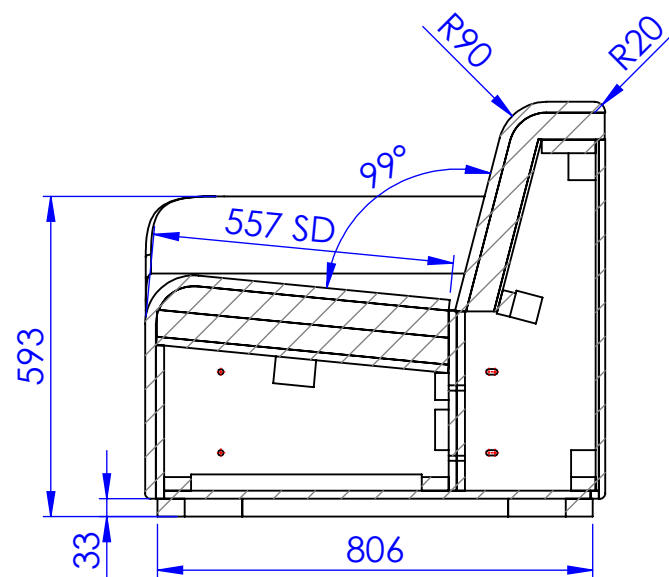
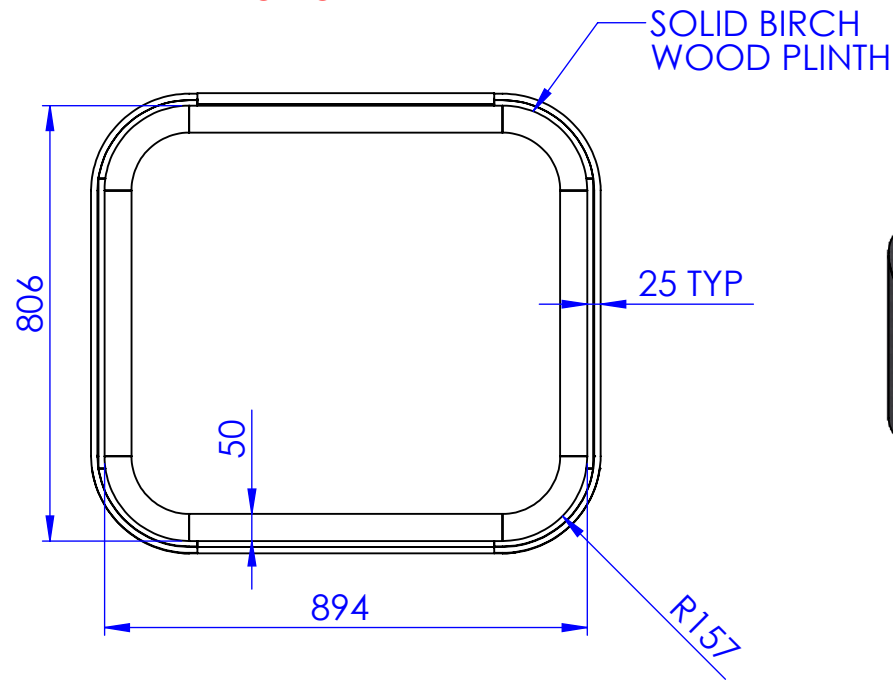


BOTTOM VIEW



SECTION A-A



**REFERENCE IMAGE:
6 LOBE PIN TX
COUNTERSINK ANTI-
TAMPER SECURITY
SCREW**

MAGNA 2.0 PLUS ARMCHAIR
MATERIAL: UNFINISHED PLYWOOD AND PINEWOOD FRAME
SOLID BIRCH WOOD PLINTH
UPHOLSTERY FABRIC TBC. ON ORDER
CMHR 40/145 FOAM AND CMHR 5LB CHIPFOAM BODYWORK
CONSTRUCTION: FRAME STAPLED AND GLUED
BOLTS AND T-NUTS FOR SUBFRAMES
SECURITY ANTI-TAMPER TORX HEAD 6 LOBE PIN SCREWS FOR
BASE PANEL AND PLINTH

NOTES: PINEAPPLE LABEL TO BE SEWN INTO SEAM AS SHOWN;
MORE DETAIL SHOWN SEE PCM6312-24
PIECE TO ARRIVE WITH PINEAPPLE FULLY ASSEMBLED
ALL MEASUREMENTS IN MM

COMPONENTS REQUIRED:
12 OFF M8x40 HEXAGON BOLT (FOR CONNECTION OF BACK AND ARM
SUBASSEMBLIES TO SEAT SUBASSEMBLY)
12 OFF M8x28 FLAT WASHER (FOR CONNECTION OF BACK AND ARM
SUBASSEMBLIES TO SEAT SUBASSEMBLY)
12 OFF M8 T-NUT (FOR CONNECTION OF BACK AND ARM SUBASSEMBLIES TO SEAT
SUBASSEMBLY)
18 OFF NO.12 50MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW
(FOR FIXING PLINTH TO BASE PANEL)
18 OFF NO.8 30MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW
(FOR BASE PANEL) (PLINTH TO COVER FIXINGS)

NOTES
Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm
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REVISION

A First Issue Date: 17/04/2024 By:MAG

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PROJECT
MAGNA 2.0

DESCRIPTION
PLUS ARMCHAIR

ISSUED FOR
MANUFACTURE

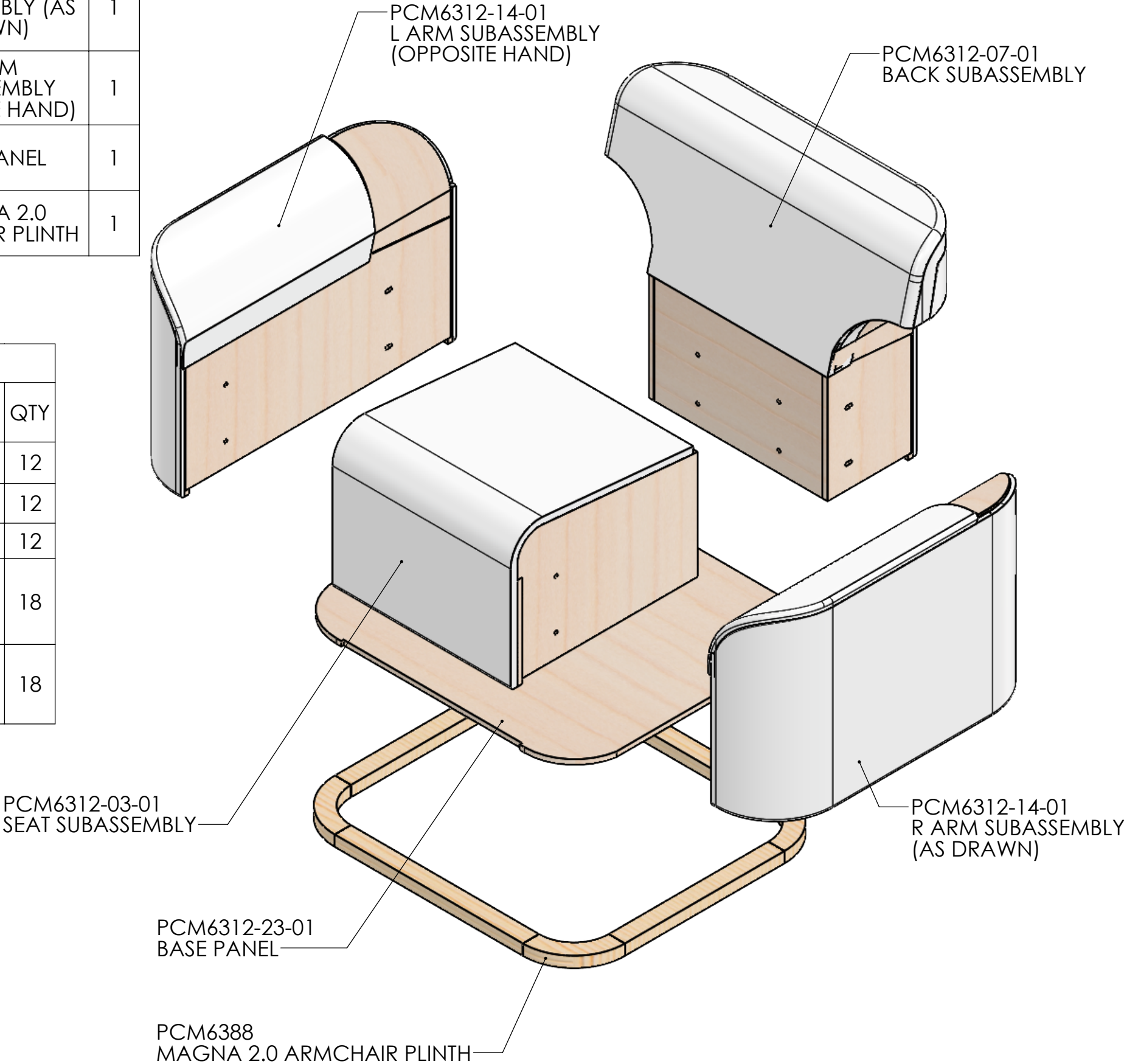
DRAWN BY
MARK GLAZZARD

DATE
17/04/2024
DRAWING NUMBER
PCM6312-01
SHEET NUMBER
1 OF 24

Pineapple
Westmead, Aylesford, Maidstone, Kent, ME20 6XJ
Telephone 0044 (0)1622 237830
Fax 0044 (0)1622 237879

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	PCM6312-03-01	SEAT SUBASSEMBLY	1
2	PCM6312-07-01	BACK SUBASSEMBLY	1
3	PCM6312-14-01	R ARM SUBASSEMBLY (AS DRAWN)	1
4	PCM6312-14-01	L ARM SUBASSEMBLY (OPPOSITE HAND)	1
5	PCM6312-23-01	BASE PANEL	1
6	PCM6388	MAGNA 2.0 ARMCHAIR PLINTH	1

FITTINGS BOM		
ITEM NO.	DESCRIPTION	QTY
1	M8x40 HEXAGON BOLT	12
2	M8x28 FLAT WASHER	12
3	M8 T-NUT	12
4	NO.12 50MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW	18
5	NO.8 30MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW	18



NOTES
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PROJECT
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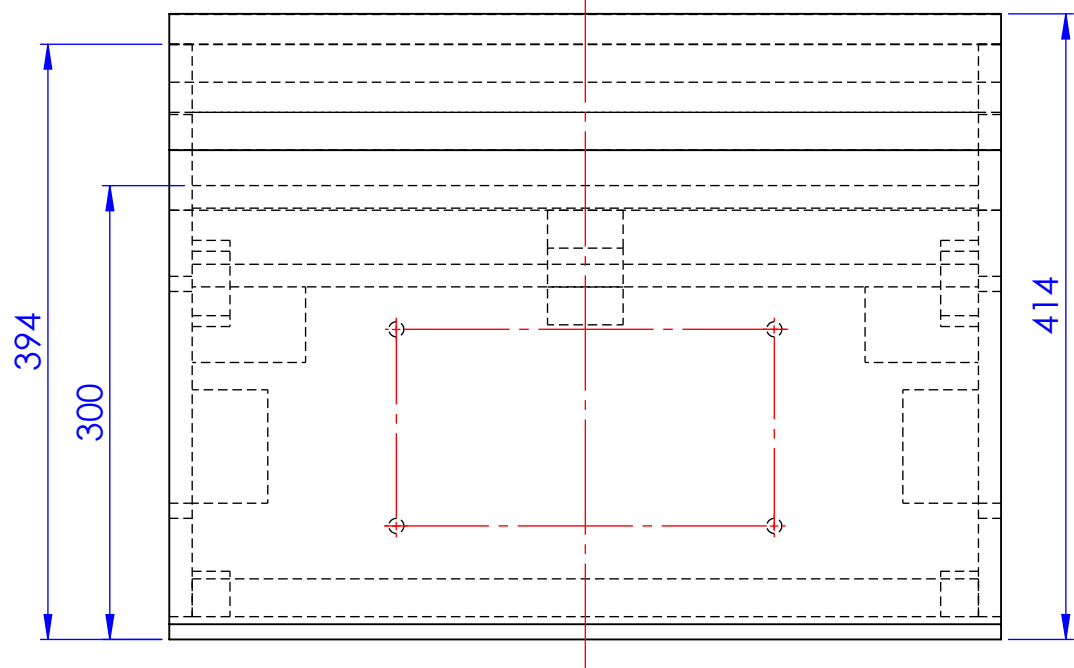
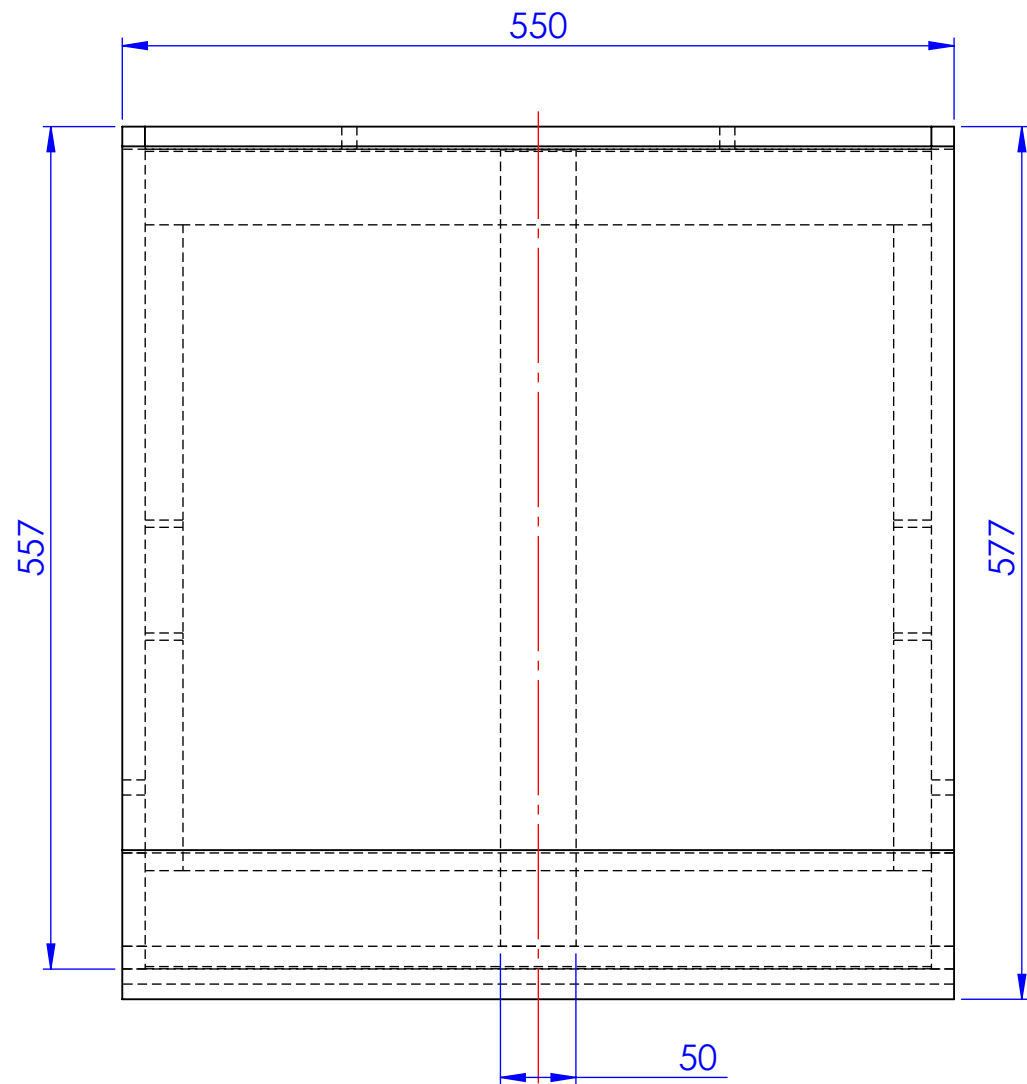
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17/04/2024
DRAWING NUMBER
PCM6312-02
SHEET NUMBER
2 OF 24

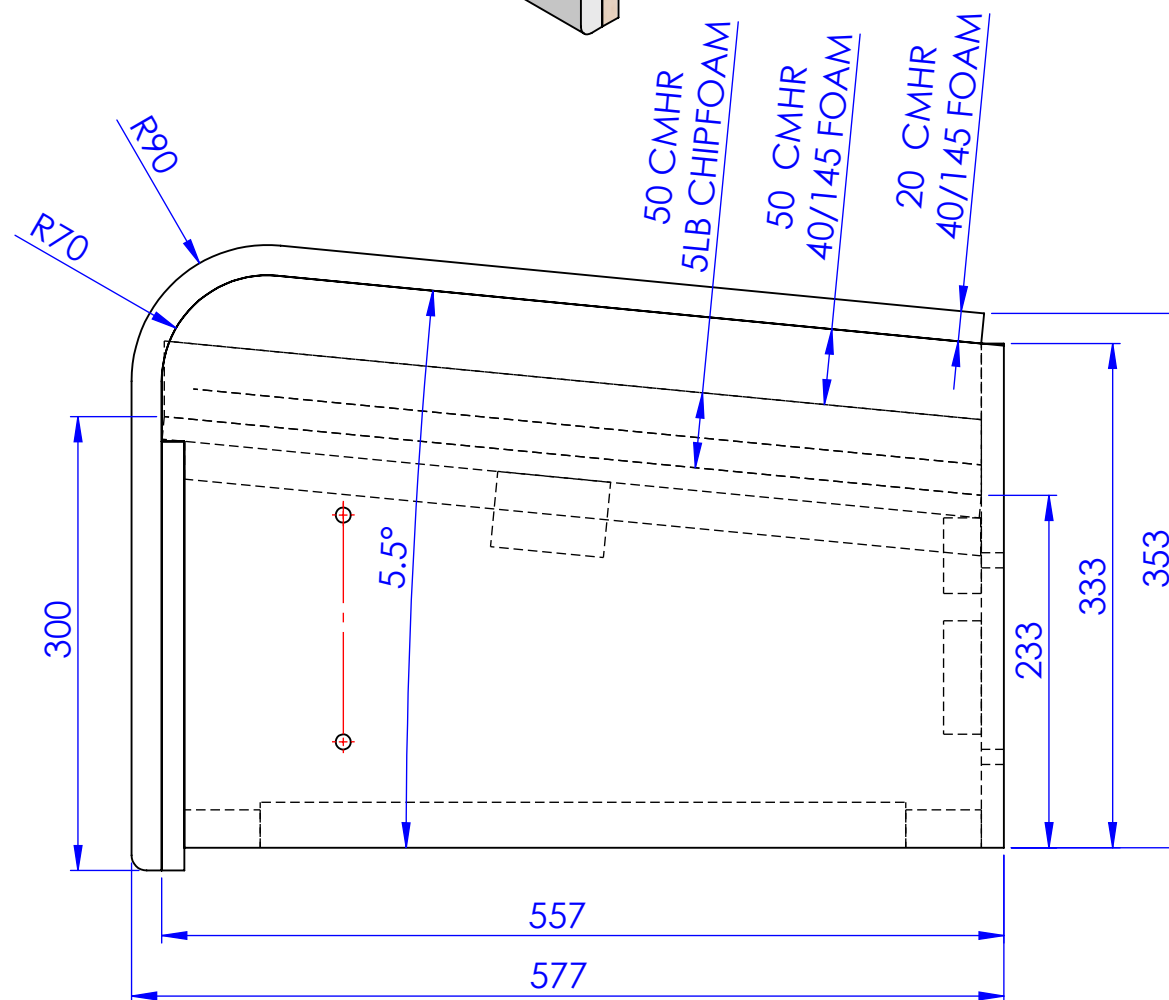
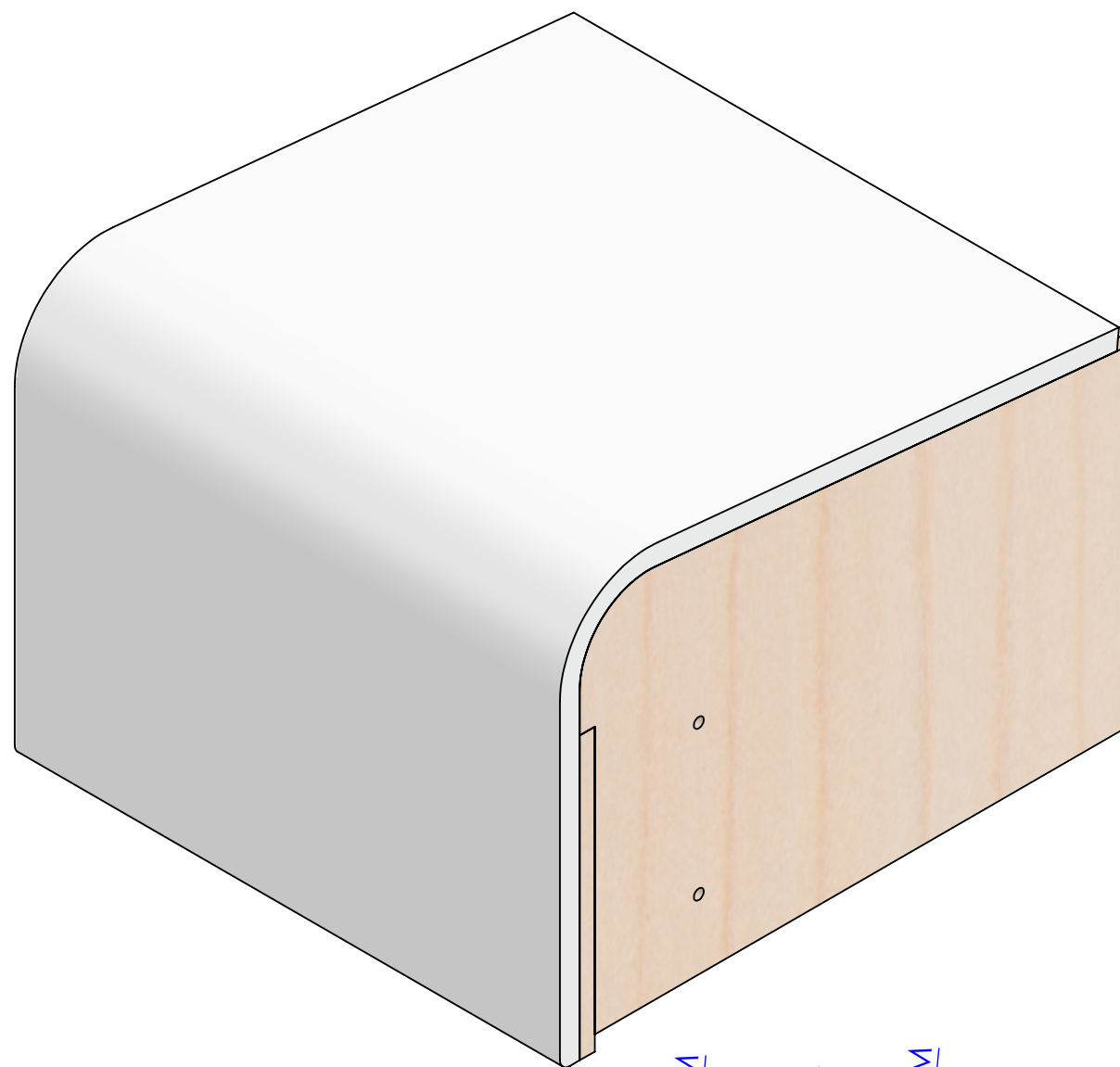
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 Fax 0044 (0)1622 237879

