

REFERENCE IMAGE: 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW

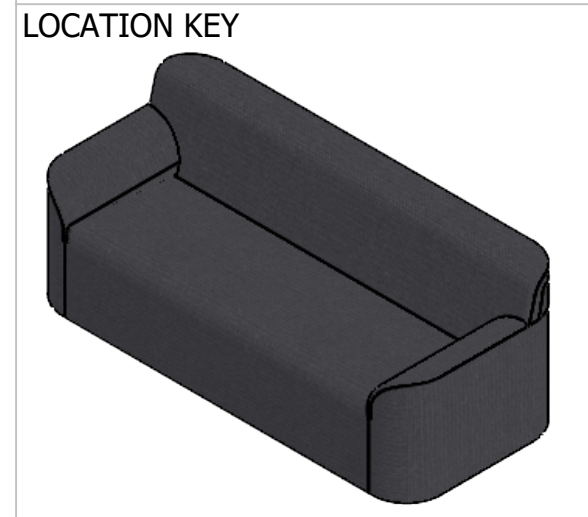
SECTION A-A

**MAGNA 2.0 PLUS 3-SEATER**  
**MATERIAL:** UNFINISHED PLYWOOD AND PINEWOOD FRAME  
SOLID BIRCH WOOD PLINTH  
UPHOLSTERY FABRIC TBC. ON ORDER  
CMHR 40/145 FOAM, CMHR 5LB CHIPFOAM  
**CONSTRUCTION:** FRAME STAPLED AND GLUED  
BOLTS AND T-NUTS FOR SUBFRAMES  
6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREWS  
FOR BASE PANEL AND PLINTH

**NOTES:** PINEAPPLE LABEL TO BE SEWN INTO SEAM AS SHOWN;  
SEE PCM6314-24  
PIECE TO ARRIVE WITH PINEAPPLE FULLY ASSEMBLED  
ALL MEASUREMENTS IN MM

- COMPONENTS REQUIRED:**
- 14 OFF M8x40 HEXAGON BOLT (FOR CONNECTION OF BACK AND ARM SUBASSEMBLIES TO SEAT SUBASSEMBLY)
  - 14 OFF M8x28 FLAT WASHER (FOR CONNECTION OF BACK AND ARM SUBASSEMBLIES TO SEAT SUBASSEMBLY)
  - 14 OFF M8 T-NUT (FOR CONNECTION OF BACK AND ARM SUBASSEMBLIES TO SEAT SUBASSEMBLY)
  - 24 OFF NO.12 50MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW (FOR FIXING PLINTH TO BASE PANEL)
  - 24 OFF NO.8 30MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW (FOR BASE PANEL) (PLINTH TO COVER FIXINGS)

**NOTES**  
Not to Scale  
General tolerance  $\pm 0.5$   
Dimensions subject to final site check  
All measurements in mm  
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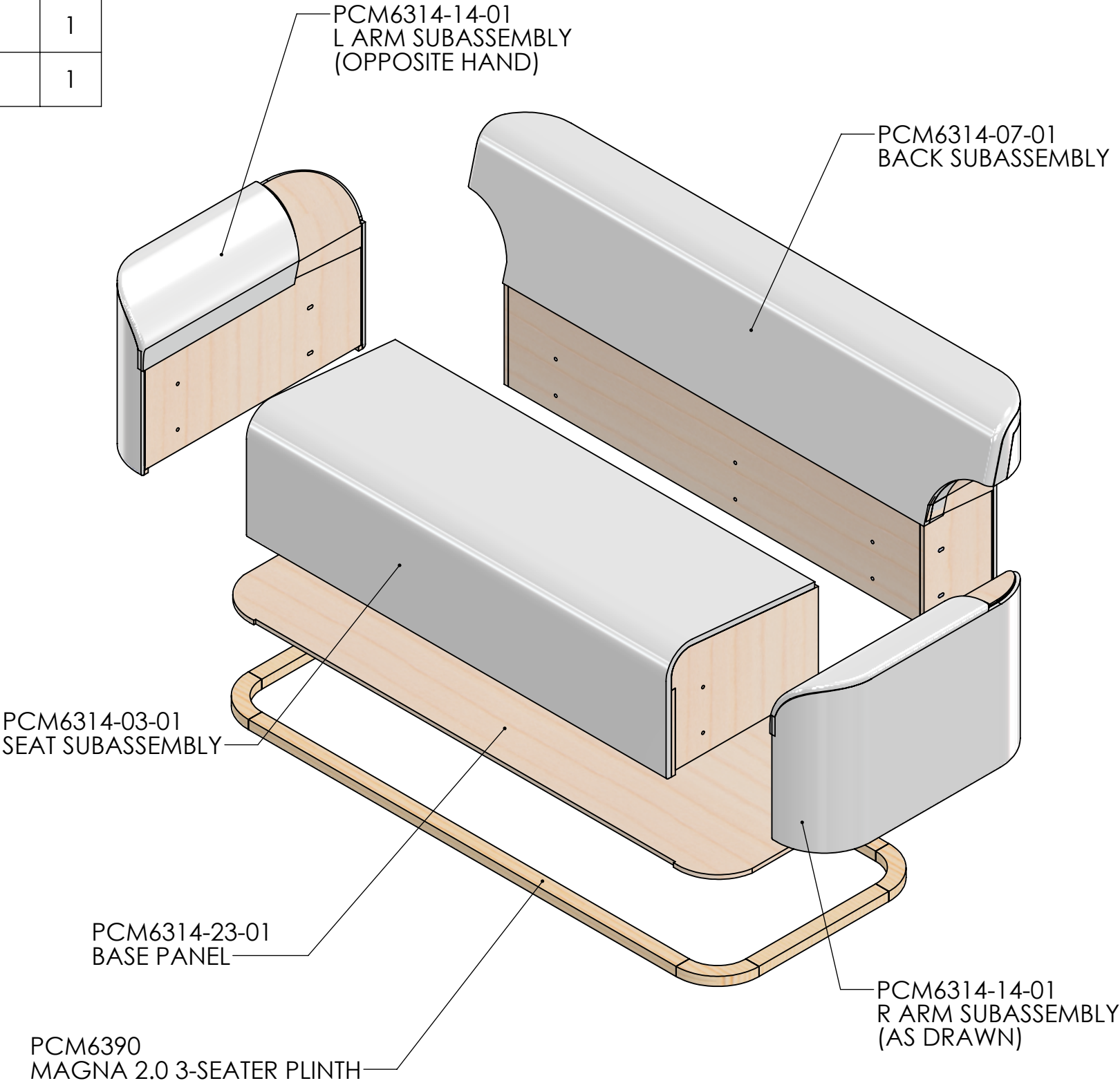
REVISION			
A	First Issue	Date: 17/04/2024	By: MAG
Rev.	COMMENTS	Date	By

PROJECT  
MAGNA 2.0  
DESCRIPTION  
PLUS 3-SEATER  
ISSUED FOR  
MANUFACTURE  
DRAWN BY  
MARK GLAZZARD  
DATE  
17/04/2024  
DRAWING NUMBER  
PCM6314-01  
SHEET NUMBER  
1 OF 24

**Pineapple**  
Westmead, Aylesford, Maidstone, Kent, ME20 6XJ  
Telephone 0044 (0)1622 237830  
Fax 0044 (0)1622 237879

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	PCM6314-03-01	SEAT SUBASSEMBLY	1
2	PCM6314-07-01	BACK SUBASSEMBLY	1
3	PCM6314-14-01	R ARM SUBASSEMBLY (AS DRAWN)	1
4	PCM6314-14-01	L ARM SUBASSEMBLY (OPPOSITE HAND)	1
5	PCM6314-23-01	BASE PANEL	1
5	PCM6390	MAGNA 2.0 3-SEATER PLINTH	1

FITTINGS BOM		
ITEM NO.	DESCRIPTION	QTY
1	M8x40 HEXAGON BOLT	14
2	M8x28 FLAT WASHER	14
3	M8 T-NUT	14
4	NO.12 40MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW	24
5	NO.8 30MM 6 LOBE PIN TX COUNTERSINK ANTI-TAMPER SECURITY SCREW	24



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LOCATION KEY

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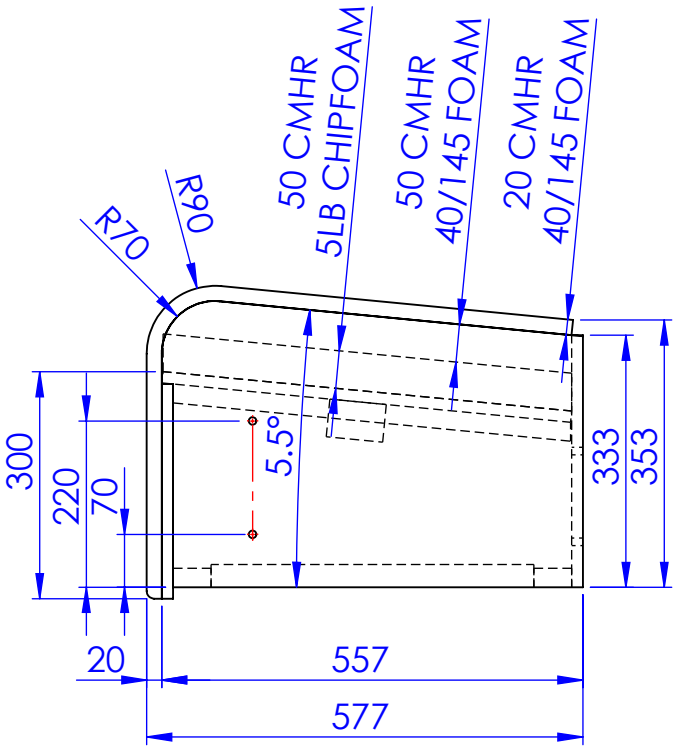
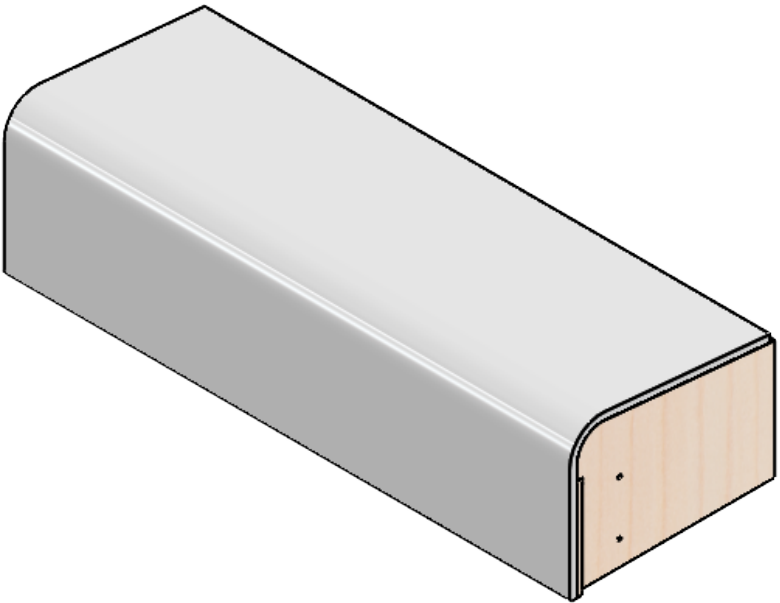
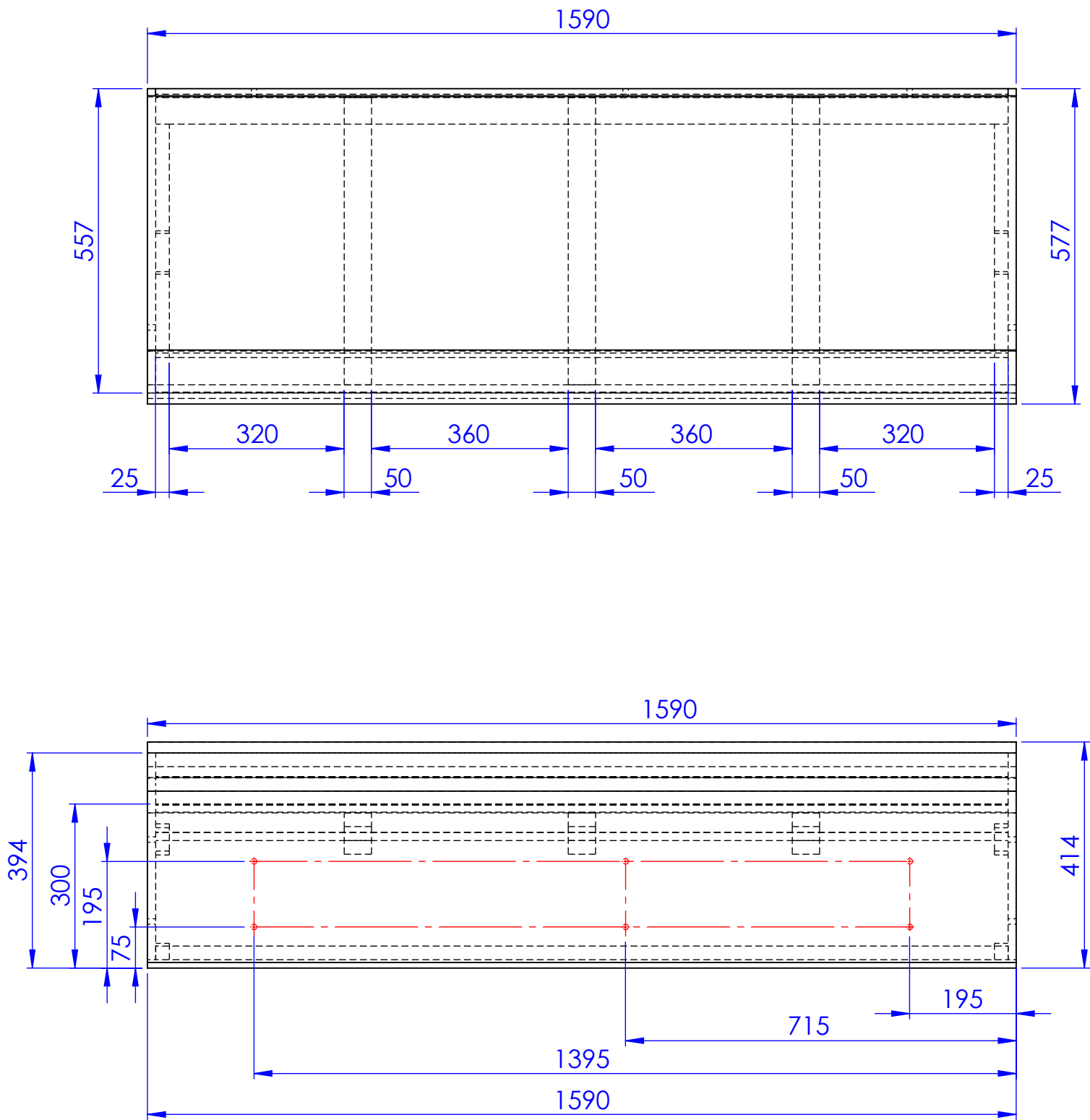
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 PCM6314-02  
 SHEET NUMBER  
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	DRAWING NUMBER PCM6314-03		
	SHEET NUMBER 3 OF 24		

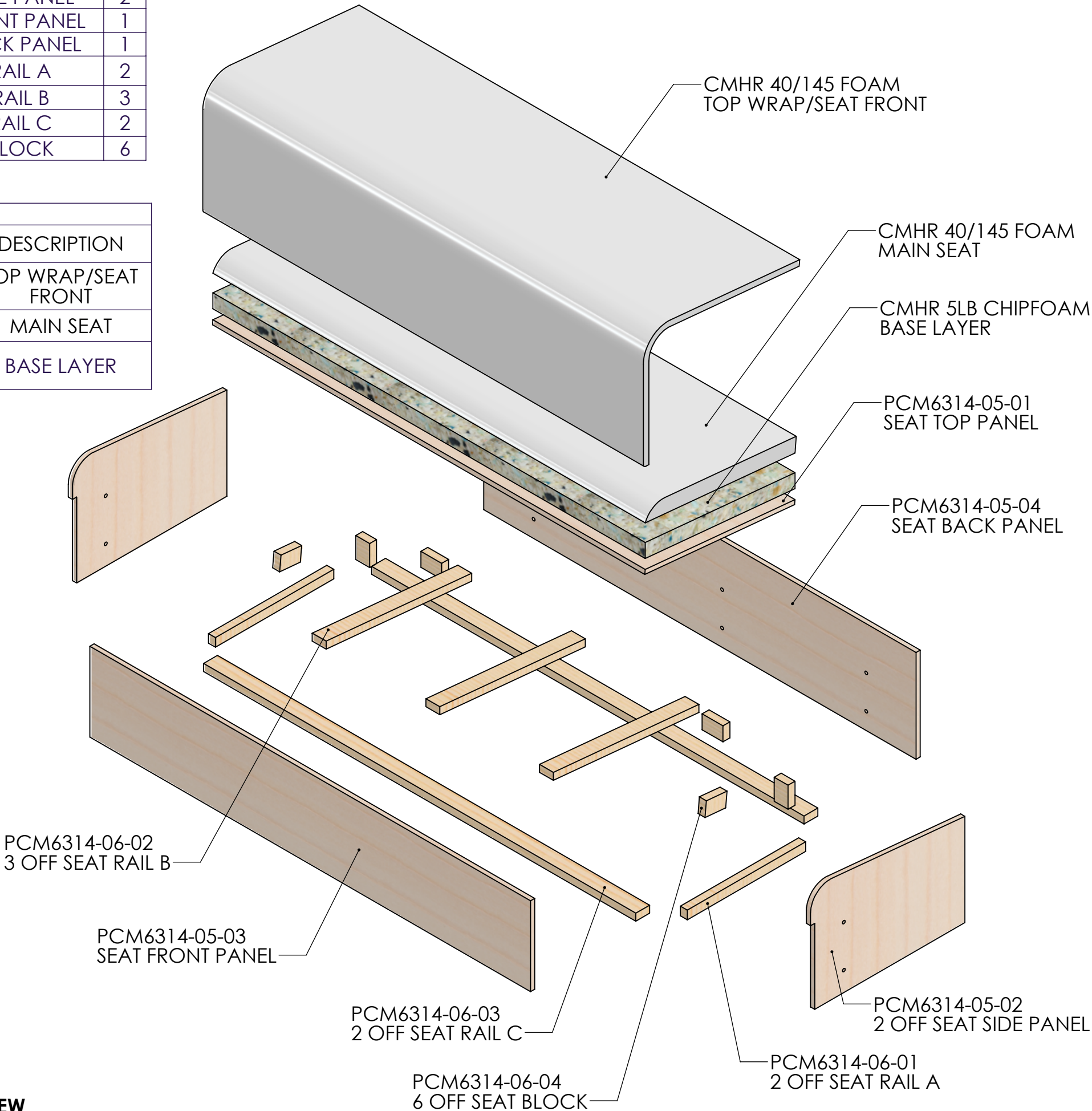
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SEAT CARCASS BOM			
ITEM NO.	PART NO.	DESCRIPTION	QTY
1	PCM6313-05-01	SEAT TOP PANEL	1
2	PCM6313-05-02	SEAT SIDE PANEL	2
3	PCM6313-05-03	SEAT FRONT PANEL	1
4	PCM6313-05-04	SEAT BACK PANEL	1
5	PCM6313-06-01	SEAT RAIL A	2
6	PCM6313-06-02	SEAT RAIL B	3
7	PCM6313-06-03	SEAT RAIL C	2
8	PCM6313-06-04	SEAT BLOCK	6

