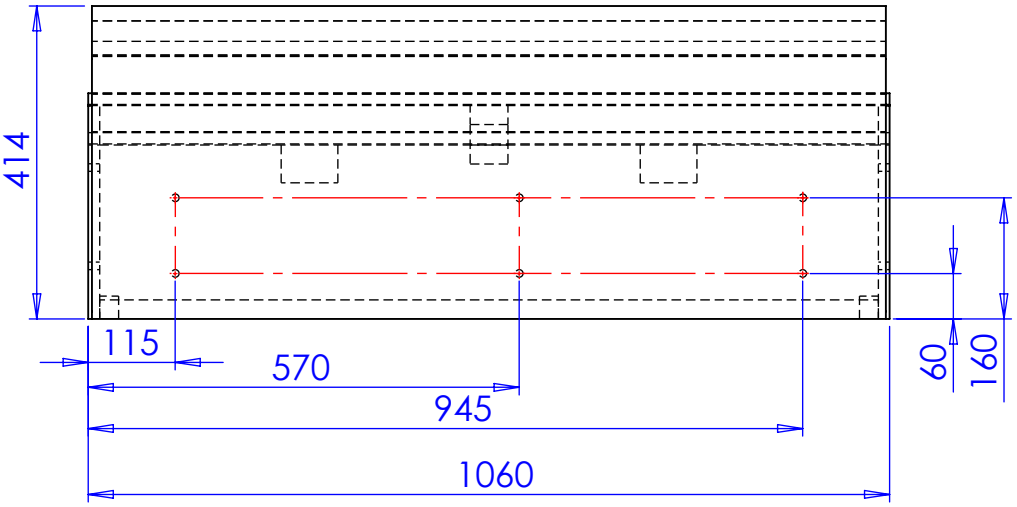
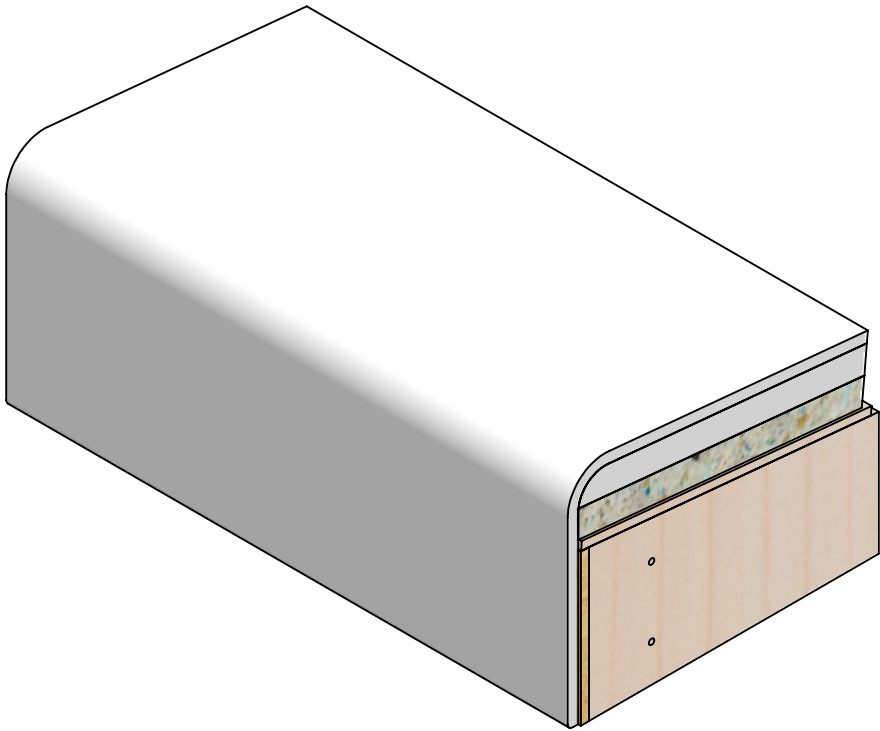
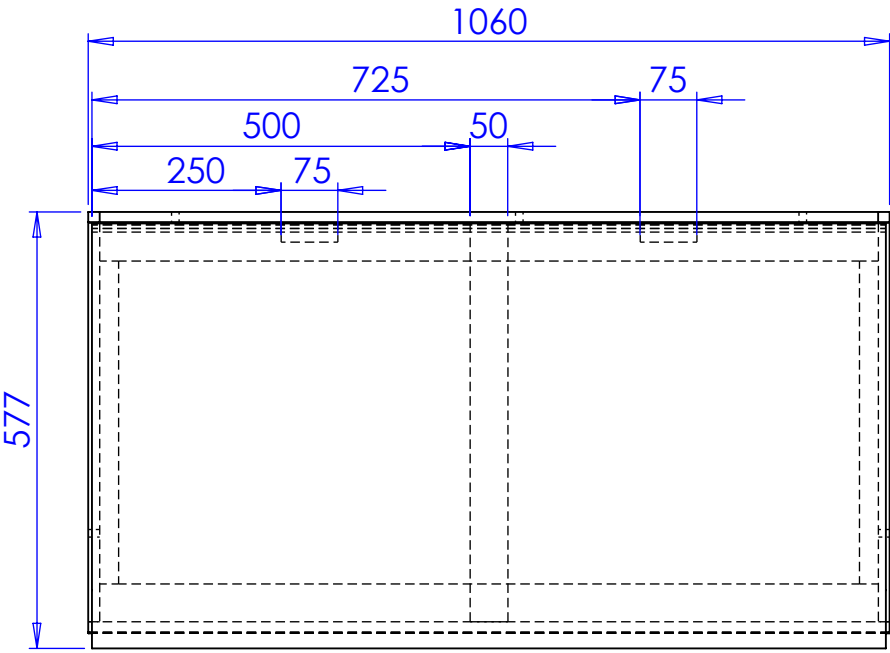
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Rev.	Comments	By
PROJECT MAGNA 2.0		
DESCRIPTION 2-SEATER		
ISSUED FOR MANUFACTURE		
DRAWN BY MARK GLAZZARD		
DATE 01/08/2024		
DRAWING NUMBER 1MG-0002-02		
SHEET NUMBER 2 OF 18		



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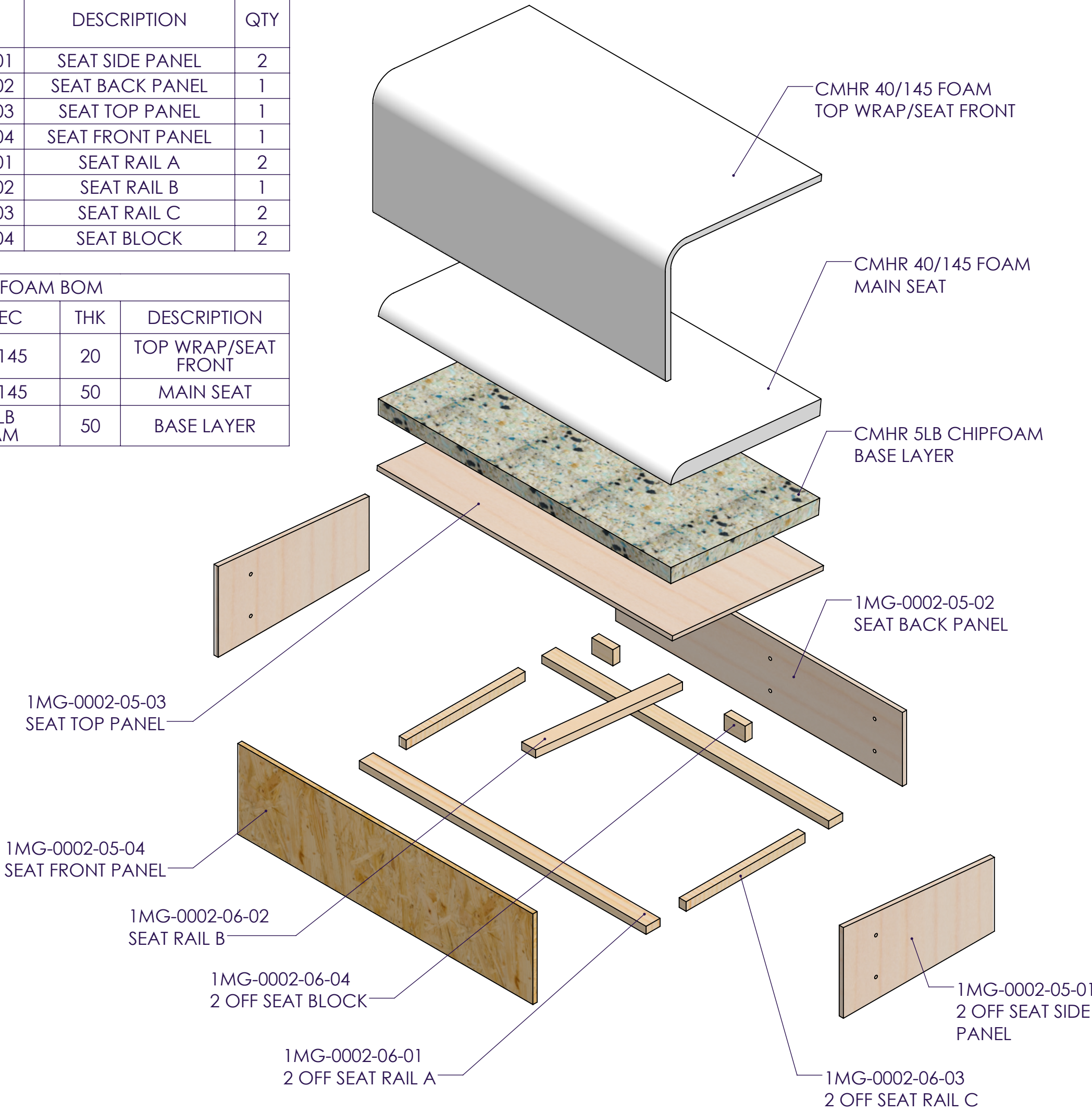
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Rev.	Comments	By
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	DESCRIPTION 2-SEATER	
	ISSUED FOR MANUFACTURE	
	DRAWN BY MARK GLAZZARD	
	DATE 01/08/2024	
	DRAWING NUMBER 1MG-0002-03	
	SHEET NUMBER 3 OF 18	

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	1MG-0002-05-01	SEAT SIDE PANEL	2
2	1MG-0002-05-02	SEAT BACK PANEL	1
3	1MG-0002-05-03	SEAT TOP PANEL	1
4	1MG-0002-05-04	SEAT FRONT PANEL	1
5	1MG-0002-06-01	SEAT RAIL A	2
6	1MG-0002-06-02	SEAT RAIL B	1
7	1MG-0002-06-03	SEAT RAIL C	2
8	1MG-0002-06-04	SEAT BLOCK	2

FOAM BOM			
ITEM NO.	FOAM SPEC	THK	DESCRIPTION
1	CMHR 40/145	20	TOP WRAP/SEAT FRONT
2	CMHR 40/145	50	MAIN SEAT
3	CMHR 5LB CHIPFOAM	50	BASE LAYER

SEAT SUBASSEMBLY  
EXPLODED VIEW



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PROJECT  
MAGNA 2.0

DESCRIPTION  
2-SEATER

ISSUED FOR  
MANUFACTURE

DRAWN BY  
MARK GLAZZARD

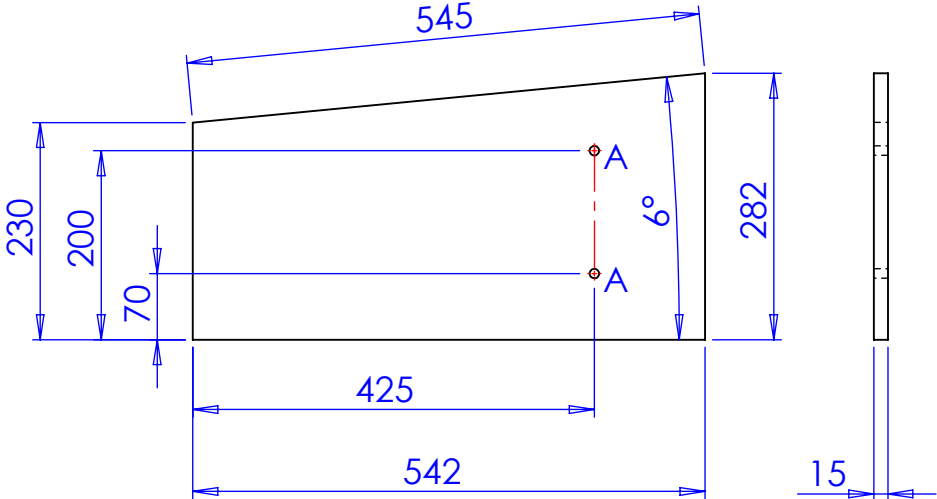
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DRAWING NUMBER  
1MG-0002-04  
SHEET NUMBER  
4 OF 18

**Pineapple**

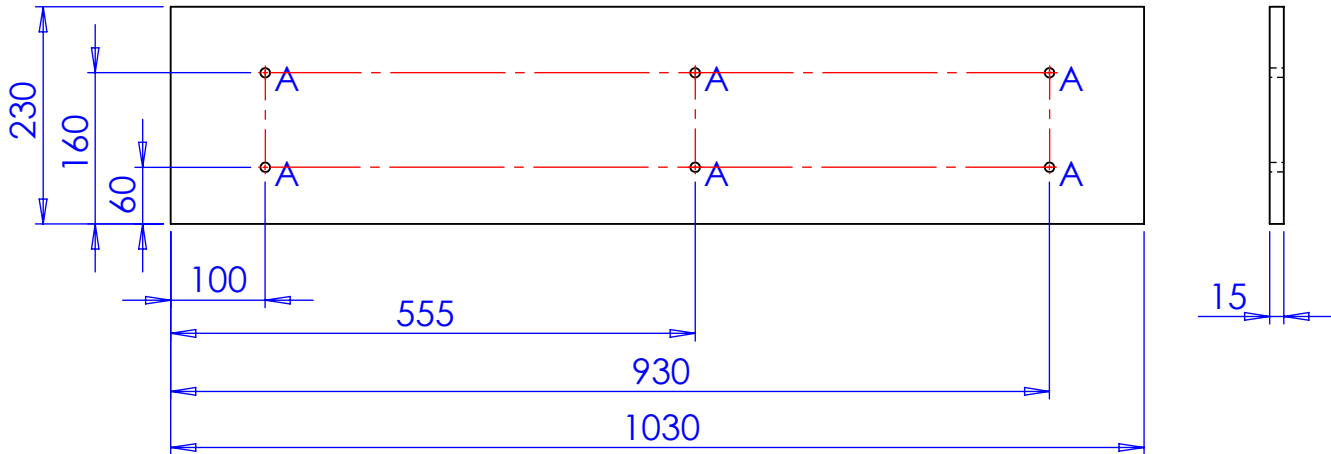
Westmead, Aylesford, Maidstone, Kent, ME20 6XJ  
Telephone 0044 (0)1622 237830  
Fax 0044 (0)1622 237879