MAGNA 2.0 PLUS ARMCHAIR
 SUBASSEMBLY EXPLODED VIEW



SEAT SUBASSEMBLY PCM6312-03-01
SYMMETRICAL ABOUT CENTERLINE



NOTES

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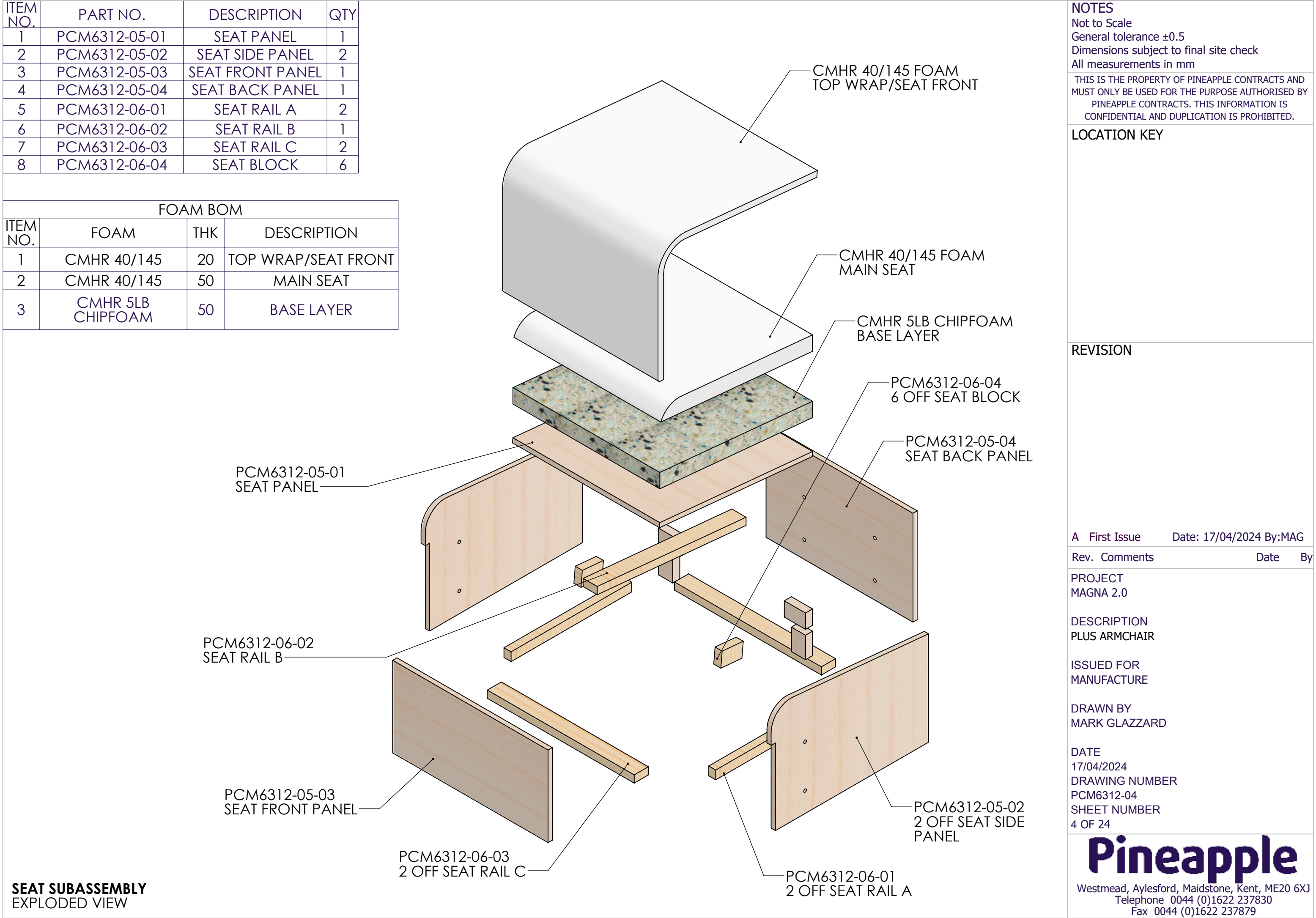
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17/04/2024
DRAWING NUMBER
PCM6312-03
SHEET NUMBER
3 OF 24

Pineapple

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Telephone 0044 (0)1622 237830
Fax 0044 (0)1622 237879

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	PCM6312-05-01	SEAT PANEL	1
2	PCM6312-05-02	SEAT SIDE PANEL	2
3	PCM6312-05-03	SEAT FRONT PANEL	1
4	PCM6312-05-04	SEAT BACK PANEL	1
5	PCM6312-06-01	SEAT RAIL A	2
6	PCM6312-06-02	SEAT RAIL B	1
7	PCM6312-06-03	SEAT RAIL C	2
8	PCM6312-06-04	SEAT BLOCK	6

FOAM BOM			
ITEM NO.	FOAM	THK	DESCRIPTION
1	CMHR 40/145	20	TOP WRAP/SEAT FRONT
2	CMHR 40/145	50	MAIN SEAT
3	CMHR 5LB CHIPFOAM	50	BASE LAYER



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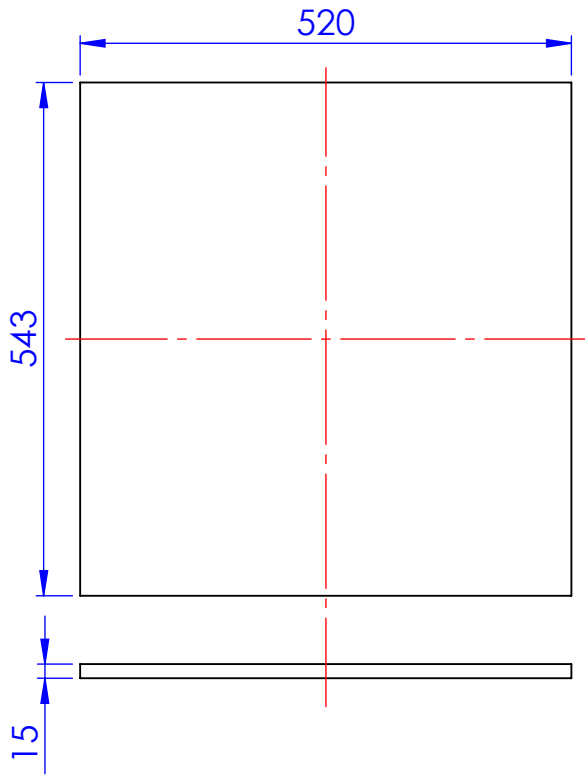
DATE
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DRAWING NUMBER
PCM6312-04
SHEET NUMBER
4 OF 24

Pineapple

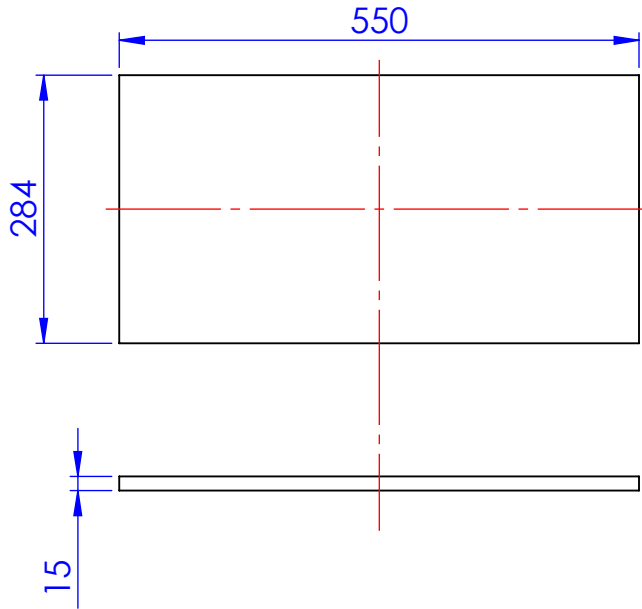
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Fax 0044 (0)1622 237879

SEAT SUBASSEMBLY
EXPLODED VIEW

PCM6312-05-01
SEAT PANEL 15MM
SYMMETRICAL ABOUT CENTERLINES



PCM6312-05-03
SEAT FRONT PANEL 15MM
SYMMETRICAL ABOUT CENTERLINES

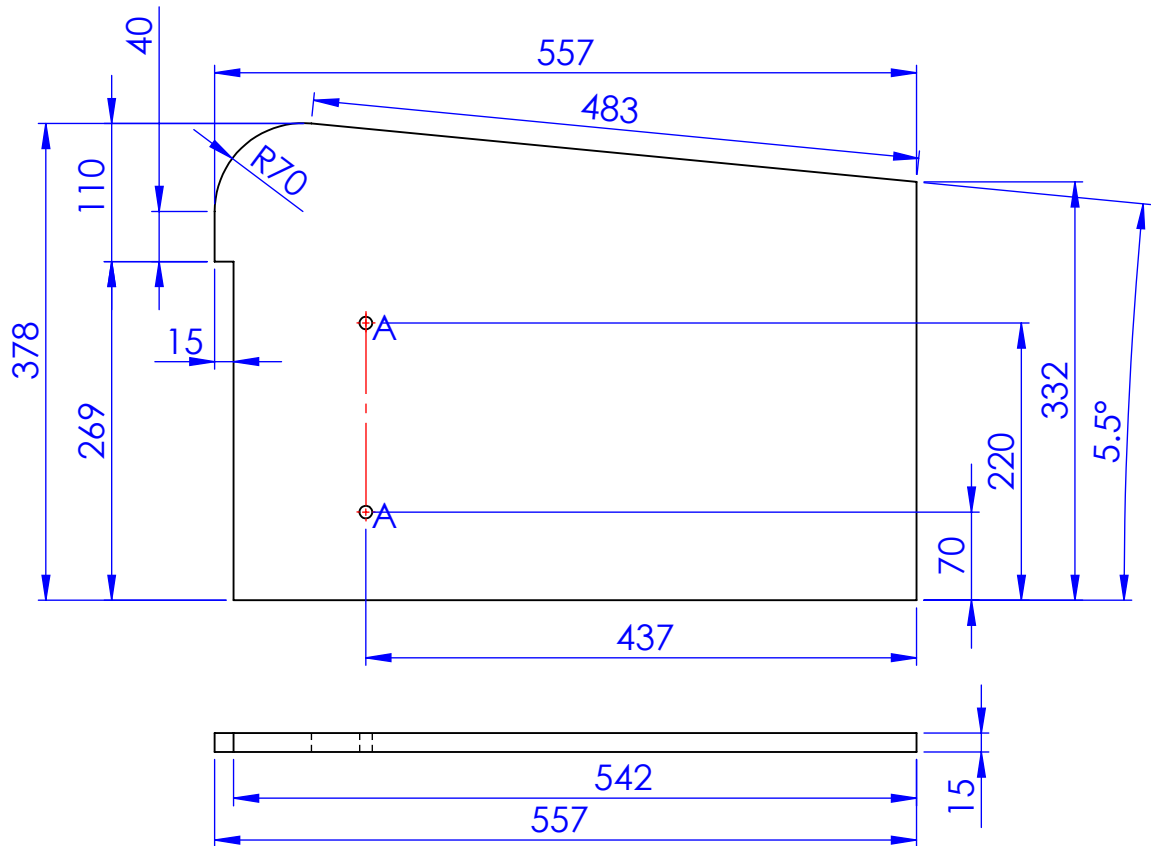


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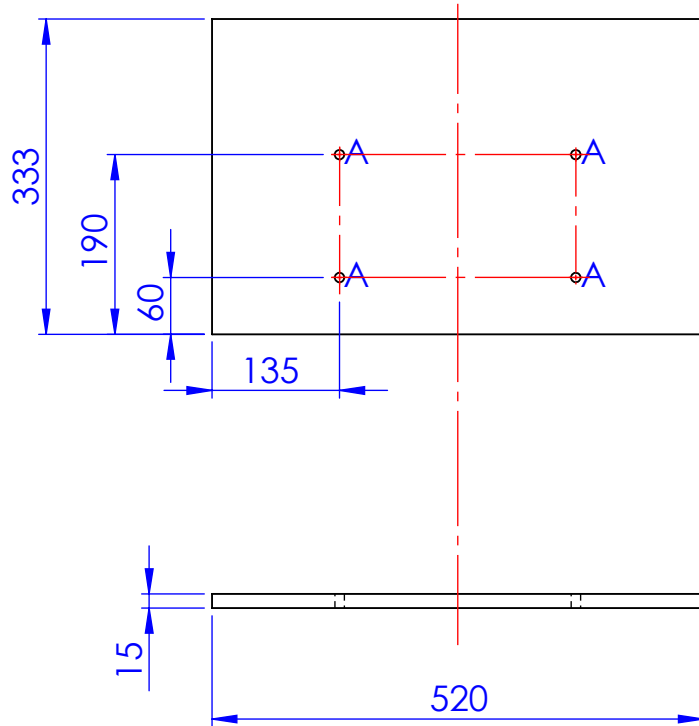
LOCATION KEY

REVISION

PCM6312-05-02
2 OFF SEAT SIDE PANEL 15MM



PCM6312-05-04
SEAT BACK PANEL 15MM
SYMMETRICAL ABOUT CENTERLINE



SEAT SUBASSEMBLY
PANELS
MATERIAL: PLYWOOD UNFINISHED
HOLE DETAILS: A = $\varnothing 10$ THRU

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MAGNA 2.0

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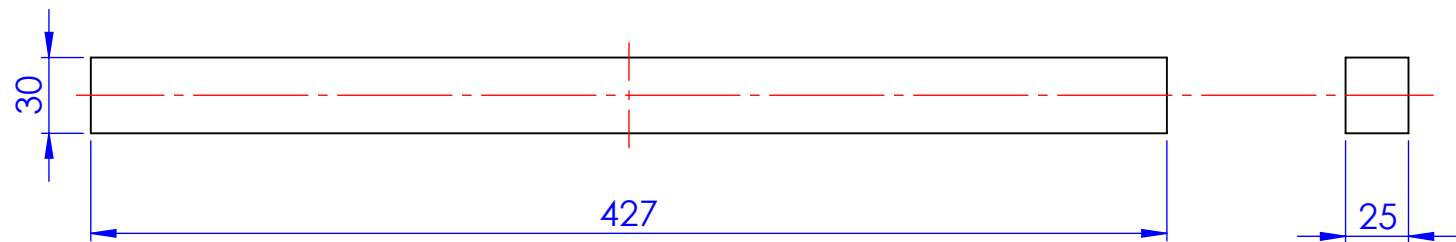
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MARK GLAZZARD

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DRAWING NUMBER
PCM6312-05
SHEET NUMBER
5 OF 24

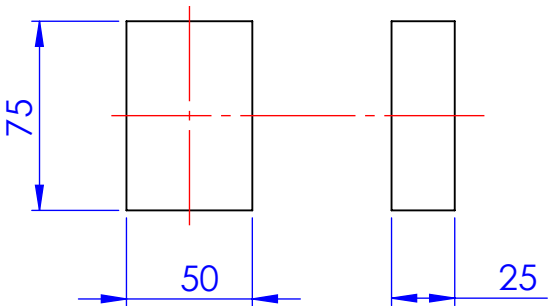
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PCM6312-06-01
2 OFF SEAT RAIL A
SYMMETRICAL ABOUT CENTERLINES



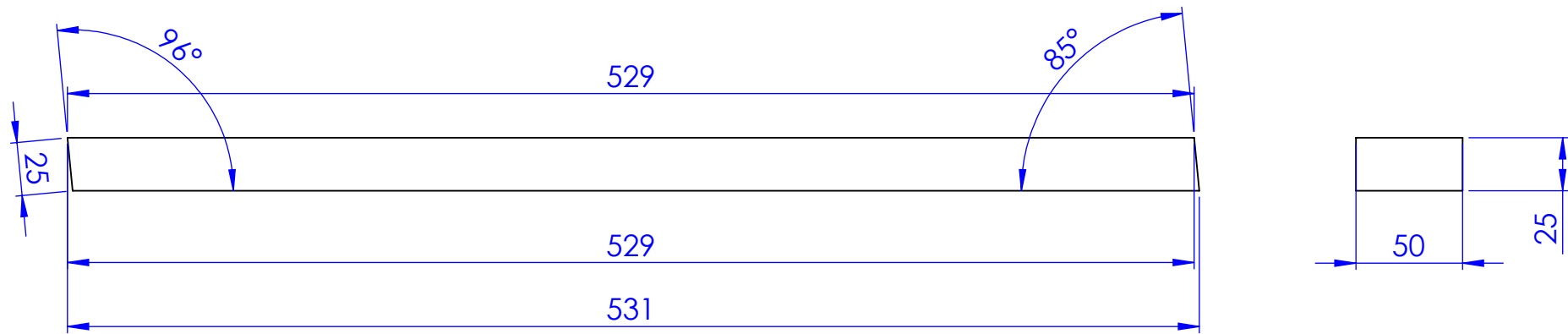
PCM6312-06-04
6 OFF SEAT BLOCK
SYMMETRICAL ABOUT CENTERLINES



NOTES
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LOCATION KEY

PCM6312-06-02
SEAT RAIL B

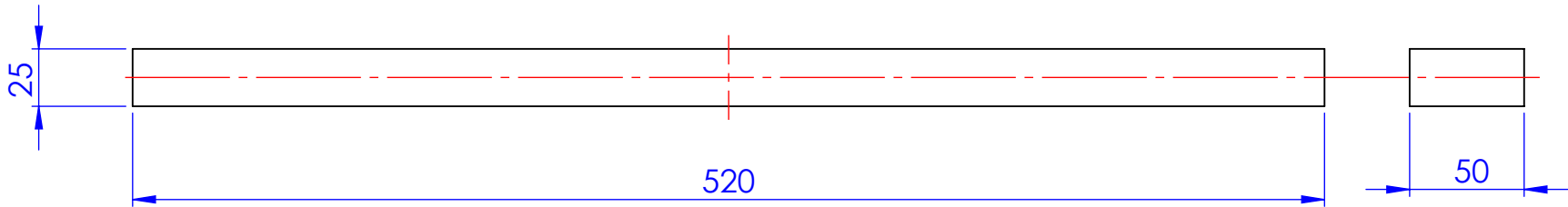


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A First Issue Date: 17/04/2024 By:MAG

Rev.	Comments	Date	By
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PCM6312-06-03
2 OFF SEAT RAIL C
SYMMETRICAL ABOUT CENTERLINES