FOAM BOM			
ITEM NO.	FOAM	THICKNESS	DESCRIPTION
1	CMHR 40/130	20	TOP WRAP/SEAT FRONT
2	CMHR 40/130	50	MAIN SEAT
3	CMHR 5LB CHIPFOAM	50	BASE LAYER



SEAT SUBASSEMBLY EXPLODED VIEW

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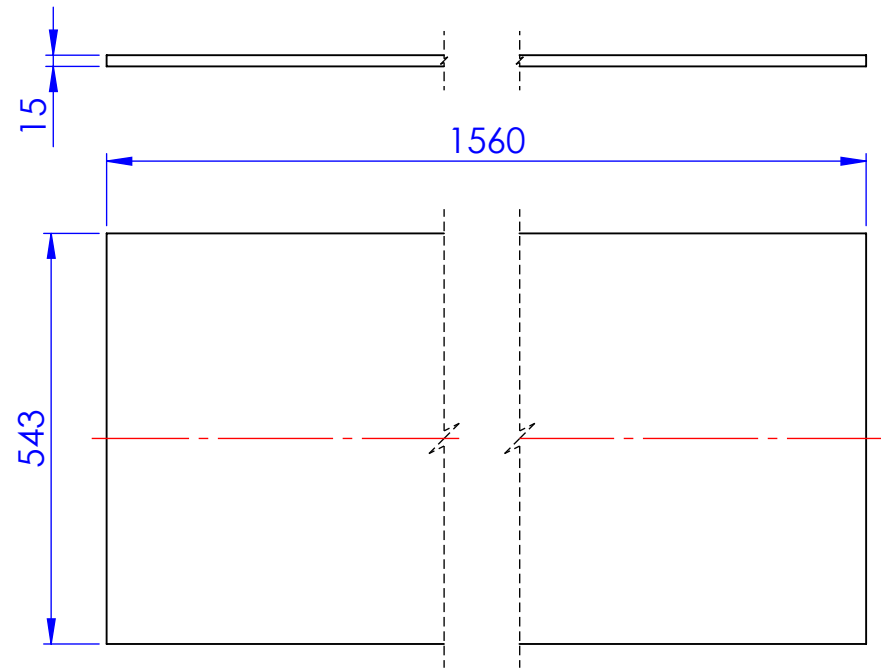
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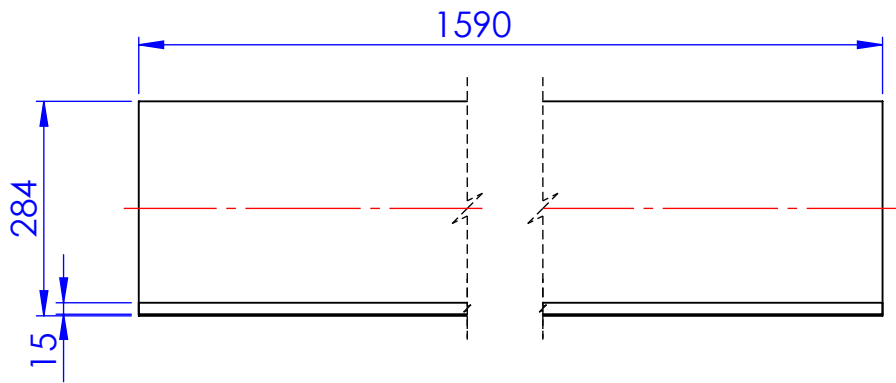
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PCM6314-04

SHEET NUMBER  
4 OF 24

PCM6314-05-01  
SEAT TOP PANEL 15MM  
SYMMETRICAL ABOUT CENTRELINE



PCM6314-05-03  
SEAT FRONT PANEL 15MM  
SYMMETRICAL ABOUT CENTRELINE

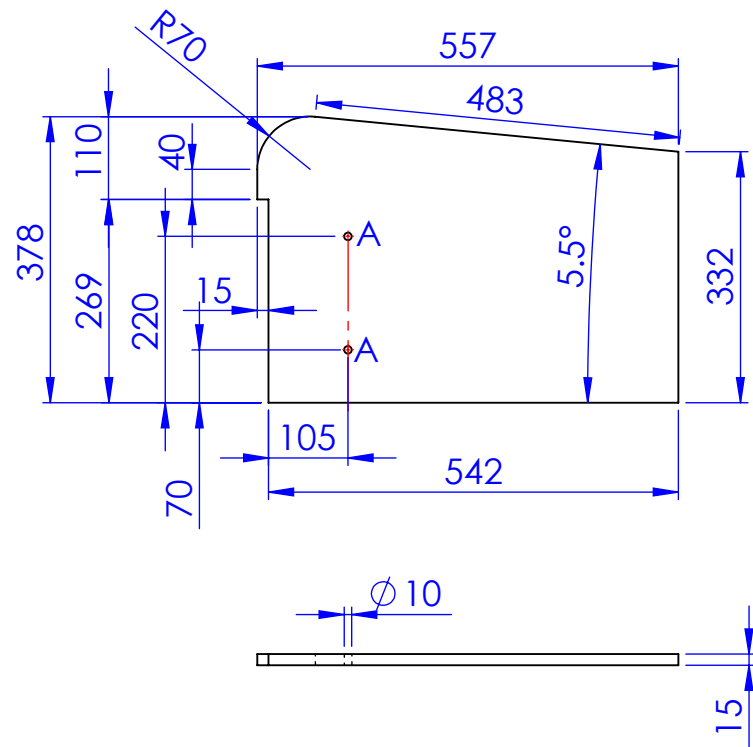


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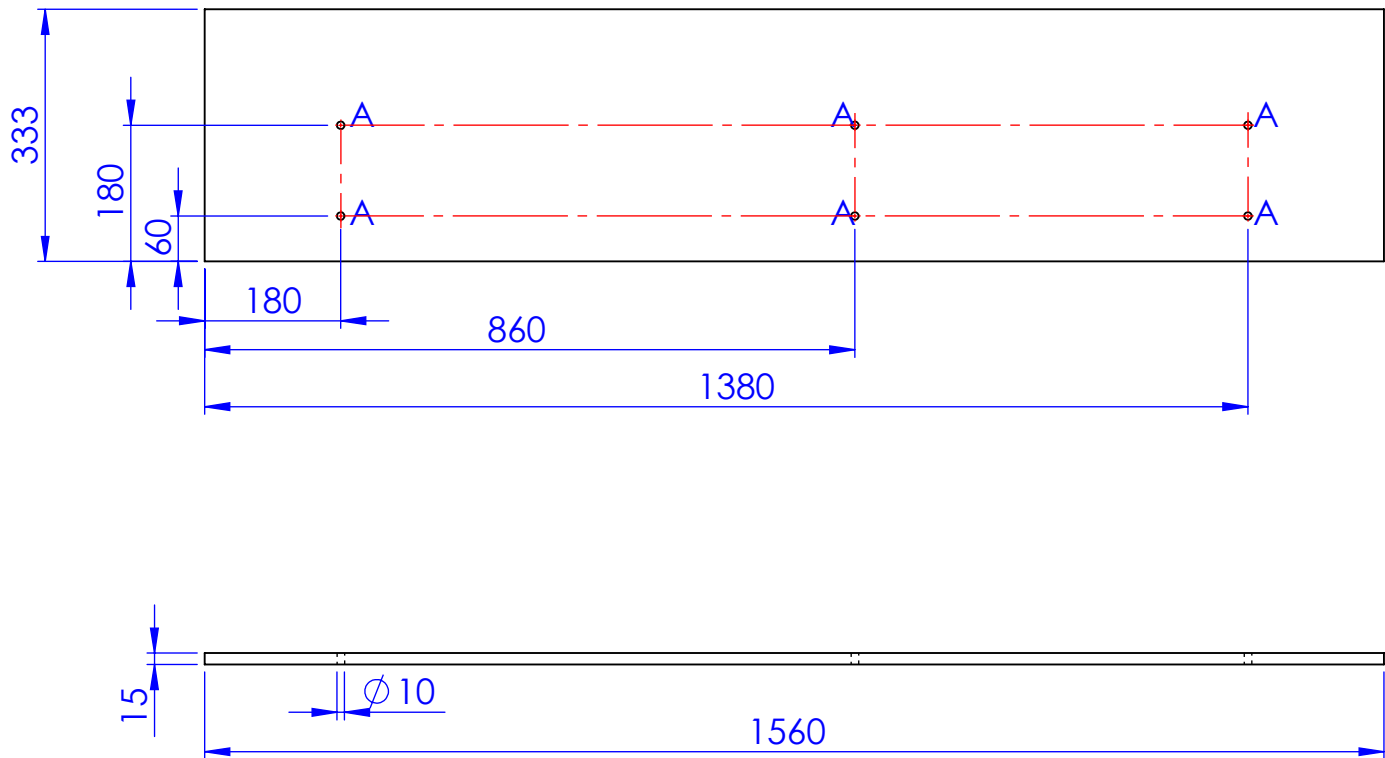
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PCM6314-05-02  
2 OFF SEAT SIDE PANEL 15MM



SEAT SUBASSEMBLY  
PANELS  
MATERIAL: PLYWOOD UNFINISHED  
HOLE DETAILS: A = Ø 10 THRU

PCM6314-05-04  
SEAT BACK PANEL 15MM



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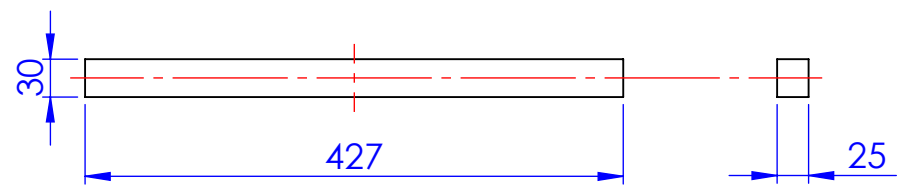
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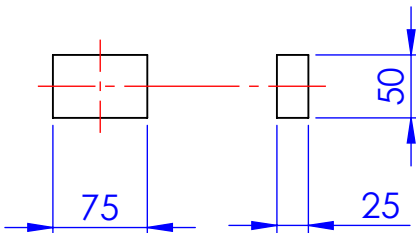
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DRAWING NUMBER  
PCM6314-05  
SHEET NUMBER  
5 OF 24

PCM6314-06-01  
2 OFF SEAT BATTEN A  
SYMMETRICAL ABOUT CENTERLINES



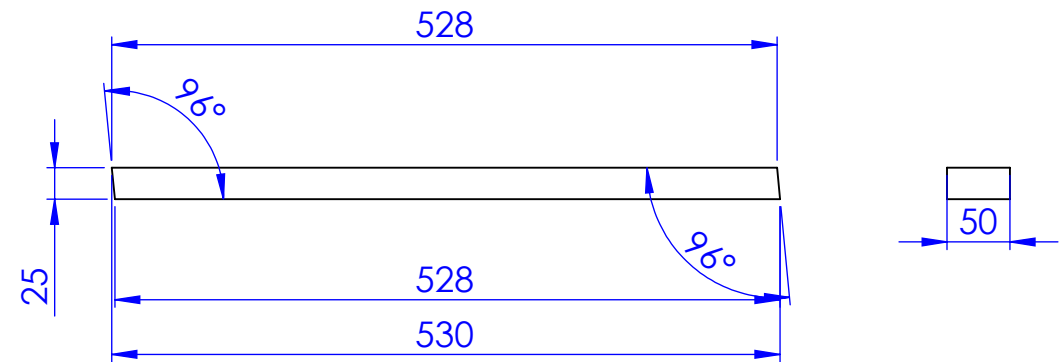
PCM6314-06-04  
6 OFF SEAT BLOCK  
SYMMETRICAL ABOUT CENTERLINES



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PCM6314-06-02  
3 OFF SEAT BATTEN B



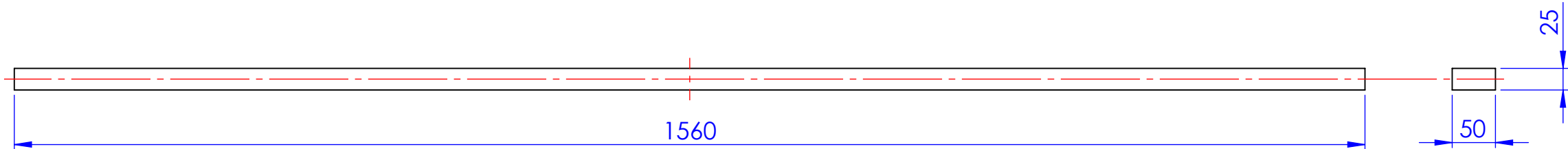
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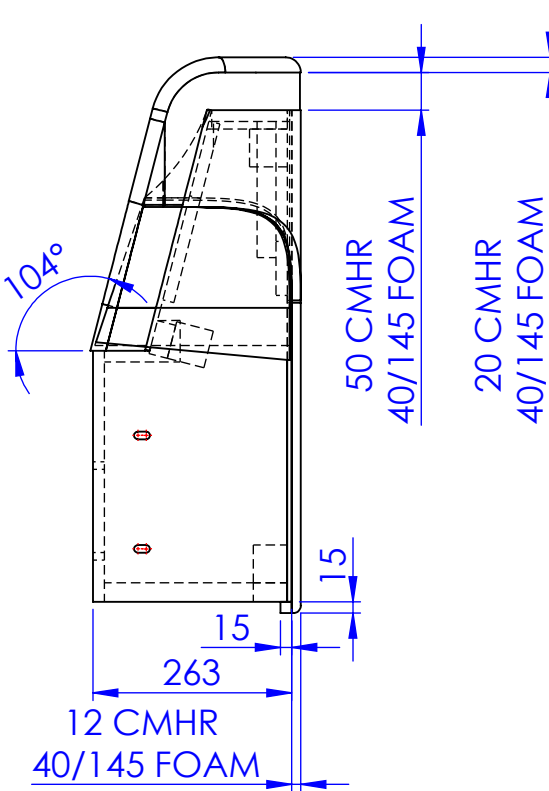
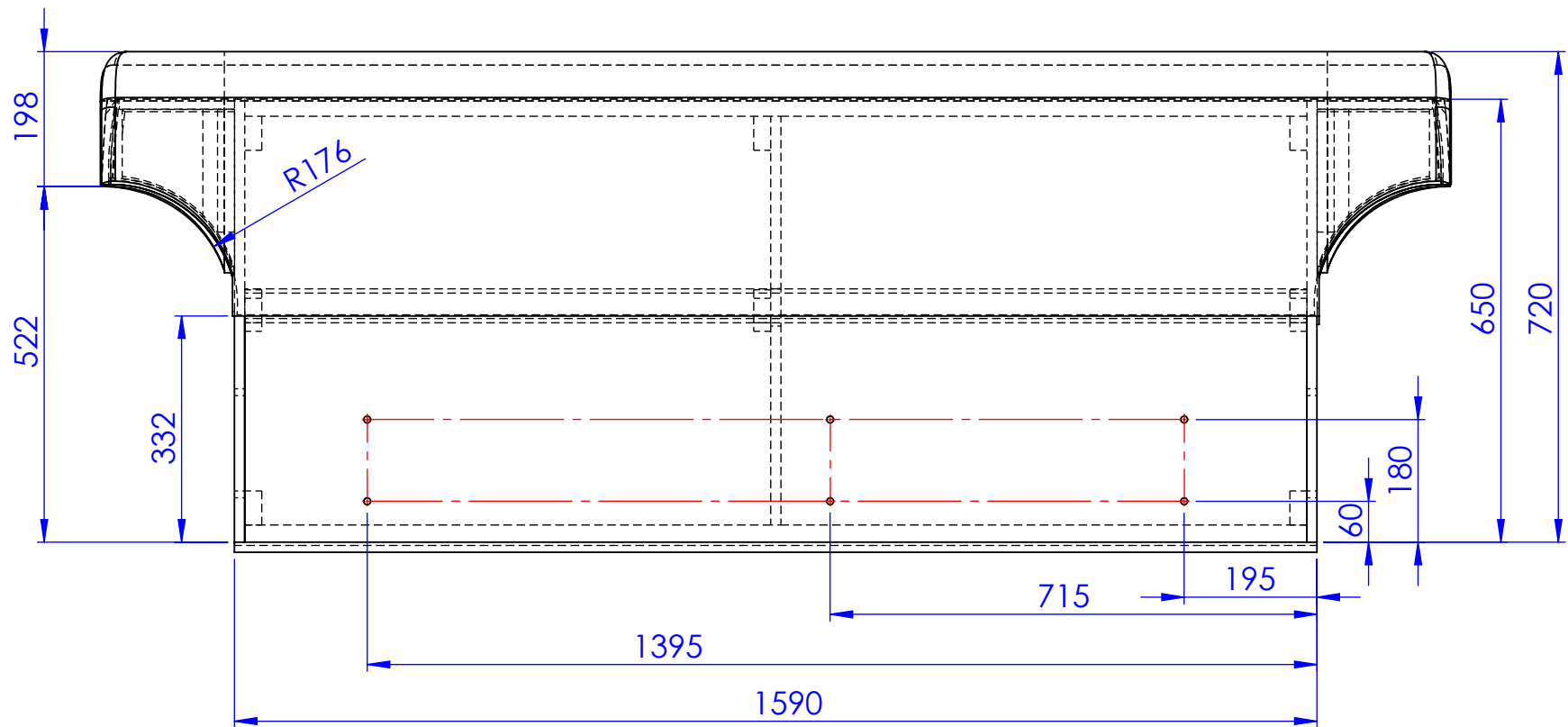
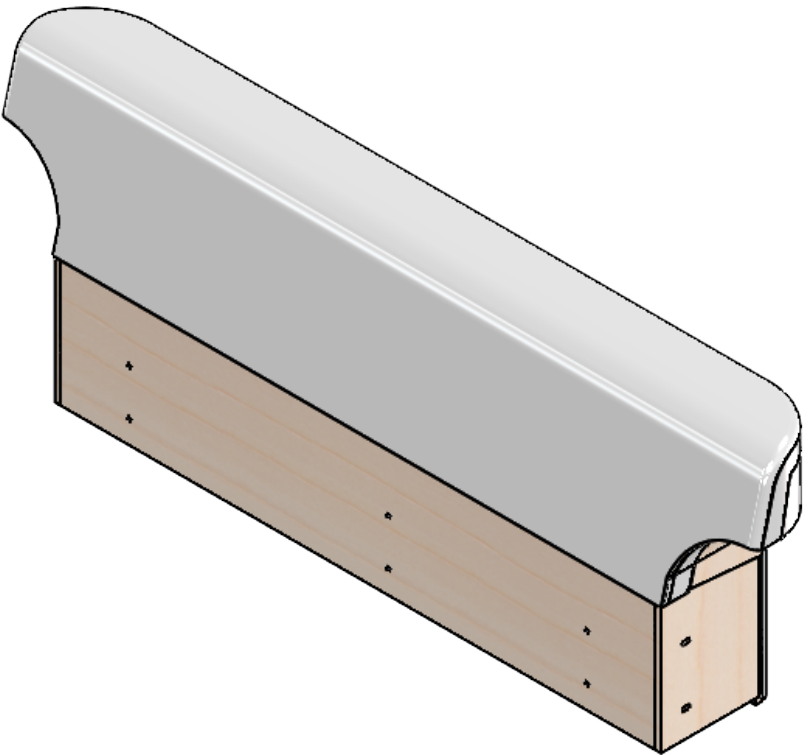
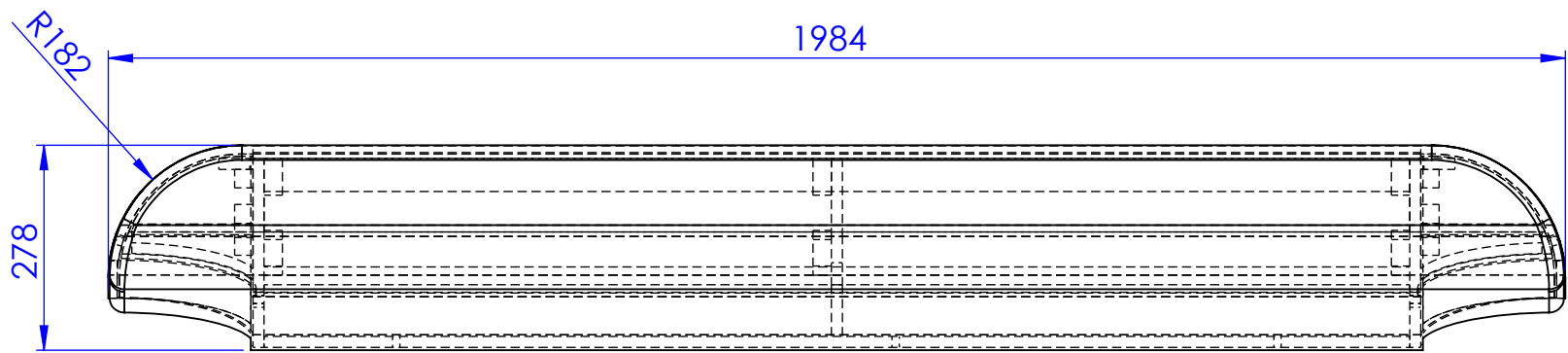
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PCM6314-06  
SHEET NUMBER  
6 OF 24