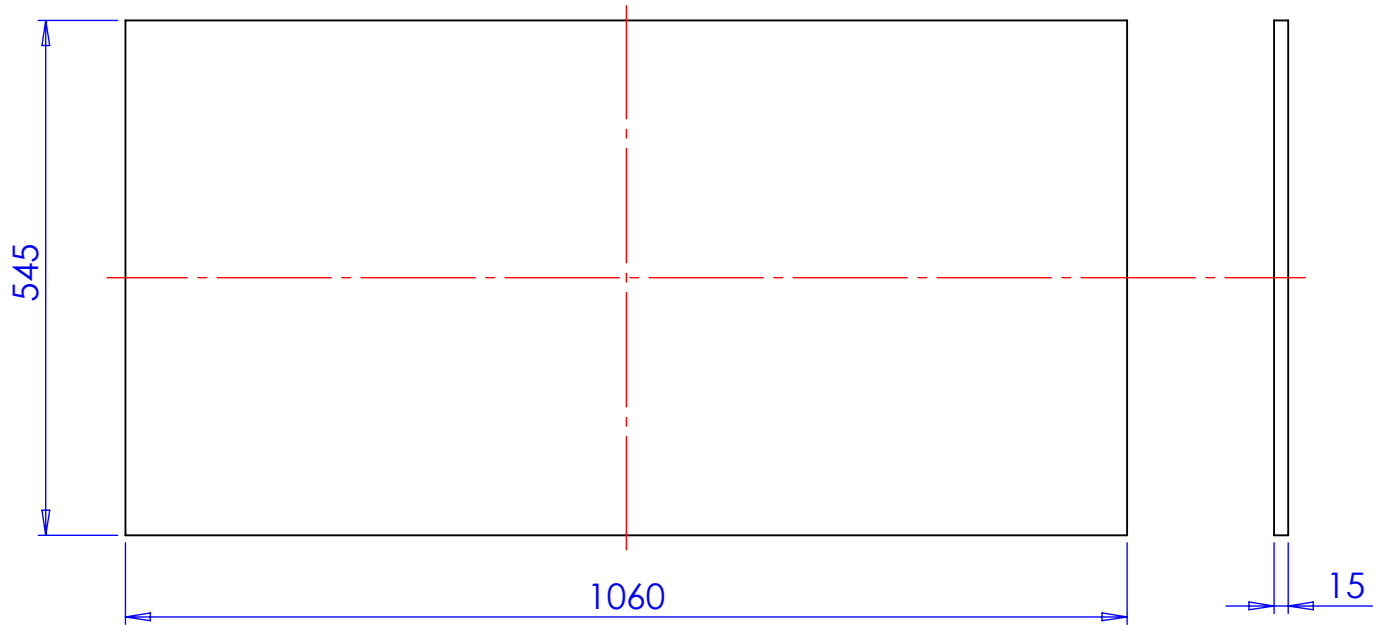
1 MG-0002-05-01  
2 OFF SEAT SIDE PANEL  
15MM PLYWOOD



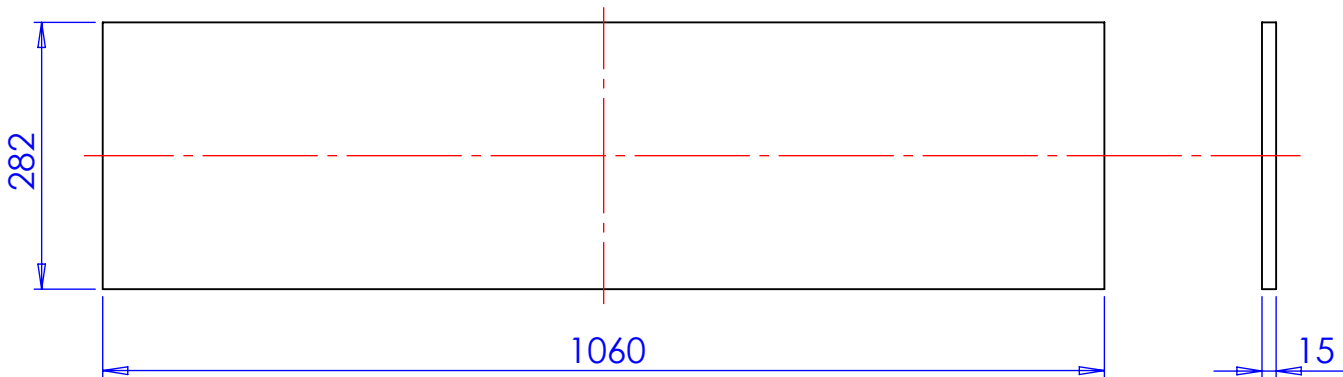
1 MG-0002-05-02  
SEAT BACK PANEL  
15MM PLYWOOD



1 MG-0002-05-03  
SEAT TOP PANEL  
15MM PLYWOOD  
SYMMETRICAL ABOUT CENTRELINES



1 MG-0002-05-04  
SEAT FRONT PANEL  
15MM CHIPBOARD  
SYMMETRICAL ABOUT CENTRELINES



**SEAT SUBASSEMBLY  
PANELS**  
**MATERIAL:** PLYWOOD, CHIPBOARD  
**HOLE DETAILS:** A =  $\varnothing$  10 THRU

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2-SEATER

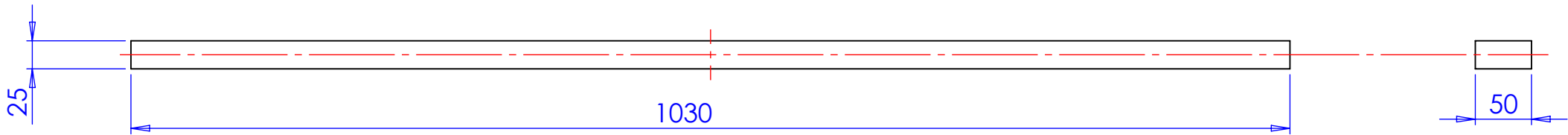
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1MG-0002-05  
SHEET NUMBER  
5 OF 18

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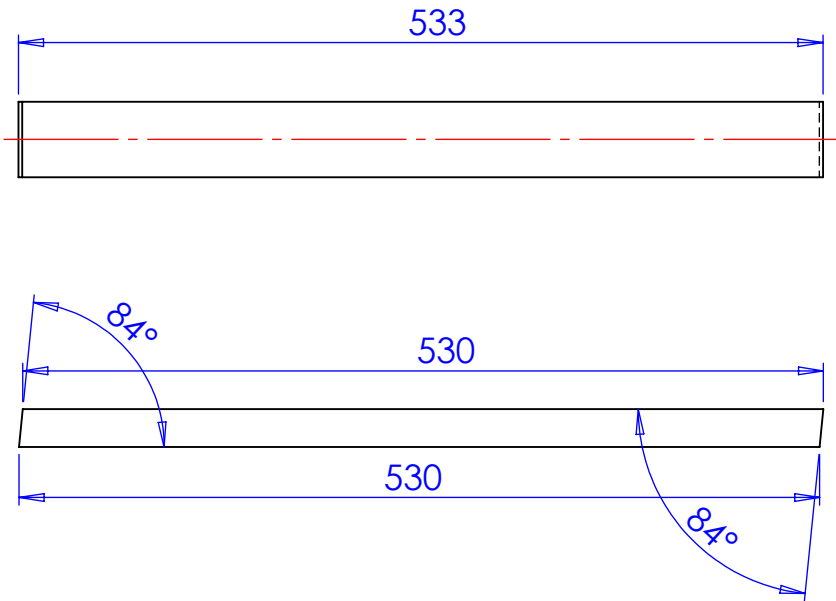
1 MG-0002-06-01  
2 OFF SEAT RAIL A  
SYMMETRICAL ABOUT CENTRELINES



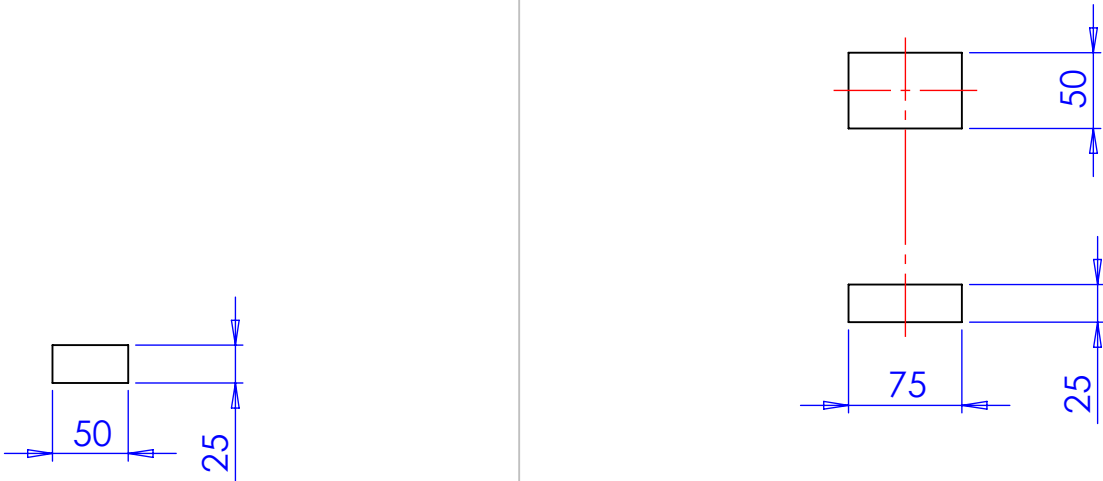
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1 MG-0002-06-02  
SEAT RAIL B  
SYMMETRICAL ABOUT CENTRELINE



1 MG-0002-06-04  
2 OFF SEAT BLOCK  
SYMMETRICAL ABOUT CENTRELINES



REVISION

A First Issue MAG 1/08/24

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MAGNA 2.0

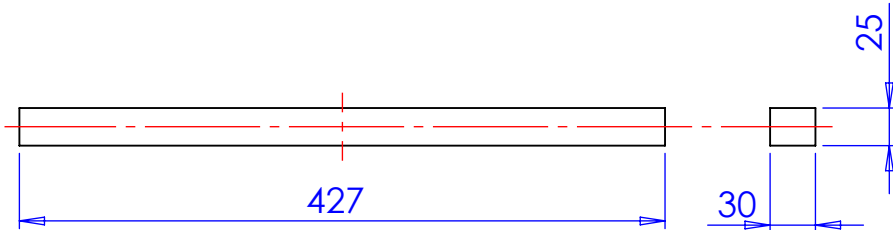
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2-SEATER