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MAGNA 2.0

DESCRIPTION
PLUS ARMCHAIR

ISSUED FOR
MANUFACTURE

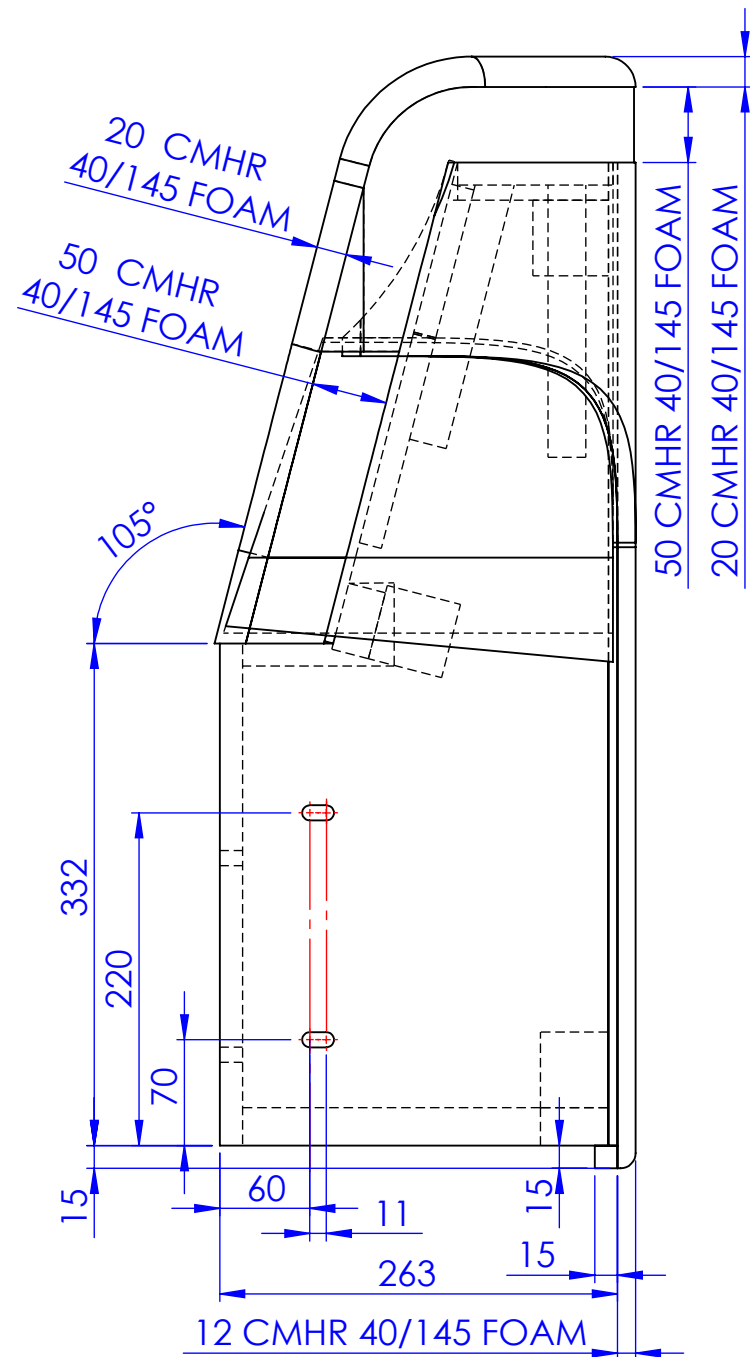
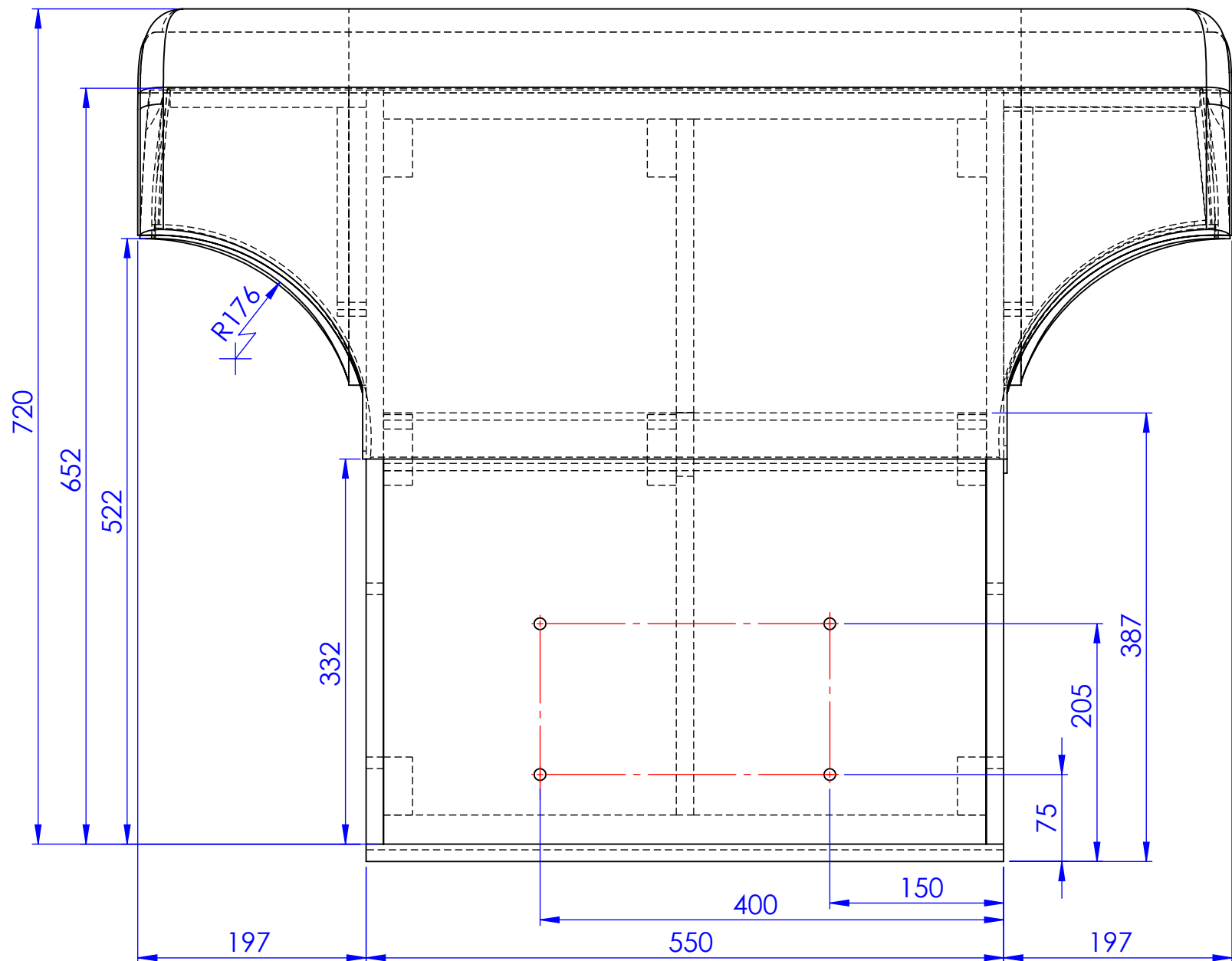
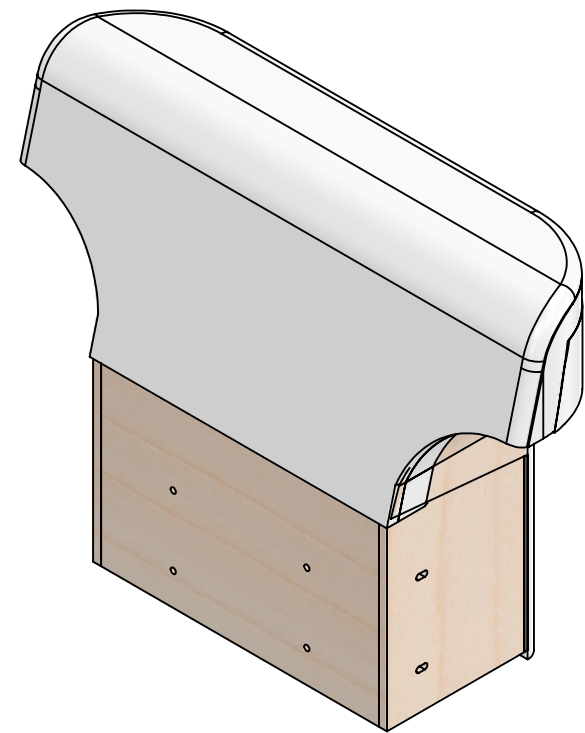
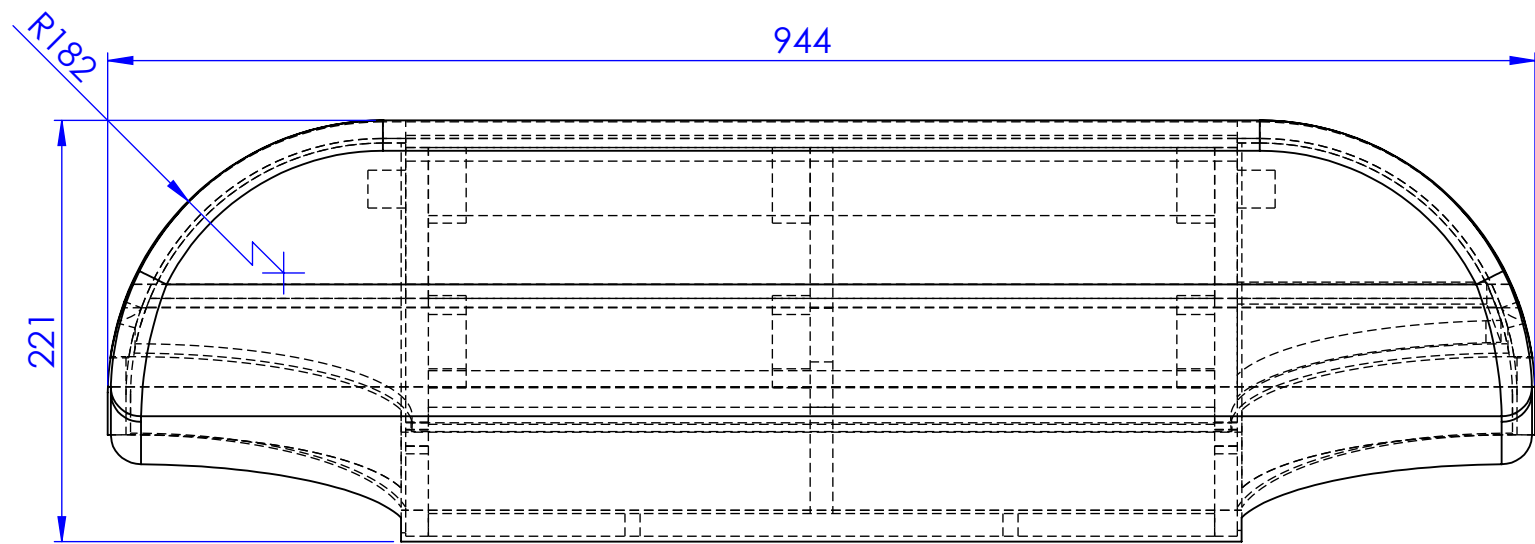
DRAWN BY
MARK GLAZZARD

DATE
17/04/2024
DRAWING NUMBER
PCM6312-06
SHEET NUMBER
6 OF 24

SEAT SUBASSEMBLY
BLOCKS AND BATTENS
MATERIAL: PINWOOD UNFINISHED

Pineapple

Westmead, Aylesford, Maidstone, Kent, ME20 6XJ
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Fax 0044 (0)1622 237879



NOTES
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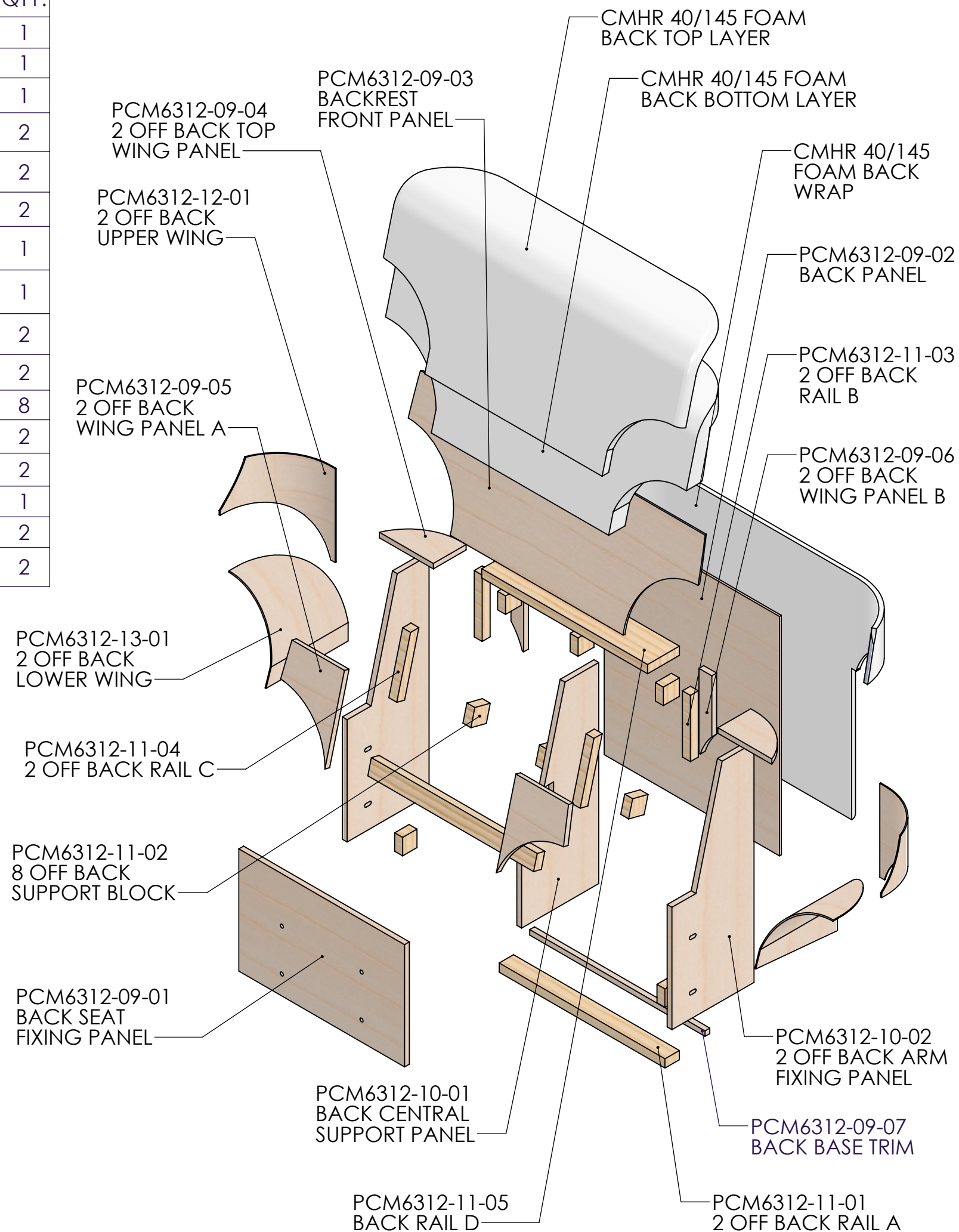
DATE
17/04/2024
DRAWING NUMBER
PCM6312-07
SHEET NUMBER
7 OF 24

Pineapple

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Telephone 0044 (0)1622 237830
Fax 0044 (0)1622 237879

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	PCM6312-09-01	BACK SEAT FIXING PANEL	1
2	PCM6312-09-02	BACK PANEL	1
3	PCM6312-09-03	BACKREST FRONT PANEL	1
4	PCM6312-09-04	BACK TOP WING PANEL	2
5	PCM6312-09-05	BACK WING PANEL A	2
6	PCM6312-09-06	BACK WING PANEL B	2
7	PCM6312-09-07	BACK BASE TRIM	1
8	PCM6312-10-01	BACK CENTRAL SUPPORT PANEL	1
9	PCM6312-10-02	BACK ARM FIXING PANEL	2
10	PCM6312-11-01	BACK RAIL A	2
11	PCM6312-11-02	BACK SUPPORT BLOCK	8
12	PCM6312-11-03	BACK RAIL B	2
13	PCM6312-11-04	BACK RAIL C	2
14	PCM6312-11-05	BACK RAIL D	1
15	PCM6312-12-01	BACK UPPER WING	2
16	PCM6312-13-01	BACK LOWER WING	2

FOAM BOM			
ITEM NO.	FOAM	THK	DESCRIPTION
1	CMHR 40/145	50	BACK BOTTOM LAYER
2	CMHR 40/145	20	BACK TOP LAYER
3	CMHR 40/145	12	BACK WRAP



NOTES

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PROJECT
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DESCRIPTION
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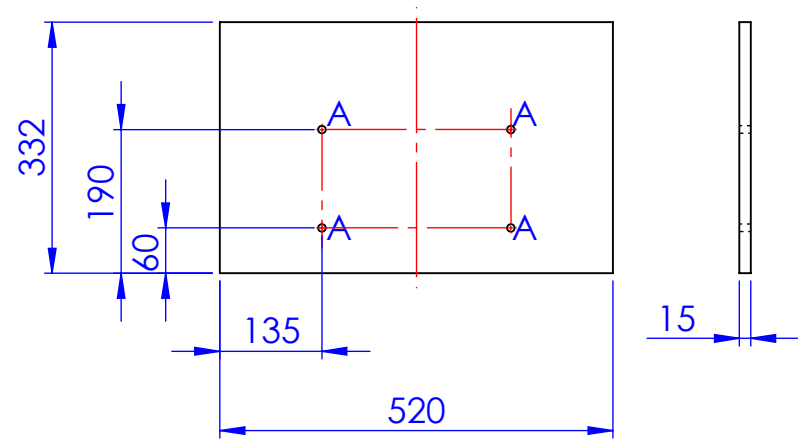
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DRAWING NUMBER
PCM6312-08
SHEET NUMBER
8 OF 24

Pineapple

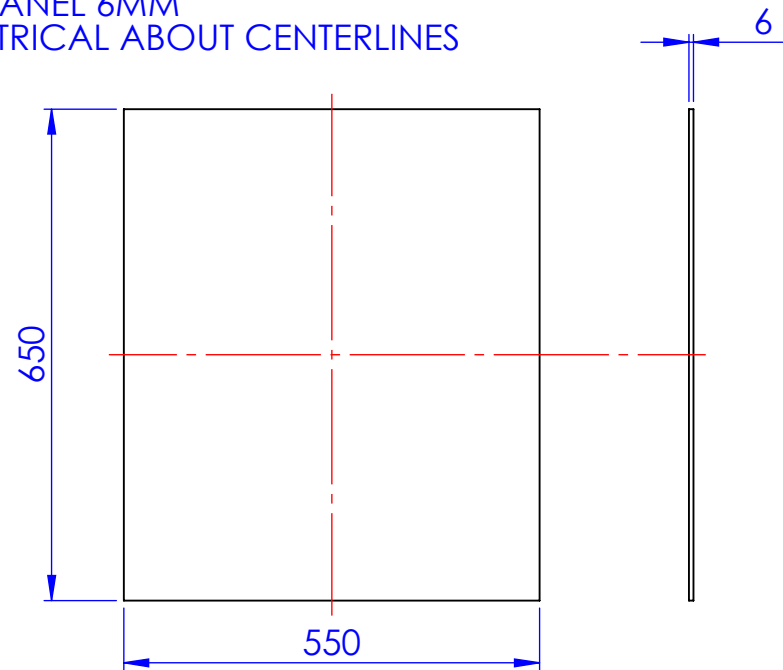
Westmead, Aylesford, Maidstone, Kent, ME20 6XJ
Telephone 0044 (0)1622 237830
Fax 0044 (0)1622 237879

BACK SUBASSEMBLY EXPLODED

PCM6312-09-01
BACK SEAT FIXING PANEL 15MM
SYMMETRICAL ABOUT CENTERLINE



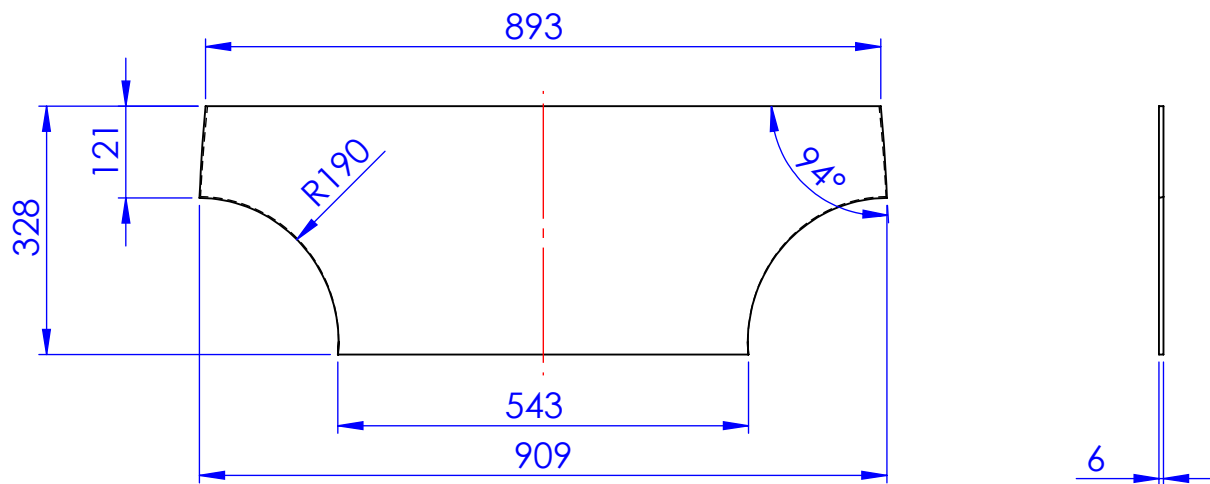
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BACK PANEL 6MM
SYMMETRICAL ABOUT CENTERLINES



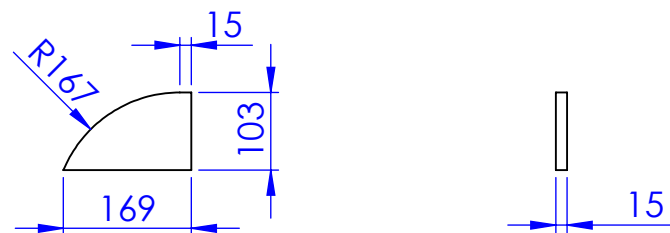
NOTES
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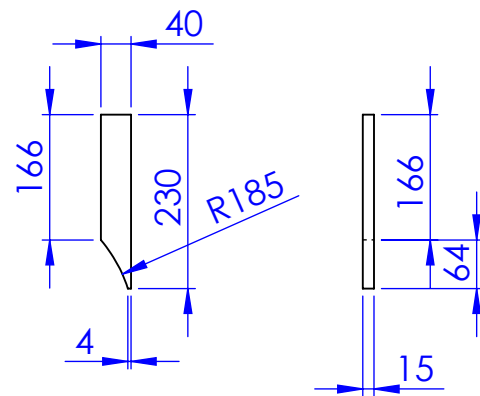
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BACKREST FRONT PANEL 6MM
SYMMETRICAL ABOUT CENTERLINE



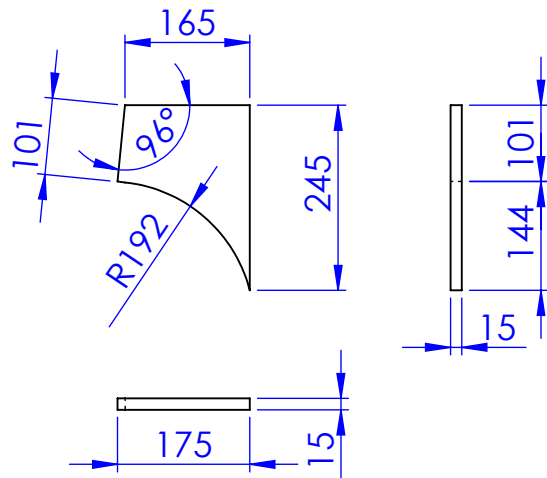
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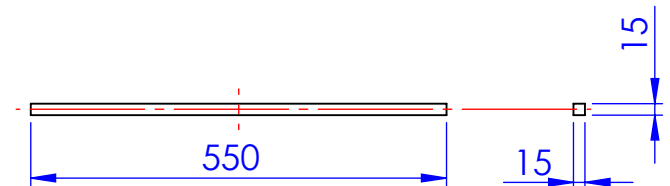
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2 OFF BACK WING PANEL B 15MM



PCM6312-09-05
2 OFF BACK WING PANEL A 15MM



PCM6312-09-07
BACK BASE TRIM 15MM
SYMMETRICAL ABOUT CENTRELINES



REVISION

A First Issue Date: 17/04/2024 By:MAG

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PROJECT
MAGNA 2.0

DESCRIPTION
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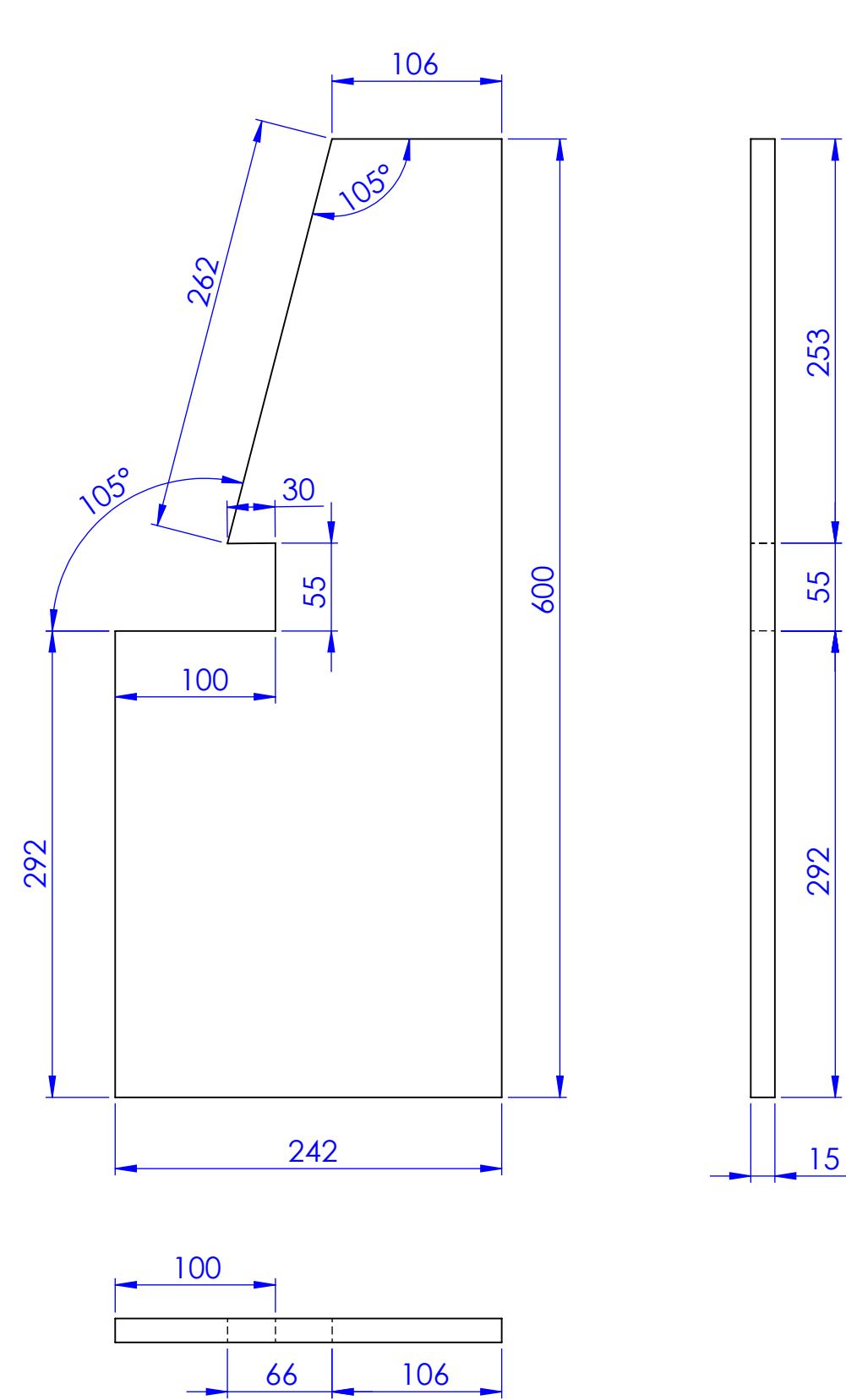
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17/04/2024
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PCM6312-09
SHEET NUMBER
9 OF 24