PCM6314-06-03  
2 OFF SEAT BATTEN C  
SYMMETRICAL ABOUT CENTERLINES



SEAT SUBASSEMBLY  
BLOCKS AND BATTENS  
MATERIAL: PINWOOD UNFINISHED



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PCM6314-07  
SHEET NUMBER  
7 OF 24

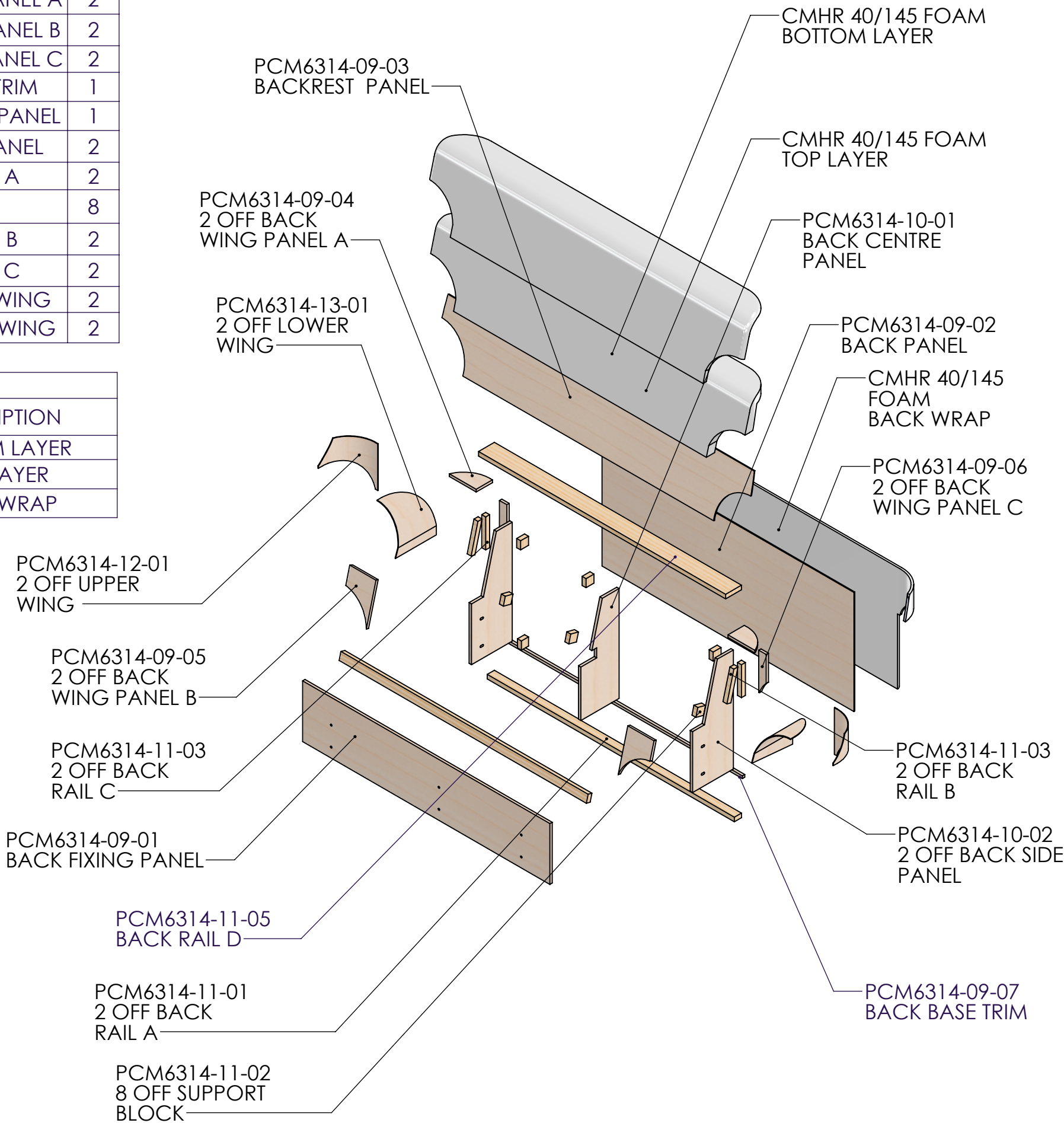
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ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	PCM6314-09-01	BACK FIXING PANEL	1
2	PCM6314-09-02	BACK PANEL	1
3	PCM6314-09-03	BACKREST PANEL	1
4	PCM6314-09-04	BACK WING PANEL A	2
5	PCM6314-09-05	BACK WING PANEL B	2
6	PCM6314-09-06	BACK WING PANEL C	2
7	PCM6314-09-07	BACK BASE TRIM	1
8	PCM6314-10-01	BACK CENTRE PANEL	1
9	PCM6314-10-02	BACK SIDE PANEL	2
10	PCM6314-11-01	BACK RAIL A	2
11	PCM6314-11-02	BLOCK	8
12	PCM6314-11-03	BACK RAIL B	2
13	PCM6314-11-04	BACK RAIL C	2
14	PCM6314-12-01	BACK UPPER WING	2
15	PCM6314-13-01	BACK LOWER WING	2

FOAM BOM			
ITEM NO.	FOAM	THK	DESCRIPTION
1	CMHR 40/145	50	BOTTOM LAYER
2	CMHR 40/145	20	TOP LAYER
3	CMHR 40/145	12	BACK WRAP



BACK SUBASSEMBLY EXPLODED

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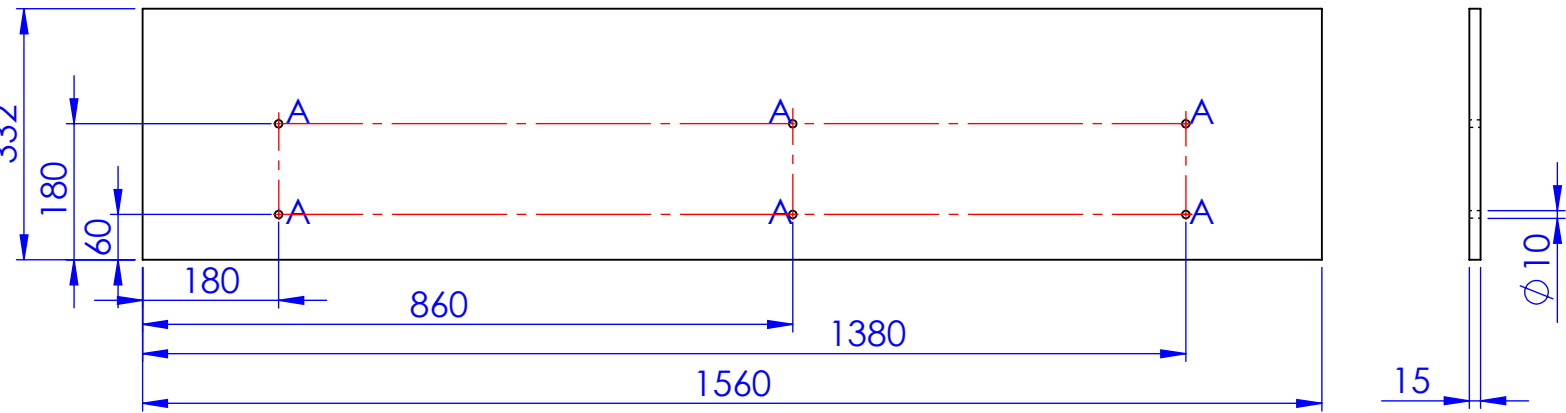
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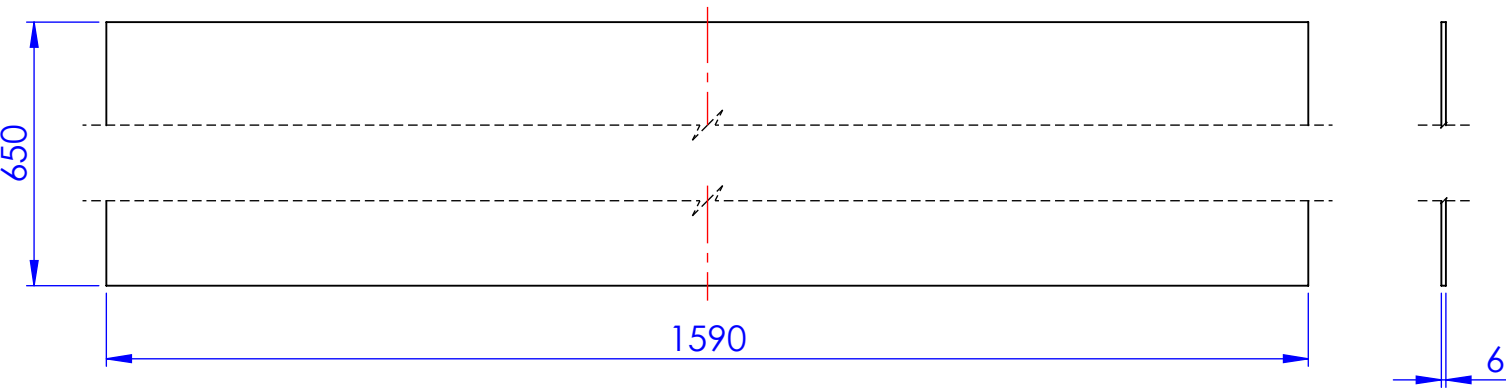
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PROJECT MAGNA 2.0			
DESCRIPTION PLUS 3-SEATER			
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DRAWN BY MARK GLAZZARD			
DATE 17/04/2024			
DRAWING NUMBER PCM6314-08			
SHEET NUMBER 8 OF 24			



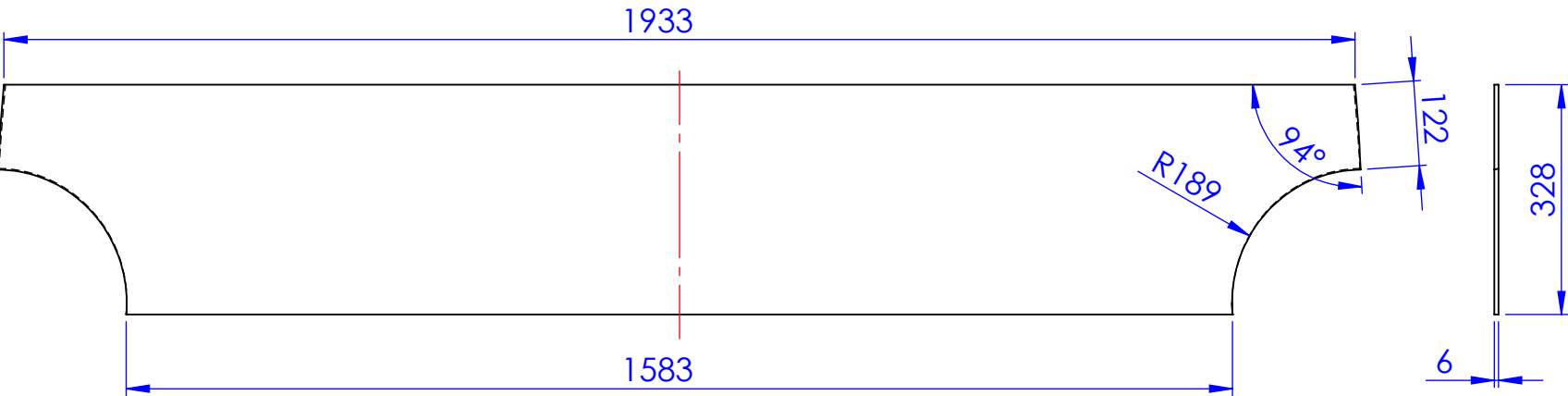
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BACK FIXING PANEL 15MM



PCM6314-09-02  
BACK PANEL 6MM  
SYMMETRICAL ABOUT CENTERLINE

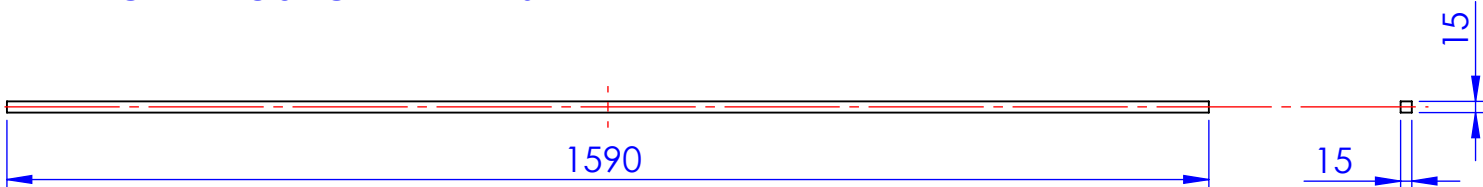


PCM6314-09-03  
BACKREST PANEL 6MM  
SYMMETRICAL ABOUT CENTERLINE

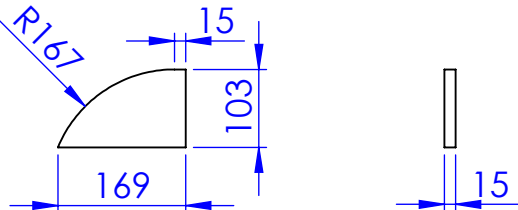


**BACK SUBASSEMBLY  
PANELS**  
**MATERIAL:** PLYWOOD UNFINISHED  
**HOLE DETAILS:** A = Ø 10 THRU

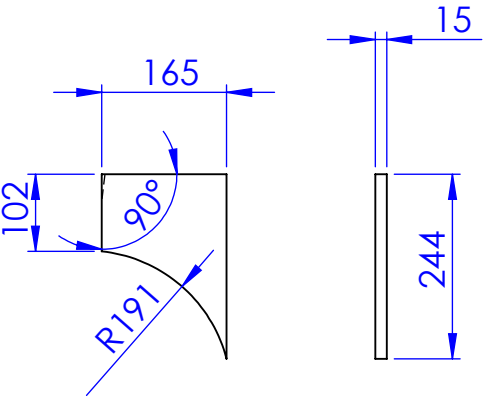
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BACK BASE TRIM 15MM  
SYMMETRICAL ABOUT CENTRELINES



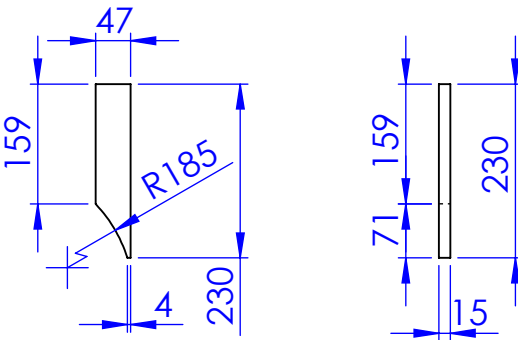
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2 OFF BACK WING PANEL A 15MM