ISSUED FOR  
MANUFACTURE

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MARK GLAZZARD

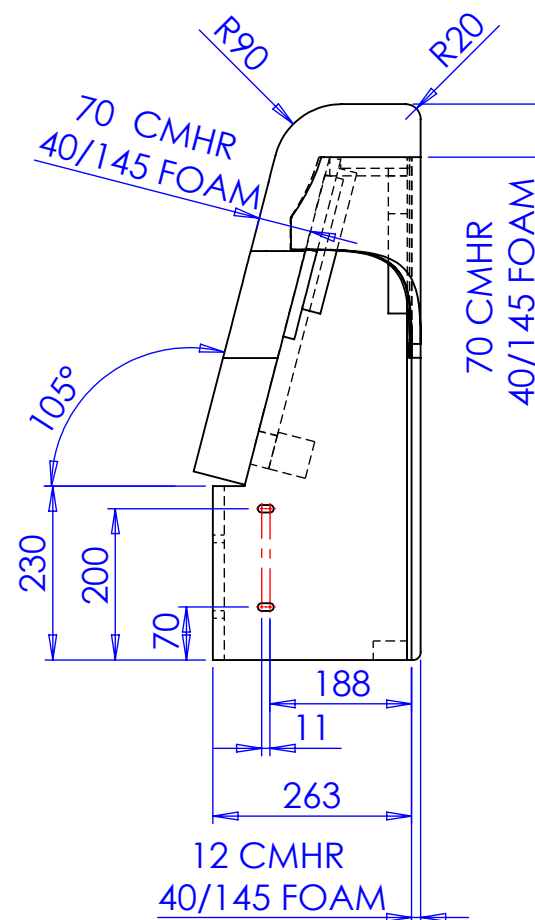
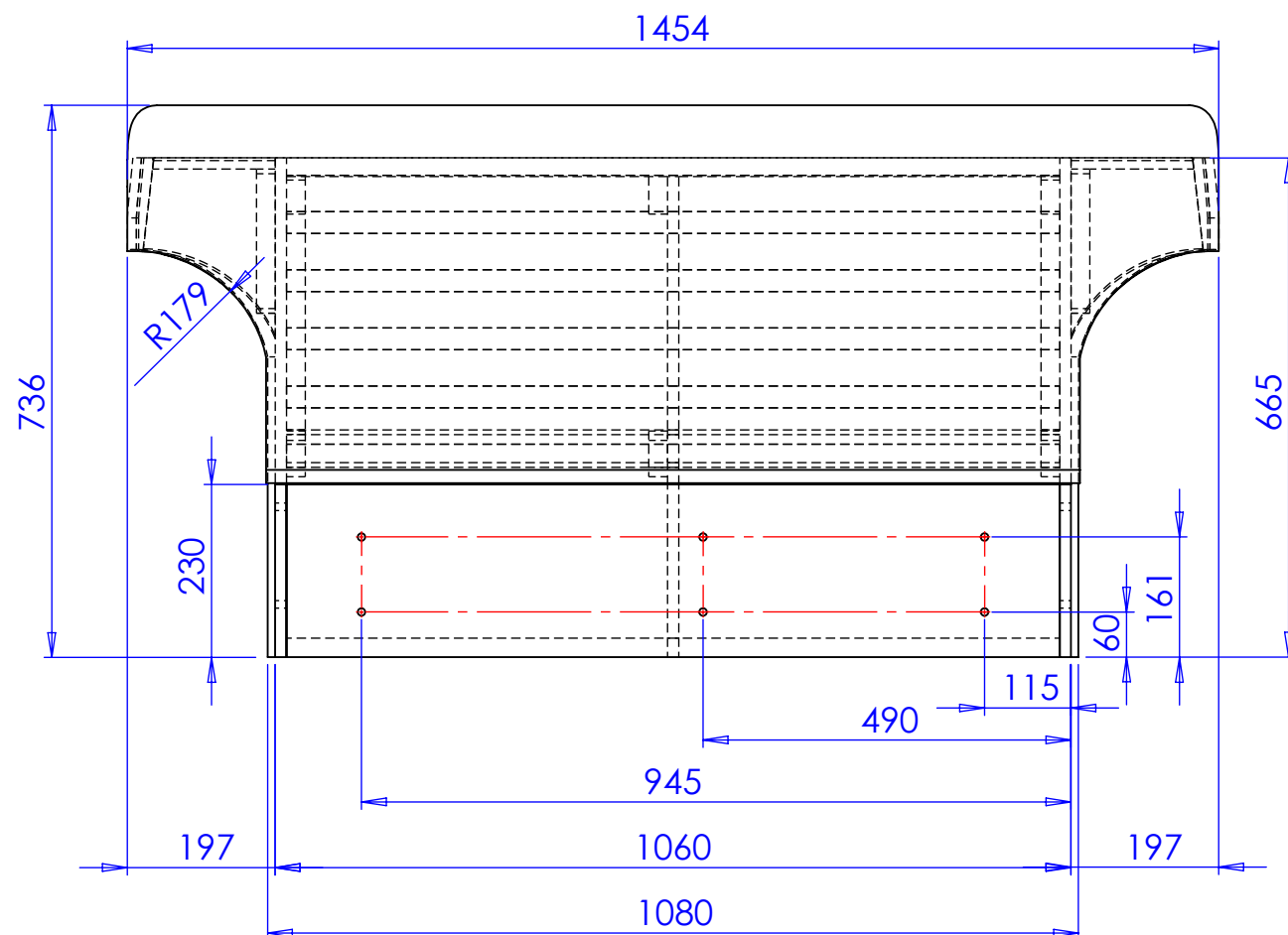
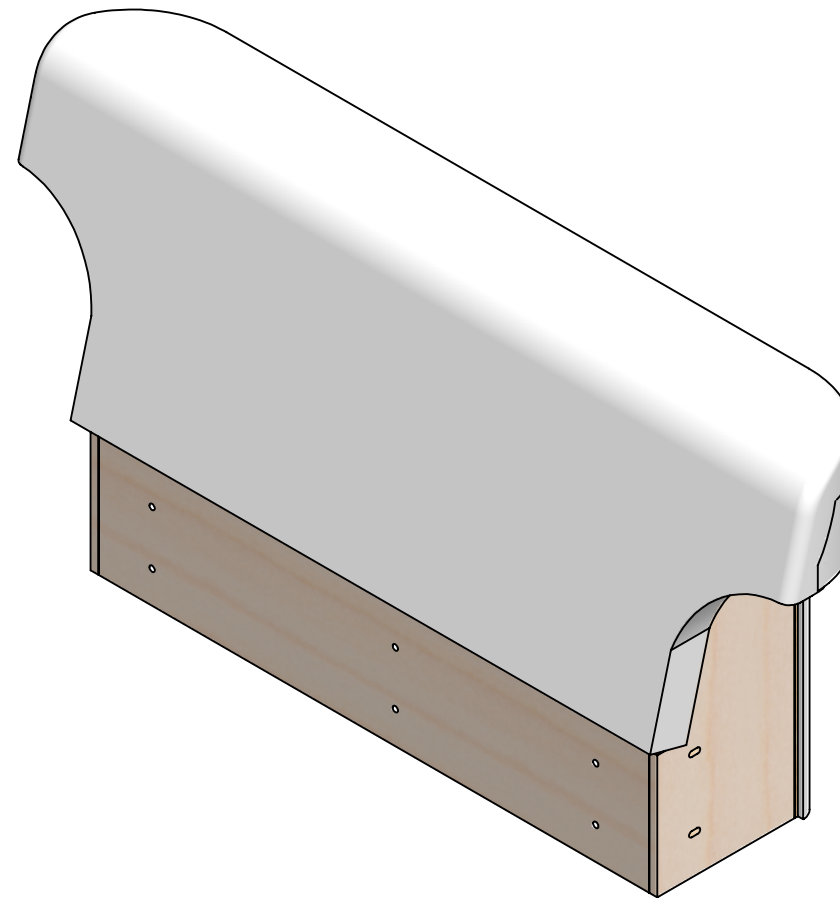
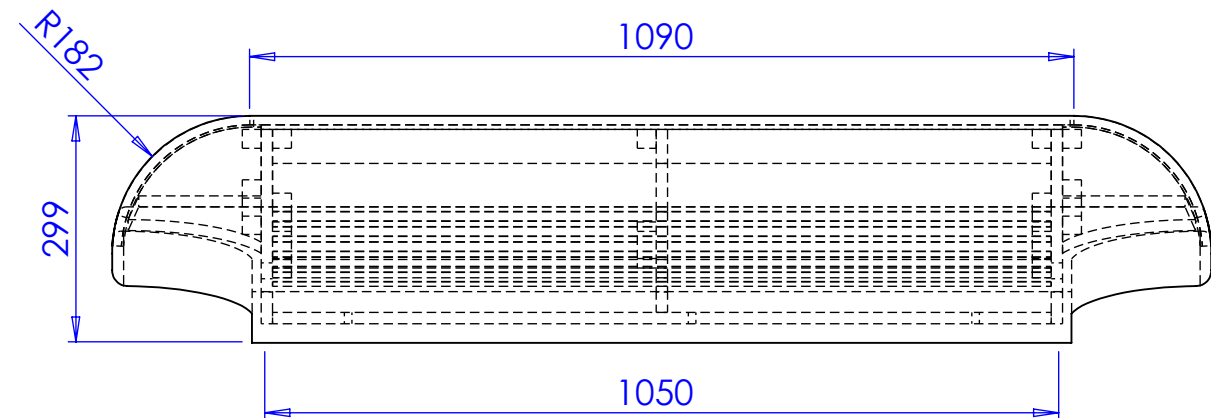
DATE  
01/08/2024  
DRAWING NUMBER  
1MG-0002-06  
SHEET NUMBER  
6 OF 18

SEAT SUBASSEMBLY  
BLOCKS AND BATTENS  
MATERIAL: SOLID PINEWOOD  
HOLE DETAILS: N/A



Pineapple

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Fax 0044 (0)1622 237879



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DESCRIPTION	2-SEATER
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DATE	01/08/2024
DRAWING NUMBER	1MG-0002-07
SHEET NUMBER	7 OF 18

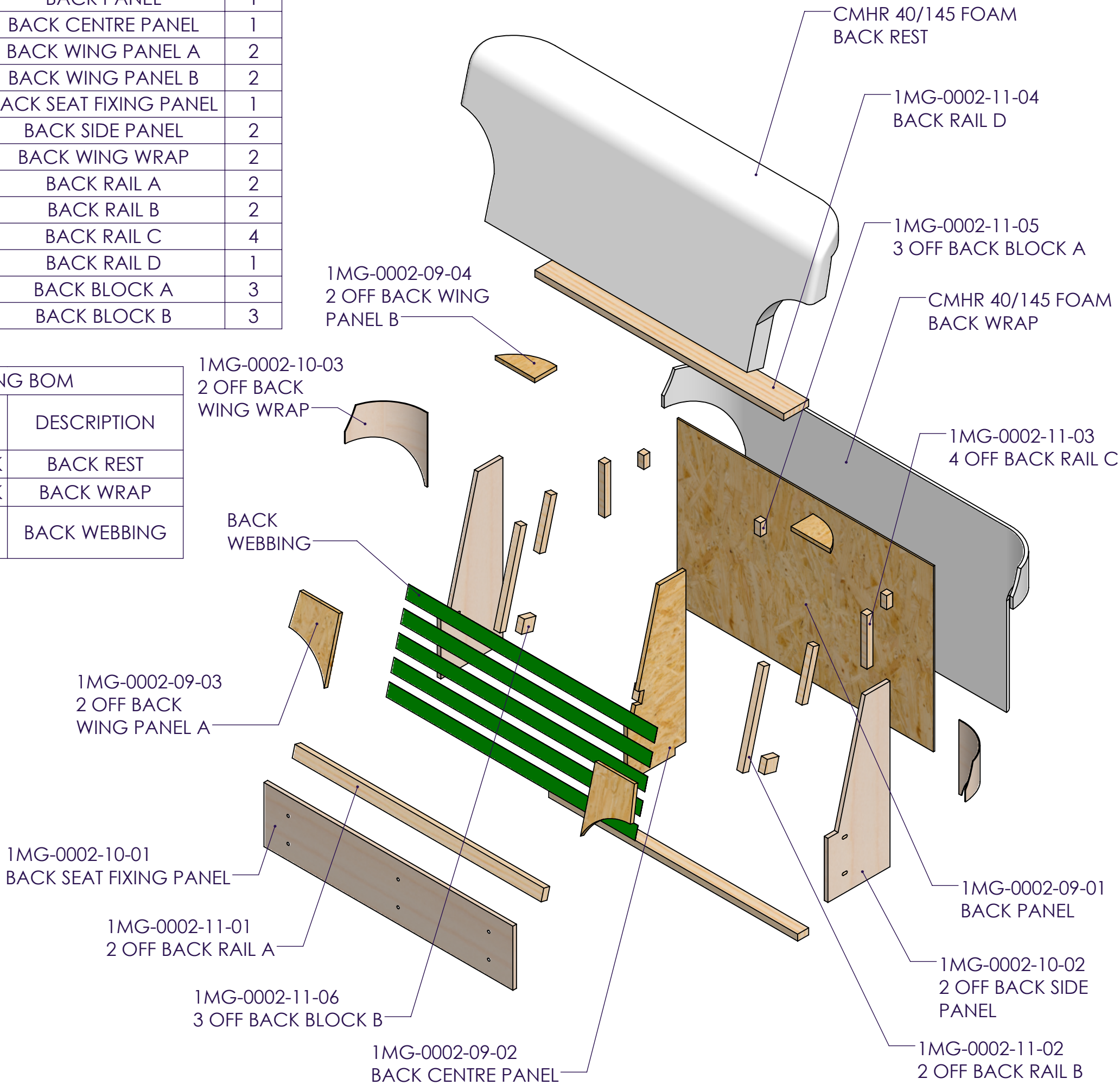
**Pineapple**

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ITEM NO.	PART NO.	DESCRIPTION	QTY
1	1MG-0002-09-01	BACK PANEL	1
6	1MG-0002-09-02	BACK CENTRE PANEL	1
3	1MG-0002-09-03	BACK WING PANEL A	2
4	1MG-0002-09-04	BACK WING PANEL B	2
5	1MG-0002-10-01	BACK SEAT FIXING PANEL	1
2	1MG-0002-10-02	BACK SIDE PANEL	2
7	1MG-0002-10-03	BACK WING WRAP	2
8	1MG-0002-11-01	BACK RAIL A	2
9	1MG-0002-11-02	BACK RAIL B	2
10	1MG-0002-11-03	BACK RAIL C	4
11	1MG-0002-11-04	BACK RAIL D	1
12	1MG-0002-11-05	BACK BLOCK A	3
13	1MG-0002-11-06	BACK BLOCK B	3

FOAM/WEBBING BOM			
ITEM NO.	FOAM SPEC	SIZE	DESCRIPTION
1	CMHR 40/145	70THK	BACK REST
2	CMHR 40/145	12THK	BACK WRAP
3	ELASTIC WEBBING	50W	BACK WEBBING

BACK SUBASSEMBLY  
EXPLODED VIEW



**NOTES**  
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DESCRIPTION  
2-SEATER

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MANUFACTURE

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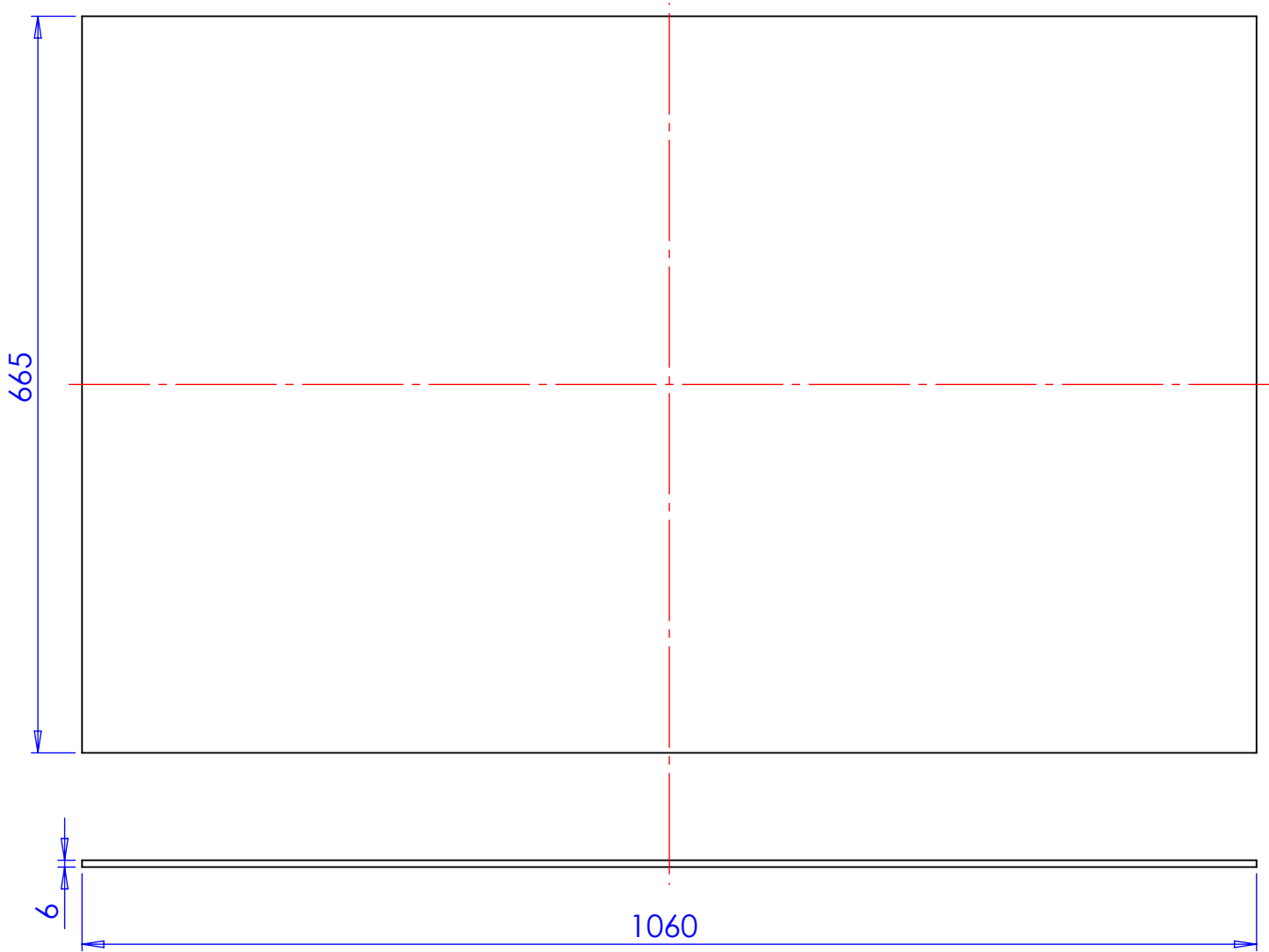
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DRAWING NUMBER  
1MG-0002-08  
SHEET NUMBER  
8 OF 18