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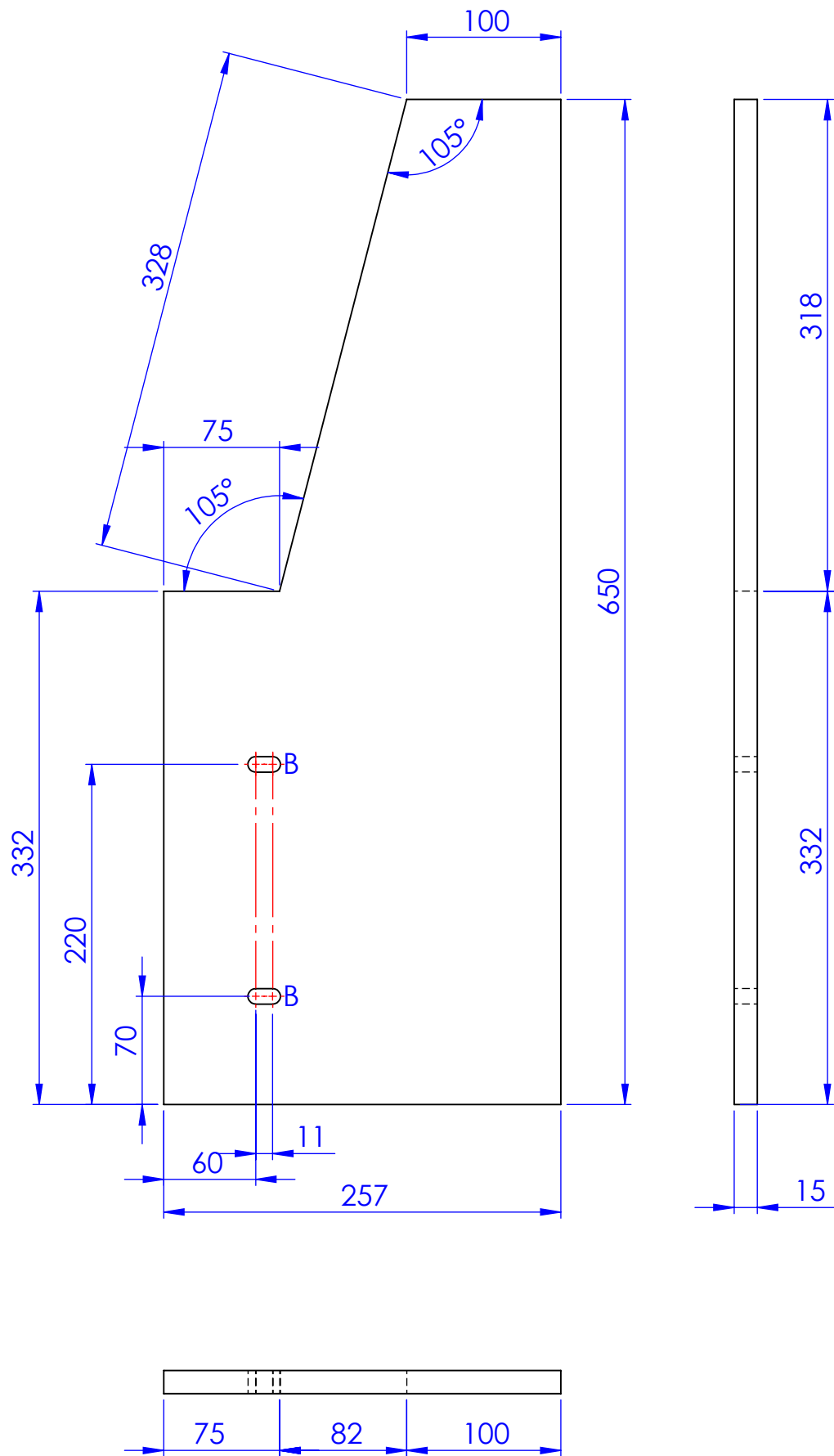
BACK SUBASSEMBLY
PANELS
MATERIAL: PLYWOOD UNFINISHED
HOLE DETAILS: A = $\varnothing 10$ THRU

PCM6312-10-01
BACK CENTRAL SUPPORT PANEL 15MM



BACK SUBASSEMBLY
PANELS CONT.
MATERIAL: PLYWOOD UNFINISHED
HOLE DETAILS: B = ROUND THRU SLOT H10xW21

PCM6312-10-02
2 OFF BACK ARM FIXING PANEL 15MM



NOTES
Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm
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MAGNA 2.0

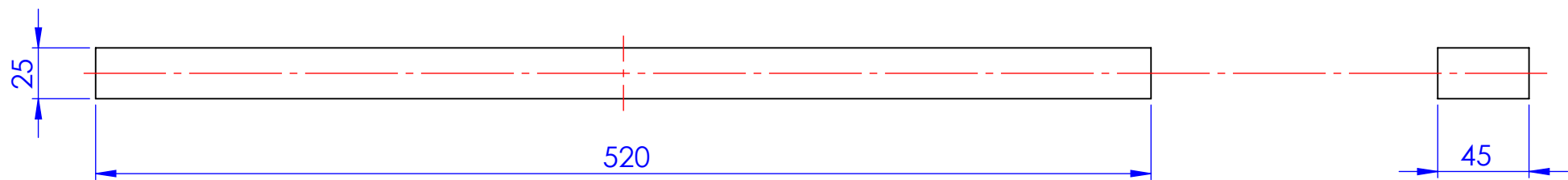
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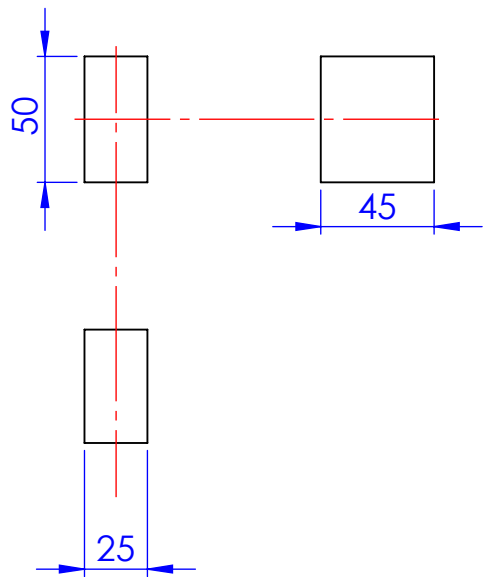
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DATE
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DRAWING NUMBER
PCM6312-10
SHEET NUMBER
10 OF 24

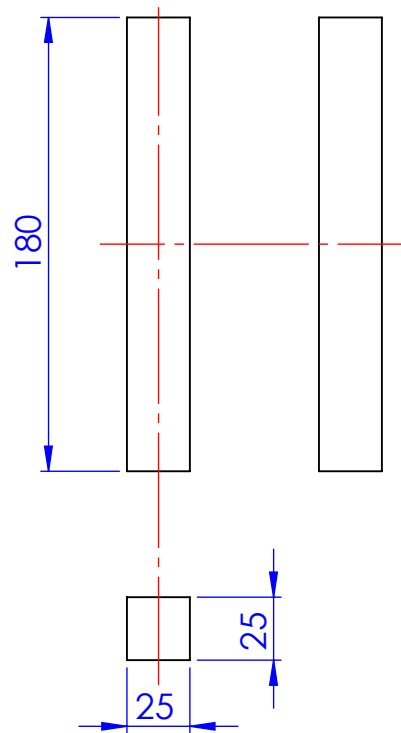
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2 OFF BACK RAIL A
SYMMETRICAL ABOUT CENTERLINES



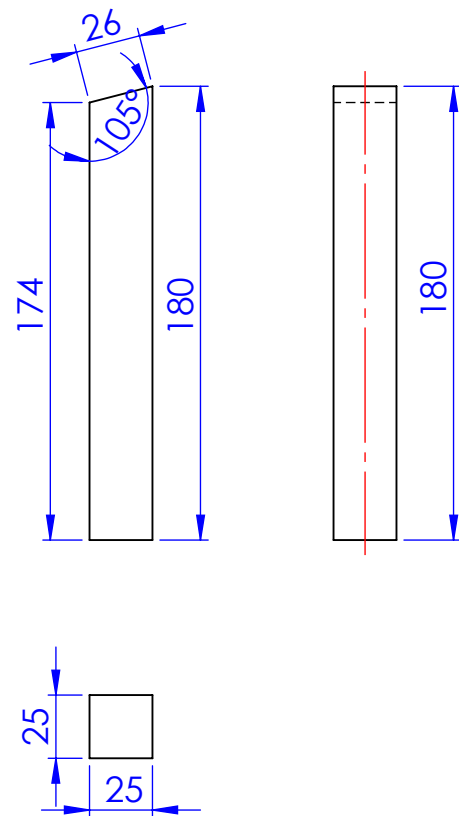
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8 OFF BACK SUPPORT BLOCK
SYMMETRICAL ABOUT CENTERLINES



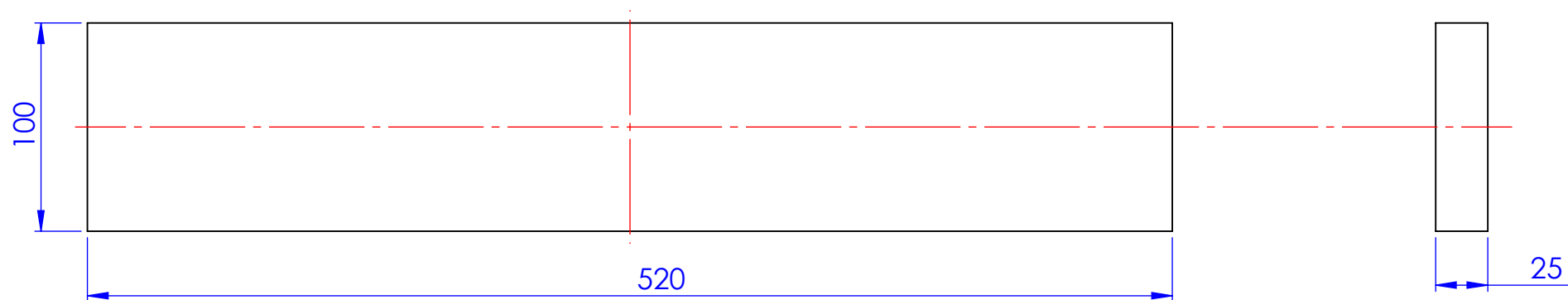
PCM6312-11-03
2 OFF BACK RAIL B
SYMMETRICAL ABOUT CENTERLINES



PCM6312-11-04
2 OFF BACK RAIL C
SYMMETRICAL ABOUT CENTERLINE



PCM6312-11-05
BACK RAIL D
SYMMETRICAL ABOUT CENTERLINES



**BACK SUBASSEMBLY
BLOCKS AND BATTENS**
MATERIAL: PINWOOD UNFINISHED

NOTES
Not to Scale
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MAGNA 2.0

DESCRIPTION
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ISSUED FOR
MANUFACTURE

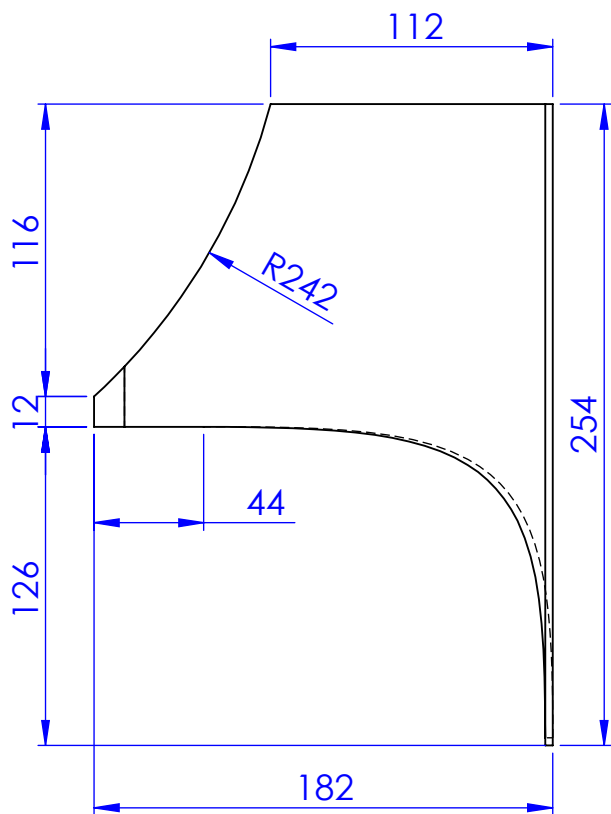
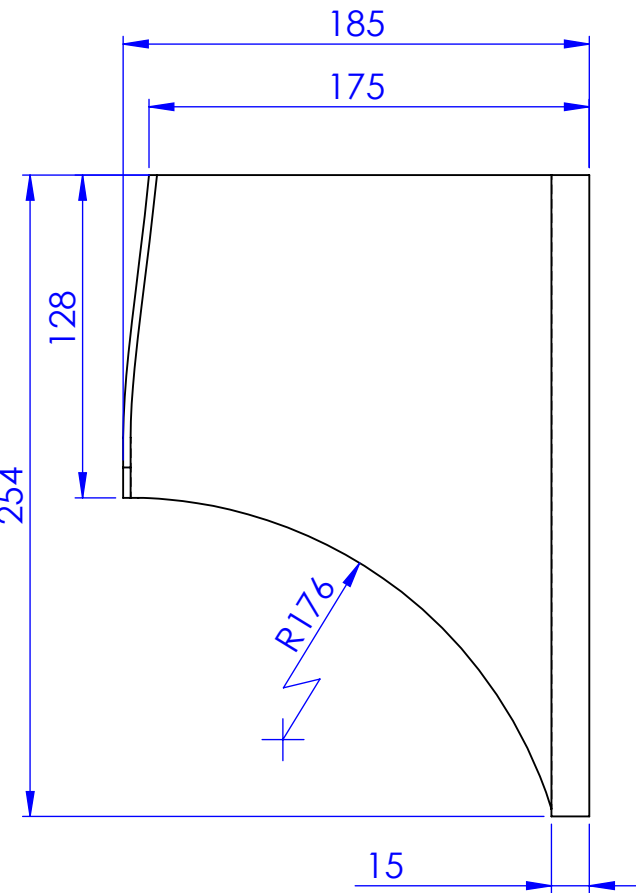
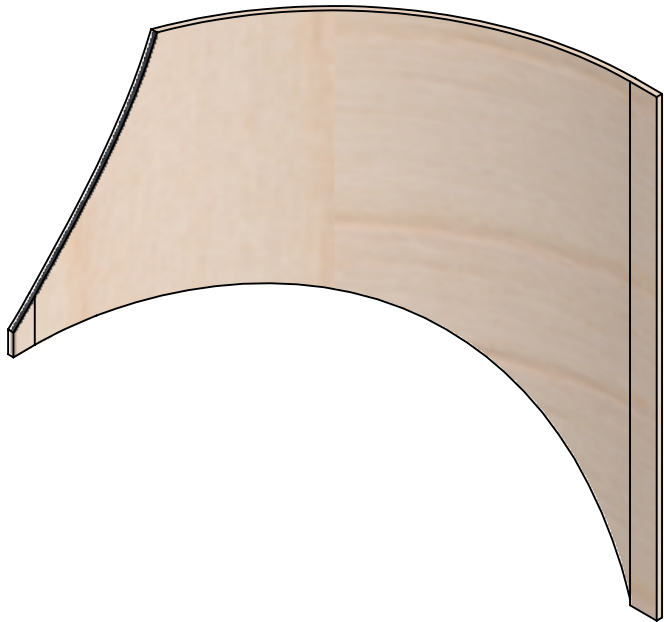
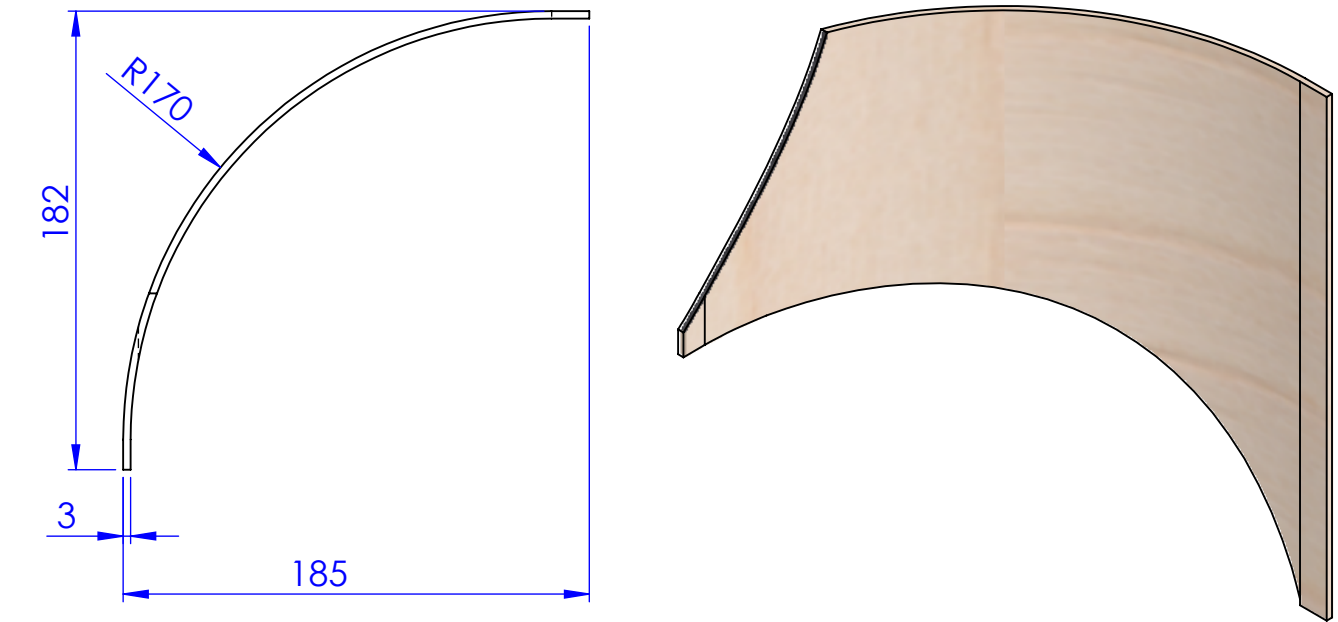
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MARK GLAZZARD

DATE
17/04/2024
DRAWING NUMBER
PCM6312-11
SHEET NUMBER
11 OF 24

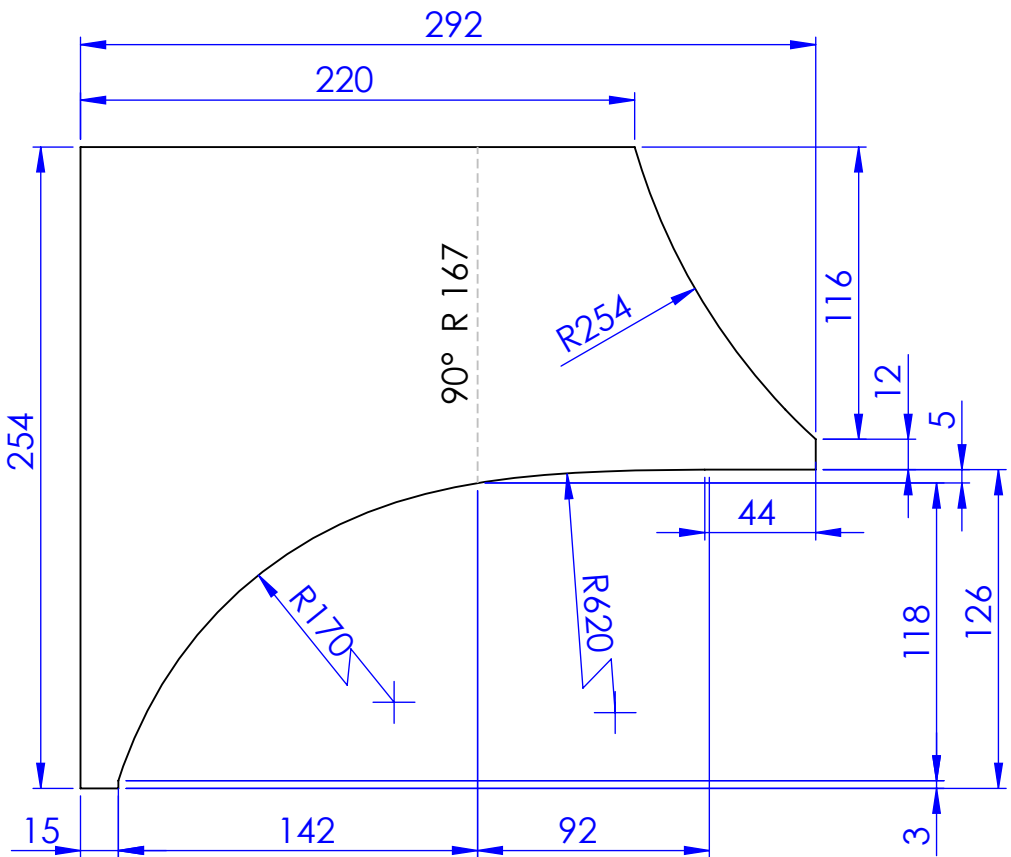
Pineapple

Westmead, Aylesford, Maidstone, Kent, ME20 6XJ
Telephone 0044 (0)1622 237830
Fax 0044 (0)1622 237879

PCM6312-12-01
2 OFF BACK UPPER WING 3MM



FLAT PATTERN VIEW



NOTES
Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm
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PROJECT
MAGNA 2.0