PCM6314-09-05  
2 OFF BACK WING PANEL B 15MM



PCM6314-09-06  
2 OFF BACK WING PANEL 15MM



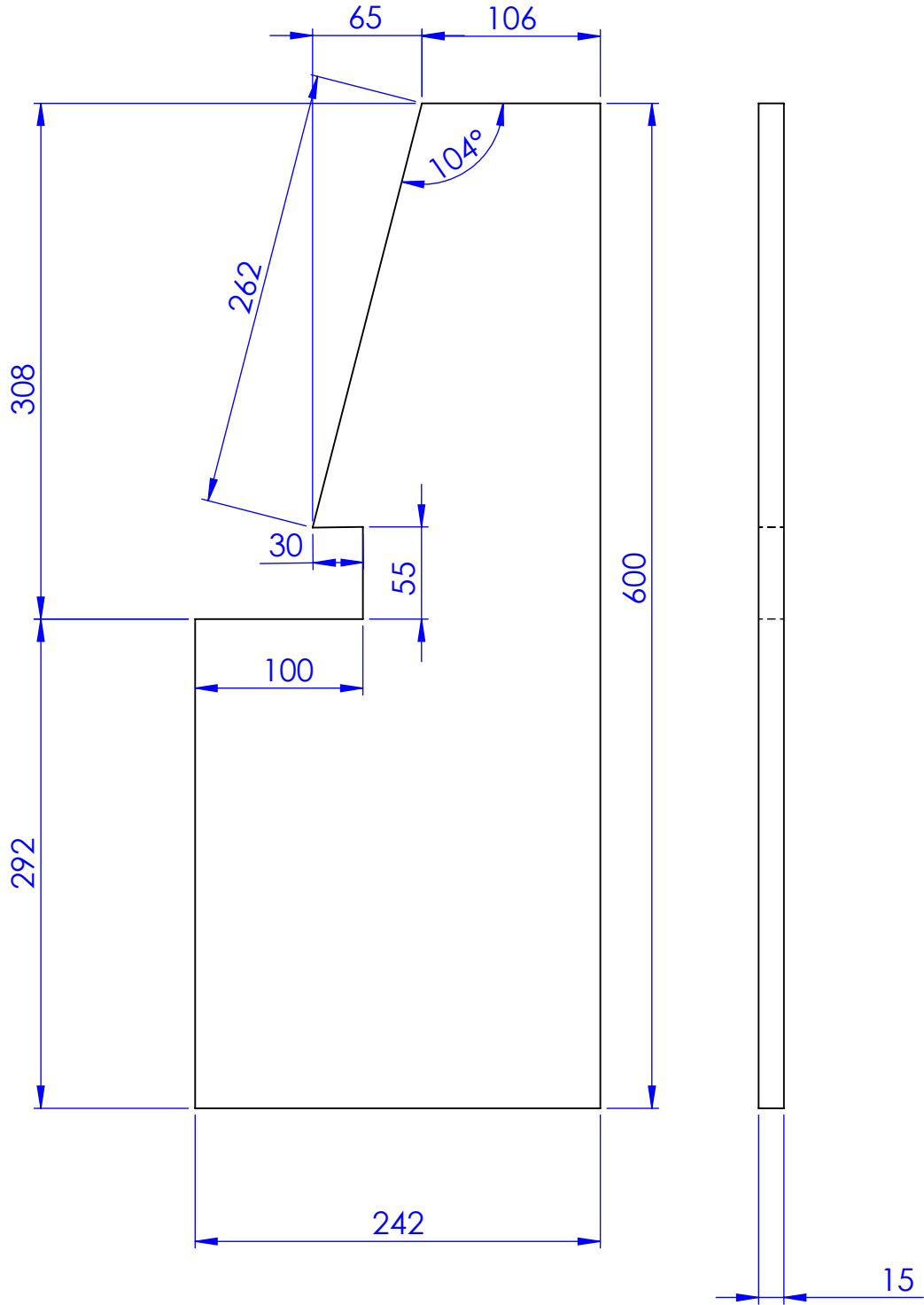
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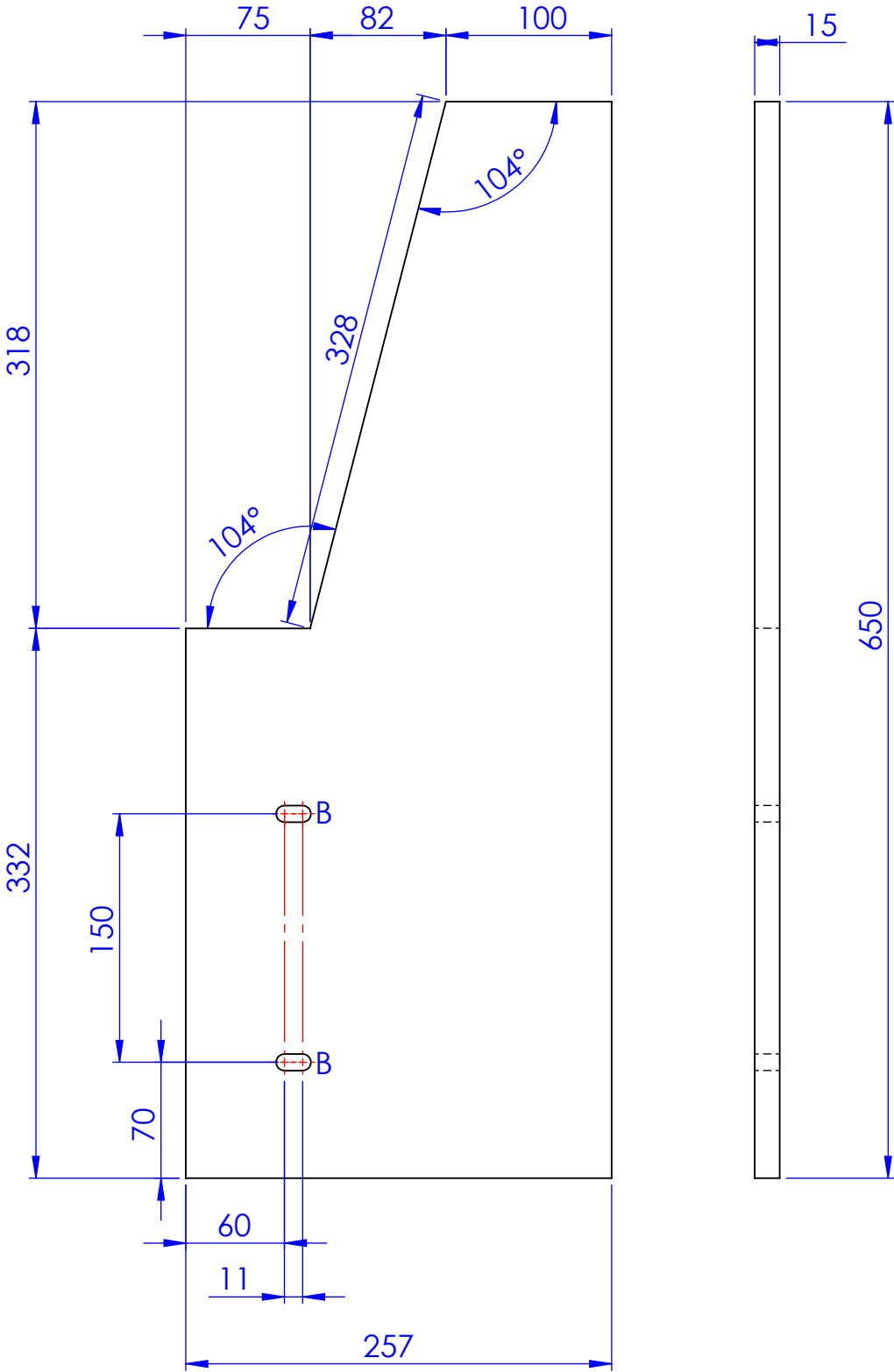
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	DATE 17/04/2024		
	DRAWING NUMBER PCM6314-09		
	SHEET NUMBER 9 OF 24		

PCM6314-10-01  
BACK CENTRE PANEL 15MM



BACK SUBASSEMBLY  
PANELS CONT.  
MATERIAL: PLYWOOD UNFINISHED  
HOLE DETAILS: B = ROUND THRU SLOT H10xW21

PCM6314-10-02  
2 OFF BACK SIDE PANEL 15MM



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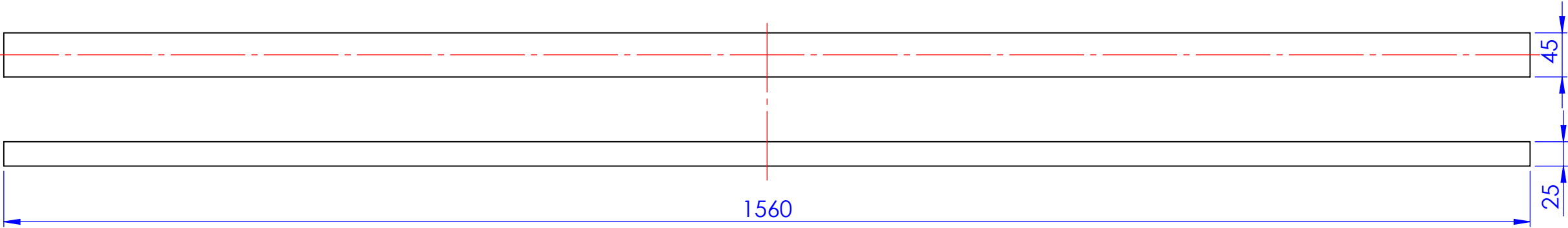
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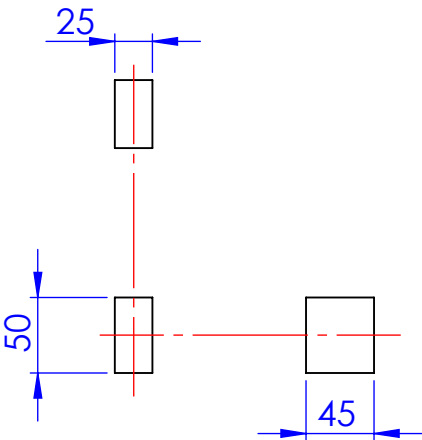
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PCM6314-10  
SHEET NUMBER  
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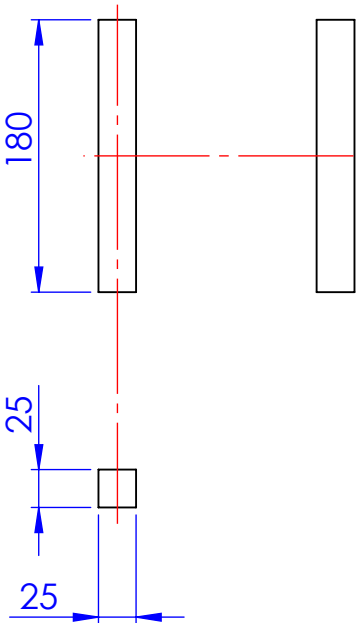
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SYMMETRICAL ABOUT CENTERLINES



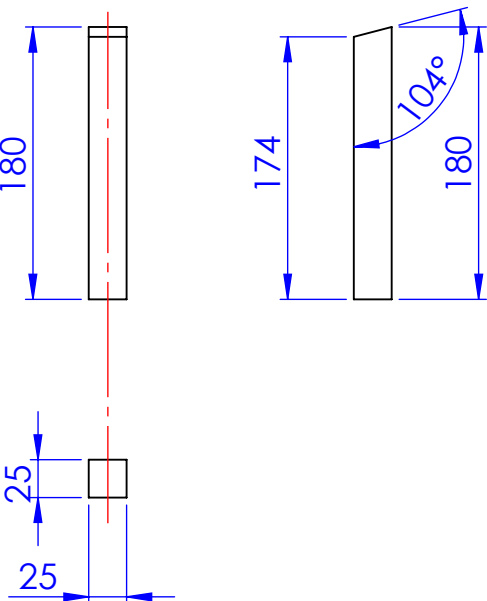
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8 OFF BLOCK  
SYMMETRICAL ABOUT CENTERLINES



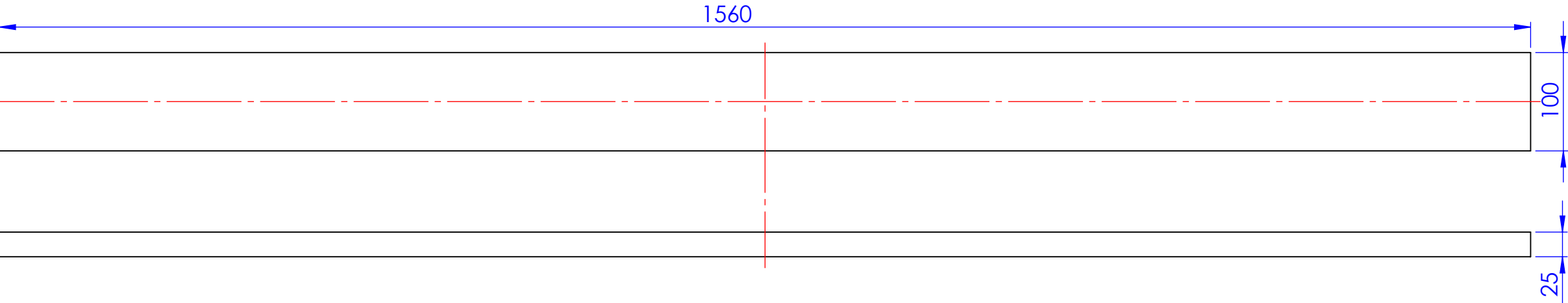
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SYMMETRICAL ABOUT CENTERLINES



PCM6314-11-04  
2 OFF BACK RAIL C  
SYMMETRICAL ABOUT CENTERLINE



PCM6314-11-04  
BACK RAIL D  
SYMMETRICAL ABOUT CENTERLINES



BACK SUBASSEMBLY  
BLOCKS AND BATTENS  
MATERIAL: PINWOOD UNFINISHED

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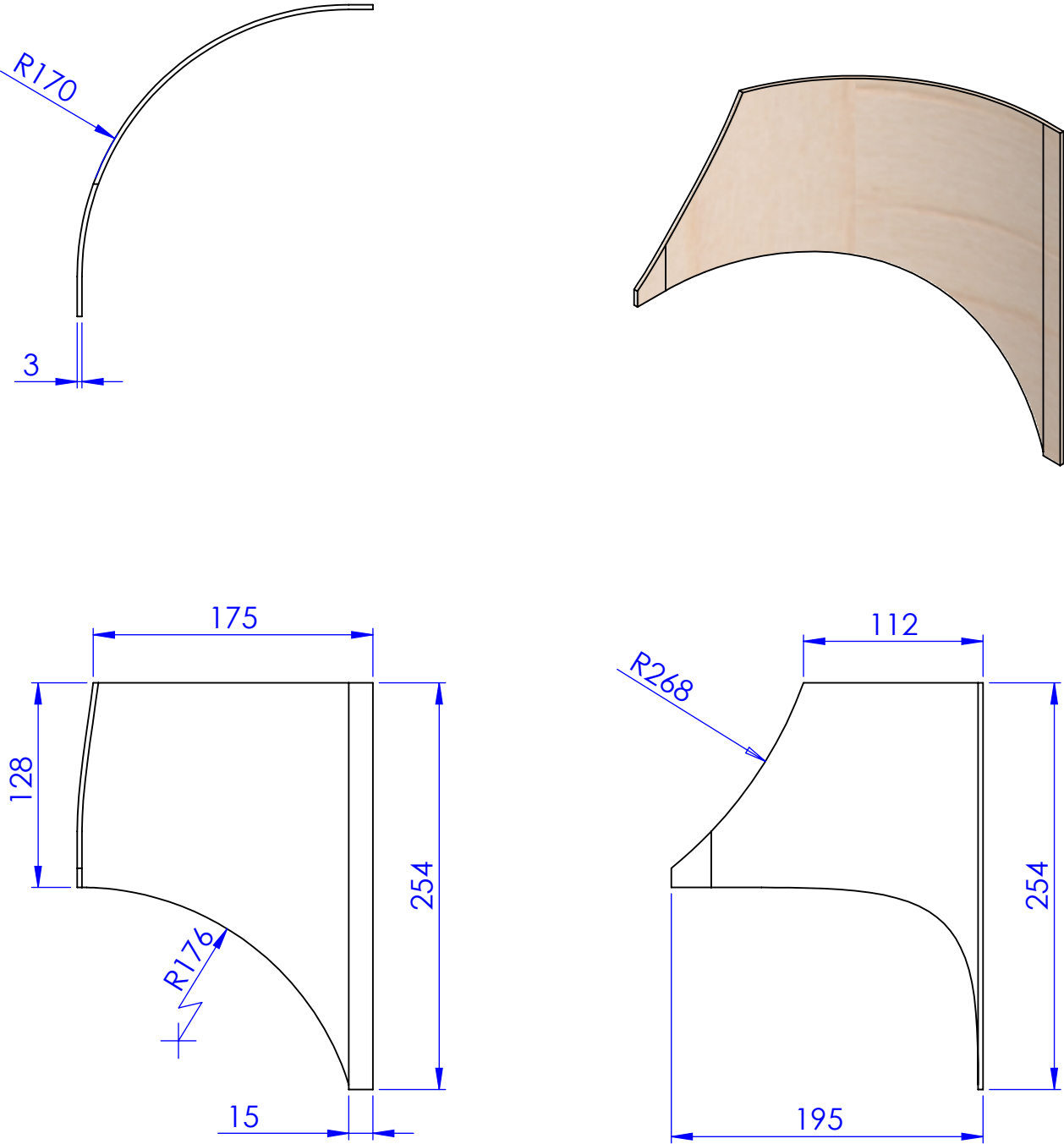
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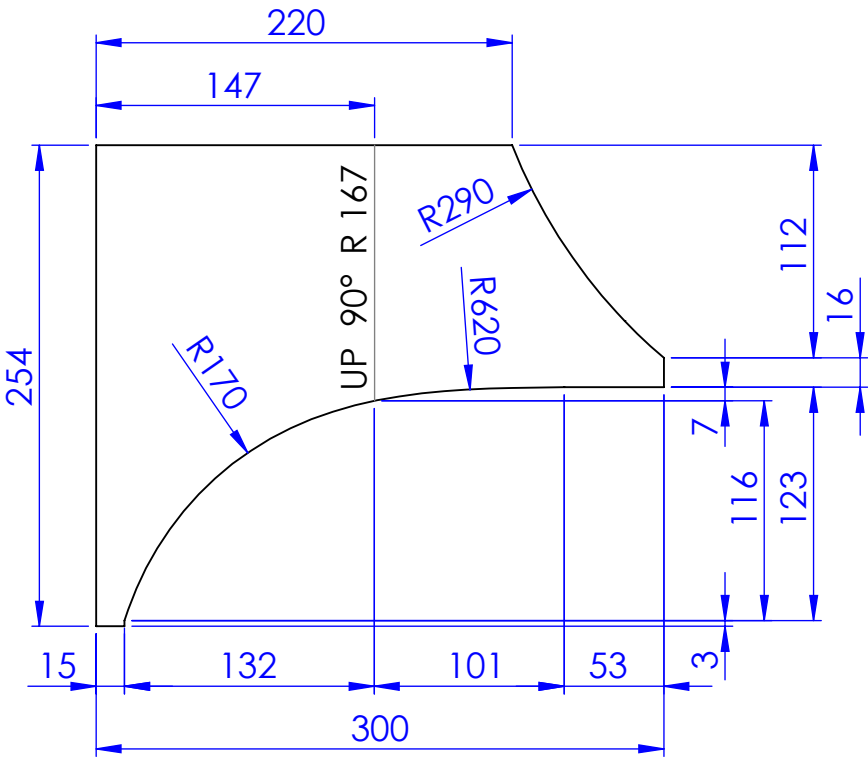
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PCM6314-12  
SHEET NUMBER  
12 OF 24