**Pineapple**

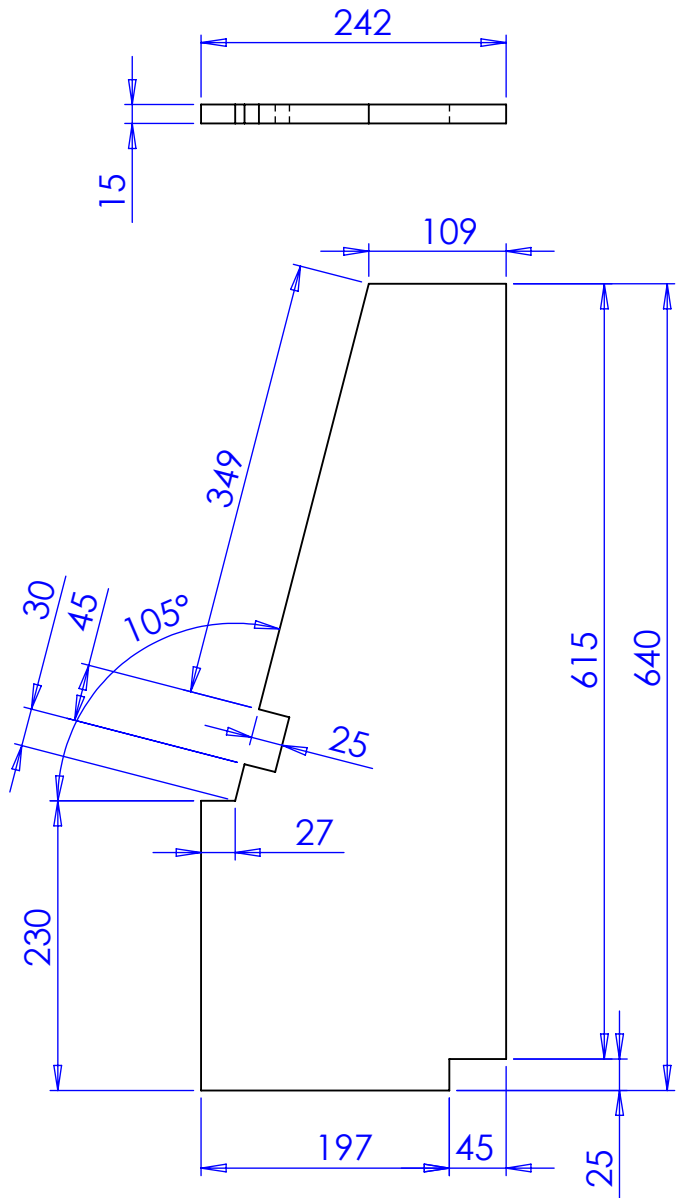
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Fax 0044 (0)1622 237879



1MG-0002-09-01  
BACK PANEL 6MM  
SYMMETRICAL ABOUT CENTRELINES



1MG-0002-09-02  
BACK CENTRE PANEL 15MM



NOTES  
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MAGNA 2.0

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2-SEATER

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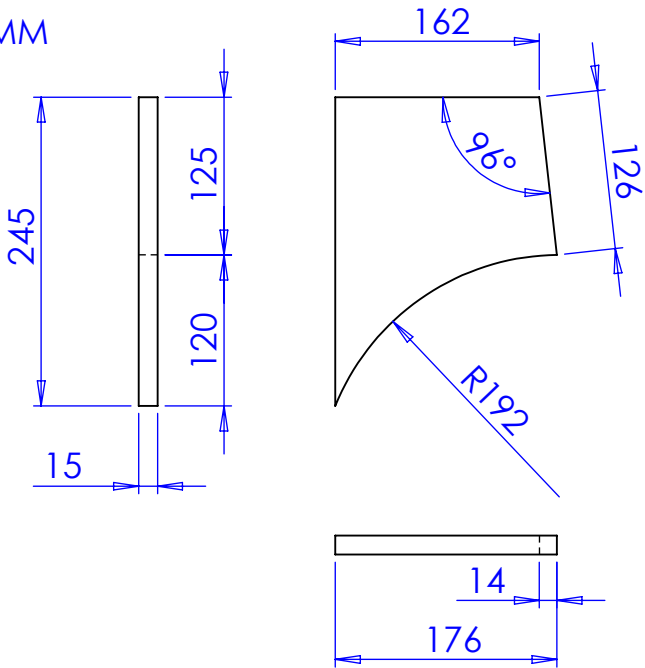
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DATE  
01/08/2024  
DRAWING NUMBER  
1MG-0002-09  
SHEET NUMBER  
9 OF 18

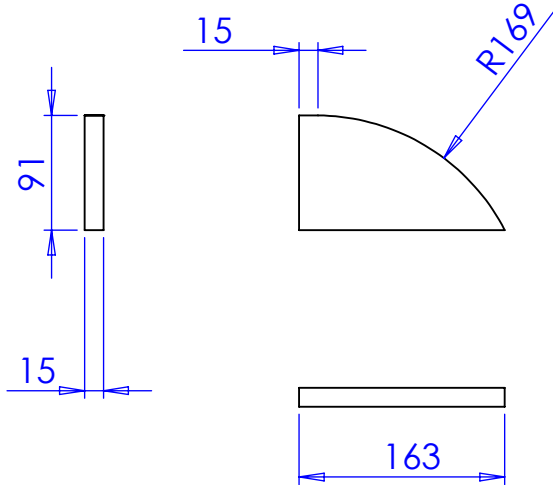
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1MG-0002-09-03  
2 OFF BACK WING PANEL A 15MM

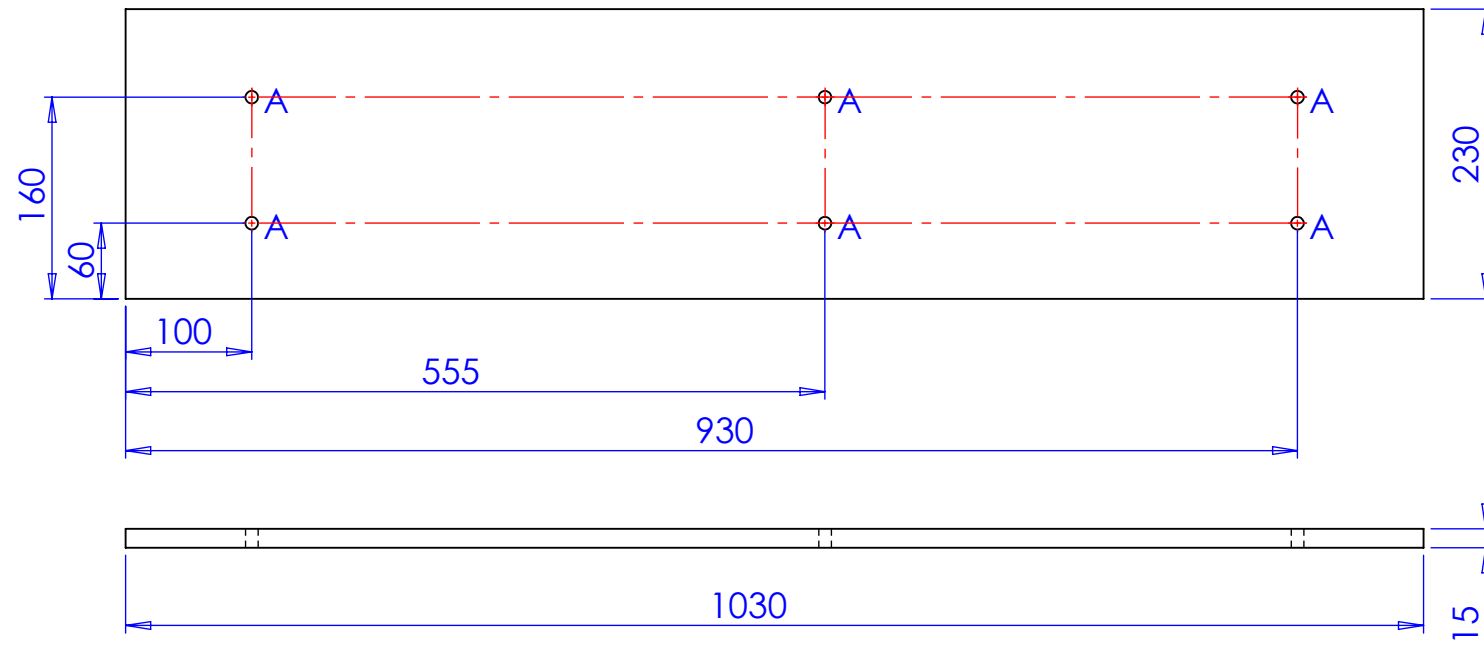


1MG-0002-09-04  
2 OFF BACK WING PANEL B 15MM

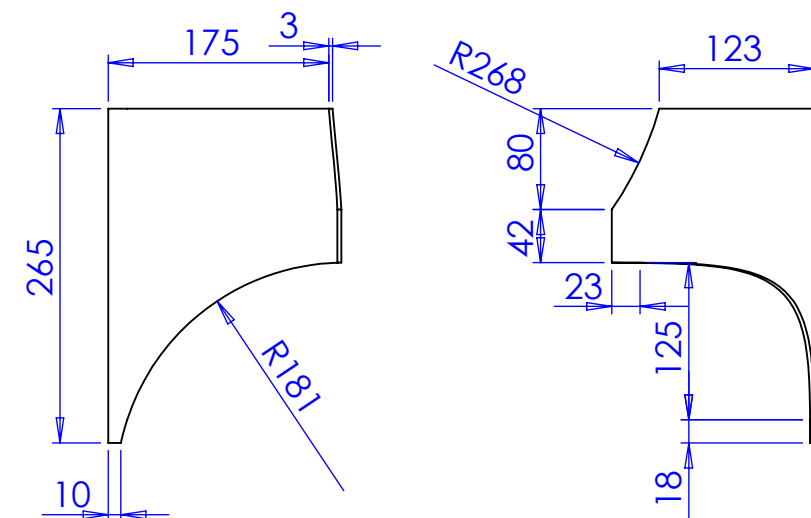


BACK SUBASSEMBLY  
PANELS  
MATERIAL: CHIPBOARD  
HOLE DETAILS: N/A

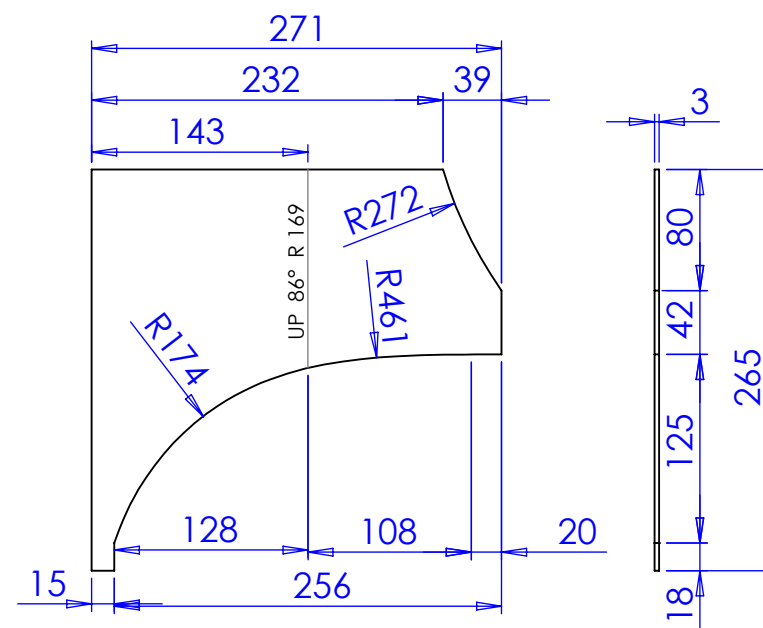
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BACK SEAT FIXING PANEL 15MM



1MG-0002-10-03  
2 OFF BACK WING WRAP 3MM

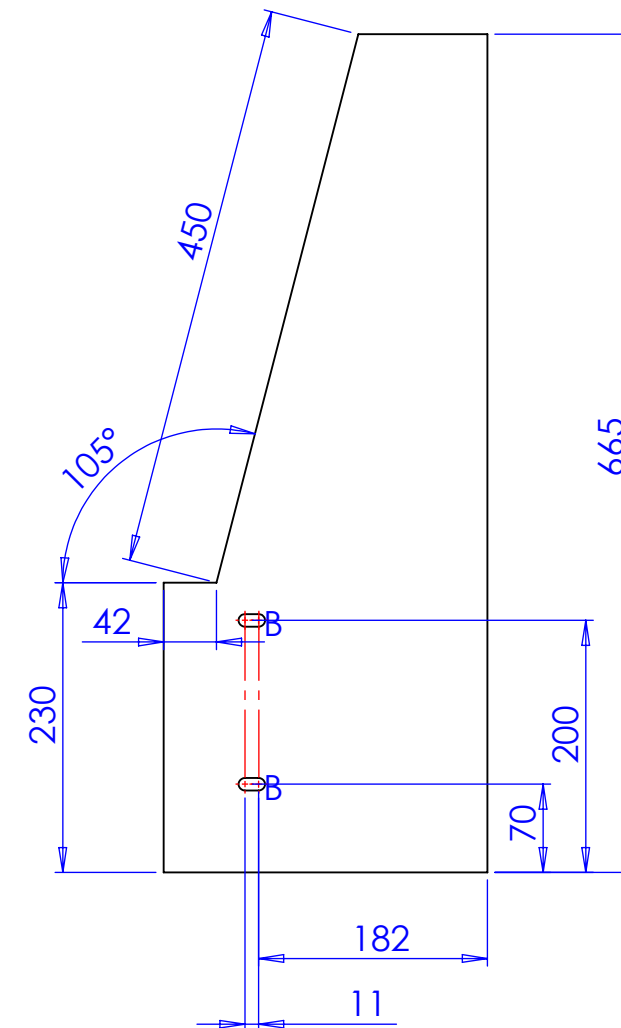
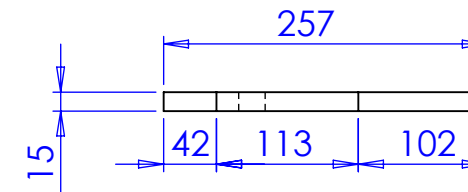