DESCRIPTION
PLUS ARMCHAIR

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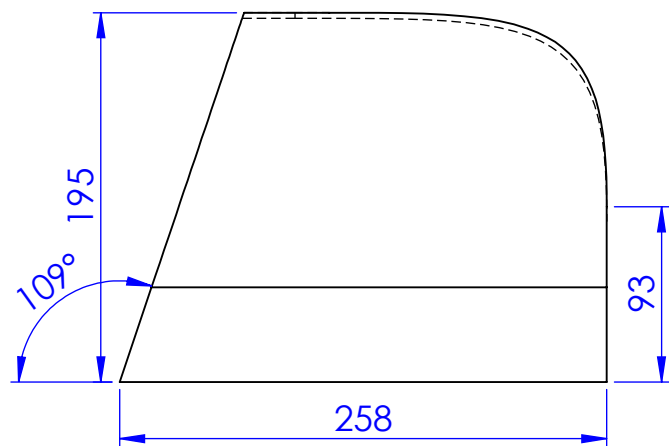
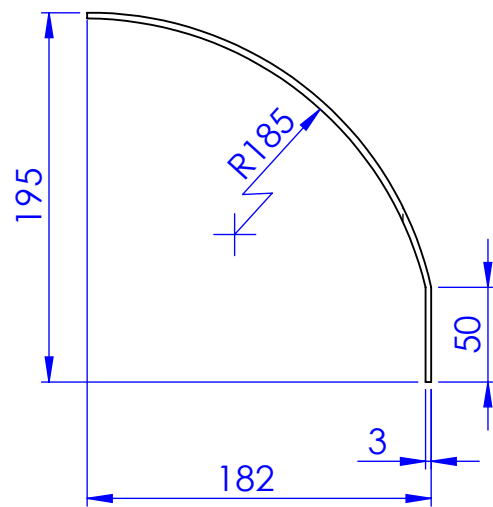
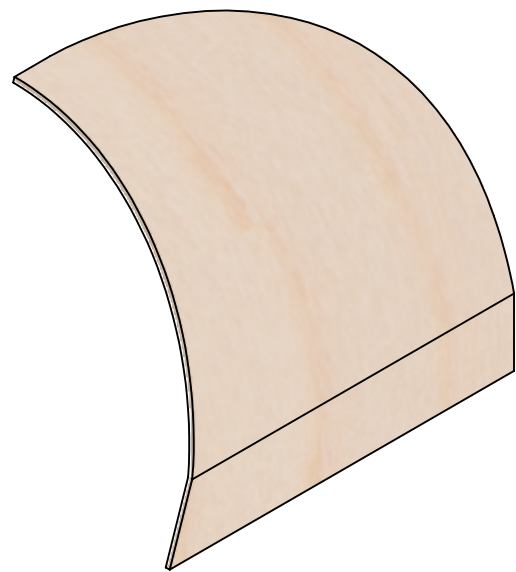
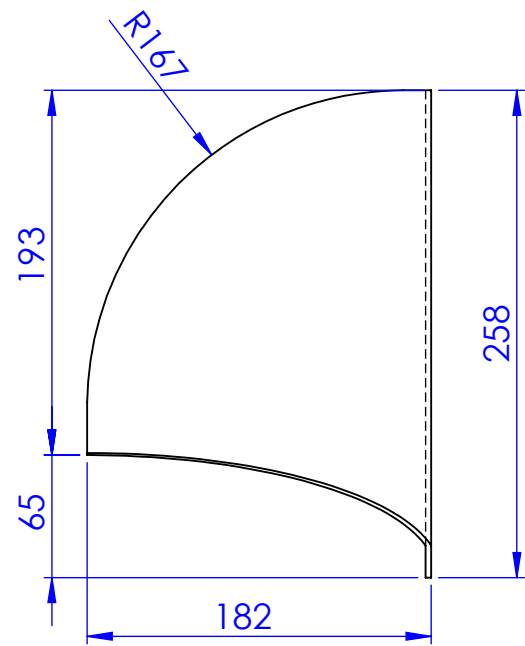
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DRAWING NUMBER
PCM6312-12
SHEET NUMBER
12 OF 24

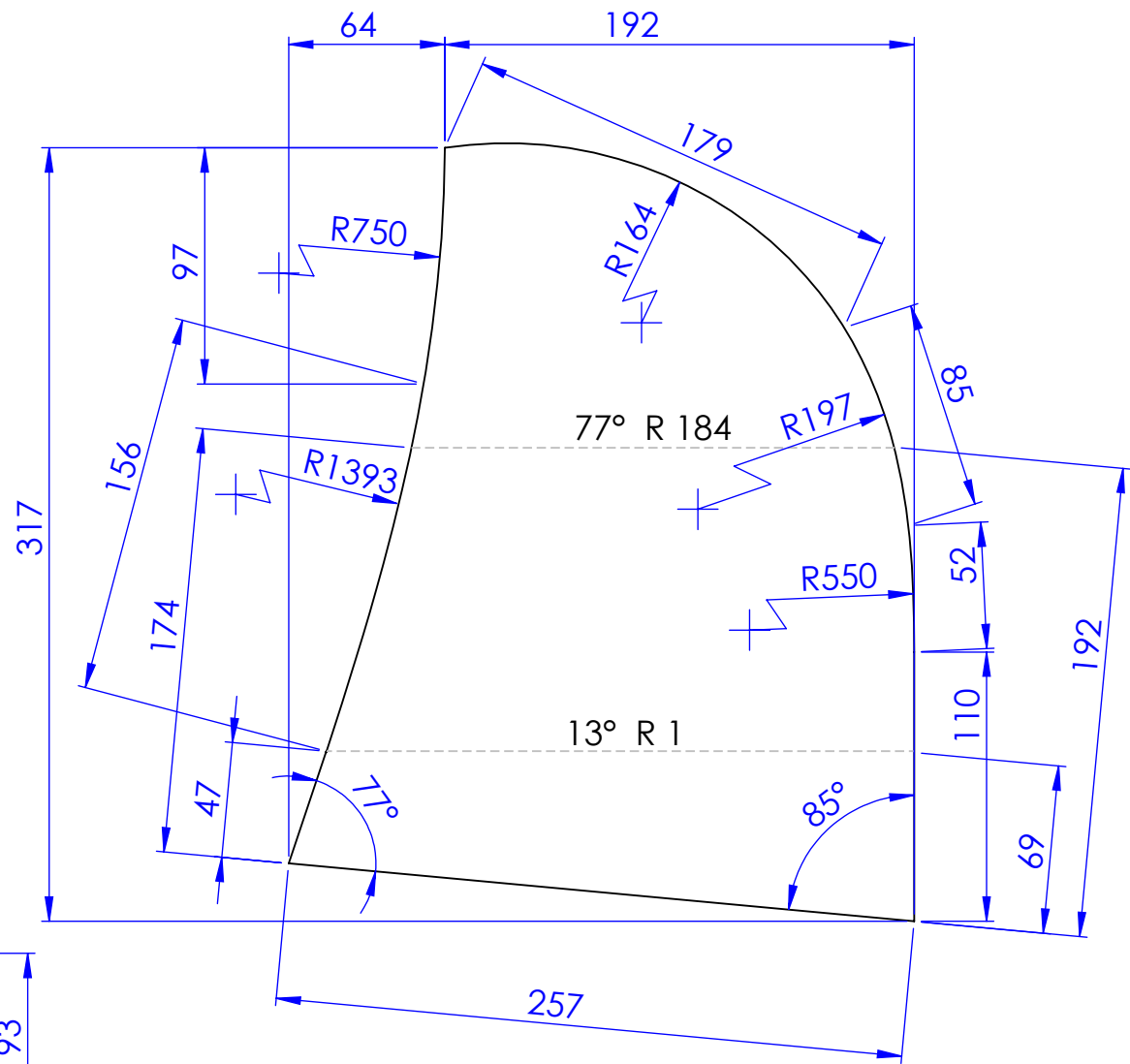
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BACK SUBASSEMBLY
BENT PANELS
MATERIAL: PLYWOOD UNFINISHED



FLAT PATTERN VIEW



NOTES
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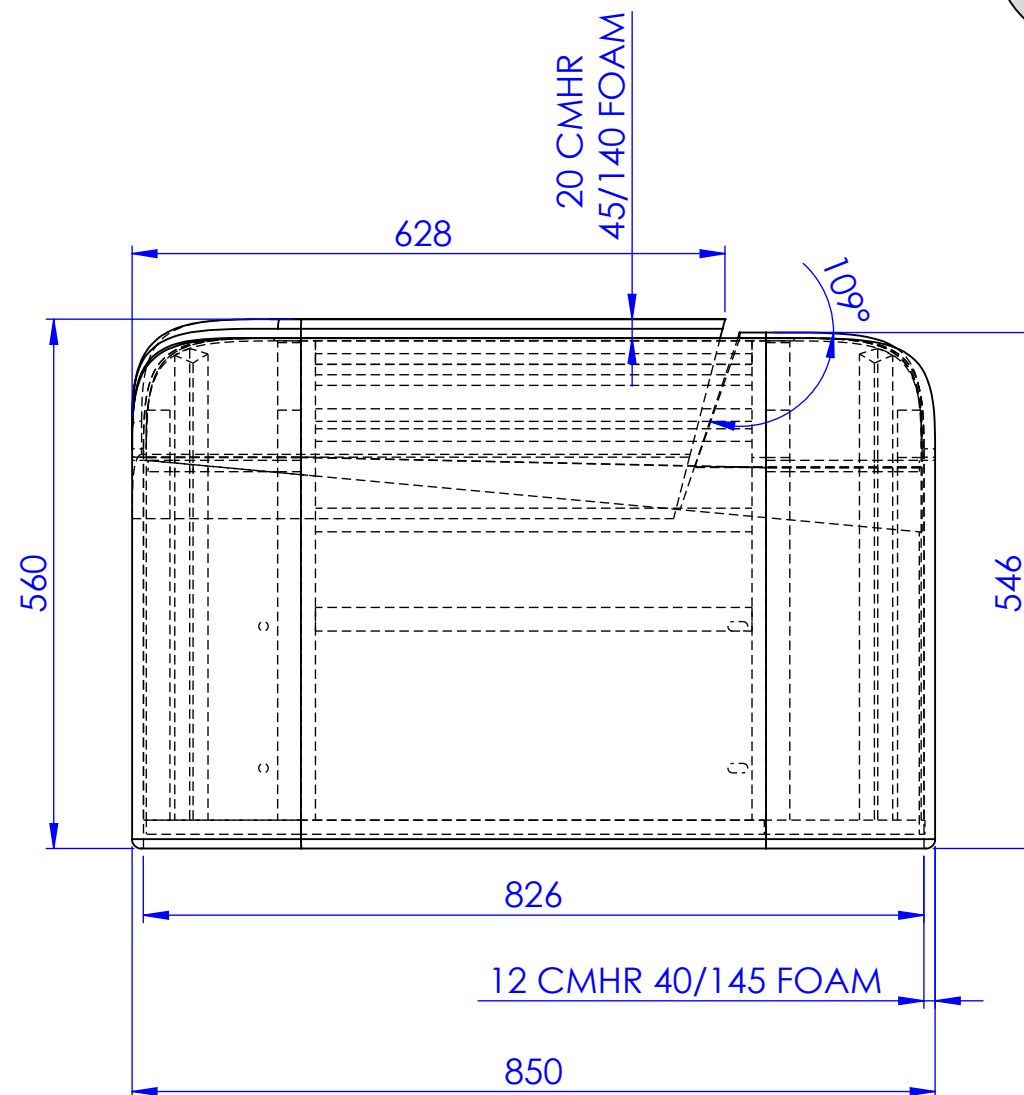
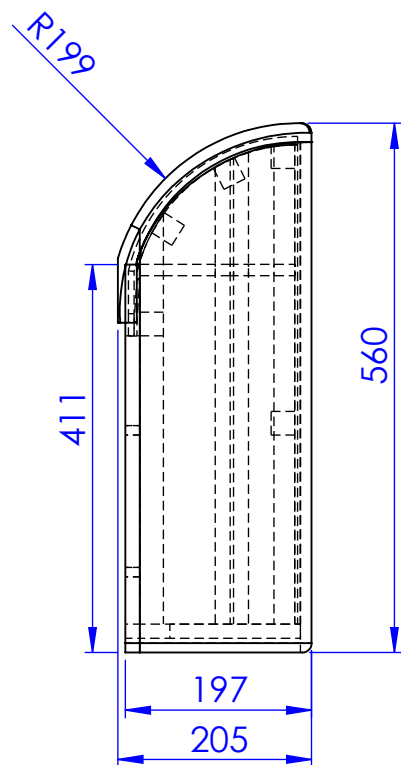
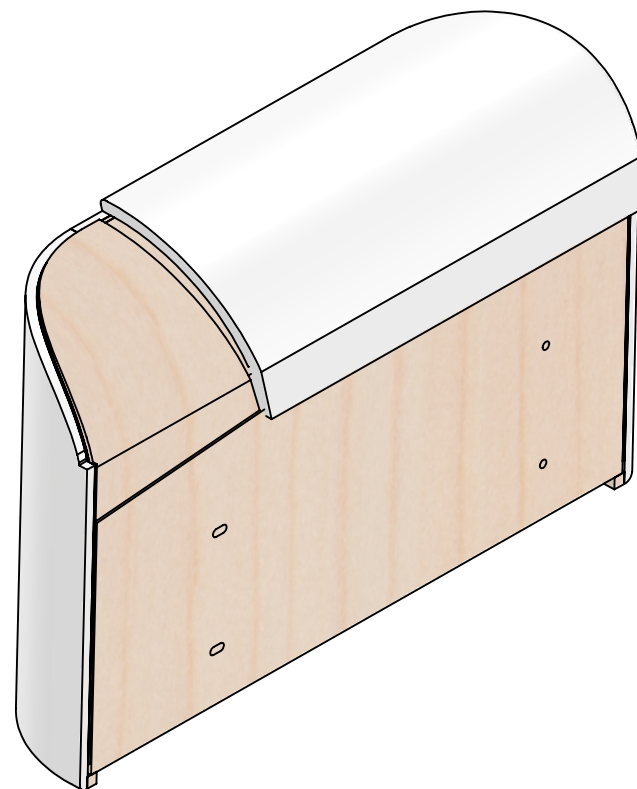
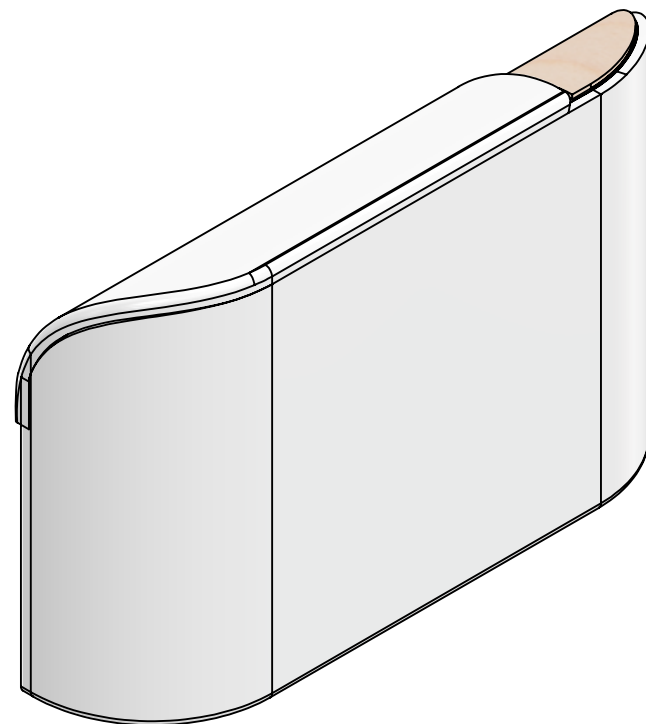
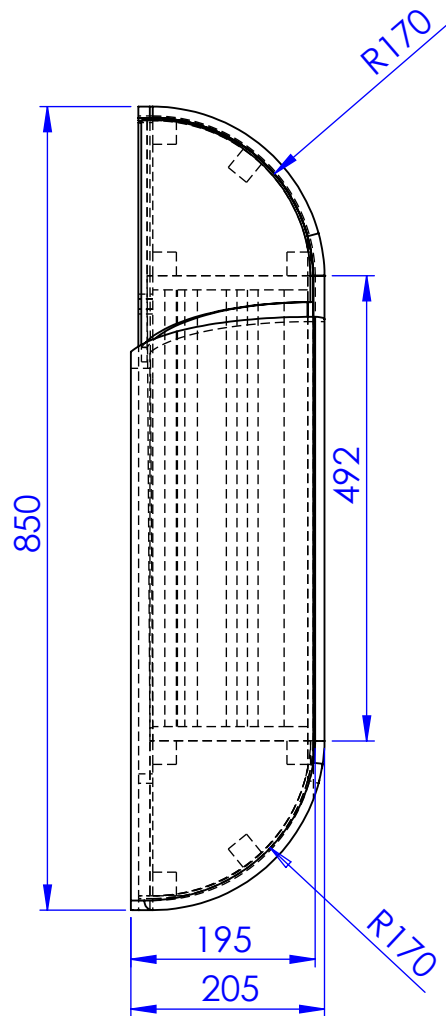
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PCM6312-13
SHEET NUMBER
13 OF 24

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ISOMETRIC FRONT AND BACK VIEWS



NOTES
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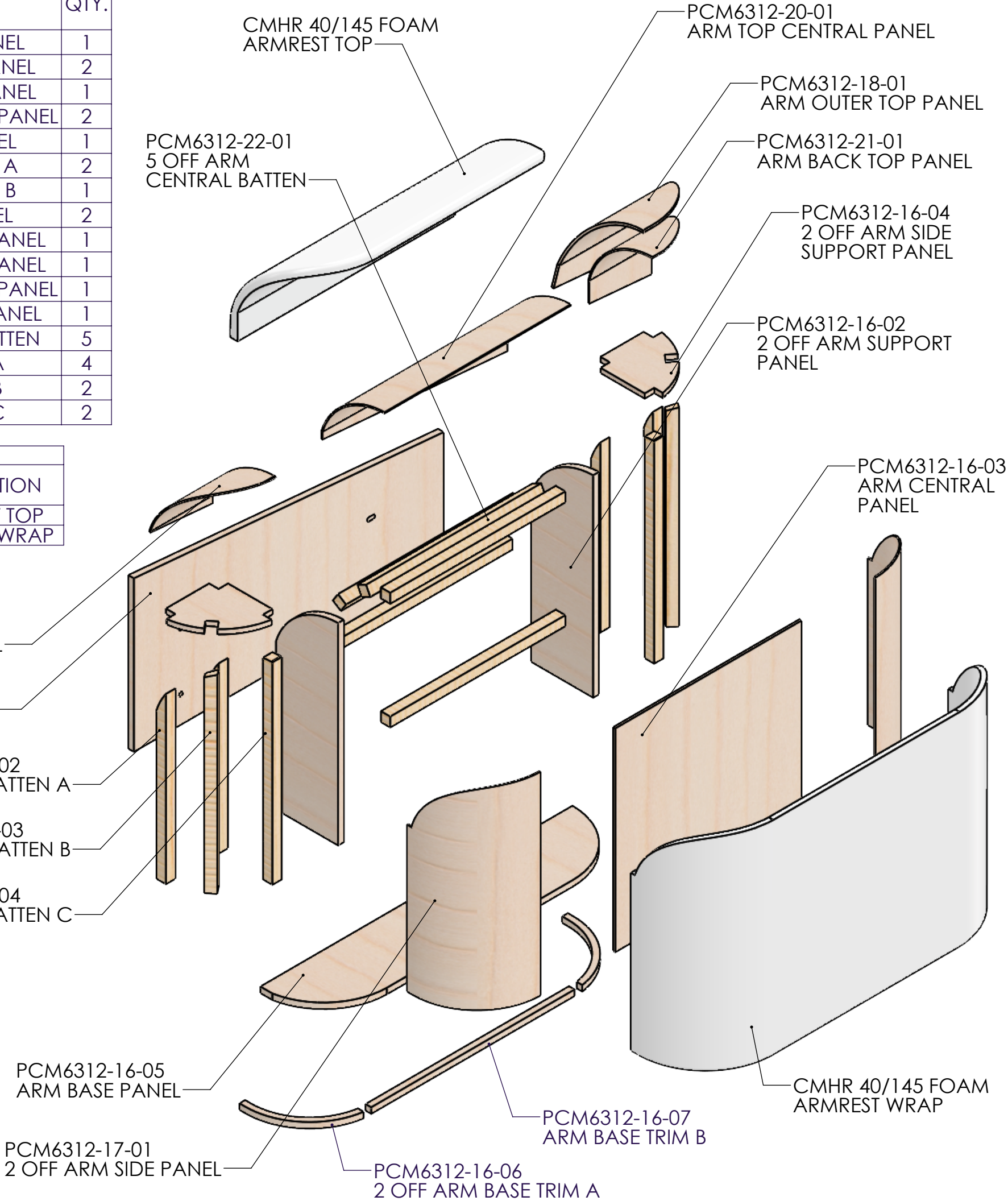
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PCM6312-14
SHEET NUMBER
14 OF 24

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ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	PCM6312-16-01	ARM FIXING PANEL	1
2	PCM6312-16-02	ARM SUPPORT PANEL	2
3	PCM6312-16-03	ARM CENTRAL PANEL	1
4	PCM6312-16-04	ARM SIDE SUPPORT PANEL	2
5	PCM6312-16-05	ARM BASE PANEL	1
6	PCM6312-16-06	ARM BASE TRIM A	2
7	PCM6312-16-07	ARM BASE TRIM B	1
8	PCM6312-17-01	ARM SIDE PANEL	2
9	PCM6312-18-01	ARM OUTER TOP PANEL	1
10	PCM6312-19-01	ARM FRONT TOP PANEL	1
11	PCM6312-20-01	ARM TOP CENTRAL PANEL	1
12	PCM6312-21-01	ARM BACK TOP PANEL	1
13	PCM6312-22-01	ARM CENTRAL BATTEN	5
14	PCM6312-22-02	ARM BATTEN A	4
15	PCM6312-22-03	ARM BATTEN B	2
16	PCM6312-22-04	ARM BATTEN C	2