Pineapple

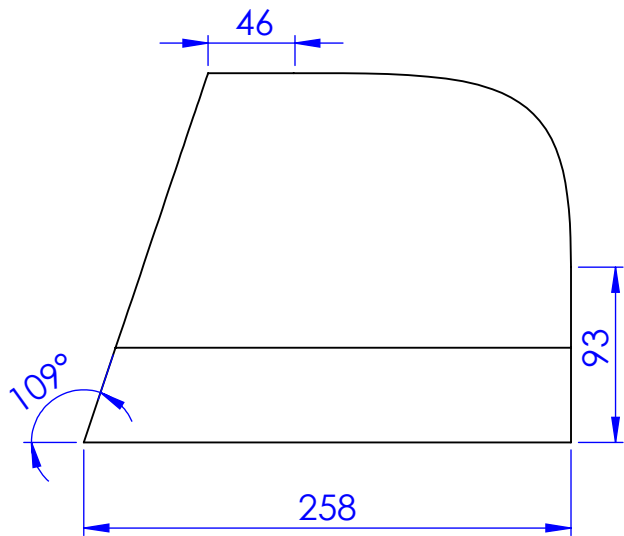
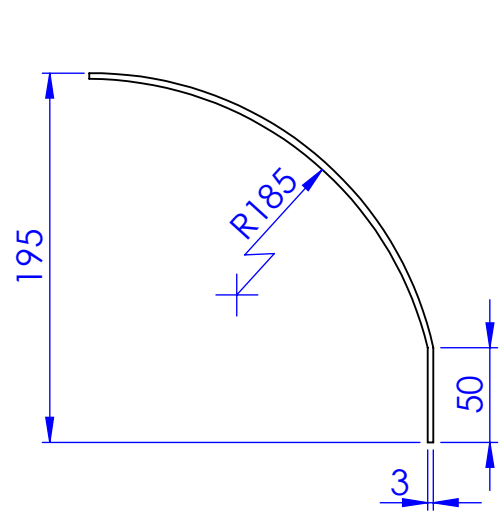
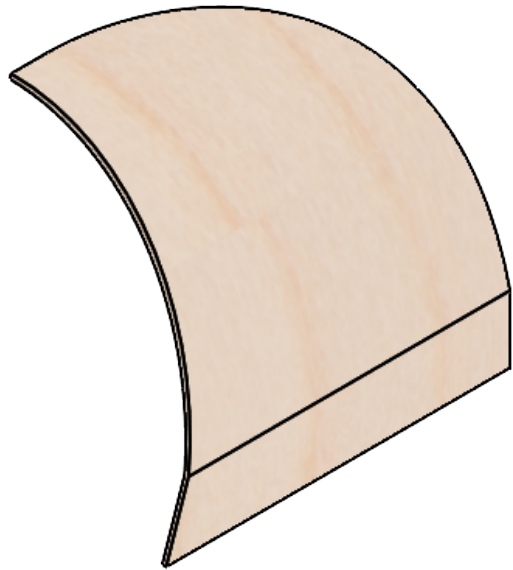
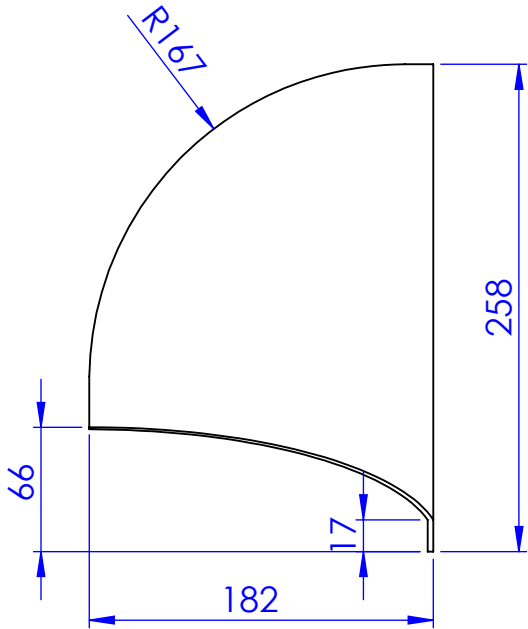
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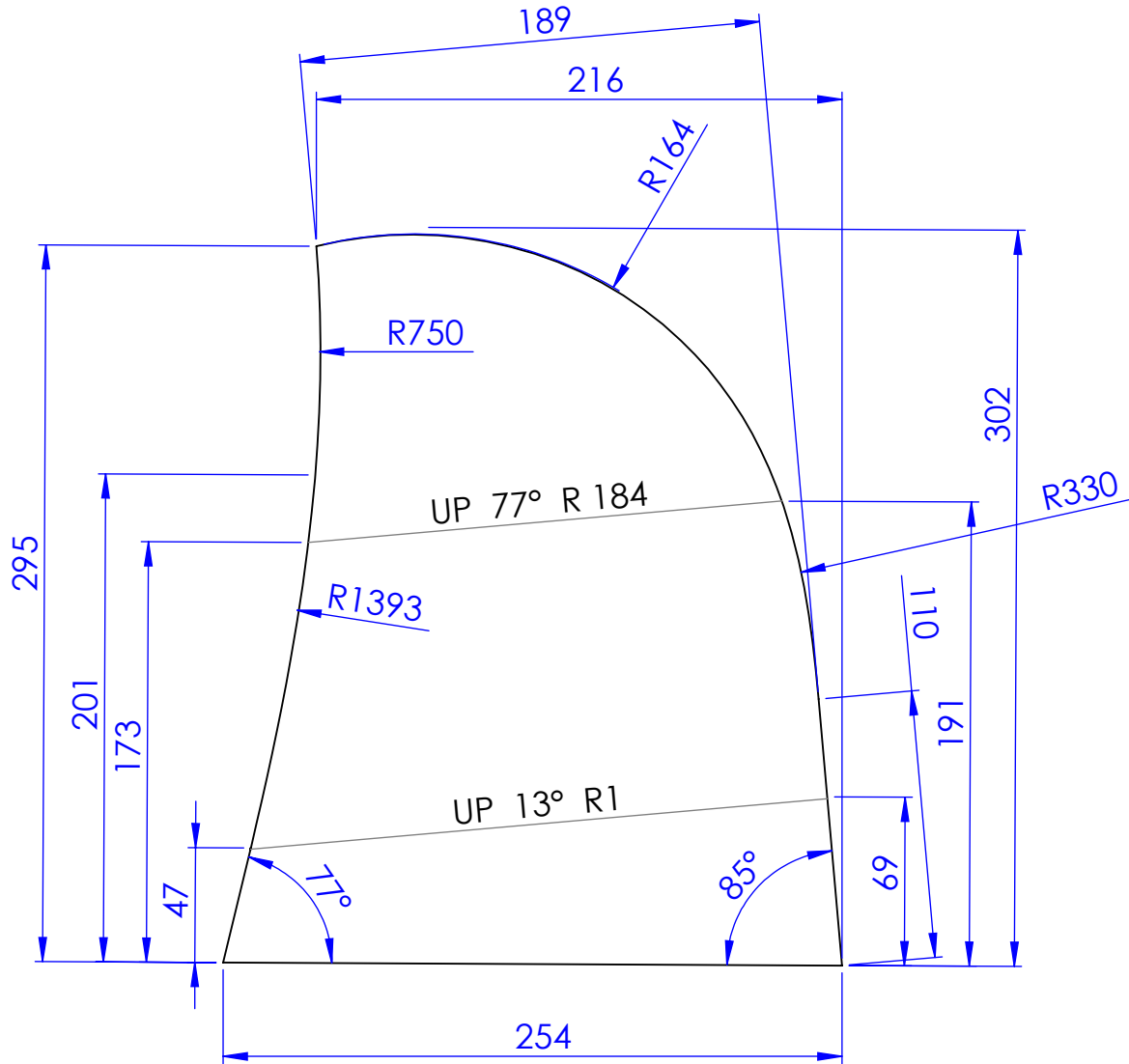
FLAT PATTERN VIEW







FLAT PATTERN VIEW



NOTES  
Not to Scale  
General tolerance  $\pm 0.5$   
Dimensions subject to final site check  
All measurements in mm  
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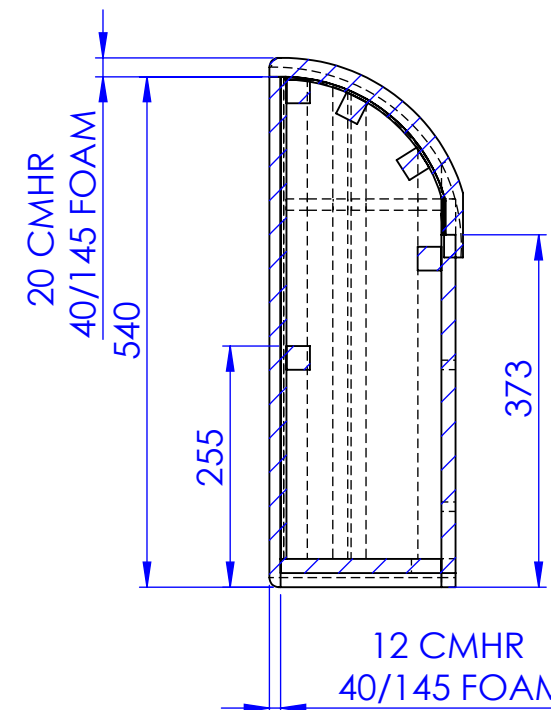
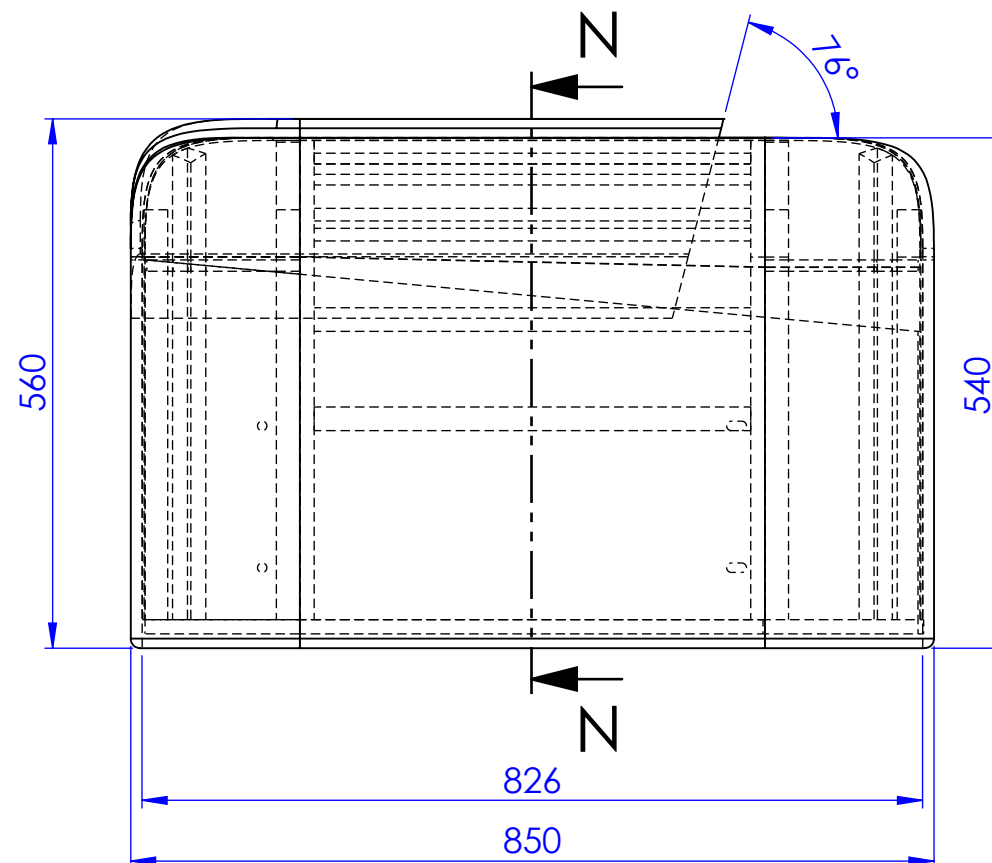
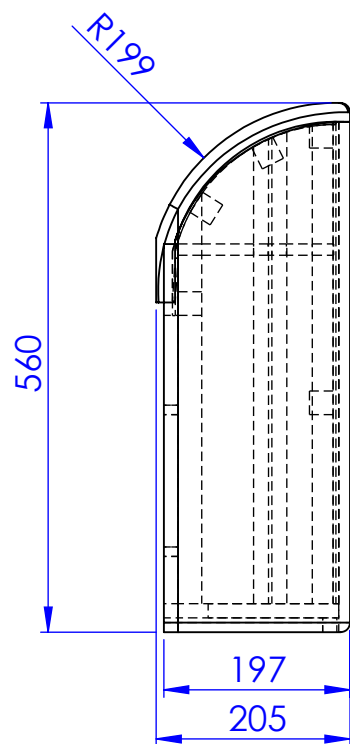
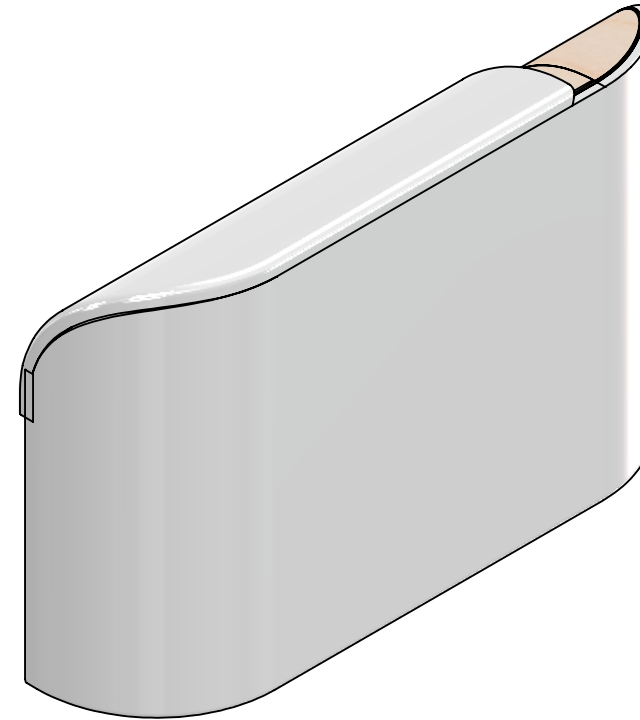
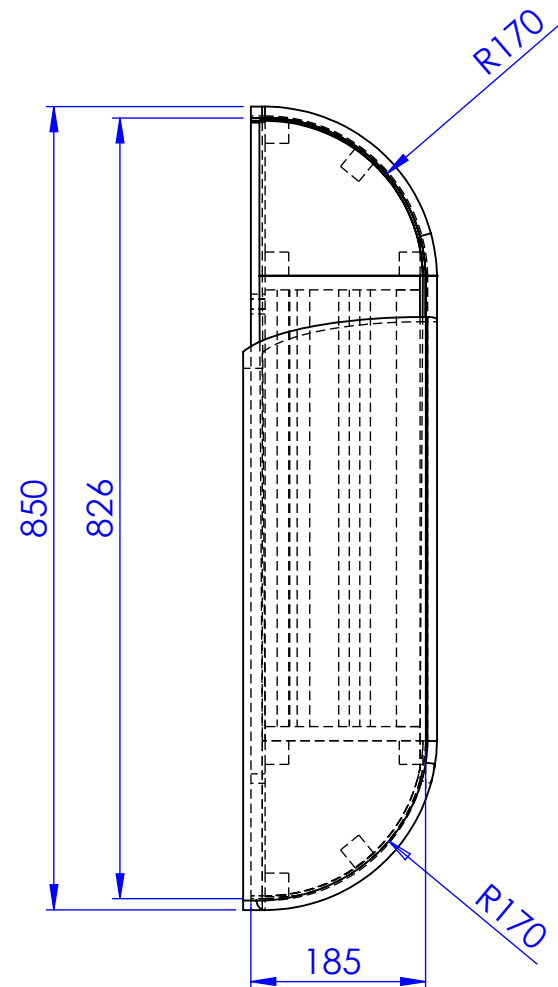
LOCATION KEY

REVISION

A	First Issue	Date: 17/04/202	By: MAG
Rev.	Comments	Date	By
	PROJECT MAGNA 2.0		
	DESCRIPTION PLUS 3-SEATER		
	ISSUED FOR MANUFACTURE		
	DRAWN BY MARK GLAZZARD		
	DATE 17/04/2024		
	DRAWING NUMBER PCM6314-13		
	SHEET NUMBER 13 OF 24		

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SECTION N-N

**PCM6314-14-01 R ARM SUBASSEMBLY**  
NOTE: 1 OFF MIRRORED FOR OPPOSITE HAND

**NOTES**  
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PROJECT  
MAGNA 2.0

DESCRIPTION  
PLUS 3-SEATER

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MARK GLAZZARD

DATE  
17/04/2024  
DRAWING NUMBER  
PCM6314-14  
SHEET NUMBER  
14 OF 24

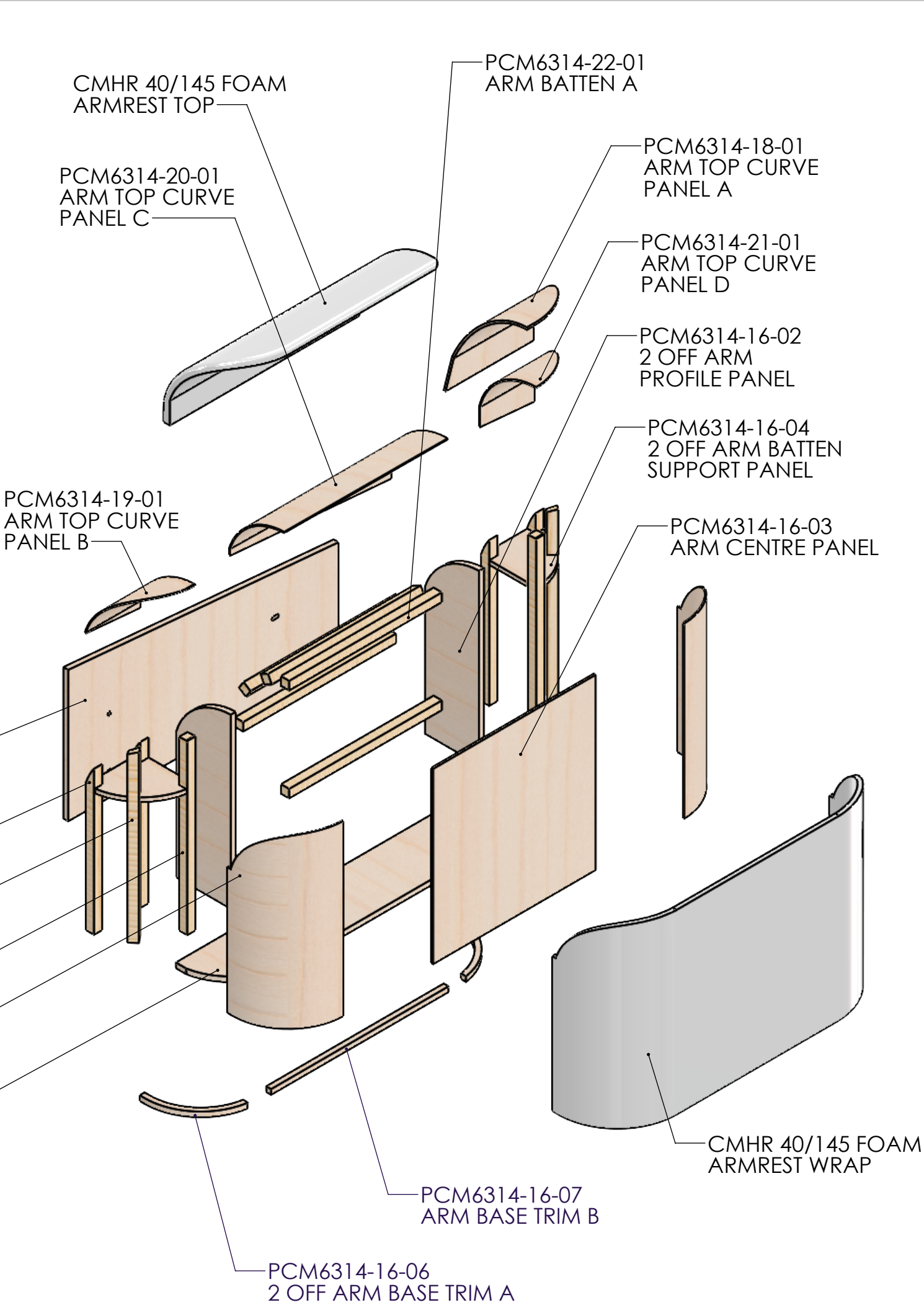
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ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	PCM6314-16-01	ARM FIXING PANEL	1
2	PCM6314-16-02	ARM PROFILE PANEL	2
3	PCM6314-16-03	ARM CENTRE PANEL	1
4	PCM6314-16-04	ARM BATTEN SUPPORT PANEL	2
5	PCM6314-16-05	ARM BASE PANEL	1
6	PCM6314-16-06	ARM BASE TRIM A	2
7	PCM6314-16-07	ARM BASE TRIM B	1
8	PCM6314-17-01	ARM SIDE PANEL	2
9	PCM6314-18-01	ARM TOP CURVE PANEL A	1
10	PCM6314-19-01	ARM TOP CURVE PANEL B	1
11	PCM6314-20-01	ARM TOP CURVE PANEL C	1
12	PCM6314-21-01	ARM TOP CURVE PANEL D	1
13	PCM6314-22-01	ARM BATTEN A	5
14	PCM6314-22-02	ARM BATTEN B	4
15	PCM6314-22-03	ARM BATTEN C	2
16	PCM6314-22-04	ARM BATTEN D	2