### FLAT PATTERN VIEW



**BACK SUBASSEMBLY  
PANELS**  
**MATERIAL:** PLYWOOD  
**HOLE DETAILS:** A =  $\phi$  10 THRU  
B = ROUND THRU SLOT W21 x H10

1MG-0002-10-02  
2 OFF BACK SIDE PANEL 15MM



**NOTES**  
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All measurements in mm

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PROJECT  
MAGNA 2.0

DESCRIPTION  
2-SEATER

ISSUED FOR  
MANUFACTURE

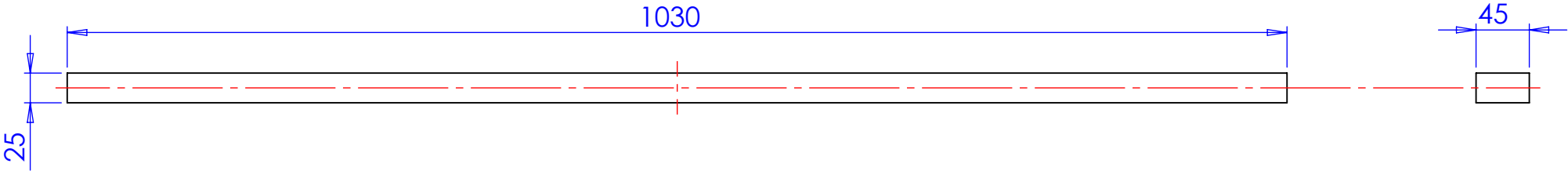
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DATE  
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DRAWING NUMBER  
1MG-0002-10  
SHEET NUMBER  
10 OF 18

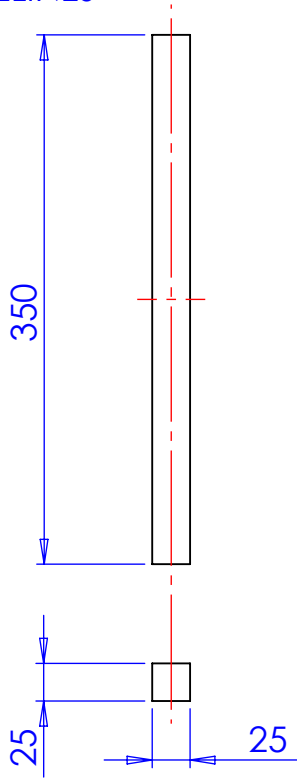
# Pineapple

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Telephone 0044 (0)1622 237830  
Fax 0044 (0)1622 237879

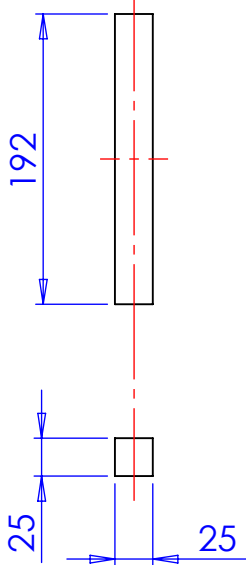
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SYMMETRICAL ABOUT CENTRELINES



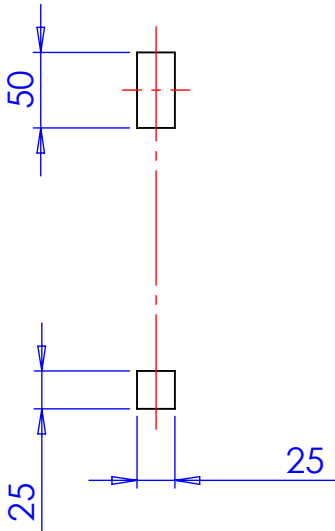
1MG-0002-11-02  
2 OFF BACK RAIL B  
SYMMETRICAL ABOUT CENTRELINES



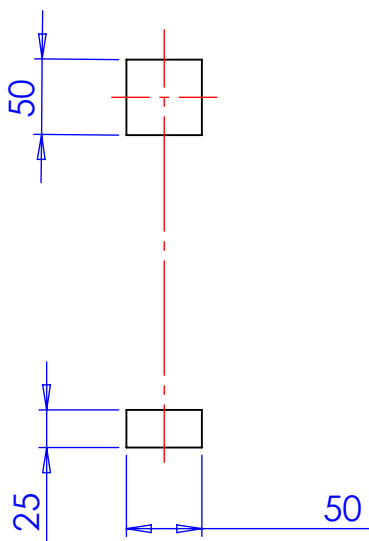
1MG-0002-11-03  
4 OFF BACK RAIL C  
SYMMETRICAL ABOUT CENTRELINES



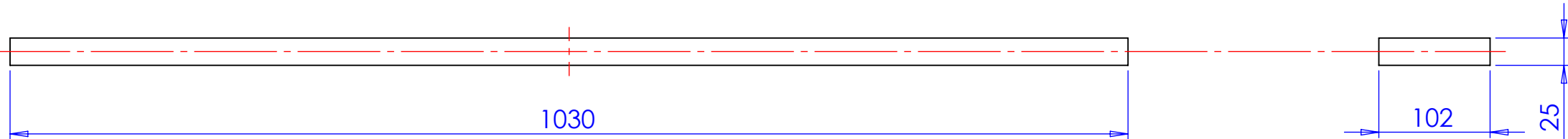
1MG-0002-11-05  
3 OFF BACK BLOCK A  
SYMMETRICAL ABOUT CENTRELINES



1MG-0002-11-06  
3 OFF BACK BLOCK B  
SYMMETRICAL ABOUT CENTRELINES



1MG-0002-11-04  
BACK RAIL D  
SYMMETRICAL ABOUT CENTRELINES



BACK SUBASSEMBLY  
BLOCKS AND BATTENS  
MATERIAL: SOLID PINEWOOD  
HOLE DETAILS: N/A

NOTES  
Not to Scale  
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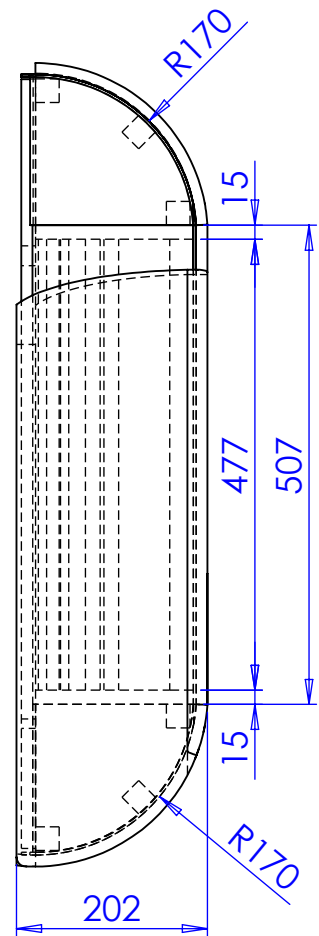
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2-SEATER

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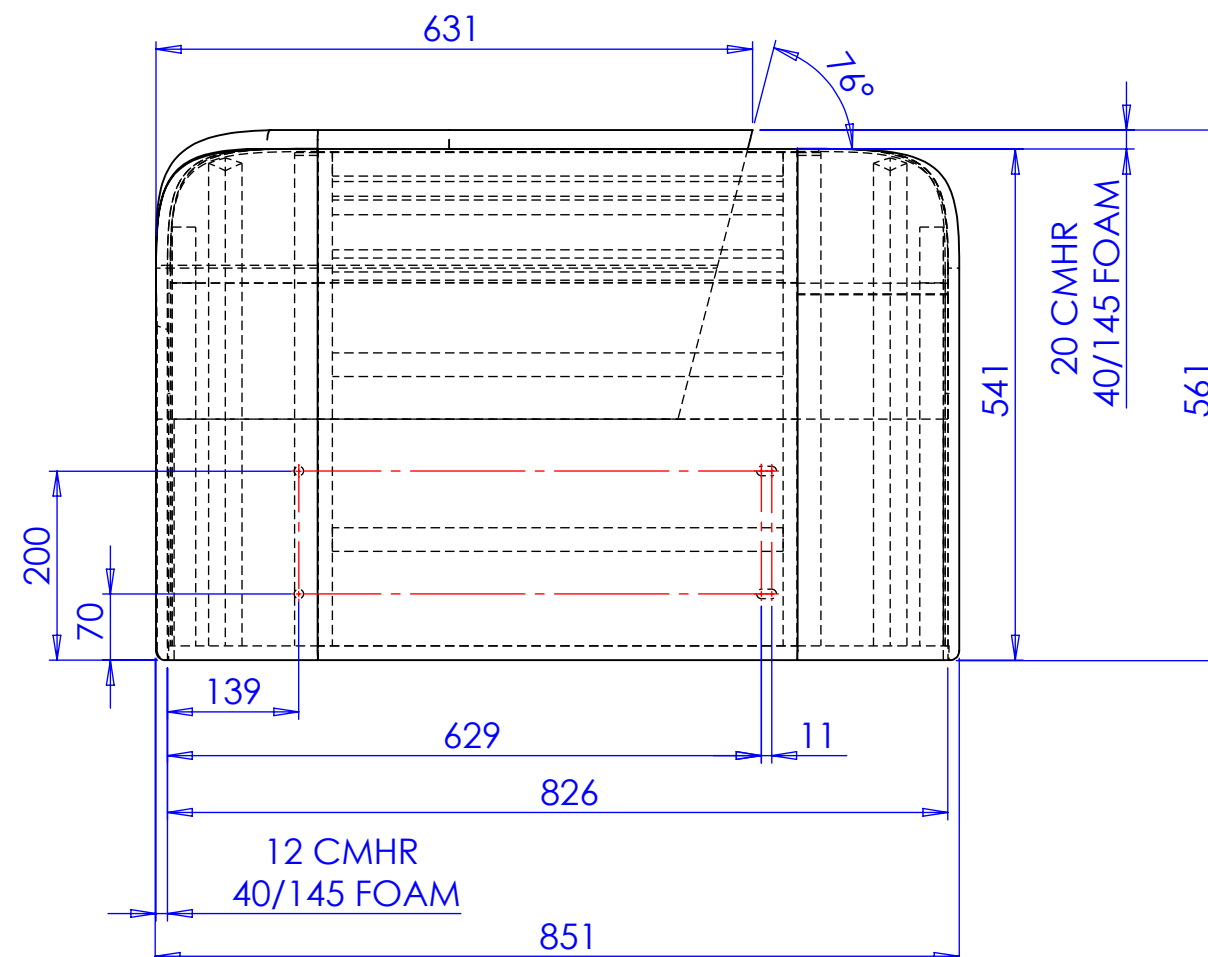
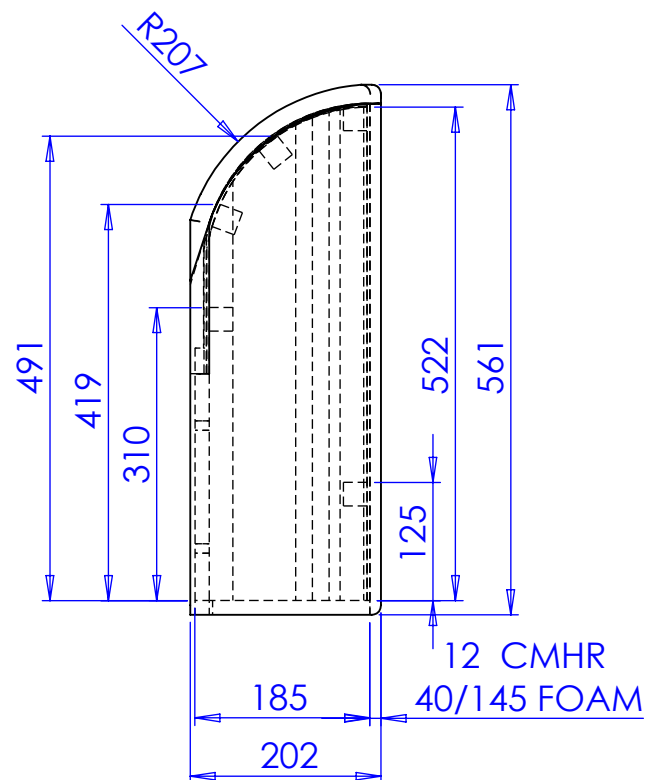
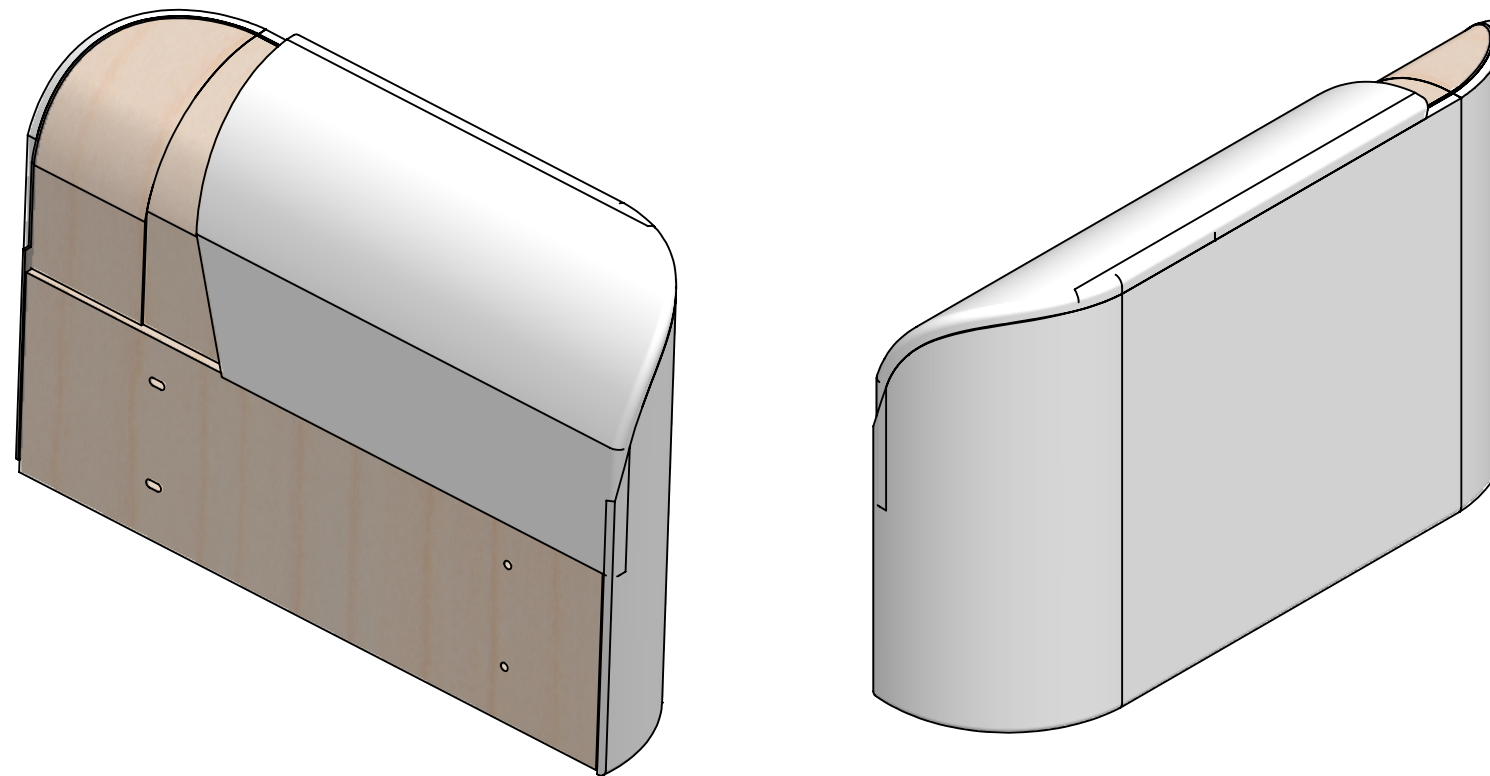
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MARK GLAZZARD