FOAM BOM			
ITEM NO.	FOAM	THK	DESCRIPTION
1	CMHR 40/145 FOAM	20	ARMREST TOP
2	CMHR 40/145 FOAM	12	ARMREST WRAP

R ARM SUBASSEMBLY EXPLODED VIEW



NOTES
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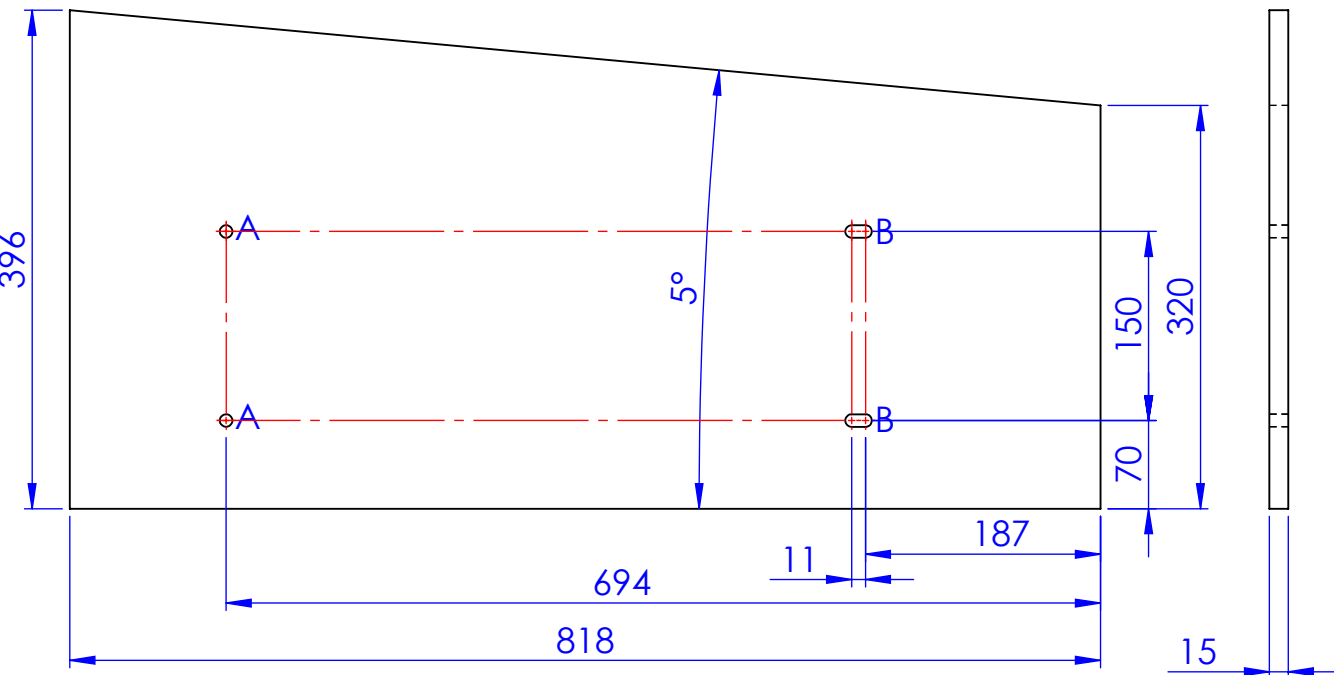
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17/04/2024
DRAWING NUMBER
PCM6312-15
SHEET NUMBER
15 OF 24

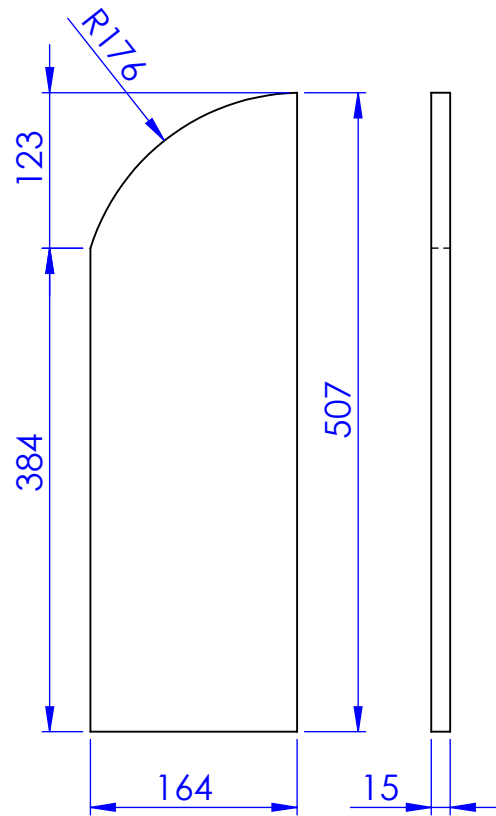
Pineapple

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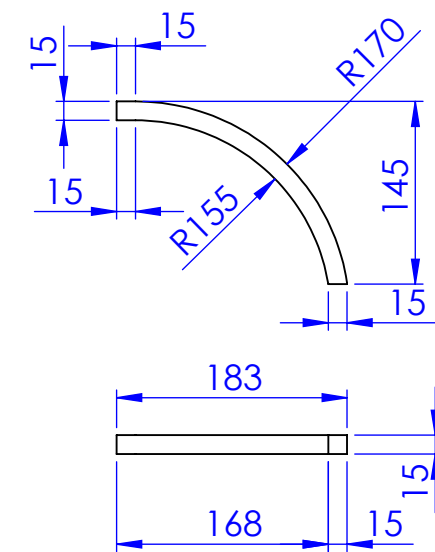
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ARM FIXING PANEL 15MM



PCM6312-16-02
2 OFF ARM SUPPORT PANEL 15MM



PCM6312-16-06
2 OFF ARM BASE TRIM A



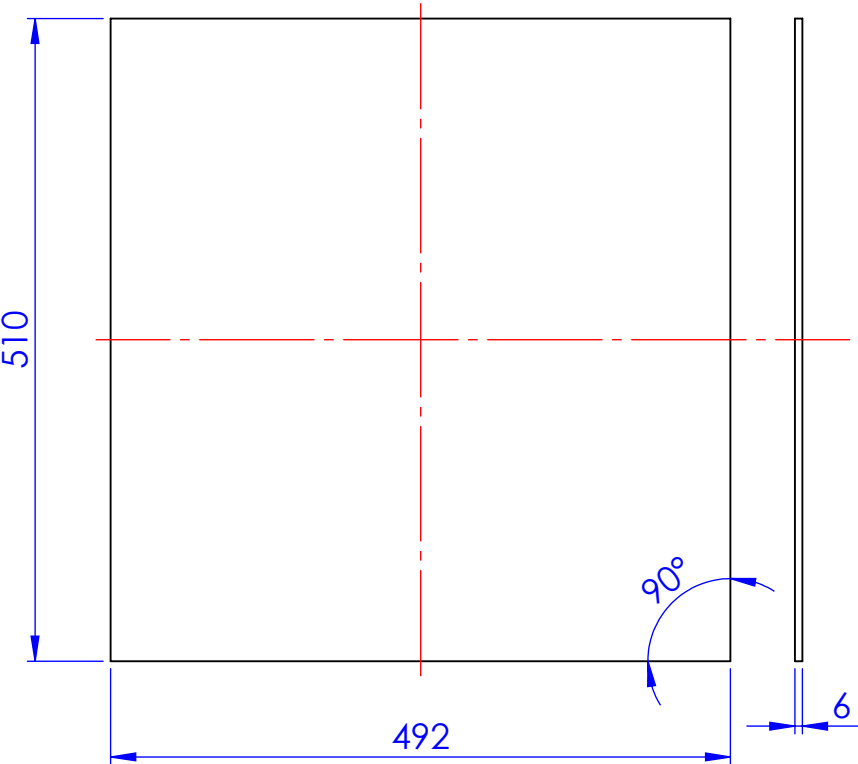
NOTES
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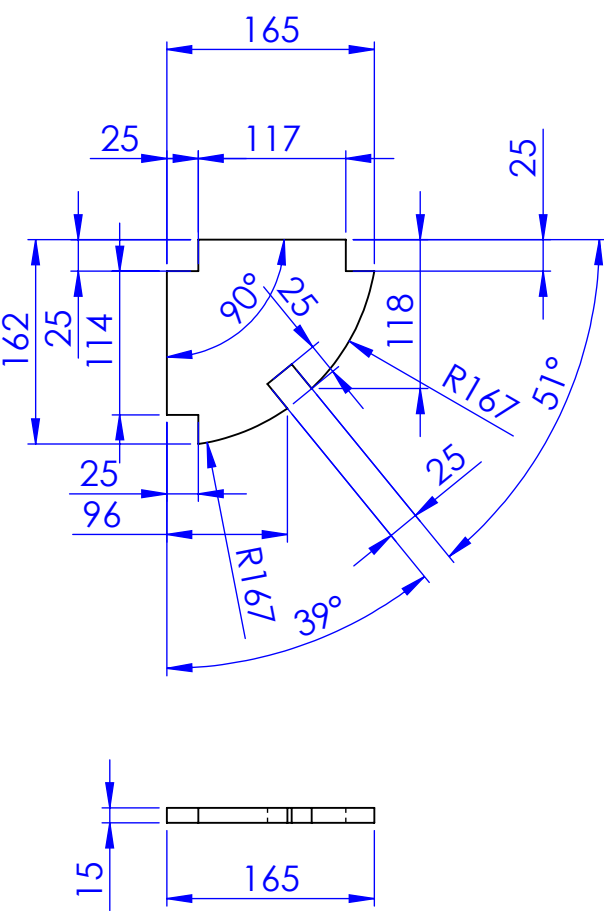
REVISION

PCM6312-16-03
ARM CENTRAL PANEL 6MM
SYMMETRICAL ABOUT CENTERLINE

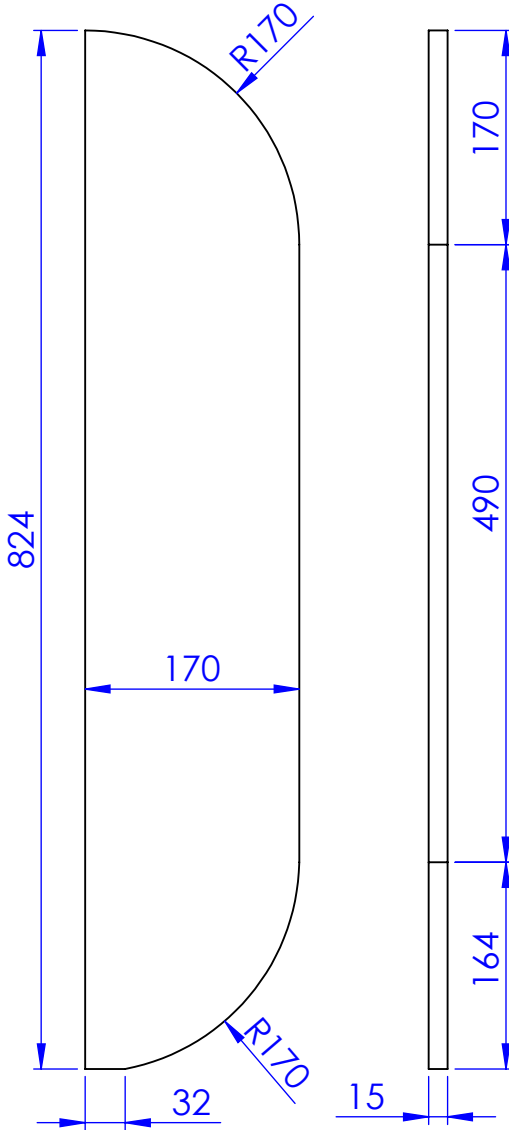


**R ARM SUBASSEMBLY
PANELS**
MATERIAL: PLYWOOD UNFINISHED
HOLE DETAILS: A = $\varnothing 10$ THRU
B = ROUND SLOT H10 X W21

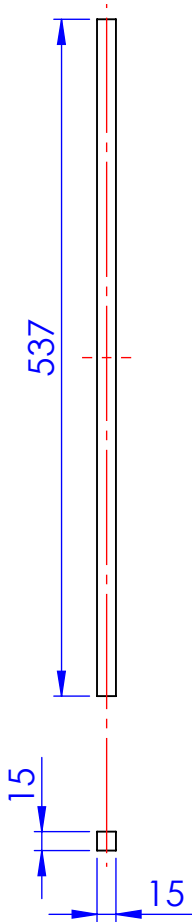
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2 OFF ARM SIDE SUPPORT
PANELS 15MM



PCM6312-16-05
ARM BASE PANEL 15MM



PCM6312-16-07
ARM BASE TRIM B
SYMMETRICAL ABOUT
CENTRELINES



A First Issue Date: 17/04/2024 By:MAG

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PROJECT
MAGNA 2.0

DESCRIPTION
PLUS ARMCHAIR

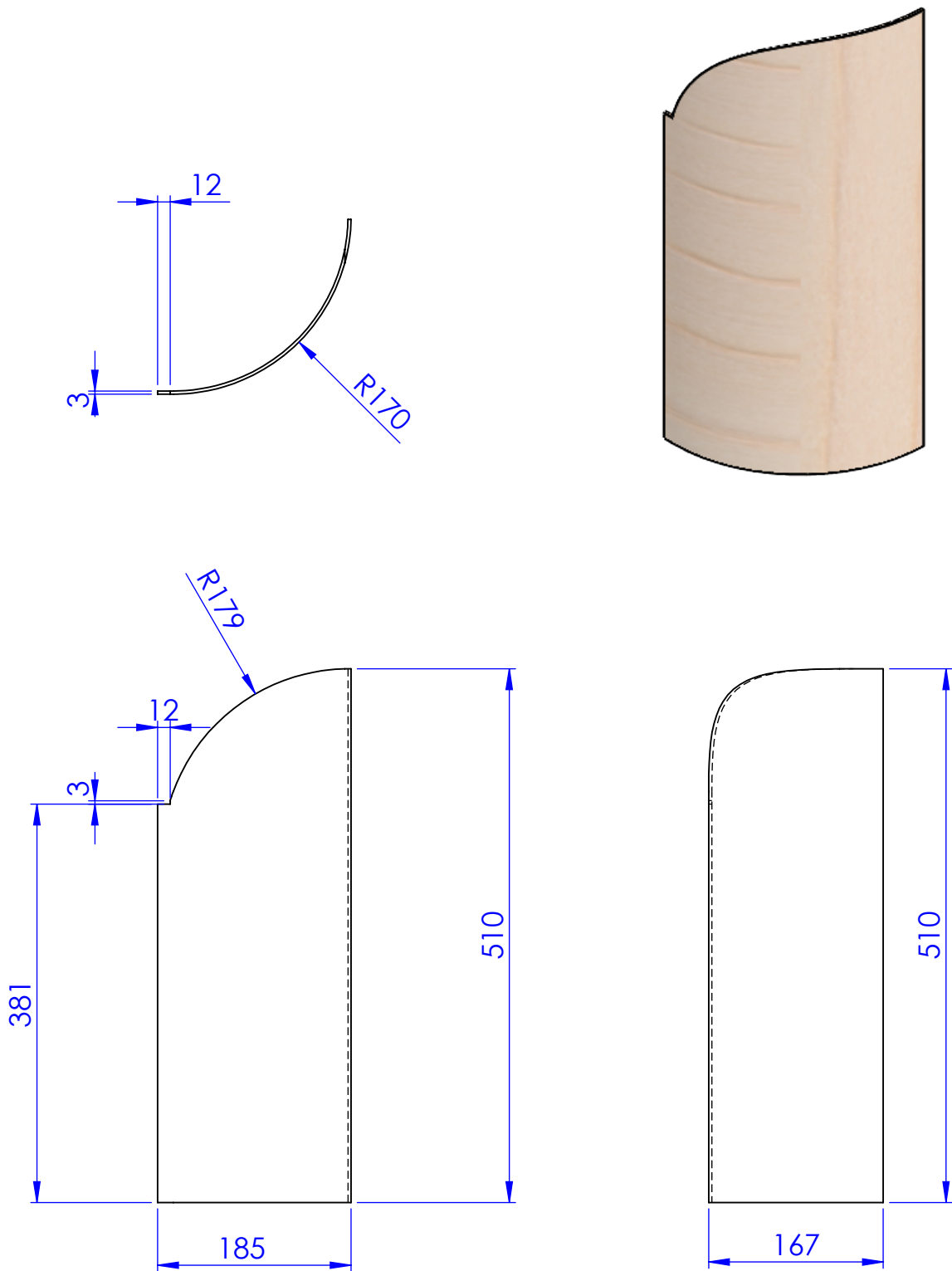
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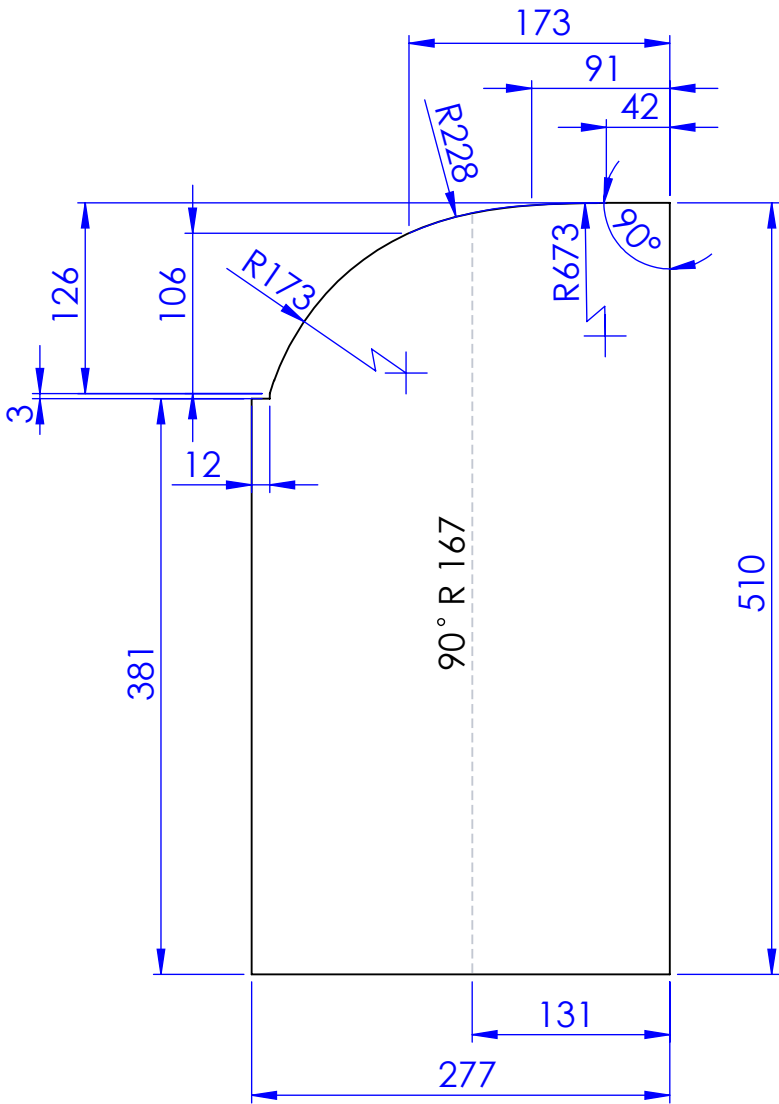
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PCM6312-16
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FLAT PATTERN VIEW



NOTES
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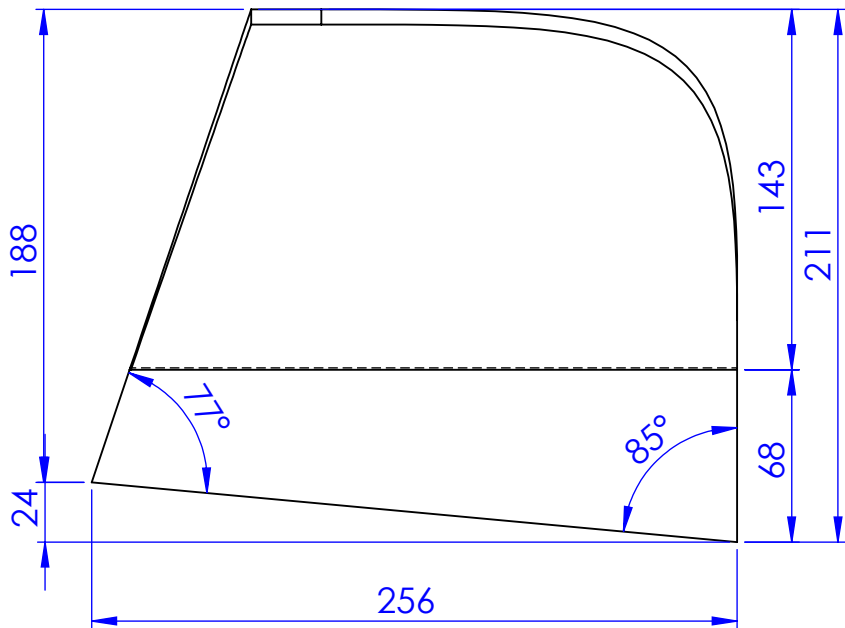
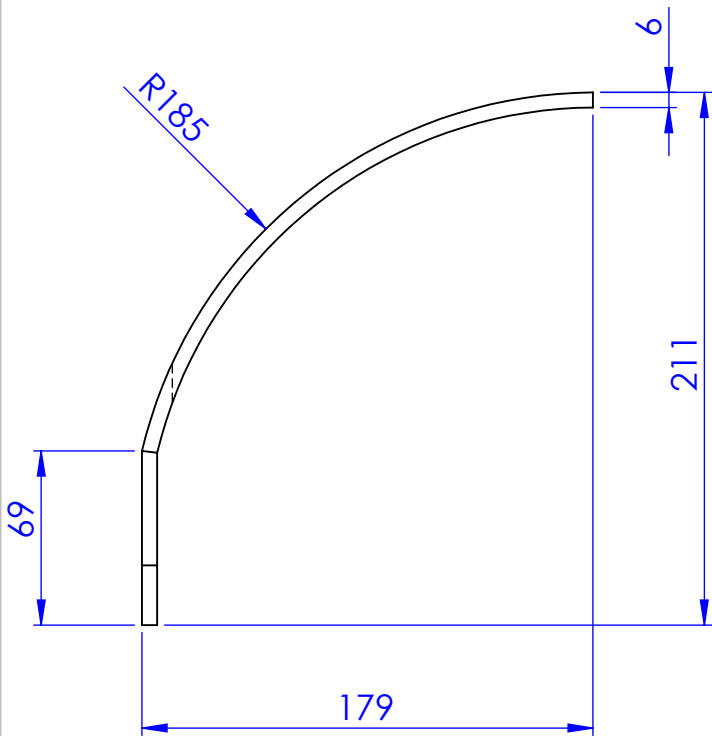
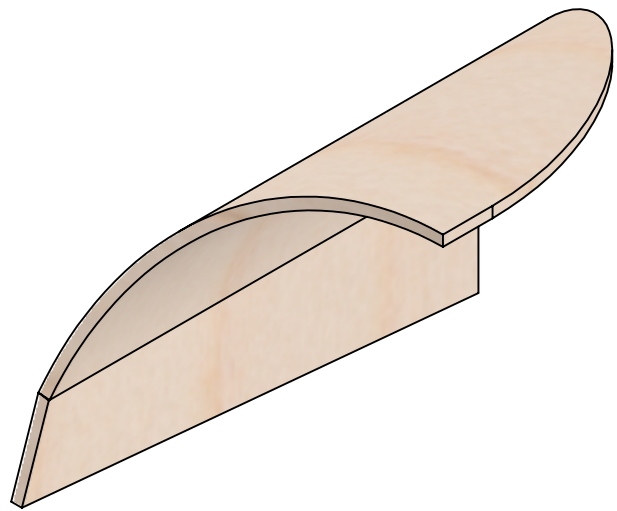
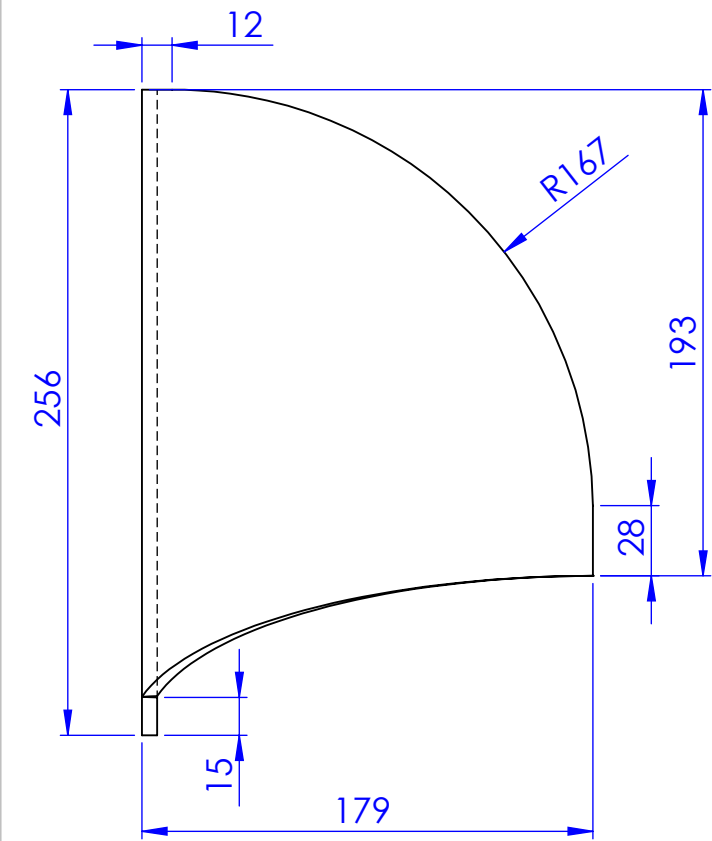
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DRAWING NUMBER
PCM6312-17
SHEET NUMBER
17 OF 24