FOAM BOM			
ITEM NO.	FOAM	THK	DESCRIPTION
1	CMHR 40/145 FOAM	20	ARMREST TOP
2	CMHR 40/145 FOAM	12	ARMREST WRAP

R ARM SUBASSEMBLY EXPLODED VIEW



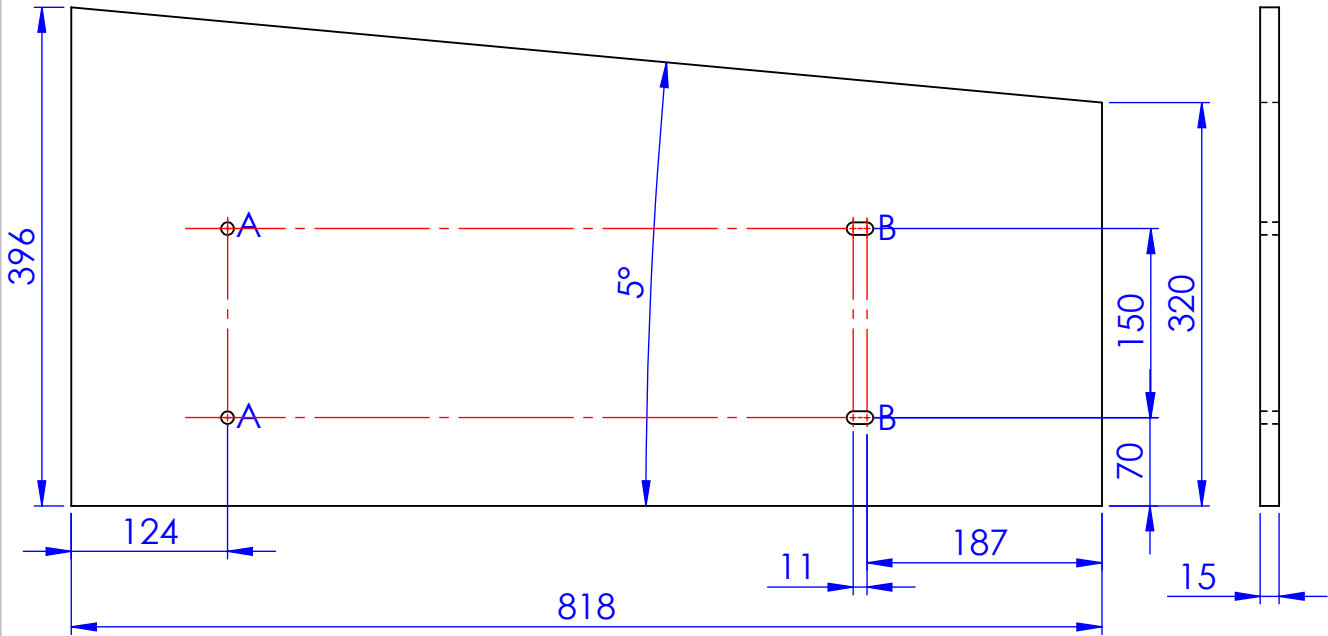
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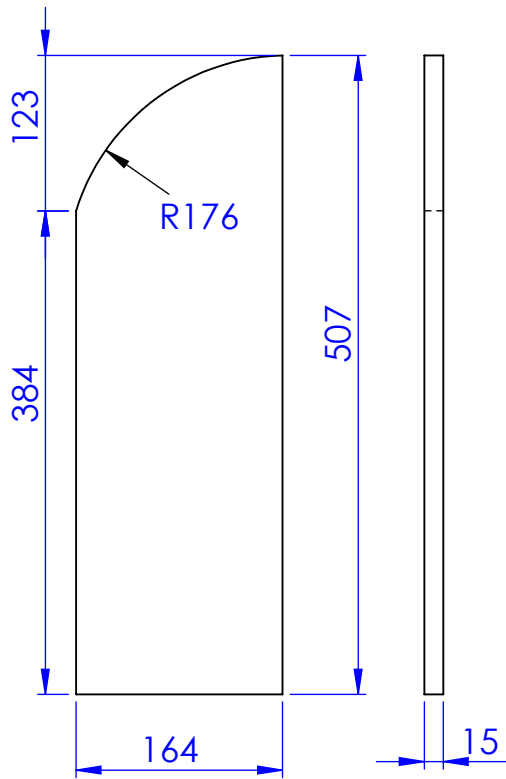
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PROJECT MAGNA 2.0			
DESCRIPTION PLUS 3-SEATER			
ISSUED FOR MANUFACTURE			
DRAWN BY MARK GLAZZARD			
DATE 17/04/2024			
DRAWING NUMBER PCM6314-15			
SHEET NUMBER 15 OF 24			

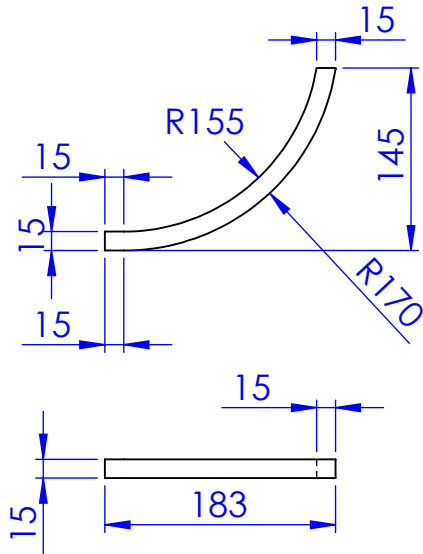
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ARM FIXING PANEL 15MM



PCM6314-16-02  
2 OFF ARM PROFILE PANEL 15MM



PCM6314-16-06  
2 OFF ARM BASE TRIM A  
15MM

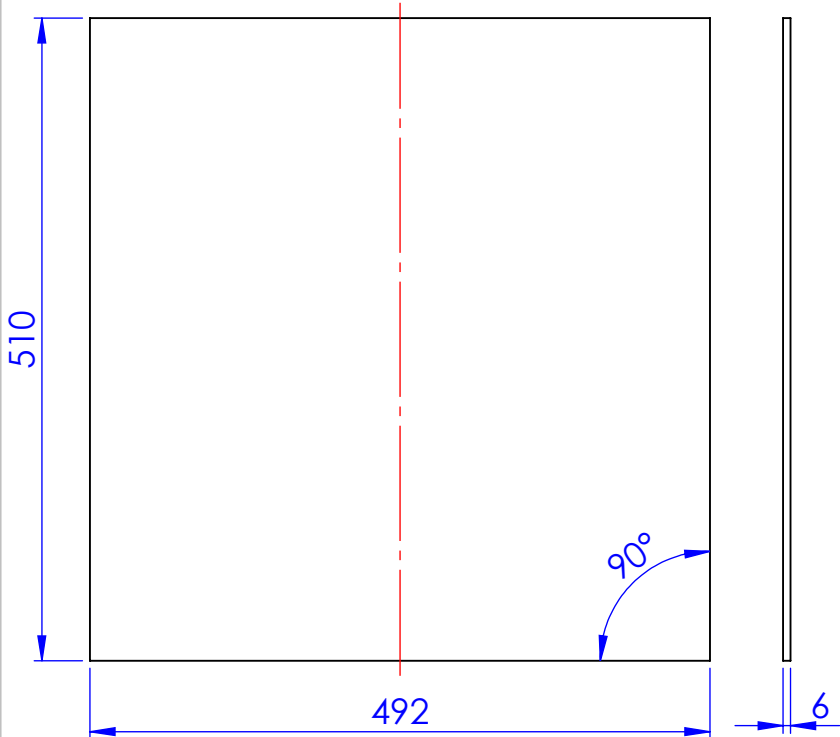


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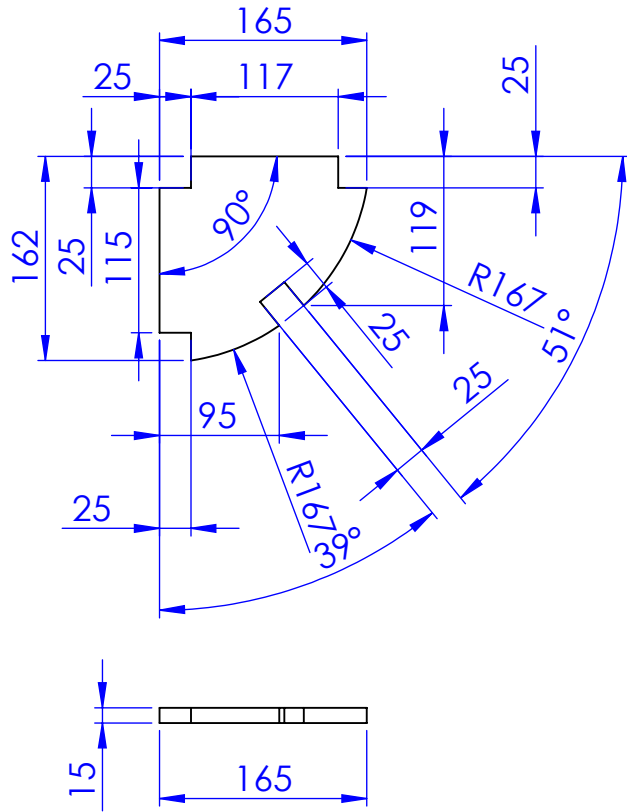
**REVISION**

PCM6314-16-03  
ARM CENTRE PANEL 6MM  
SYMMETRICAL ABOUT CENTERLINE

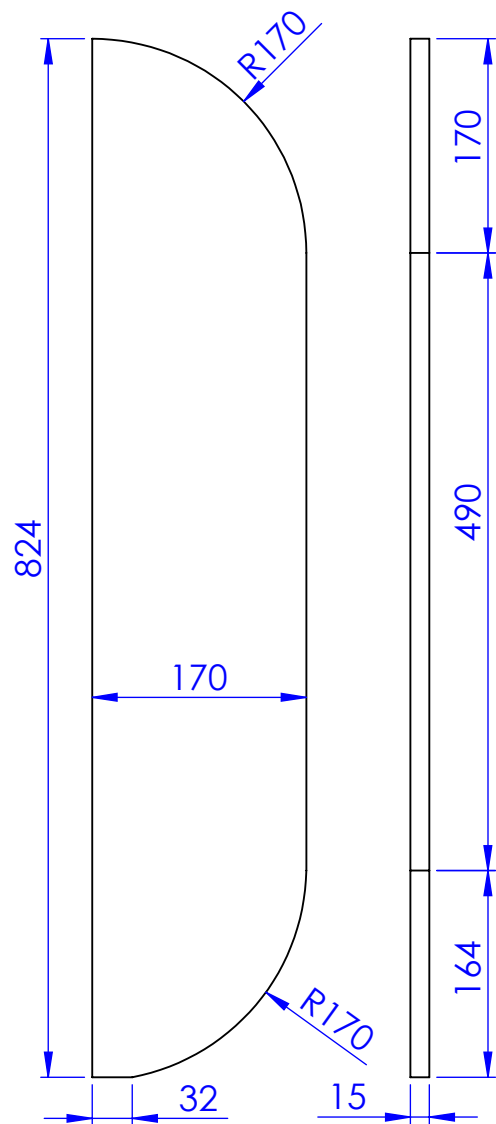


**R ARM SUBASSEMBLY  
PANELS**  
**MATERIAL:** PLYWOOD UNFINISHED  
**HOLE DETAILS:** A =  $\varnothing 10$  THRU  
B = ROUND SLOT W21 x H10

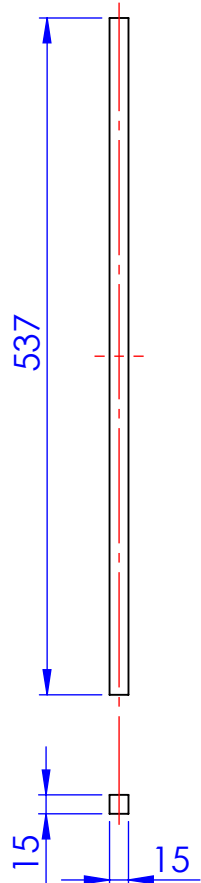
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2 OFF ARM BATTEN SUPPORT  
PANEL 15MM



PCM6314-16-05  
ARM BASE PANEL 15MM



PCM6314-16-06  
ARM BASE TRIM B  
15MM  
SYMMETRICAL ABOUT  
CENTRELINES



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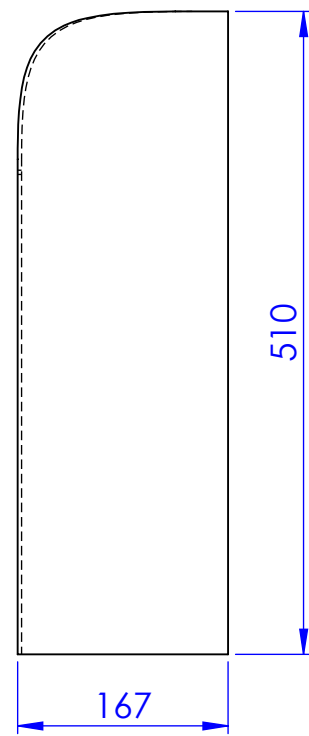
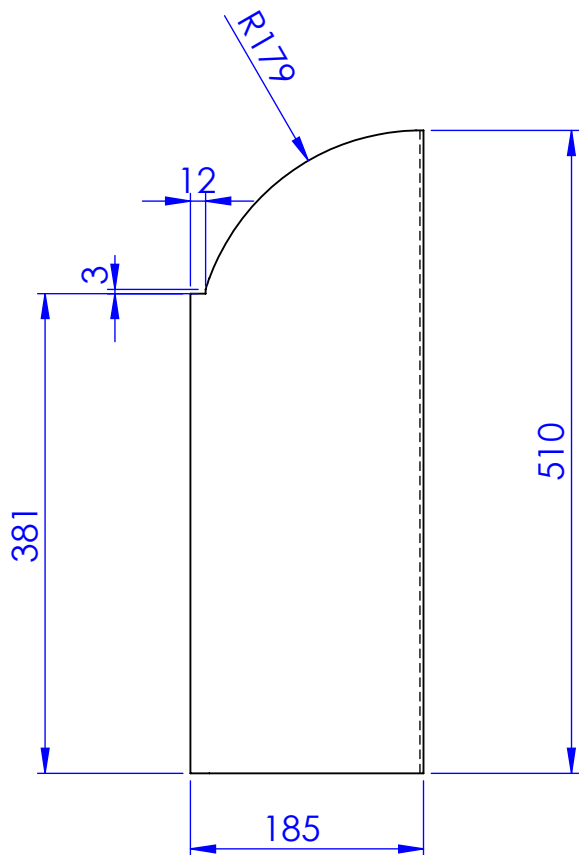
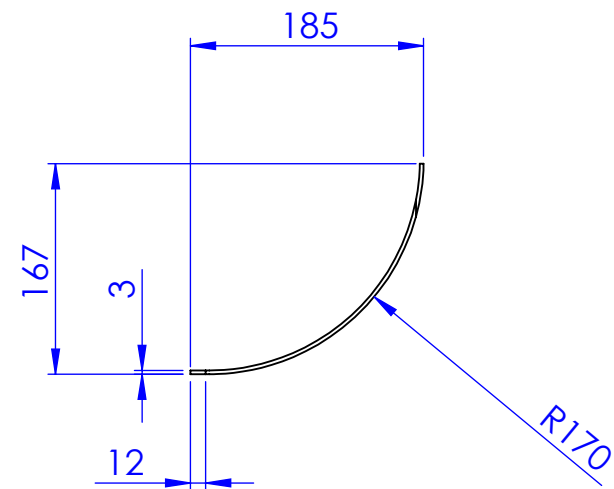
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17/04/2024  
DRAWING NUMBER  
PCM6314-16  
SHEET NUMBER  
16 OF 24

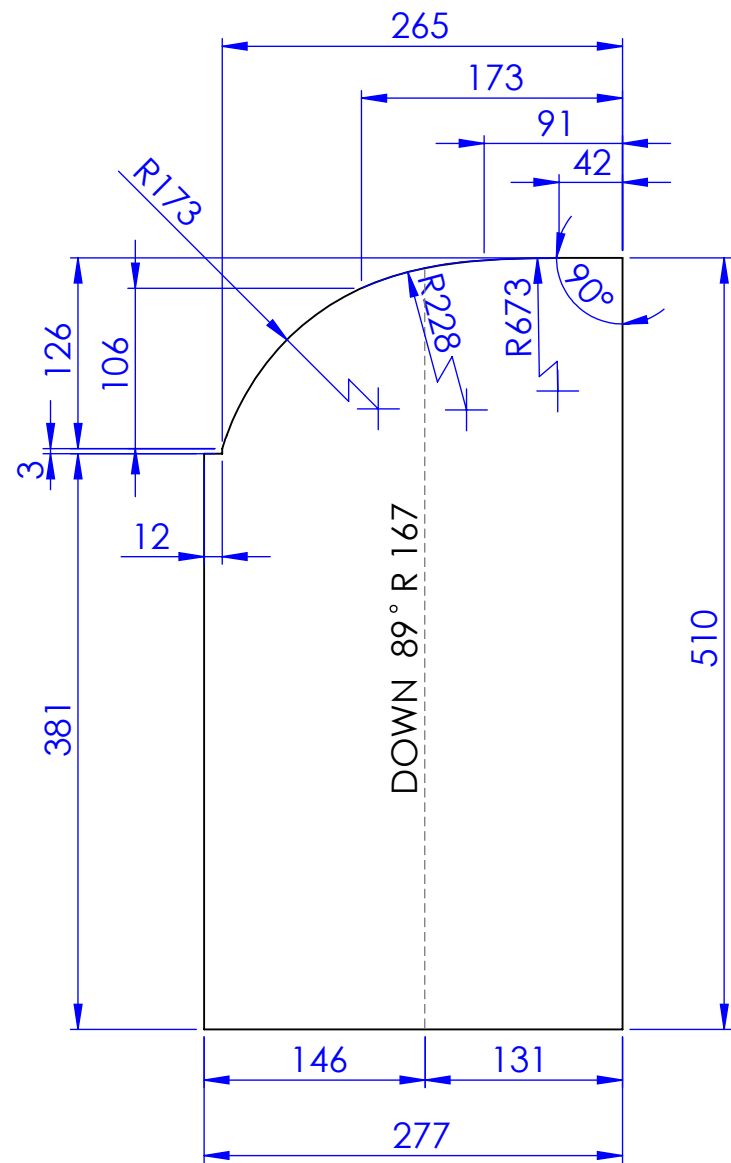
**Pineapple**

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FLAT PATTERN VIEW



NOTES  
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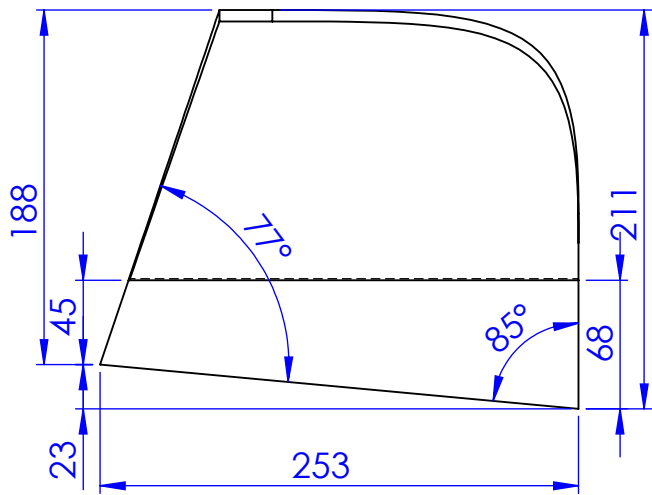
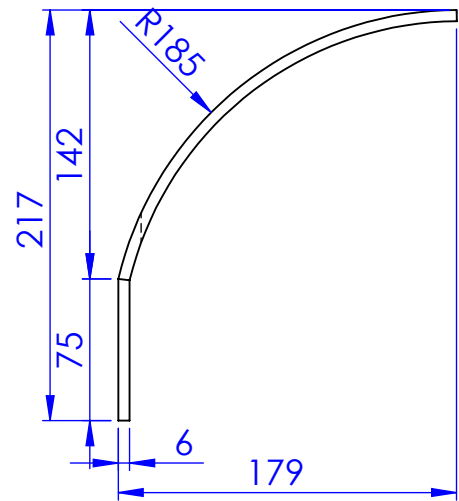
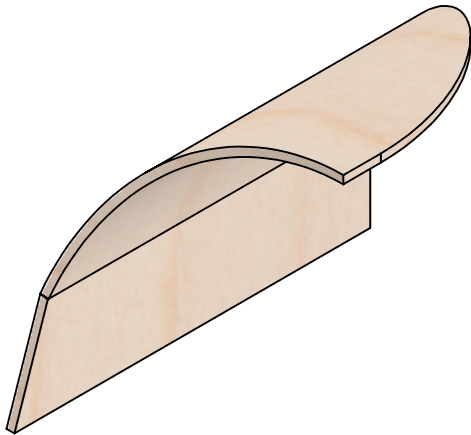
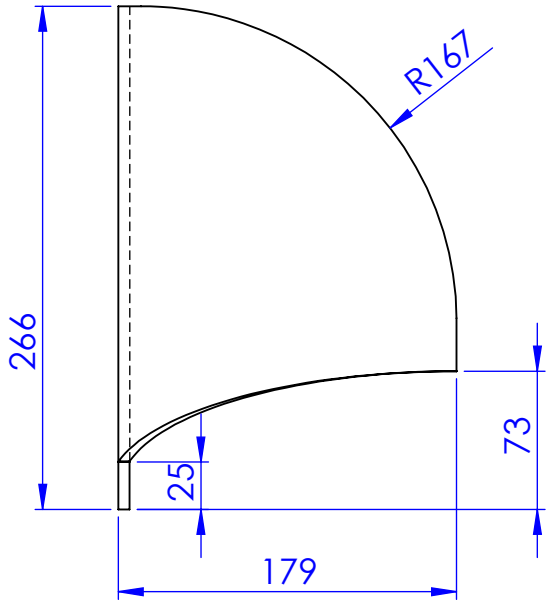
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DRAWING NUMBER  
PCM6314-17  
SHEET NUMBER  
17 OF 24