DATE  
01/08/2024  
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1MG-0002-11  
SHEET NUMBER  
11 OF 18

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## ISOMETRIC FRONT AND BACK VIEWS



NOTES  
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DRAWING NUMBER  
1MG-0002-12  
SHEET NUMBER  
12 OF 18

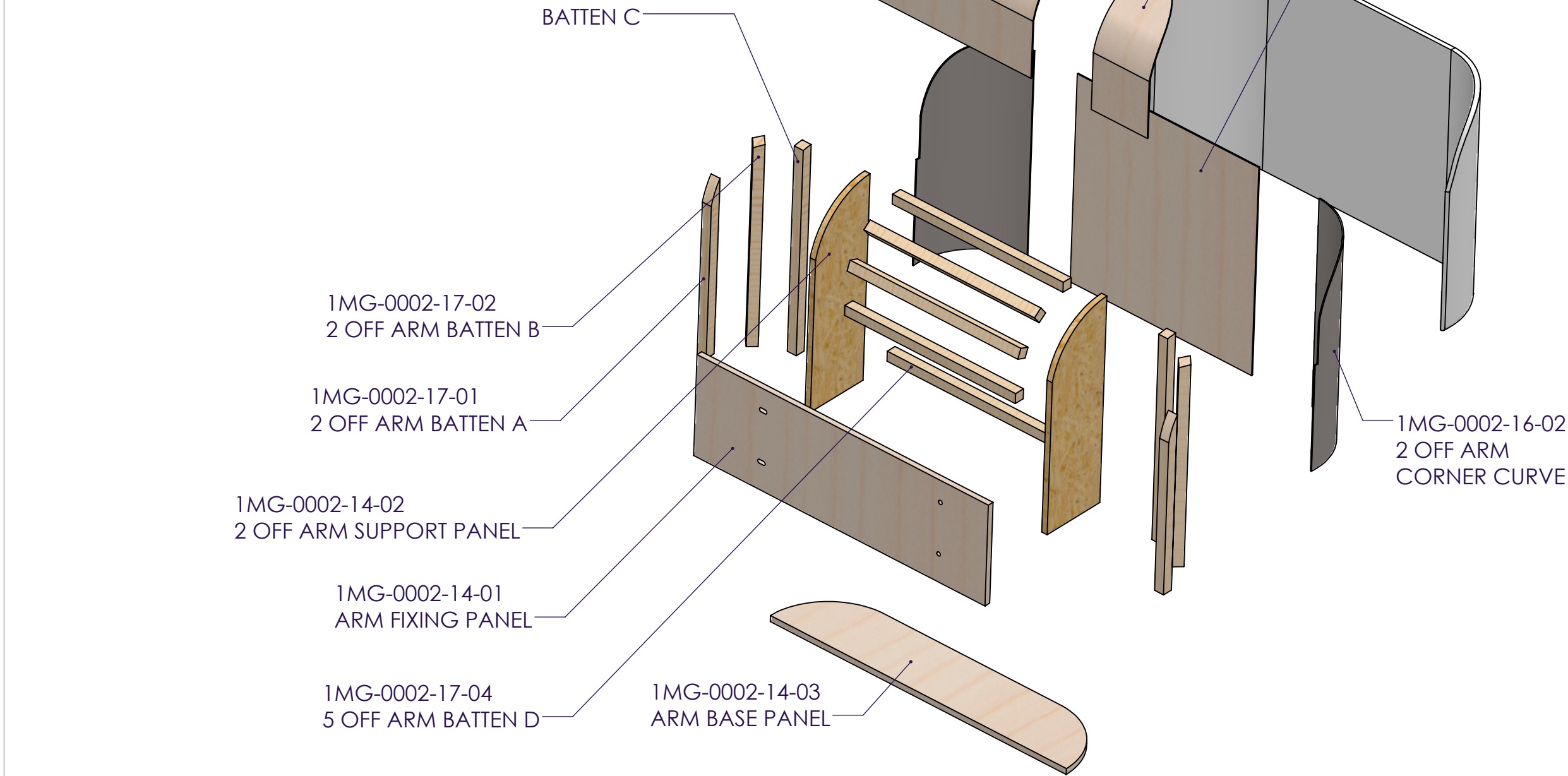
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ITEM NO.	PART NO.	DESCRIPTION	QTY
1	1MG-0002-14-01	ARM FIXING PANEL	1
2	1MG-0002-14-02	ARM SUPPORT PANEL	2
3	1MG-0002-14-03	ARM BASE PANEL	1
4	1MG-0002-15-01	ARM TOP CURVE A	1
5	1MG-0002-15-02	ARM TOP CURVE B	1
6	1MG-0002-15-03	ARM TOP CURVE C	1
7	1MG-0002-16-01	ARM SIDE PANEL	1
8	1MG-0002-16-02	ARM CORNER CURVE	2
9	1MG-0002-17-01	ARM BATTEN A	2
10	1MG-0002-17-02	ARM BATTEN B	2
11	1MG-0002-17-03	ARM BATTEN C	2
12	1MG-0002-17-04	ARM BATTEN D	5

FOAM BOM			
ITEM NO.	FOAM SPEC	THK	DESCRIPTION
1	CMHR 40/145	12	ARM OUTER
2	CMHR 40/145	20	ARM TOP



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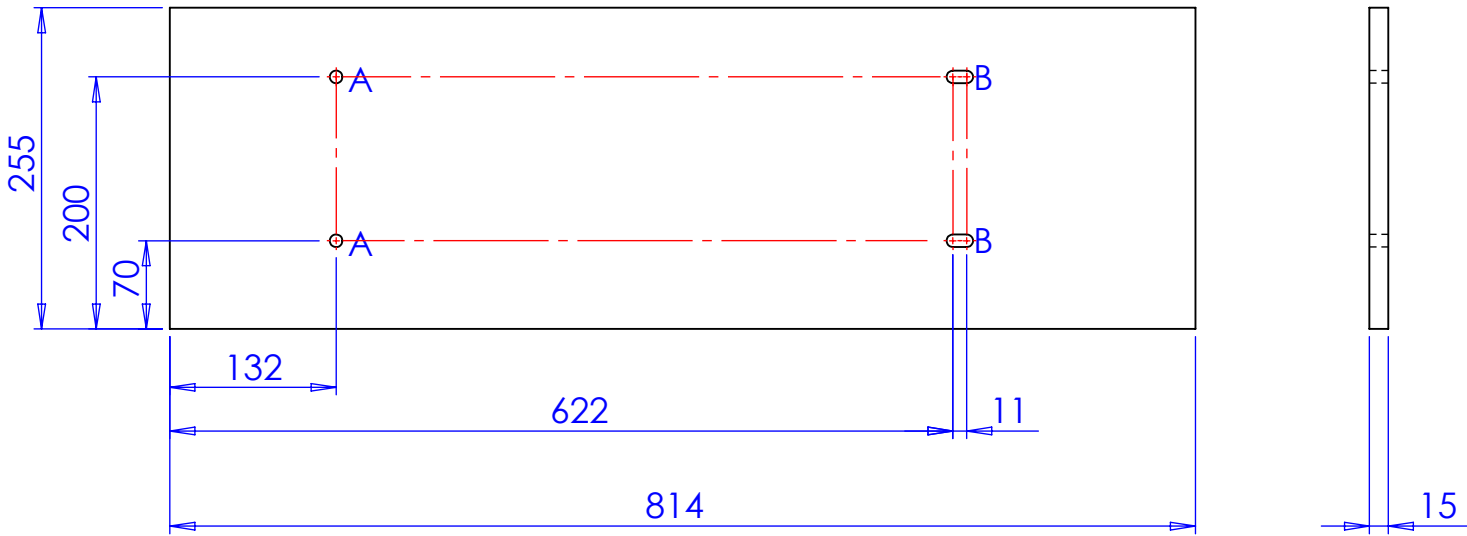
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DATE  
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 1MG-0002-13  
 SHEET NUMBER  
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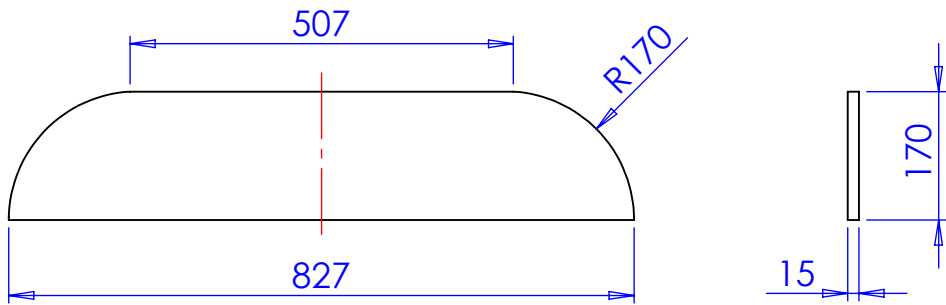
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1MG-0002-14-01  
ARM FIXING PANEL  
15MM PLYWOOD

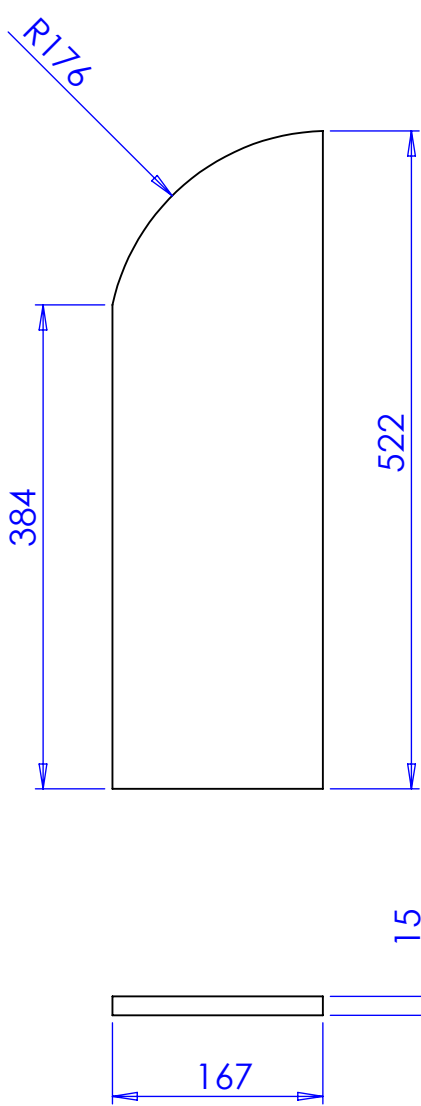


1MG-0002-14-03  
ARM BASE PANEL  
15MM PLYWOOD  
SYMMETRICAL ABOUT CENTRELINE



**R ARM SUBASSEMBLY  
PANELS**  
**MATERIAL:** PLYWOOD, CHIPBOARD  
**HOLE DETAILS:** A = Ø10 THRU  
B = ROUND THRU SLOT H10 x W21