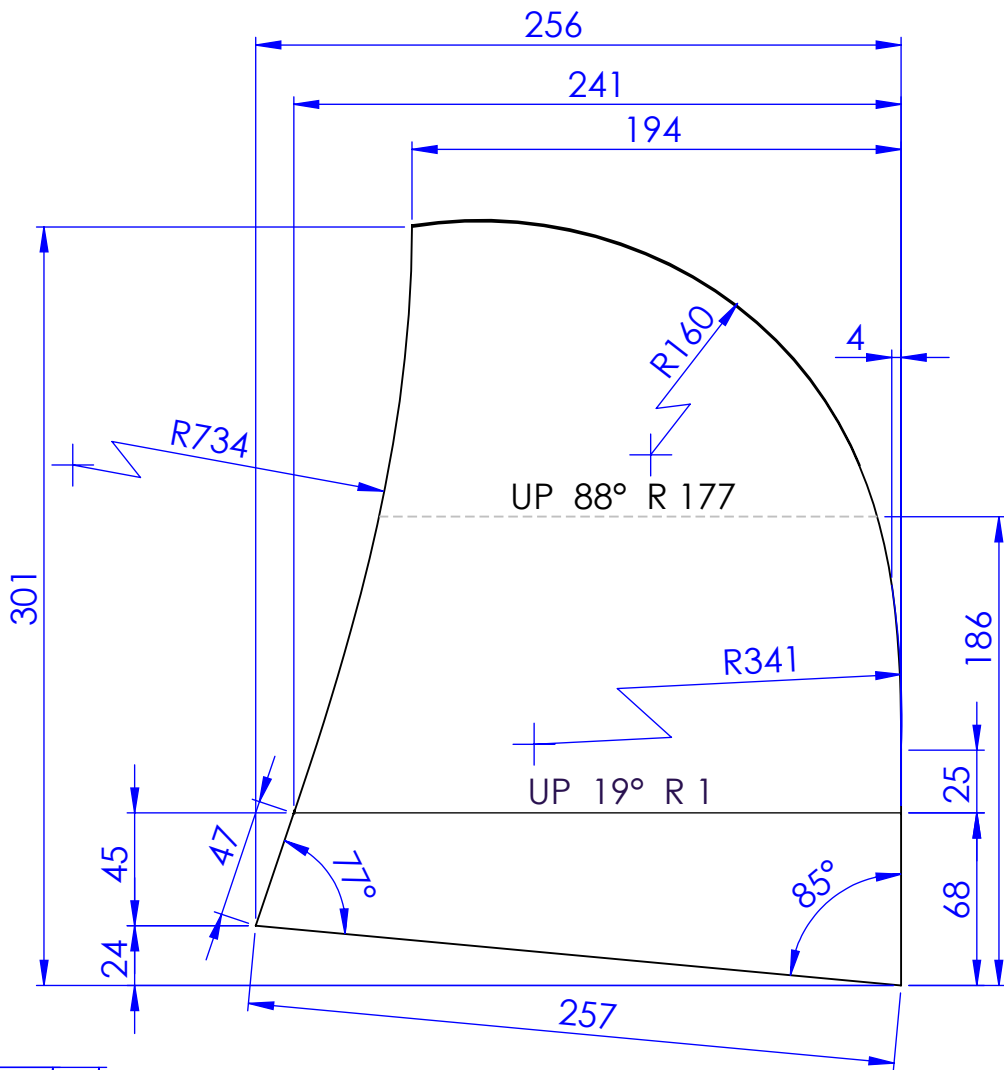
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PCM6312-18-01
ARM OUTER TOP PANEL 6MM
NOTE: MADE USING 2 x 3MM BENT PLYWOOD LAYERS



FLAT PATTERN VIEW



NOTES
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PLUS ARMCHAIR

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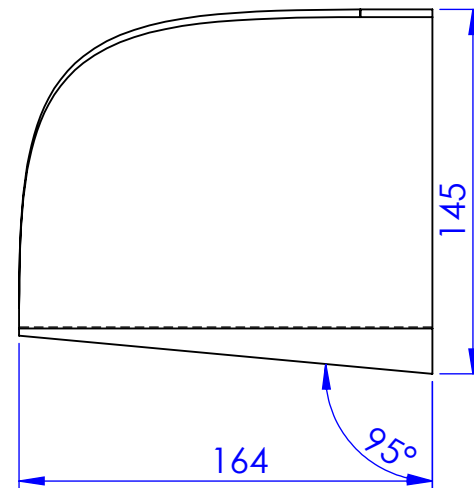
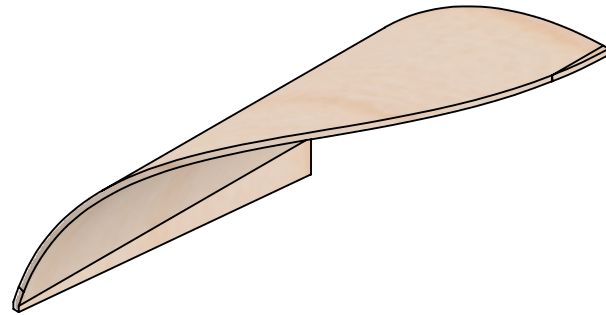
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PCM6312-18
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18 OF 24

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R ARM SUBASSEMBLY
BENT PANELS CONT.
MATERIAL: PLYWOOD UNFINISHED



Technical drawing of a mechanical part with dimensions and annotations:

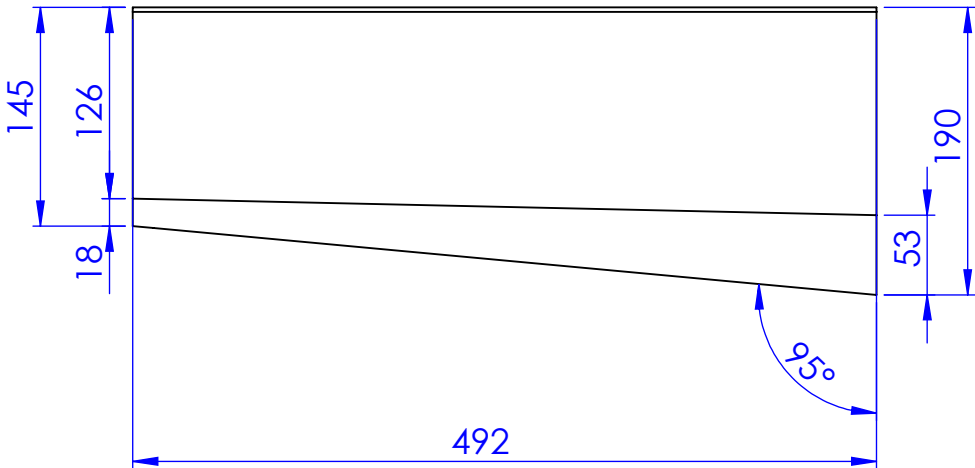
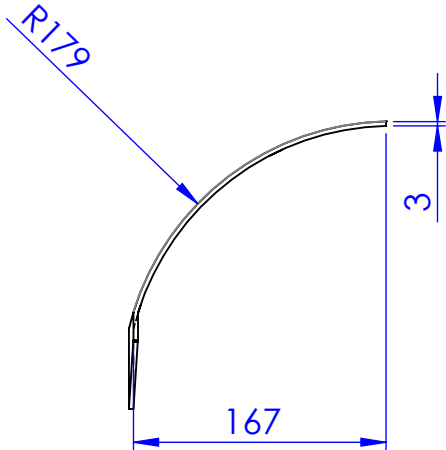
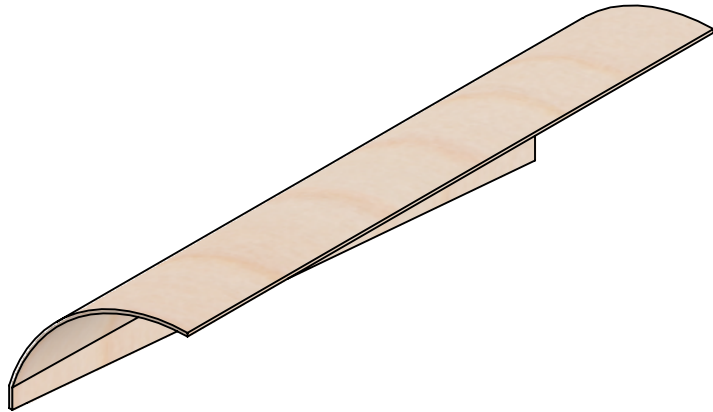
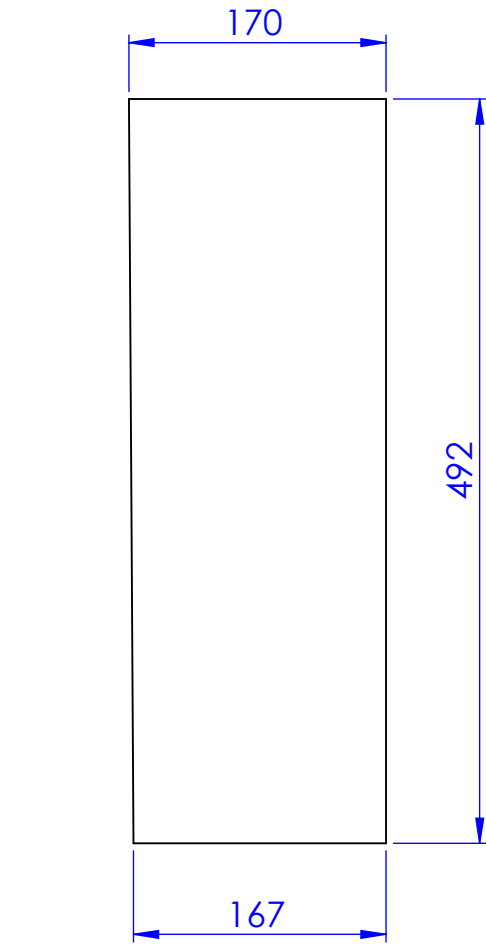
- Overall width: 164
- Overall height: 243
- Top horizontal dimension: 156
- Top-left corner radius: R160
- Top-right corner radius: R564
- Top-right corner angle: 85°
- Top-right corner radius: R174
- Top-right corner angle: 19°
- Top-right corner radius: R1
- Top-right corner angle: 5°
- Top-right corner radius: R165
- Top-right corner angle: 18°
- Top-right corner radius: R125
- Top-right corner angle: 17°
- Top-right corner radius: R15
- Top-right corner angle: 8

LOCATION KEY

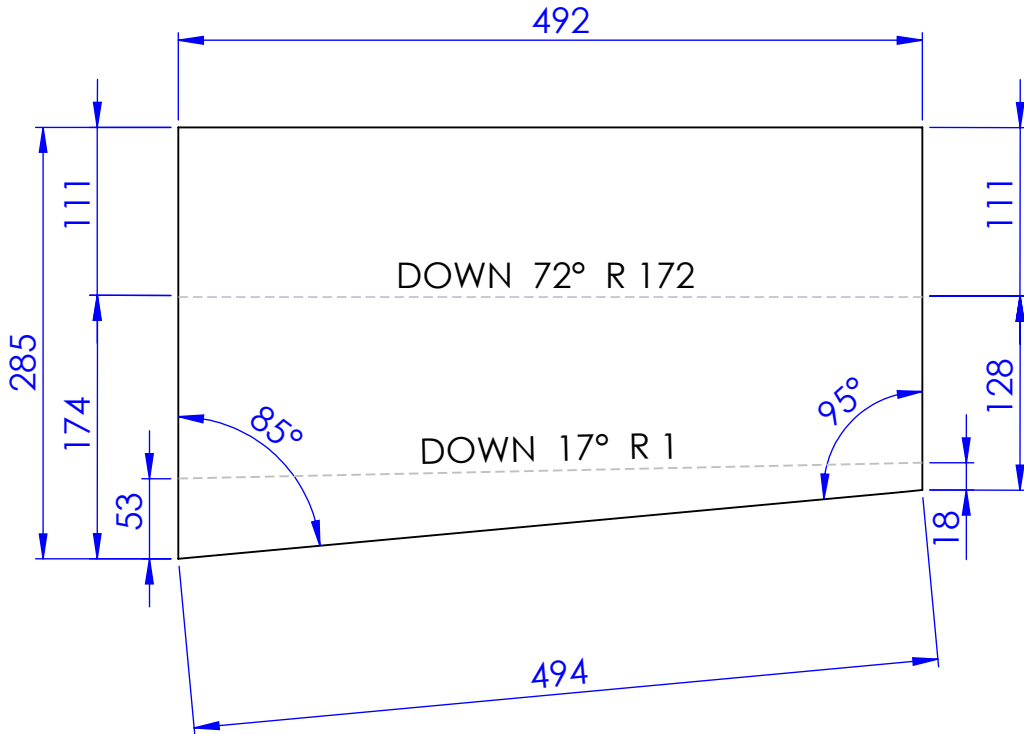
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PCM6312-19
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19 OF 24

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FLAT PATTERN VIEW



NOTES
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DESCRIPTION
PLUS ARMCHAIR

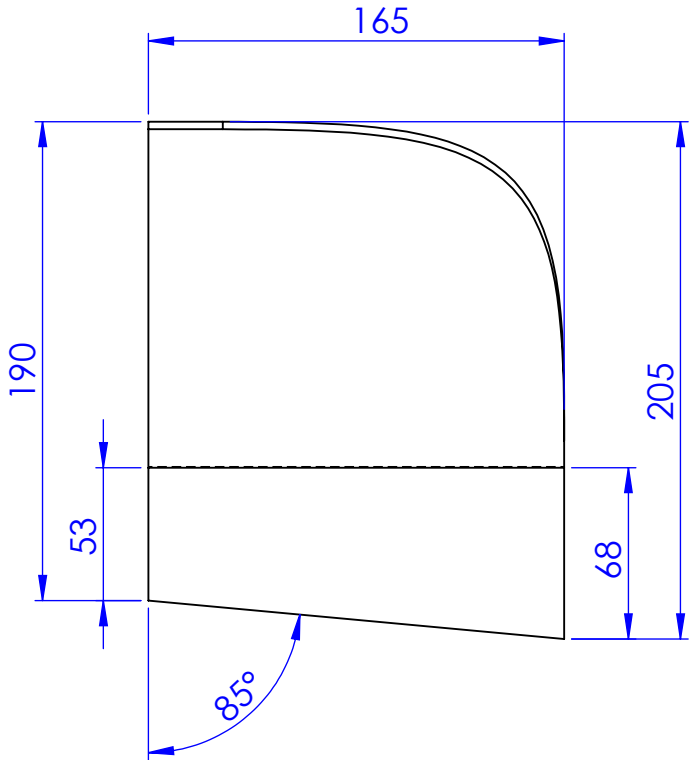
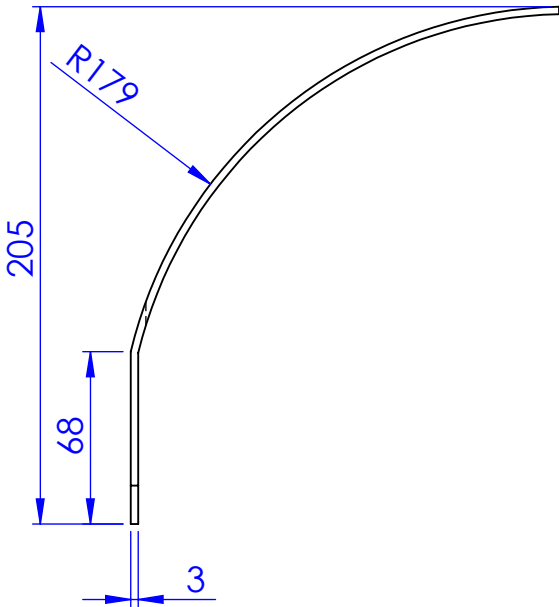
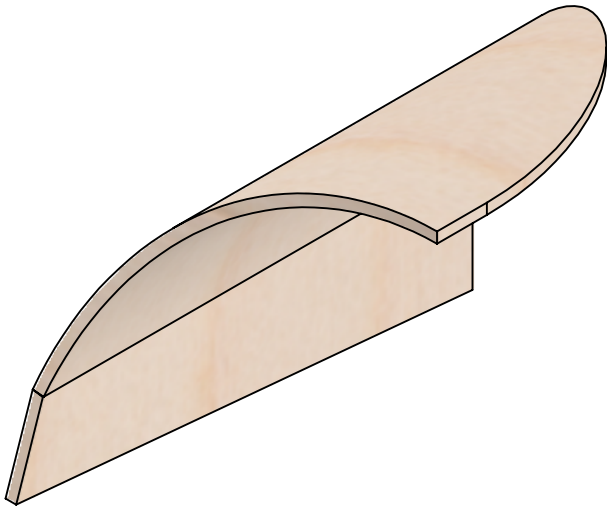
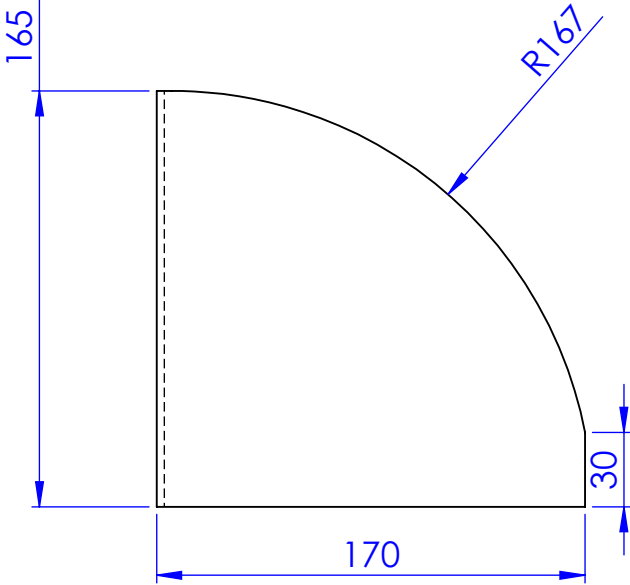
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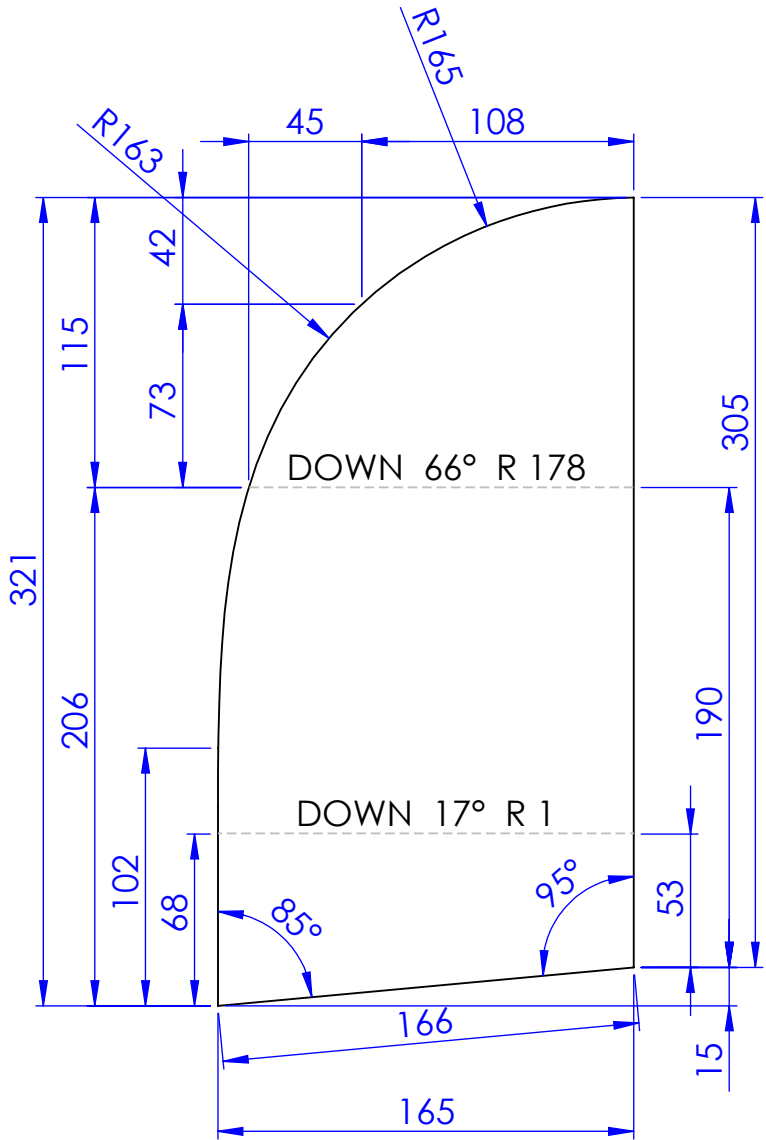
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PCM6312-20
SHEET NUMBER
20 OF 24