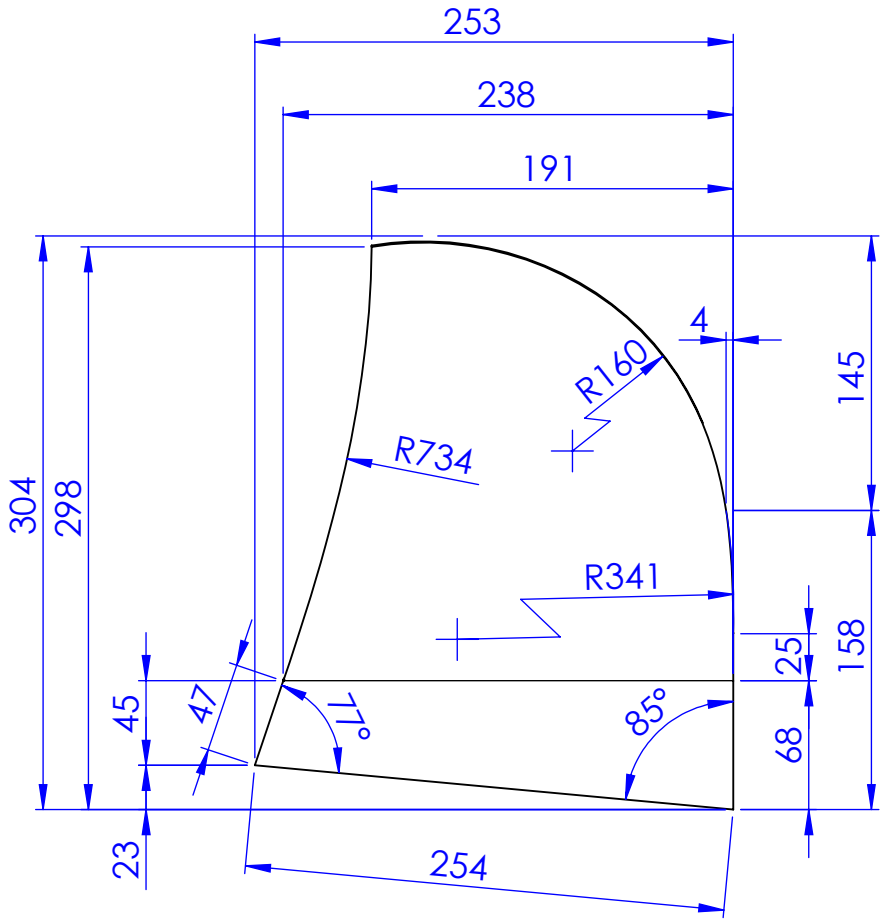
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PCM6314-18-01  
ARM TOP CURVE PANEL A 6MM  
NOTE: MADE USING 2NO. 3MM BENT PLYWOOD LAYERS



FLAT PATTERN VIEW



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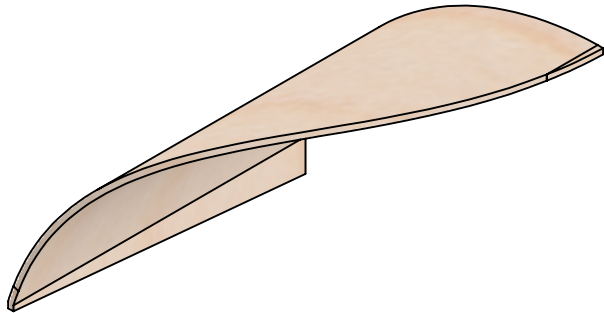
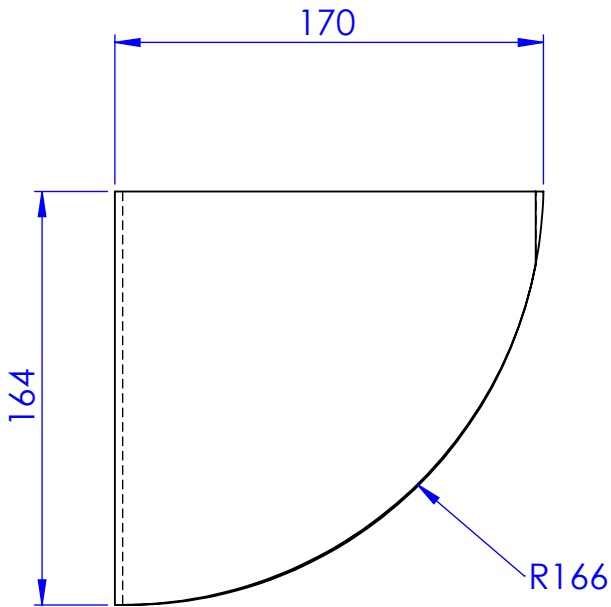
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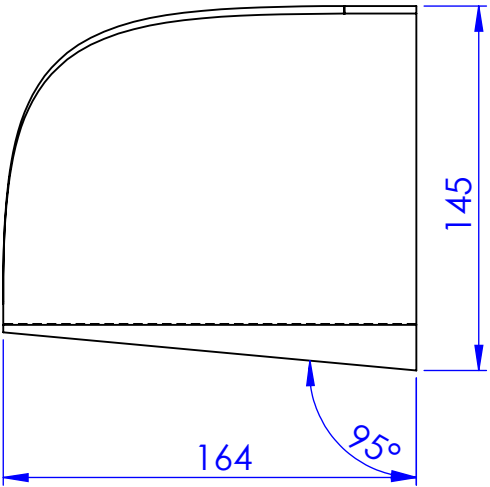
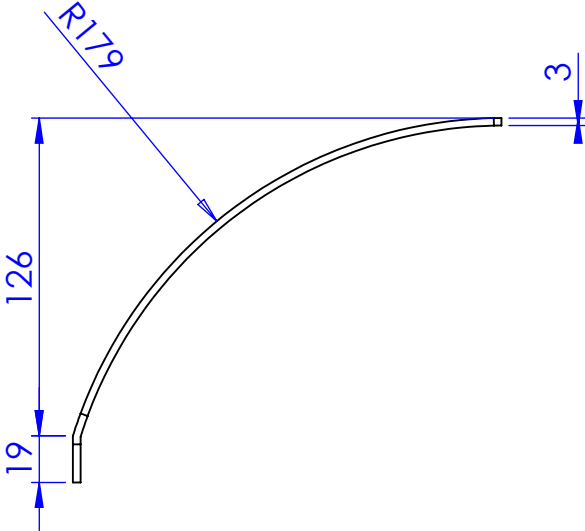
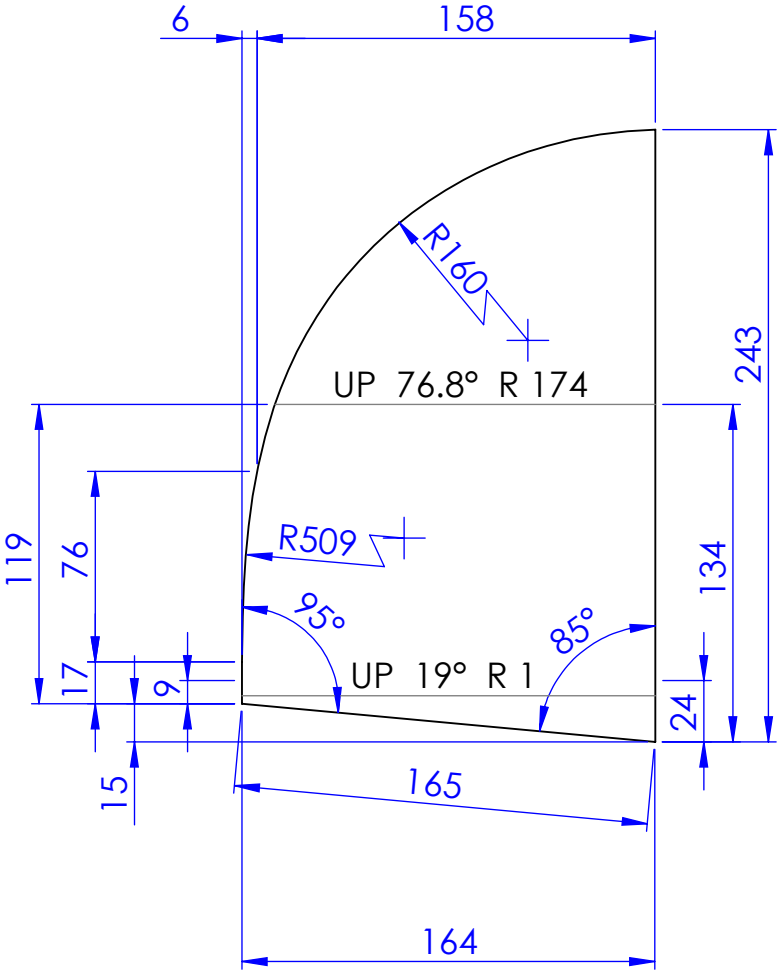
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Rev.	Comments	Date	By
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	DESCRIPTION PLUS 3-SEATER		
	ISSUED FOR MANUFACTURE		
	DRAWN BY MARK GLAZZARD		
	DATE 17/04/2024		
	DRAWING NUMBER PCM6314-18		
	SHEET NUMBER 18 OF 24		

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FLAT PATTERN VIEW



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DESCRIPTION  
PLUS 3-SEATER

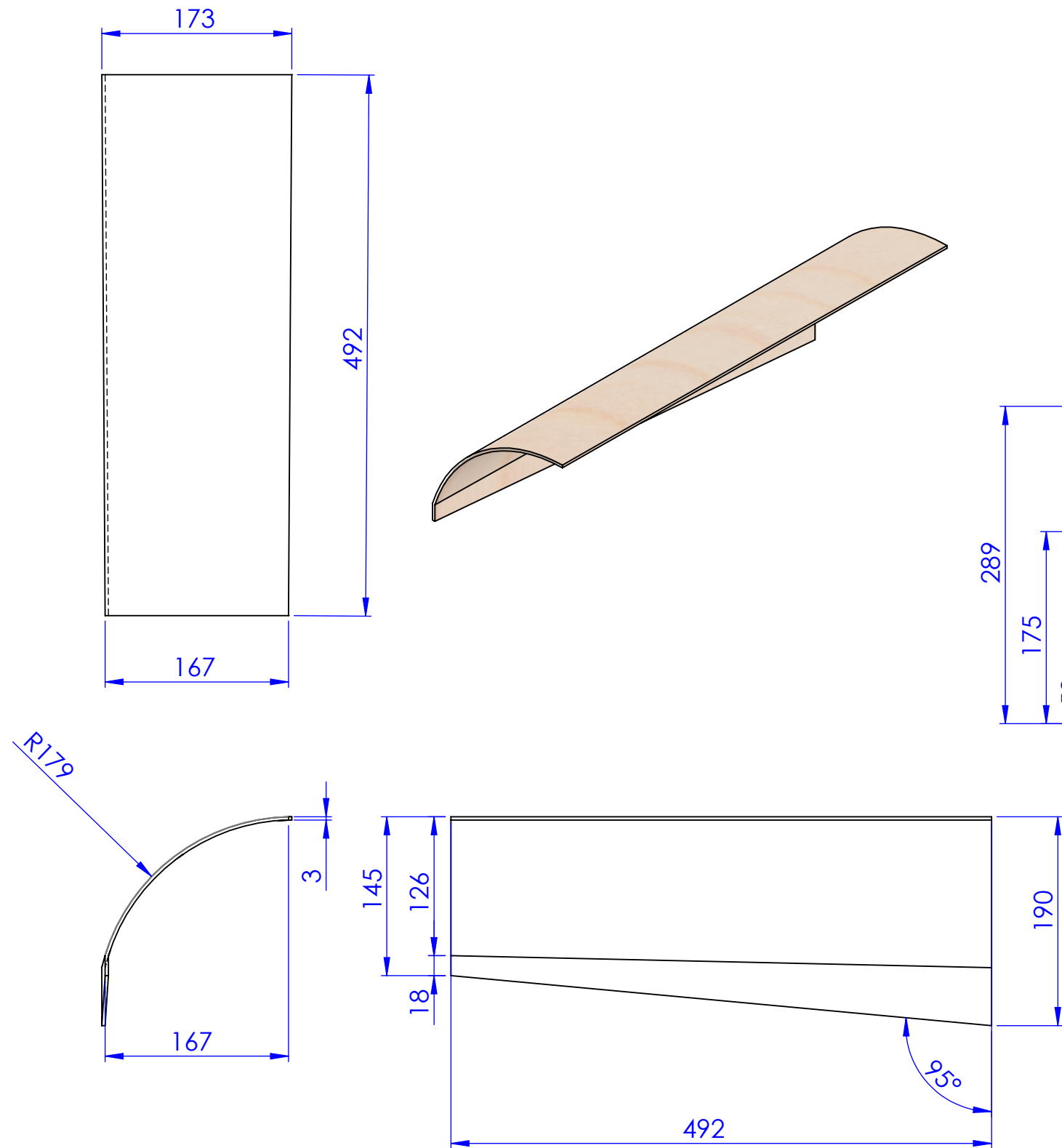
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PCM6314-19  
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19 OF 24

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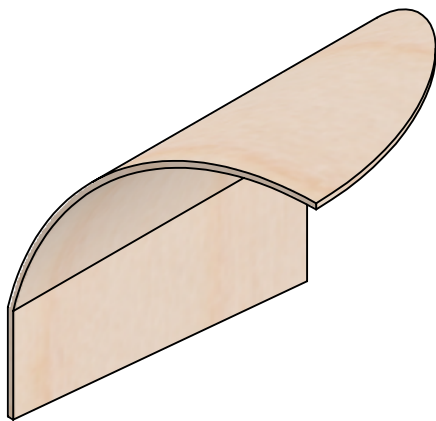
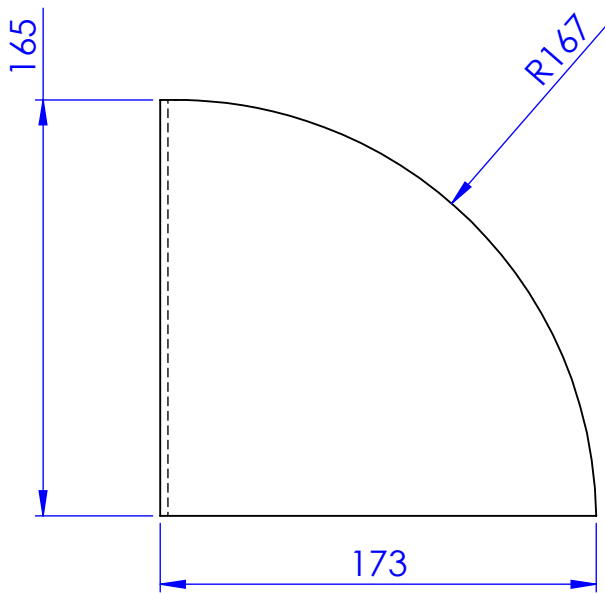
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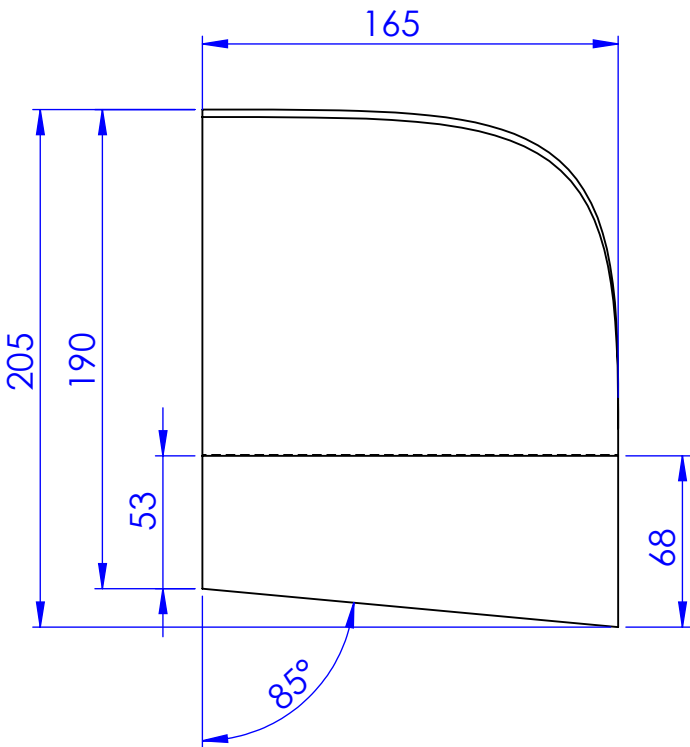
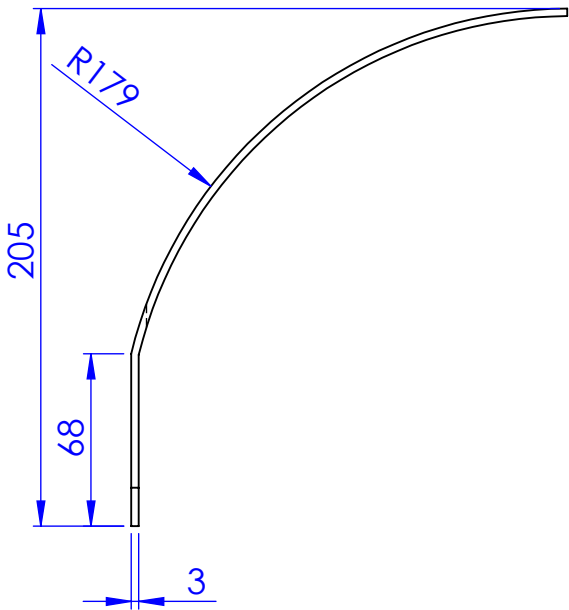
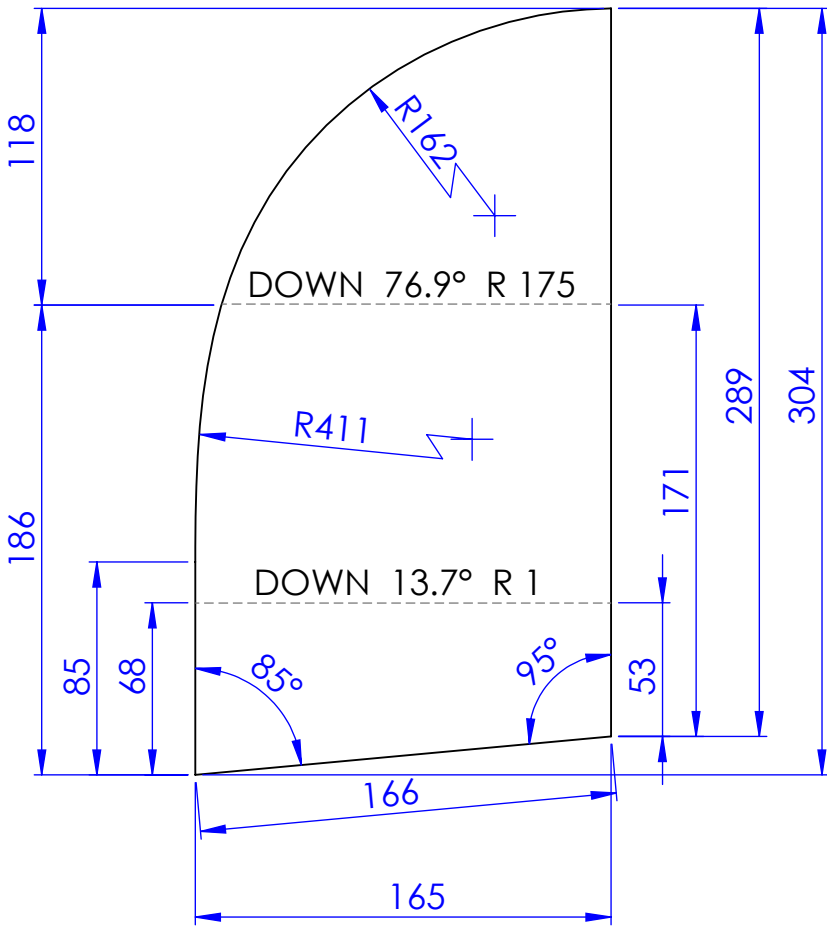
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PCM6314-20  
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20 OF 24