1MG-0002-14-02  
2 OFF ARM SUPPORT PANEL  
15MM CHIPBOARD



**NOTES**  
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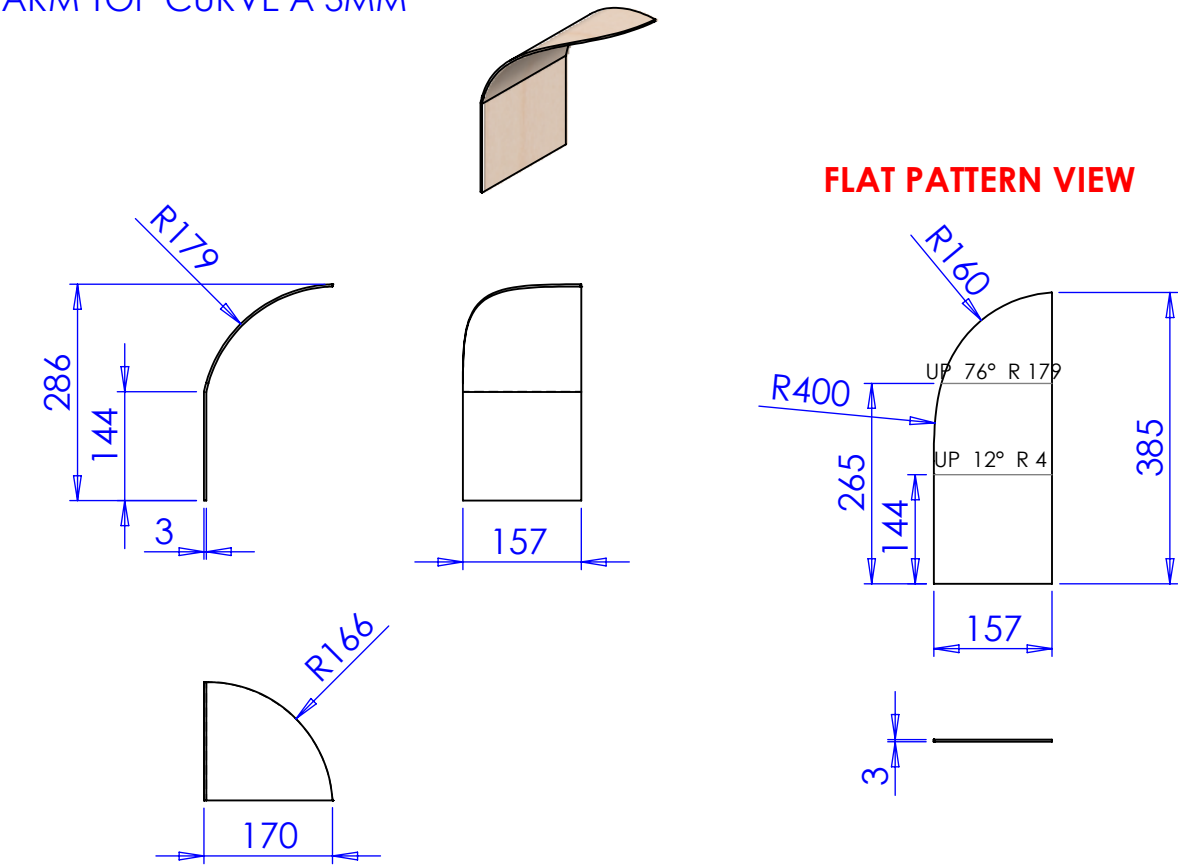
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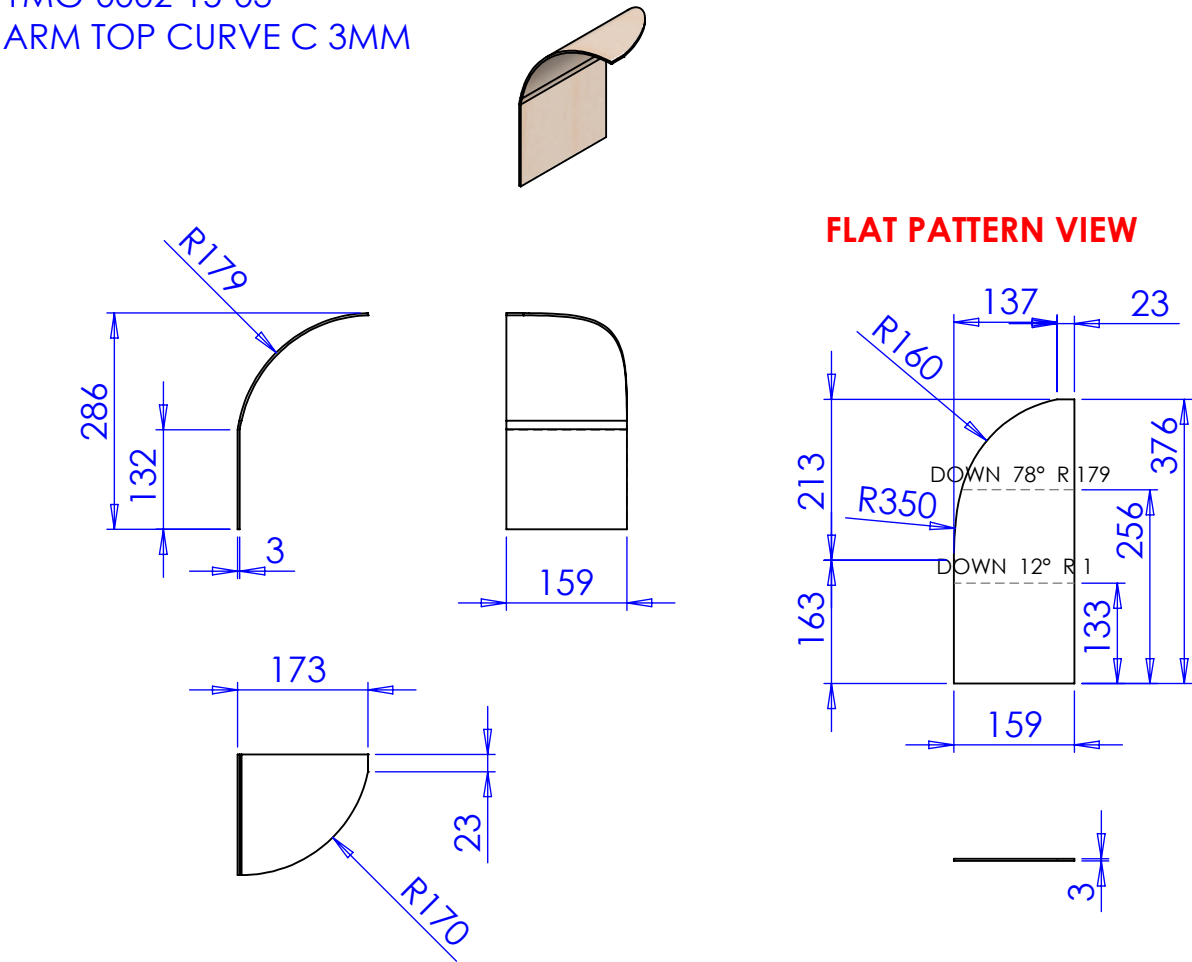
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1MG-0002-14  
SHEET NUMBER  
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1MG-0002-15-01  
ARM TOP CURVE A 3MM



1MG-0002-15-03  
ARM TOP CURVE C 3MM

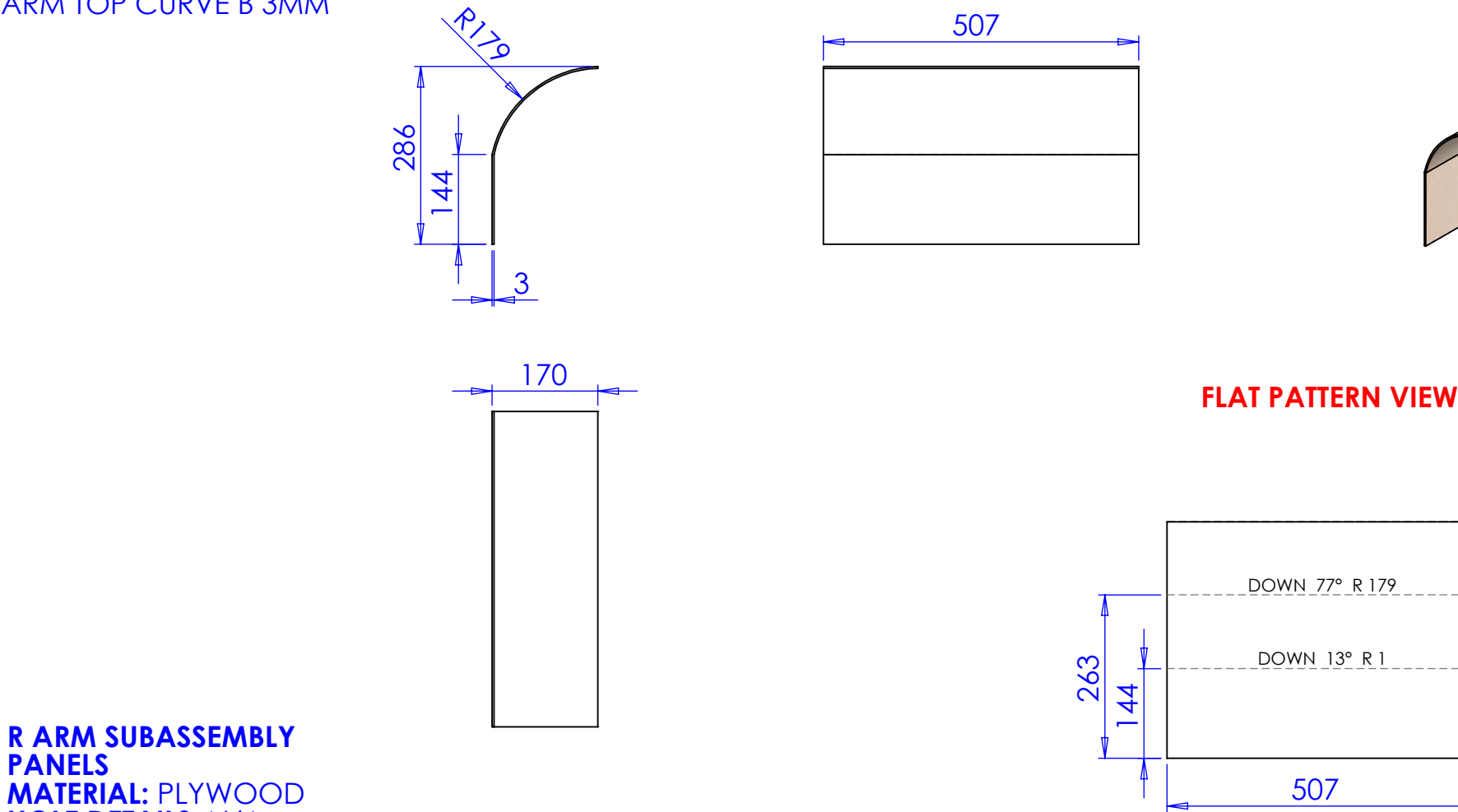


NOTES  
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1MG-0002-15-02  
ARM TOP CURVE B 3MM



R ARM SUBASSEMBLY  
PANELS  
MATERIAL: PLYWOOD  
HOLE DETAILS: N/A

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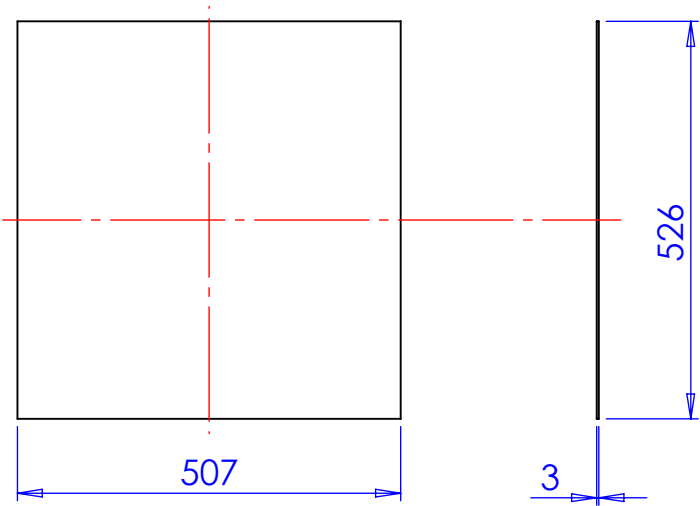
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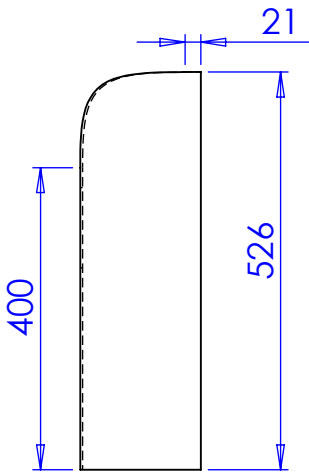
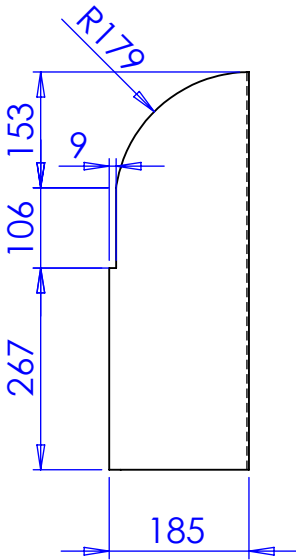
1MG-0002-16-01  
ARM SIDE PANEL  
3MM PLYWOOD  
SYMMETRICAL ABOUT CENTRELINES



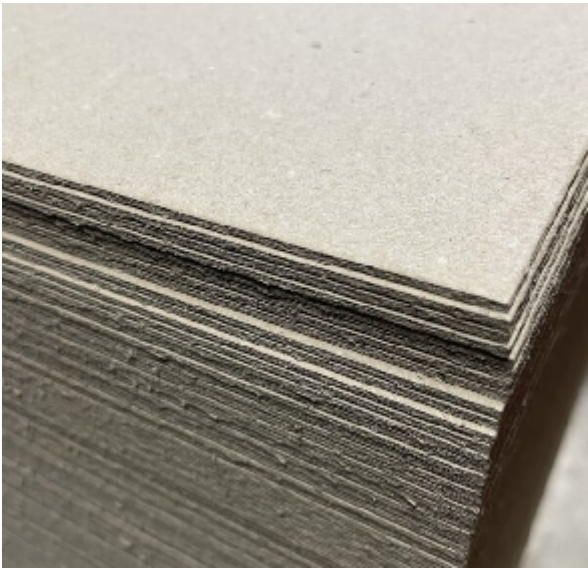
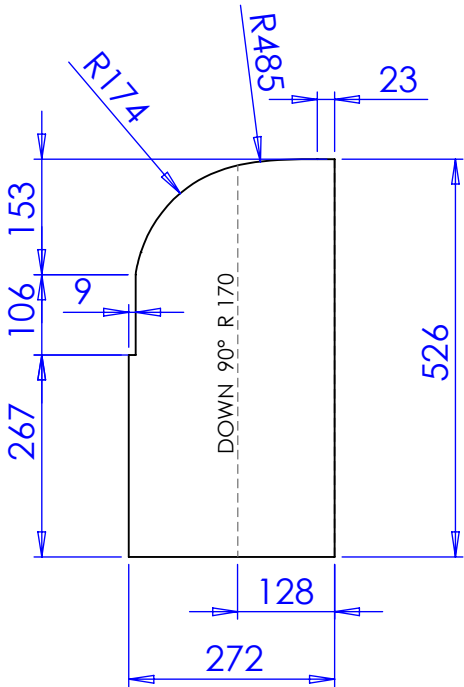
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1MG-0002-16-02  
2 OFF ARM CORNER CURVE  
1.5MM UPHOLSTERY FIBREBOARD



FLAT PATTERN VIEW



REFERENCE IMAGE: 1.5MM  
UPHOLSTERY FIBREBOARD

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1MG-0002-16  
SHEET NUMBER  
16 OF 18