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FLAT PATTERN VIEW



NOTES
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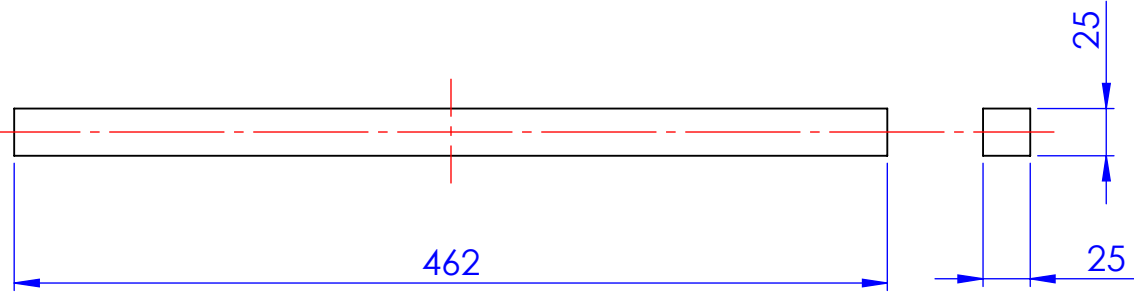
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PCM6312-21
SHEET NUMBER
21 OF 24

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PCM6312-22-01
5 OFF ARM CENTRAL BATTEN
SYMMETRICAL ABOUT CENTERLINE

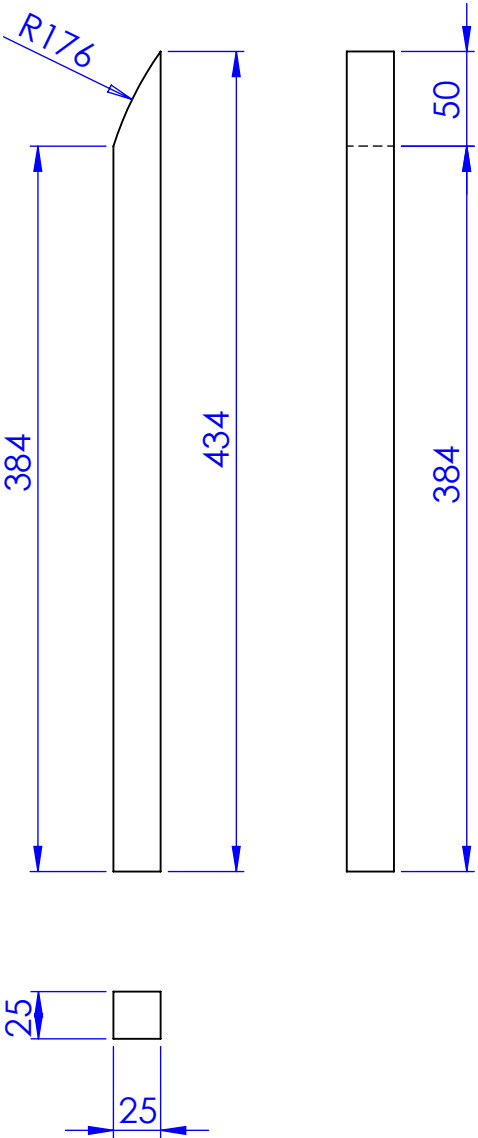


NOTES
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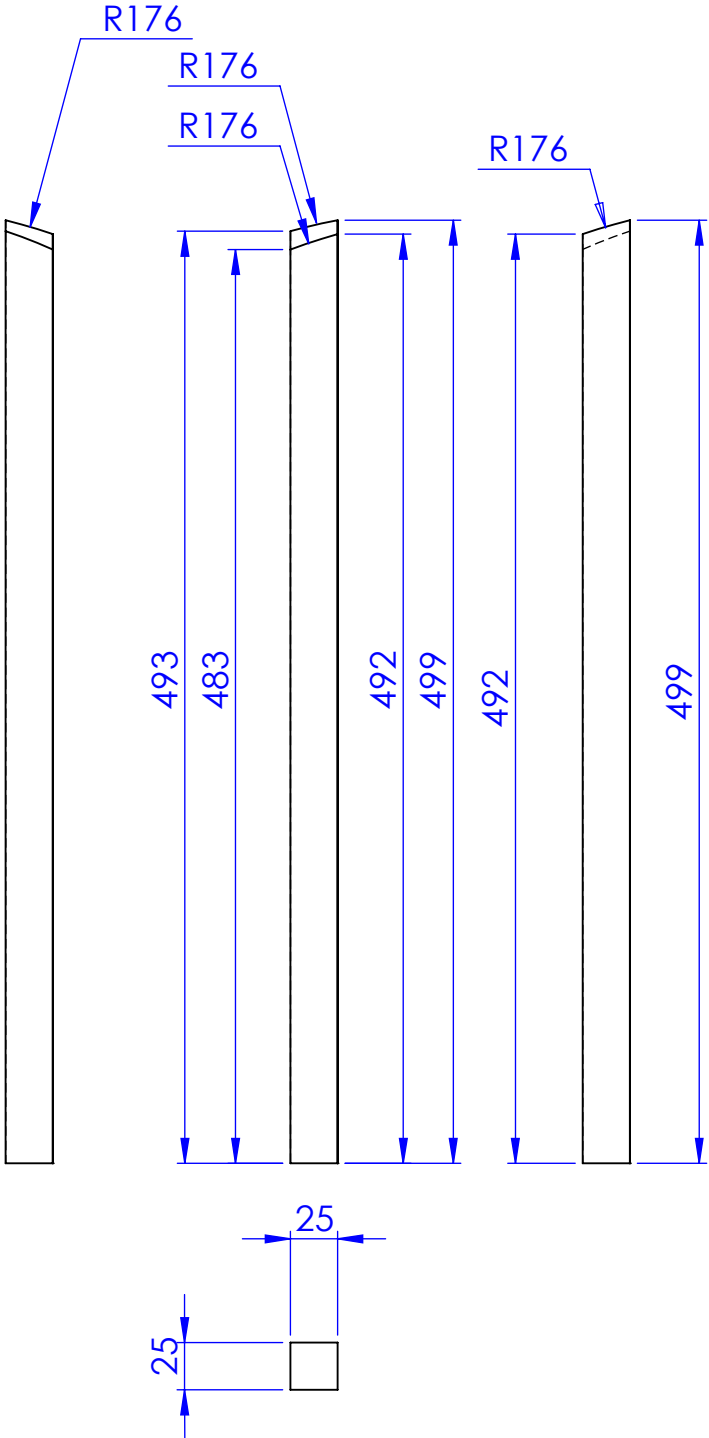
LOCATION KEY

PCM6312-22-02
4 OFF ARM BATTEN A

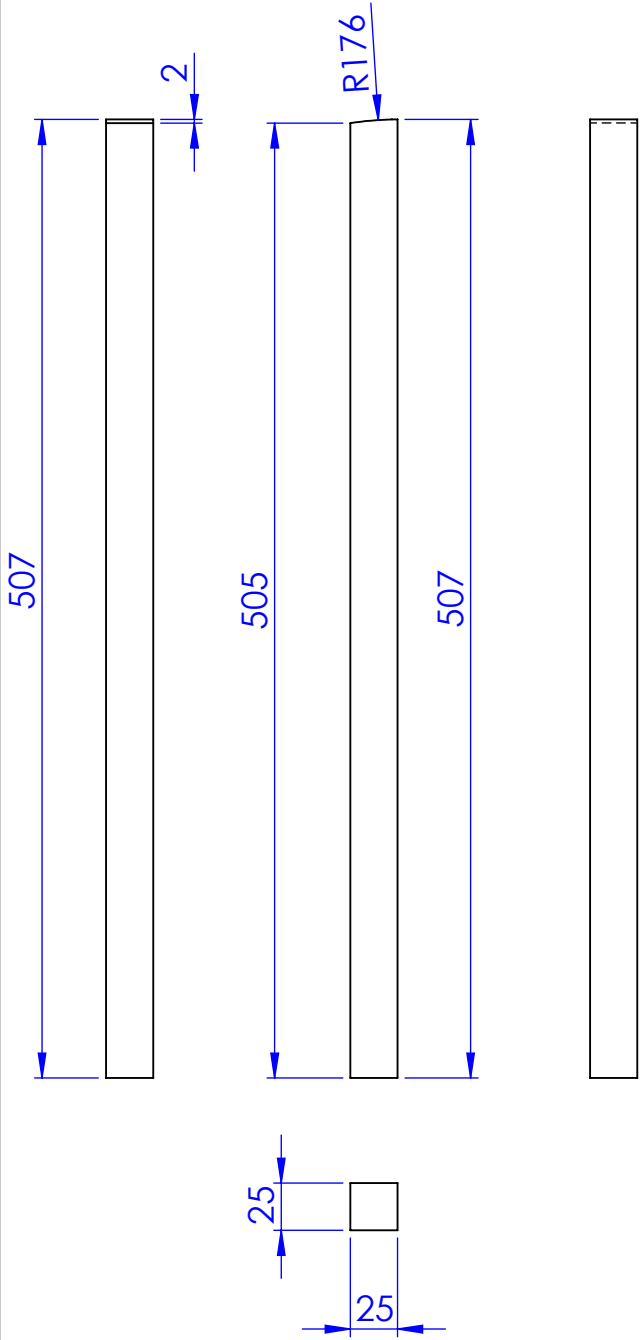


**R ARM SUBASSEMBLY
BATTENS**
MATERIAL: PINWOOD UNFINISHED

PCM6312-22-03
2 OFF ARM BATTEN B



PCM6312-22-04
2 OFF ARM BATTEN C



REVISION

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PROJECT
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DESCRIPTION
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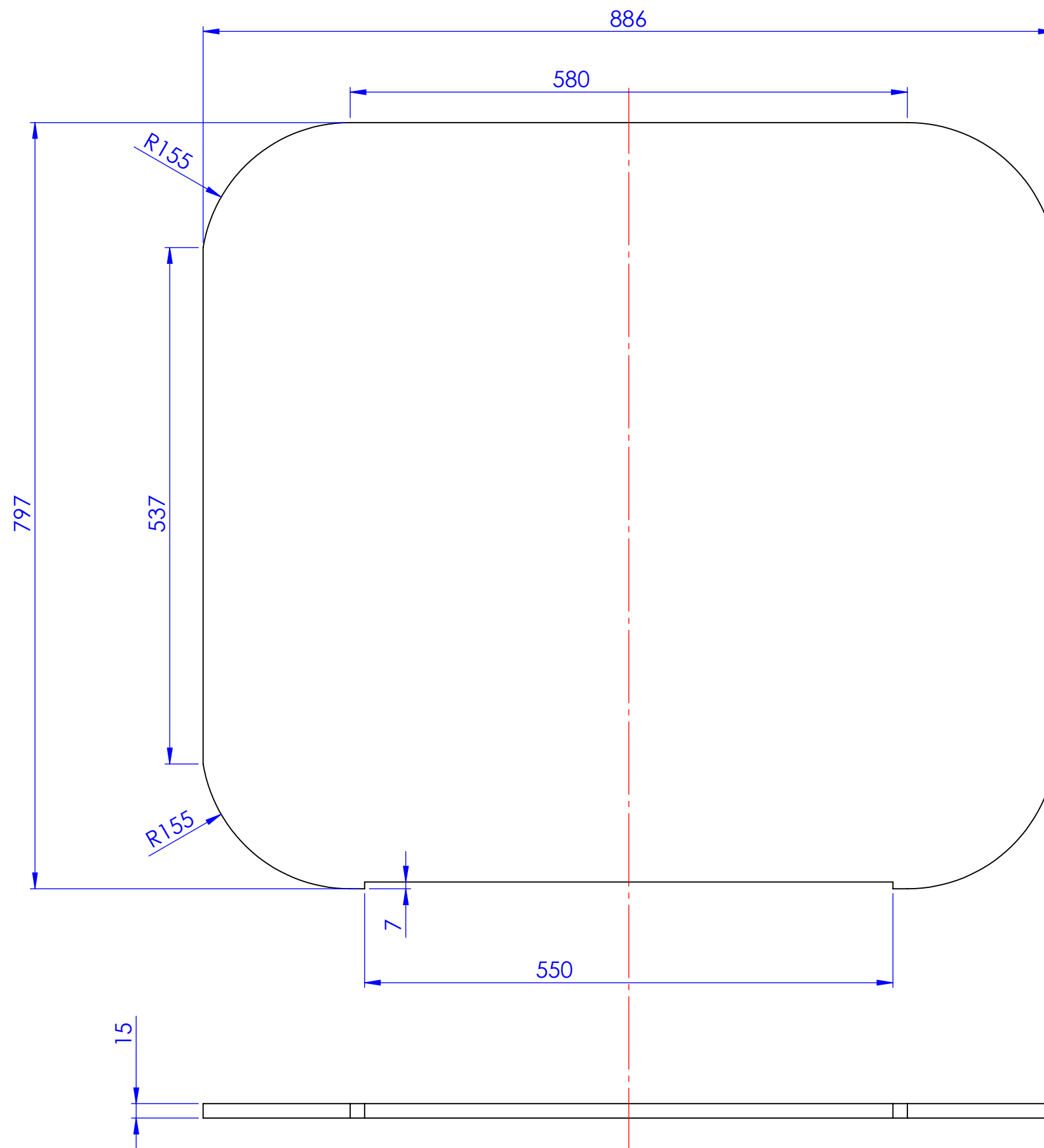
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SHEET NUMBER
22 OF 24

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Fax 0044 (0)1622 237879



PCM6312-23-01 BASE PANEL
MATERIAL: PLYWOOD UNFINISHED
SYMMETRICAL ABOUT CENTERLINE
TO BE UPHOLSTERED IN BLACK FIRE RESISTANT LINING FABRIC

NOTES

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General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm

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DRAWING NUMBER

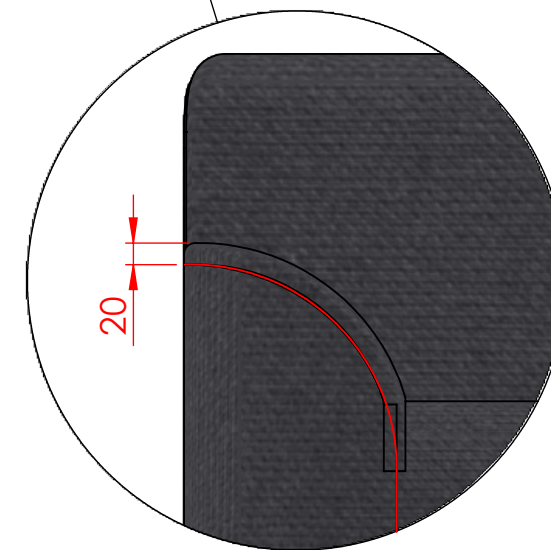
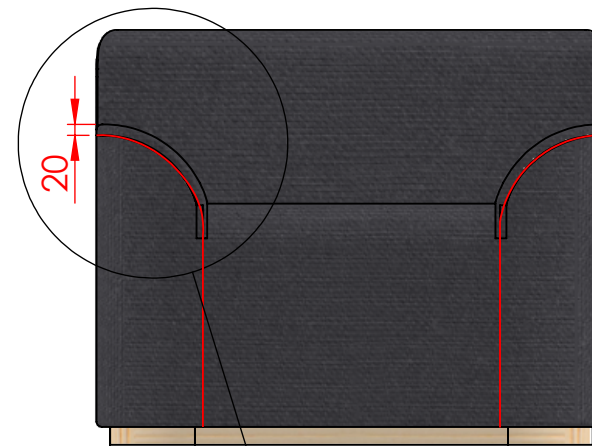
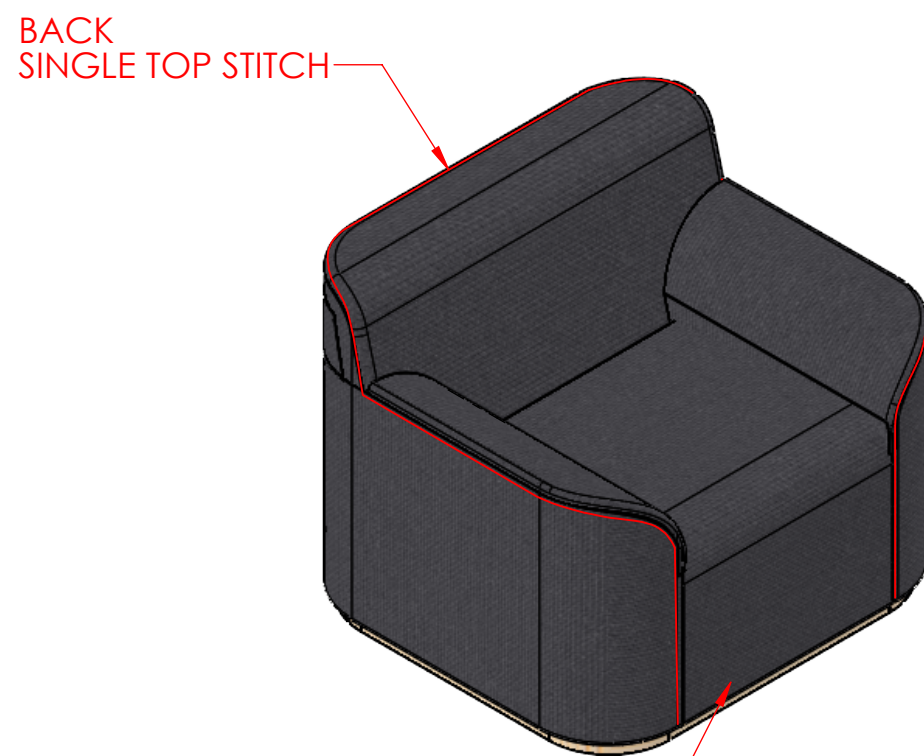
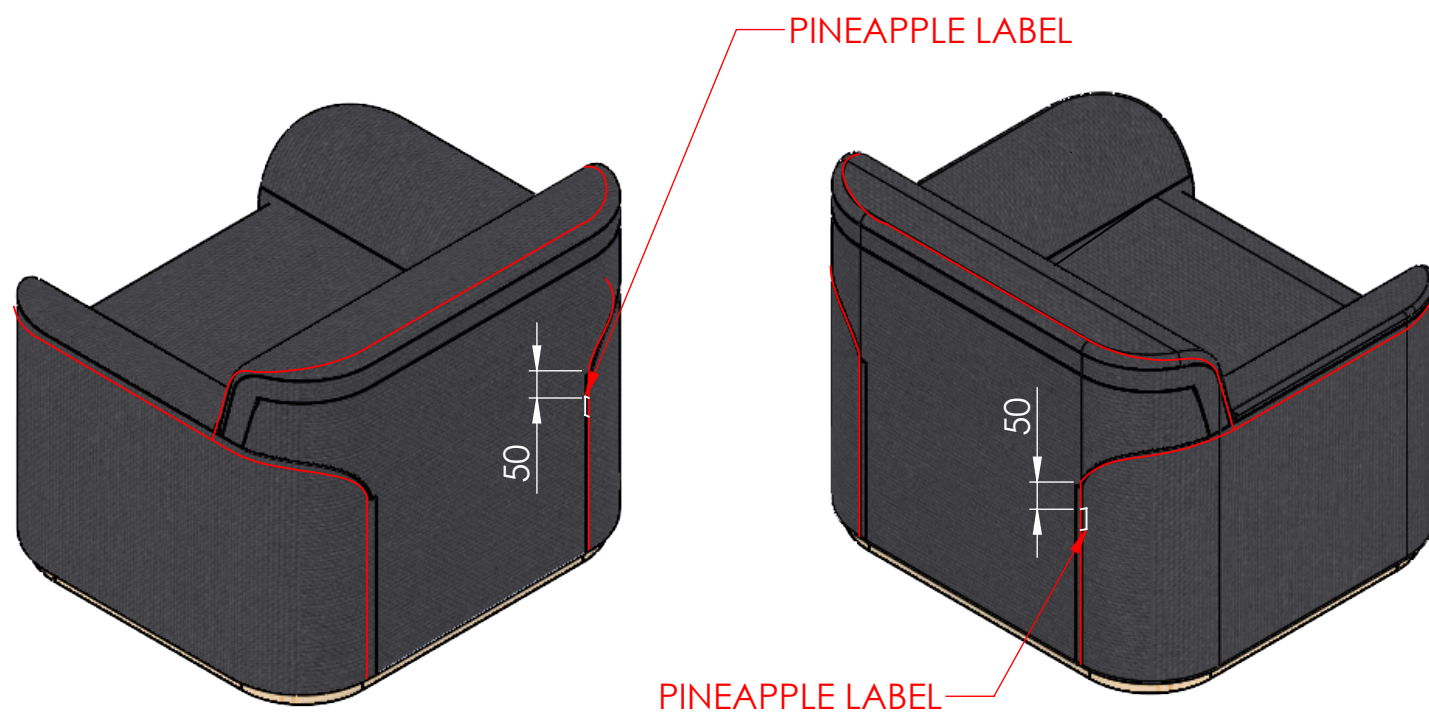
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SHEET NUMBER

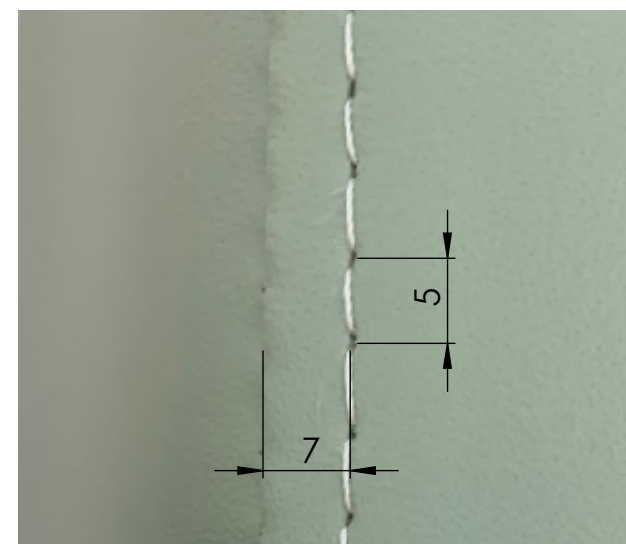
23 OF 24

Pineapple

Westmead, Aylesford, Maidstone, Kent, ME20 6XJ
Telephone 0044 (0)1622 237830
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ARM TOPSTITCH ORIENTATION



REFERENCE IMAGE - TOPSTITCH SIZE AND DISTANCE FROM EDGE

UPHOLSTERY AND SEAMS

TOPSTITCH LENGTH: 5MM
DISTANCE FROM EDGE: 7MM

NOTES

Not to Scale
General tolerance ± 0.5
Dimensions subject to final site check
All measurements in mm

THIS IS THE PROPERTY OF PINEAPPLE CONTRACTS AND MUST ONLY BE USED FOR THE PURPOSE AUTHORISED BY PINEAPPLE CONTRACTS. THIS INFORMATION IS CONFIDENTIAL AND DUPLICATION IS PROHIBITED.

LOCATION KEY

REVISION

A First Issue Date: 17/04/2024 By:MAG

Rev.	Comments	Date	By
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PROJECT
MAGNA 2.0

DESCRIPTION
PLUS ARMCHAIR

ISSUED FOR
MANUFACTURE

DRAWN BY
MARK GLAZZARD

DATE
17/04/2024
DRAWING NUMBER
PCM6312-24
SHEET NUMBER
24 OF 24

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