FLAT PATTERN VIEW



NOTES  
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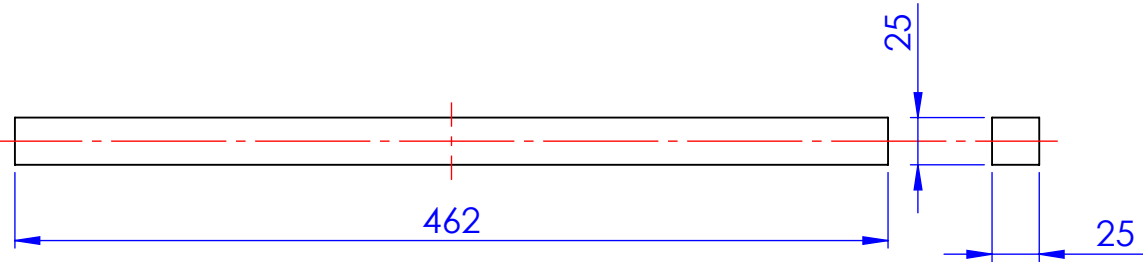
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PCM6314-21  
SHEET NUMBER  
21 OF 24

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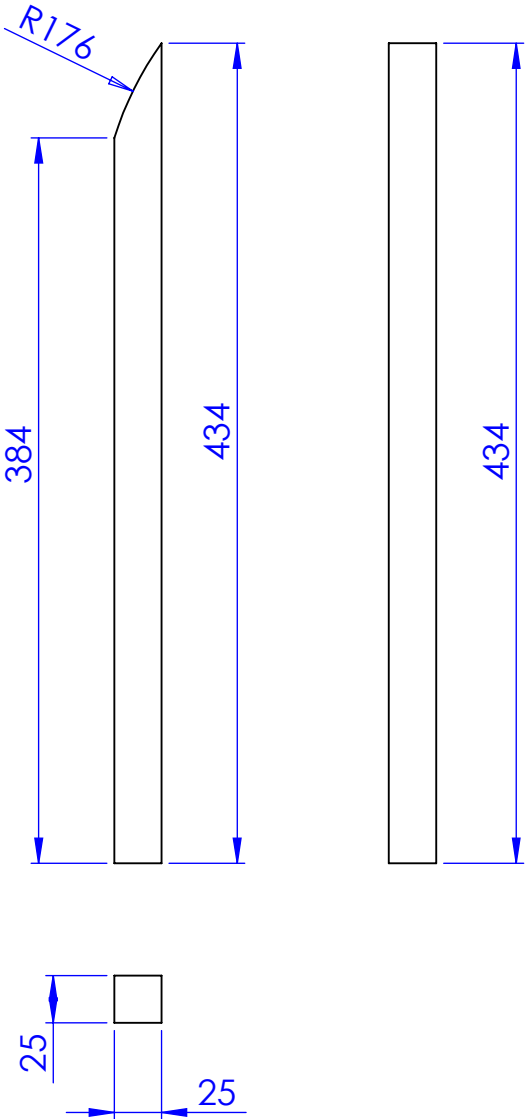
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5 OFF CENTRAL BATTEN  
SYMMETRICAL ABOUT CENTERLINES



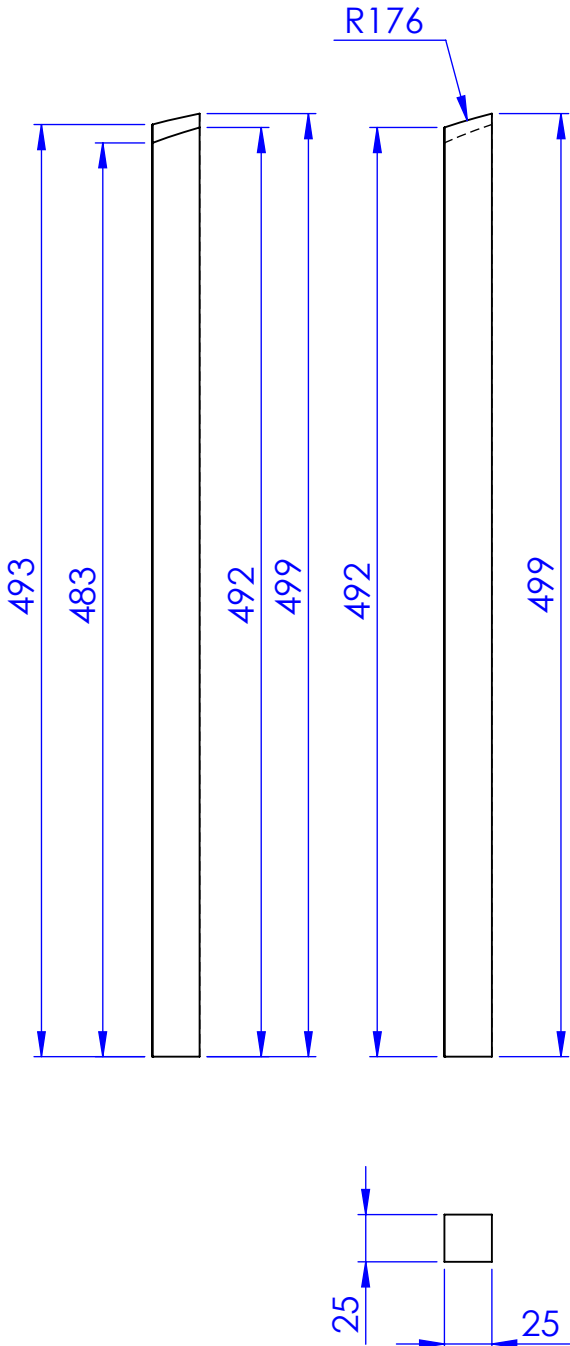
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General tolerance ±0.5  
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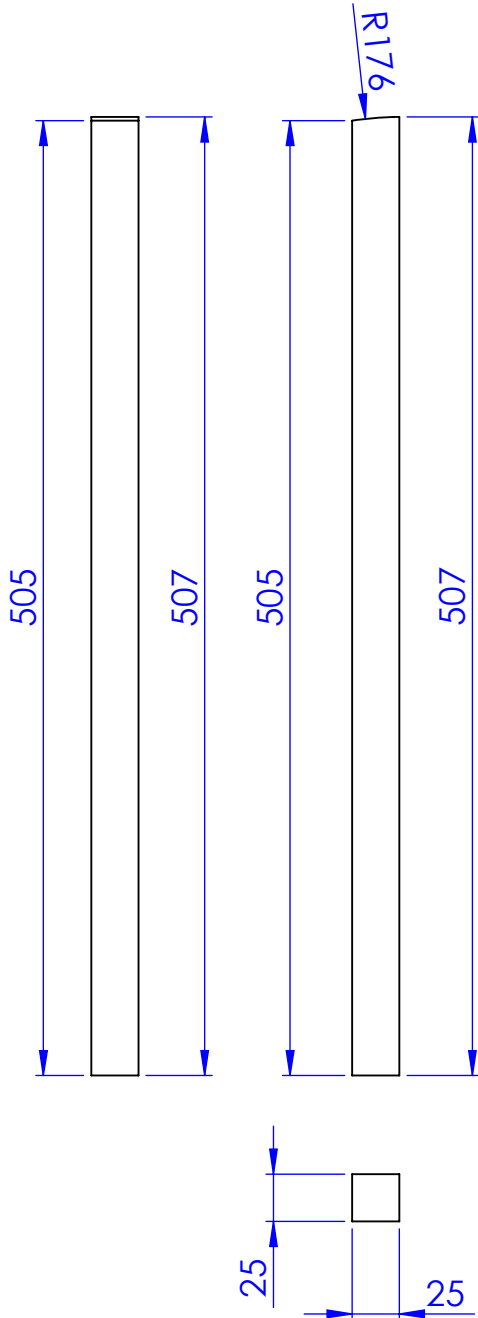
PCM6314-22-02  
4 OFF "BATTEN A"



PCM6314-22-03  
2 OFF "BATTEN B"



PCM6314-22-04  
2 OFF "BATTEN C"



R ARM SUBASSEMBLY  
BATTENS  
MATERIAL: PINWOOD UNFINISHED

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DESCRIPTION  
PLUS 3-SEATER

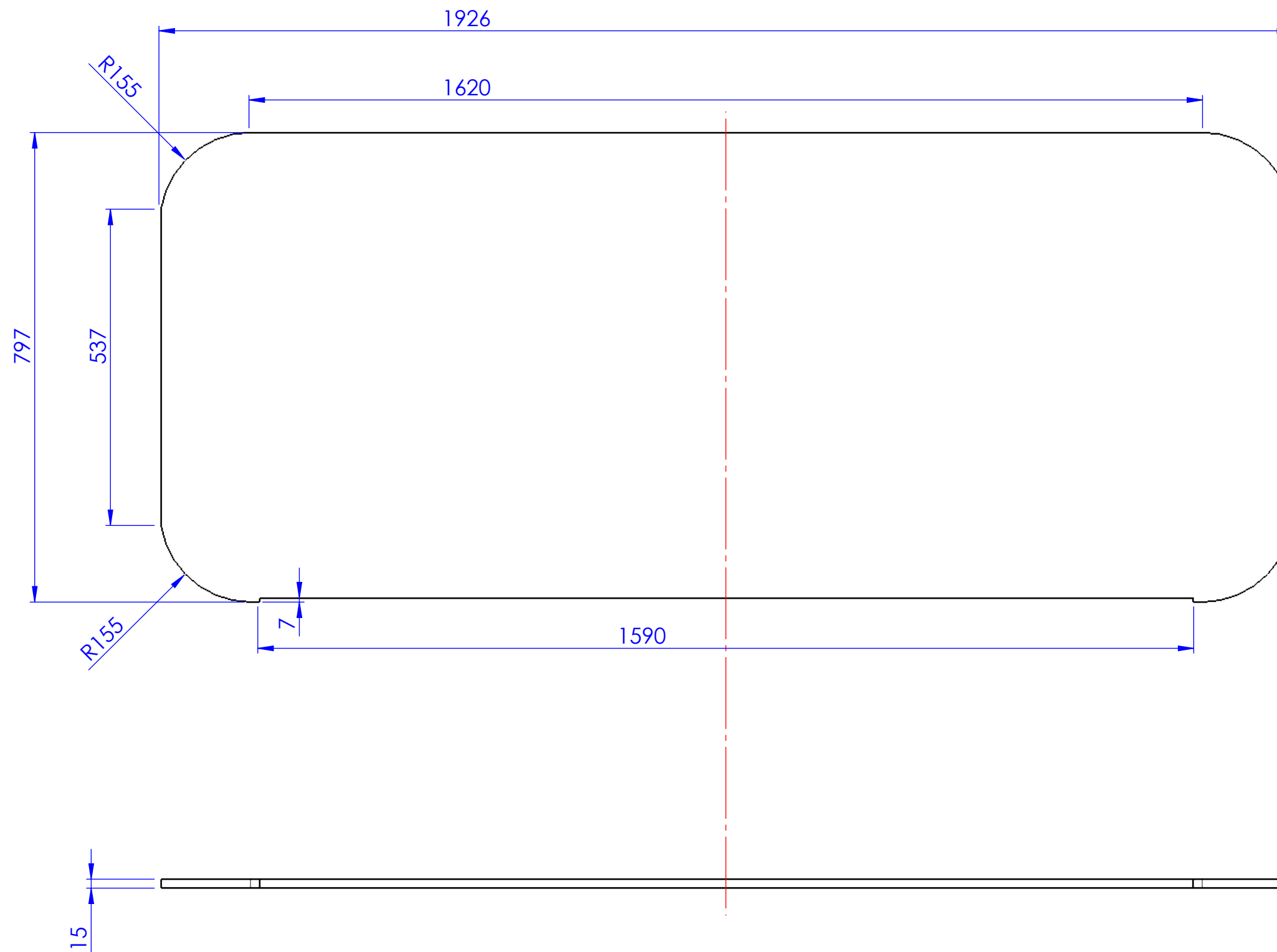
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PCM6314-22  
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**PCM6314-23-01 BASE PANEL**  
**MATERIAL:** PLYWOOD UNFINISHED  
SYMMETRICAL ABOUT CENTERLINE  
TO BE UPHOLSTERED IN BLACK FIRE RESISTANT LINING FABRIC

**NOTES**  
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General tolerance  $\pm 0.5$   
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SHEET NUMBER 23 OF 24			

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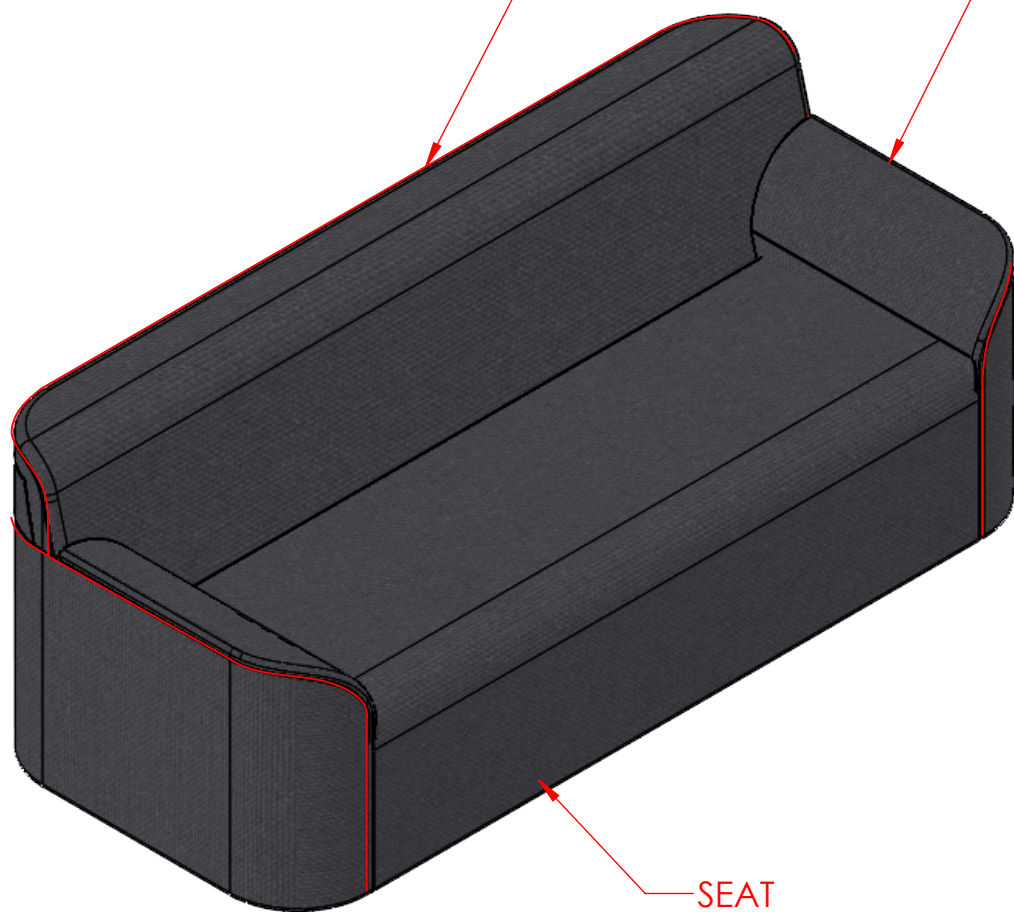


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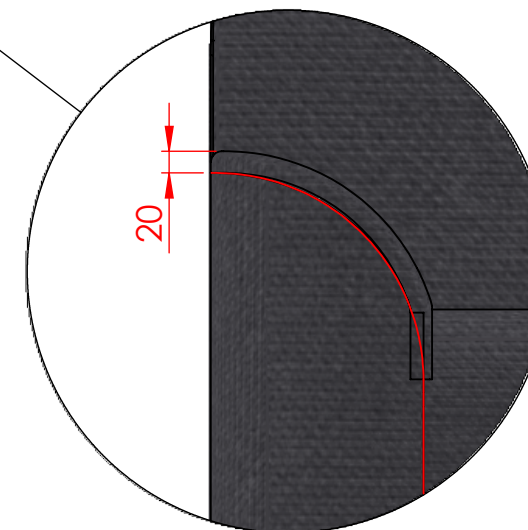


BACKREST  
SINGLE TOP STITCH

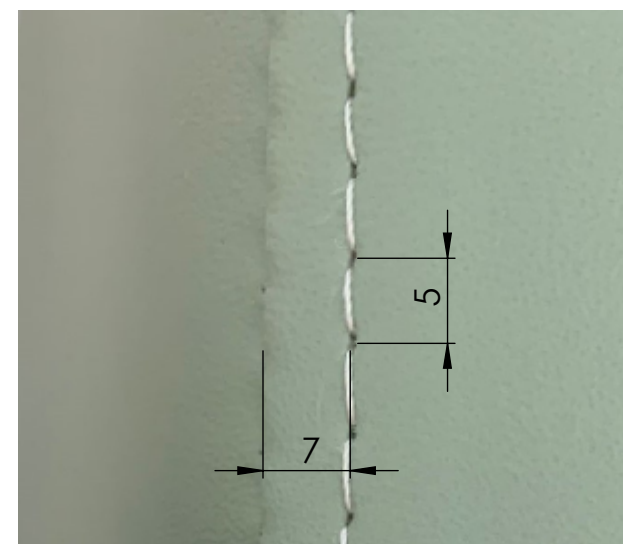
ARMREST  
SINGLE TOP STITCH



SEAT  
STAPLED TO FRAME



ARM TOPSTITCH ORIENTATION



REFERENCE IMAGE  
TOPSTITCH SIZE AND DISTANCE  
FROM EDGE

## UPHOLSTERY AND SEAMS

TOPSTITCH LENGTH: 5MM  
DISTANCE FROM EDGE: 7MM

## NOTES

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SHEET NUMBER  
24 OF 24

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