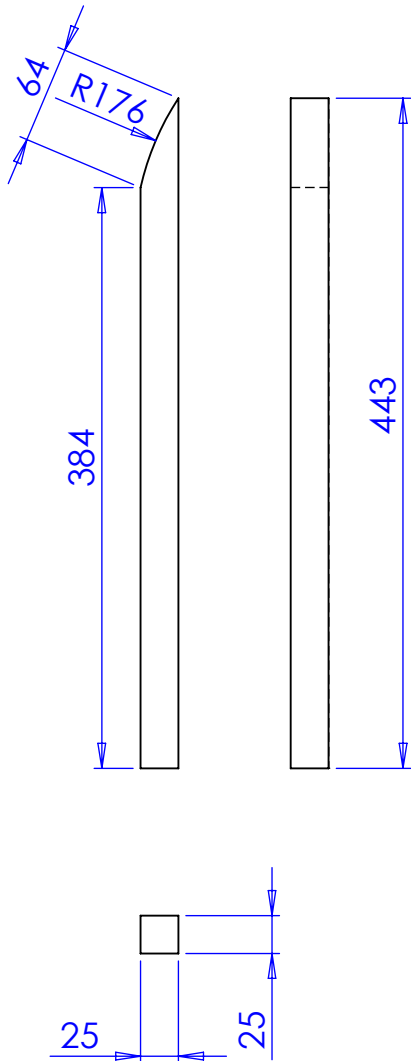
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R ARM SUBASSEMBLY  
PANELS  
MATERIAL: UPHOLSTERY FIBREBOARD, PLYWOOD  
HOLE DETAILS: N/A

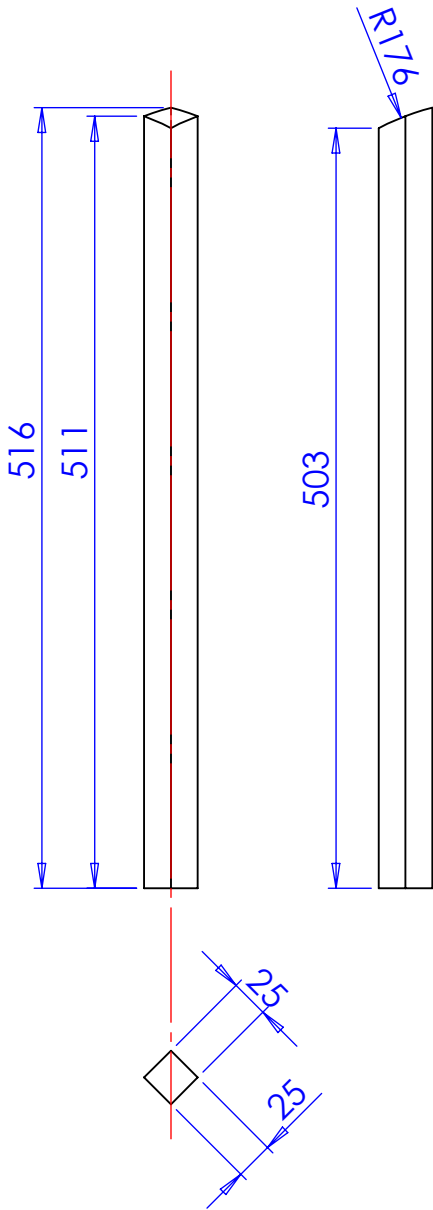


1MG-0002-17-01  
2 OFF ARM BATTEN A

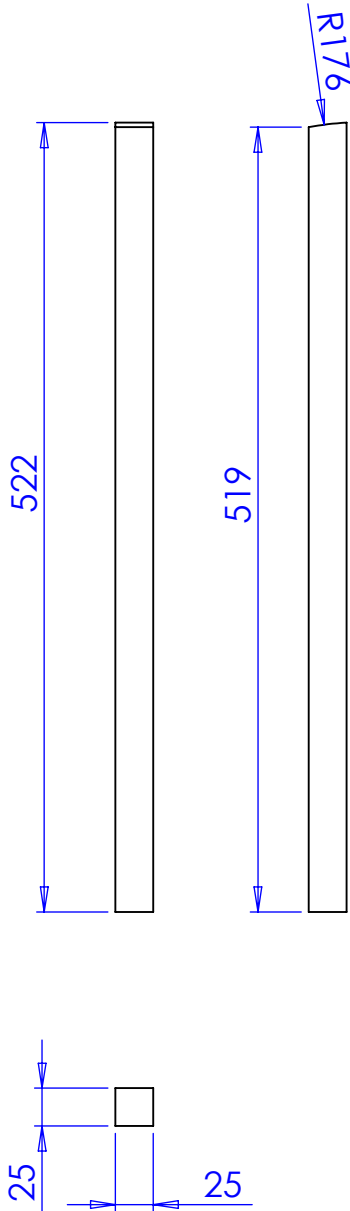


R ARM SUBASSEMBLY  
BATTENS  
MATERIAL: SOLID PINEWOOD  
HOLE DETAILS: N/A

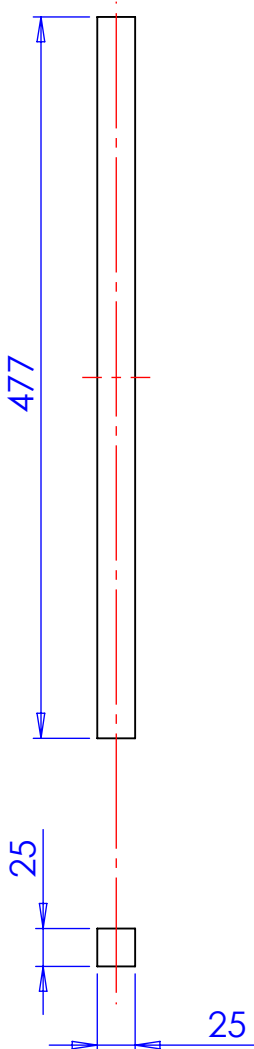
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2 OFF ARM BATTEN B  
SYMMETRICAL ABOUT CENTRELINE



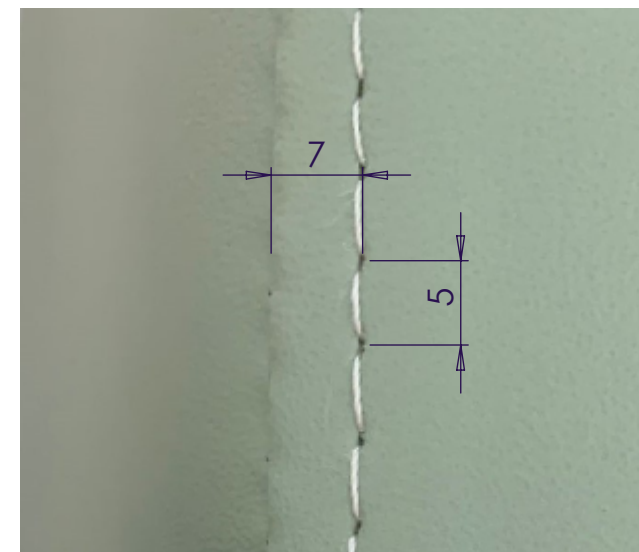
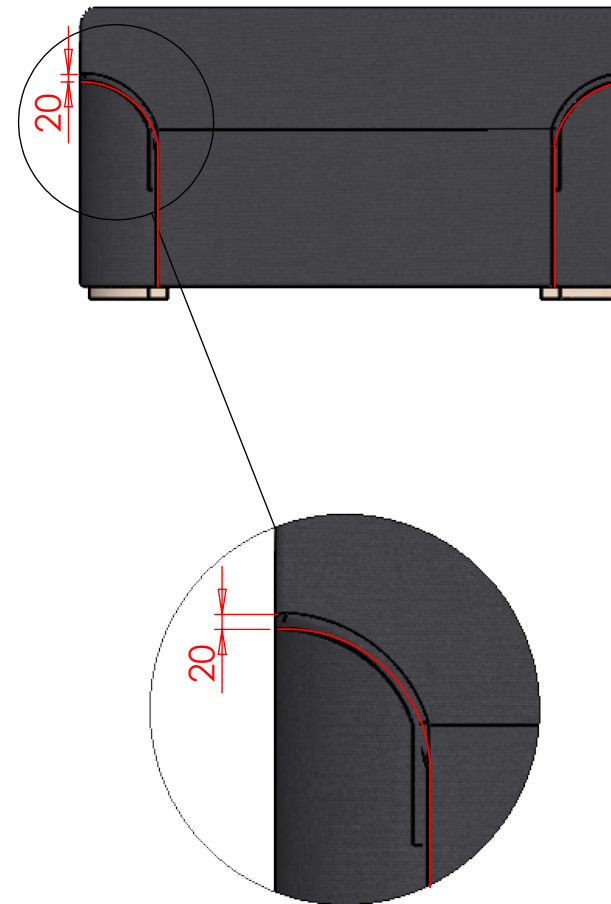
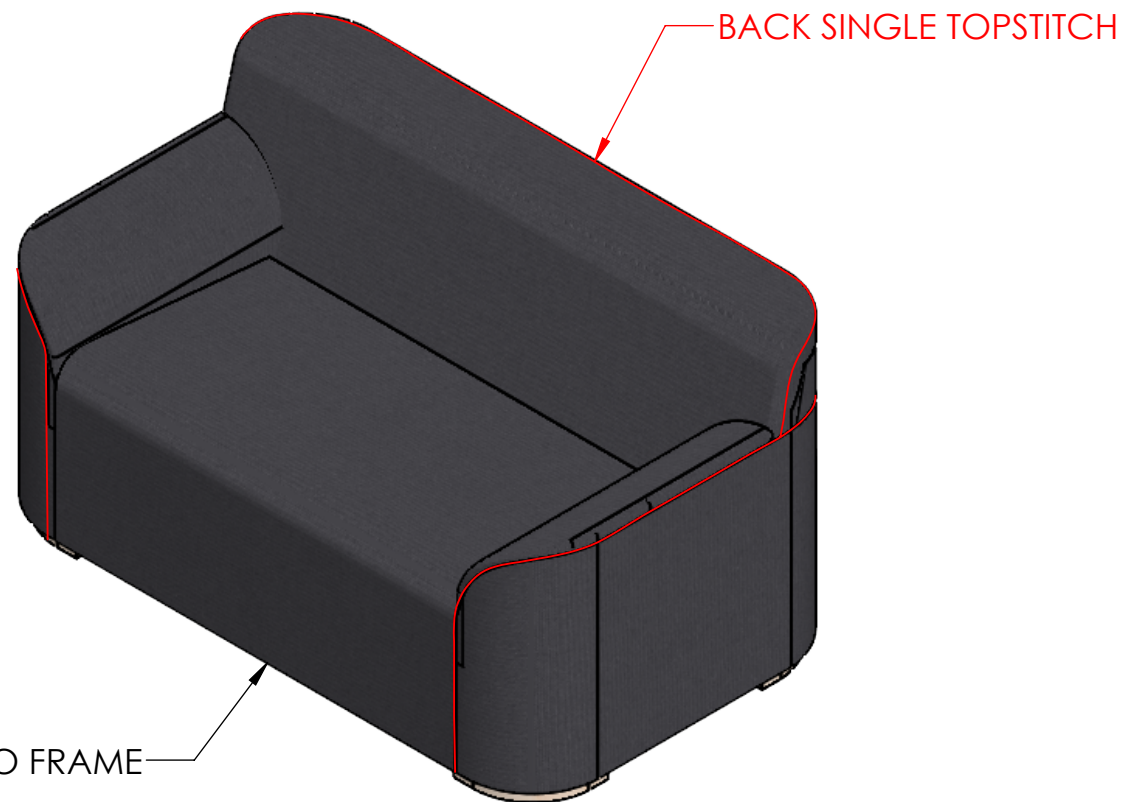
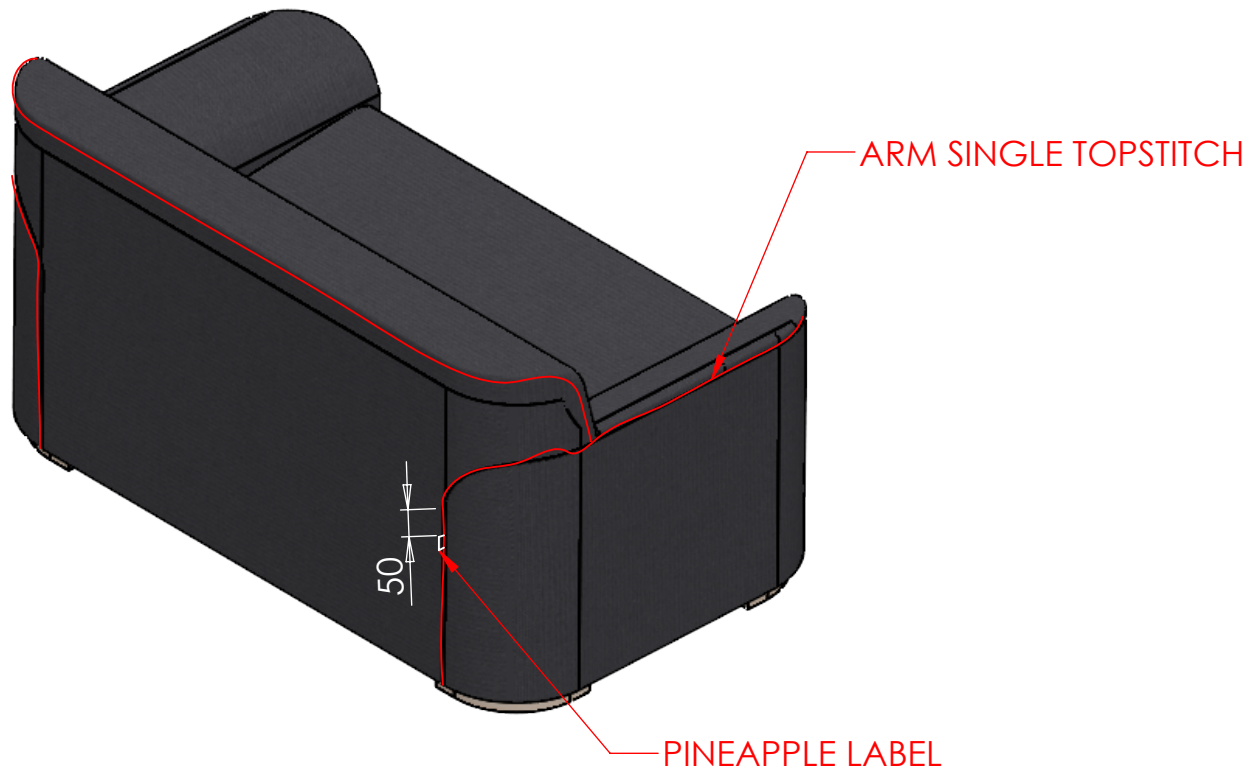
1MG-0002-17-03  
2 OFF ARM BATTEN C



1MG-0002-17-04  
5 OFF ARM BATTEN D  
SYMMETRICAL ABOUT CENTRELINE



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**UPHOLSTERY AND SEAMS**  
TOPSTITCH LENGTH: 5MM  
DISTANCE FROM EDGE: 7MM

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